

The Drive & Control Company



Solenoid operated valves 2-way 2-positions normally closed Common cavity size 08 Cartridge style in emergency manifold

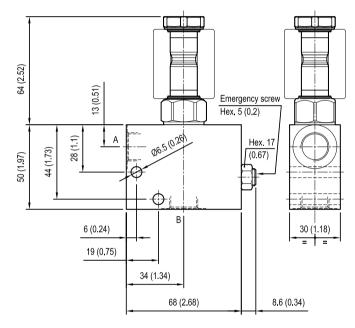
RE 18332-07

Edition: 02.2019

VEI-CE-16-08A-NC

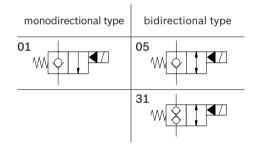
OE.15 - K - 18 - X - Y - Z - W

Replaces: 12.2016





Cartridge schemes (K)



mm (inches)

Technical data

Max. flow	40 l/min (11 gpm)	
Max. operating pressure for steel body	350 bar (5000 psi)	
Max operating pressure for aluminium body	210 bar (3000 psi)	
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)	
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm²/s (cSt)		
MTTFd	150 years see RE 18350-51	
To order manifold only, see data sheet RE 18325-85		
Other technical data	See data sheet 18350-50	

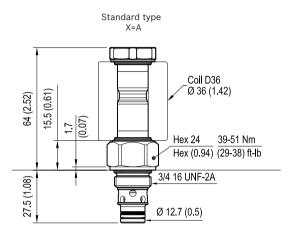
RE 18332-07/02.2019, Bosch Rexroth Oil Control S.p.A.

Archvierung: 03/2019

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Dimensions [mm (inches)]



Cartridge technical data

General	
Installation orientation	Unrestricted
Ambient temperature range	-30 to 90 °C (-22 to 194 °F)
Hydraulic	
Max. operating pressure	350 bar (5000 psi)
Flow range	0.5 - 40 l/min (0.1 - 11 gpm)
Max. internal leakage	5 drops/min.
Switching time	Opening ≤ 50 ms
	Closing ≤ 100 ms
Fluid temperature range	-20 to 80 °C (-4 to 176 °F)
Fluids: Mineral-based or synthetics with lubricating properties at viscosities of 20 to 380 mm²/s (cSt)	
Installation torque	39 - 51 Nm (29 - 38 ft-lbs)
Recommended degree of fluid contamination	Nominal value max. 10 μm (NAS 8) ISO 4406 19/17/14
MTTFd	150 years see RE 18350-51
Cavity	CA-08A-2N
	see data sheet 18325-70
Other technical data	See data sheet 18350-50

Electrical	
Type of voltage	DC voltage
Coil type	D36
Supply voltage	See data sheet 18325-90
Voltage tolerance against ambient temperature	See characteristic curve
Power consumption	20 W
Type of protection	See data sheet 18325-90
Note: Coils must be ordered separately	

Bosch Rexroth Oil Control S.p.A., RE~18332-07/02.2019

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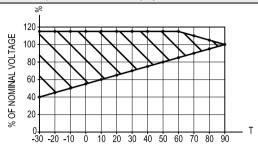


Cartridge style in emergency manifold | VEI-CE-16-08A-NC 02.2019

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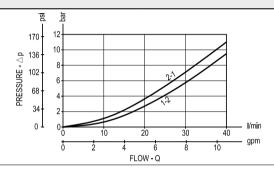
Characteristic curves

All Versions - Admissible supply voltage Vs. Ambient temperature at 100% duty cycle



AMBIENT TEMPERATURE (°C)

All Versions

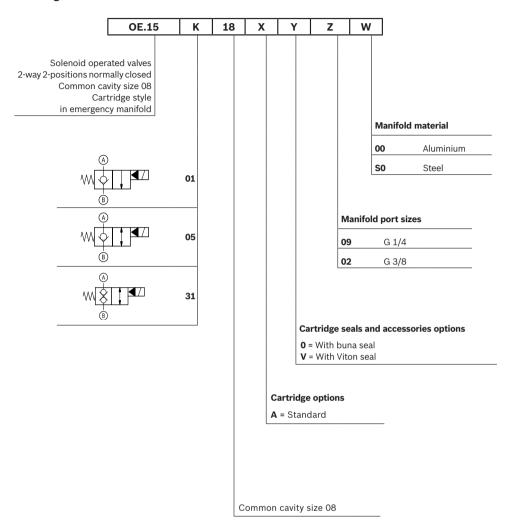


 ${\sf RE~18332\text{-}07/02.2019}, \textbf{Bosch~Rexroth~Oil~Control~S.p.A.}$



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Ordering code



Bosch Rexroth Oil Control S.p.A.

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 $\textbf{Bosch Rexroth Oil Control S.p.A.}, \, \mathsf{RE}\, 18332\text{-}07/02.2019$

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