

HYDAC INTERNATIONAL

1.1.1 Circuit diagram



Safety and shut-off block SAF/DSV

1. DESCRIPTION

1.1. GENERAL

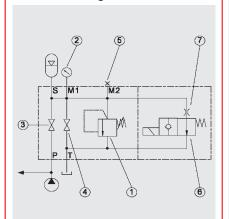
The HYDAC safety and shut-off block is a hydraulic accessory element that is used to protect against excess pressure on the fluid side and to shut-off and relieve hydraulic accumulators.

It takes into account the applicable safety regulations according to DIN EN ISO 4413 and the German Industrial Safety Regulation (BetrSichV).

The HYDAC pressure relief valve (DB12) is used in the SAF series. It is a directacting pressure relief valve in a poppet valve construction with excellent opening and closing characteristics. This version of the DB12 complies with the requirements of the European Pressure Equipment Directive (PED) with CE marking and is supplied with a declaration of conformity and operating instructions.

The operating instructions must be observed!

No. 5.169.B



DB12 pressure relief valve

②M1 connection

- (optional pressure gauge available) ISO 228 - G 1/4 (SAF10, SAF8) ISO 228 - G 1/2 (all others)
- ③Shut-off valve
- ④ Pressure release valve
- $\$ M2 connection (e.g. for $p_{0}\$ -Guard) ISO 228 G 1/4 (all sizes)

These devices are combined in a compact, space-saving HYDAC safety and shutoff block. The following devices are also available:

- Solenoid-operated release valve (optional for type SAF...E...)
- ⑦ Throttle
- S Hydraulic accumulator connection
- P Pump connection
- T Tank connection

1.1.2 Product advantages

The compact combination of components considerably simplifies the connection of a consumer to the hydraulic system and provides the following benefits:

- Minimum of space, maintenance and piping required. Up to 10 fewer pipe fittings are necessary compared to individual piping.
- Considerable reduction in installation time.
- Connections for various accumulator designs and manufacturers are available

 all imperial and metric thread types as well as manifold-mounted and weld nipple connections.
- Additional valves such as pilot-operated check valves, flow control valves and combined flow control and check valves can be fitted to system connection P.

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1.2. DESIGN

The SAF safety and shut-off block consists of a valve block, an integrated HYDAC pressure relief valve, a main shut-off valve and a manually operated pressure release valve. The necessary pressure gauge connections are provided in addition to the tank connection.

In addition, an optional solenoid-operated 2-way directional valve allows automatic discharge of the accumulator or consumer and therefore of the hydraulic system in an emergency or for shut-down.

1.3. CONNECTIONS

The safety and shut-off block has the following connections:

- S Hydraulic accumulator connection
- P Pump connection Connection of the SAF to the system
- T Tank connection
 The piping leading to the tank must be installed separately.
 This ensures that the flow can be channelled away to the tank unpressurised when the DB12 pressure relief valve is opened.
- M1 With optional pressure gauge ISO 228 - G 1/4 (SAF10, SAF8) ISO 228 - G 1/2 (all others)
- M2 E.g. for p₀-Guard ISO 228 - G 1/4 (all sizes)

1.4. SPECIFICATIONS

1.4.1 Operating fluids Mineral oil to DIN 51524 Part 1 and Part 2 (other fluids on request)

Viscosity range min. 10 mm²/s

max. 380 mm²/s

Filtration

Max. permitted contamination level of the operating fluid to ISO 4406 Class 21/19/16 or SAE AS 4059 Class 11. We therefore recommend a filter with a minimum retention rate of $\beta_{20} \ge 100$. The fitting of filters and regular replacement of the filters guarantees correct operation, reduces wear and extends the service life. 1.4.2 **Permitted operating temperature** Standard design -10 °C ... +80 °C

 -10 °C ... +80 °C
 (ambient temperature for E type limited to -10 °C ... +60 °C)

-10 °C ... +60 °C) Low-temperature version

-40 °C ... +80 °C

1.4.3 **Max. operating pressure** 400 bar

1.4.4 Model with solenoid-operated pressure release

Type

Solenoid-operated by means of pressuretight, oil-immersed, single-stroke solenoids in accordance with VDE 0580. Actuating solenoid with male connector to DIN 43650, standard for general industrial applications, available for 24 V DC and 230 V AC.

Type of voltage

DC solenoid When connected to AC voltage, the necessary DC voltage is produced by means of a bridge rectifier connector. VOLTAGE TOLERANCE

±15 % of the nominal voltage

Nominal current

Dependent on the nominal voltage 24 V DC 0.80 A

230 V AC 0.11 A Power consumption $p_{20} = 18 W$

 $\begin{array}{l} \text{DUTY CYCLE} \\ 100 \% \text{ DC} = \text{CO} (\text{continuous operation}) \end{array}$

Switching time This depends on the symbol, pressure at the individual ports and the flow rate

the individual ports and the flow rate WSM06020Y:

- on: 50 ms off: 35 ms WSM06020Z: on: 35 ms
- off: 50 ms

1.4.5 Notice

All work with HYDAC safety and shut-off blocks must only be carried out by suitably trained staff.

Incorrect installation or handling can lead to serious accidents. The operating instructions must be

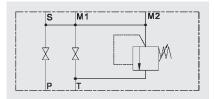
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No. 3.551.BA Relevant PDF documents can be accessed at: www.hydac.com » Downloads » Documents » Accumulator Division

1.5. STANDARD DESIGNS

1.5.1 Model with manually operated pressure release

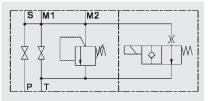
The basic model of the safety and shut-off block has a manually operated pressure release valve, code "M", and a directacting pressure relief valve. Sizes: SAF10, SAF20, SAF32



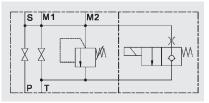
1.5.2 Model with solenoid-operated pressure release

The E type safety and shut-off block has a solenoid-operated 2-way directional valve for automatic pressure release of the accumulator and the hydraulic system. Sizes: SAF10, SAF20, SAF32

Normally open "Y"

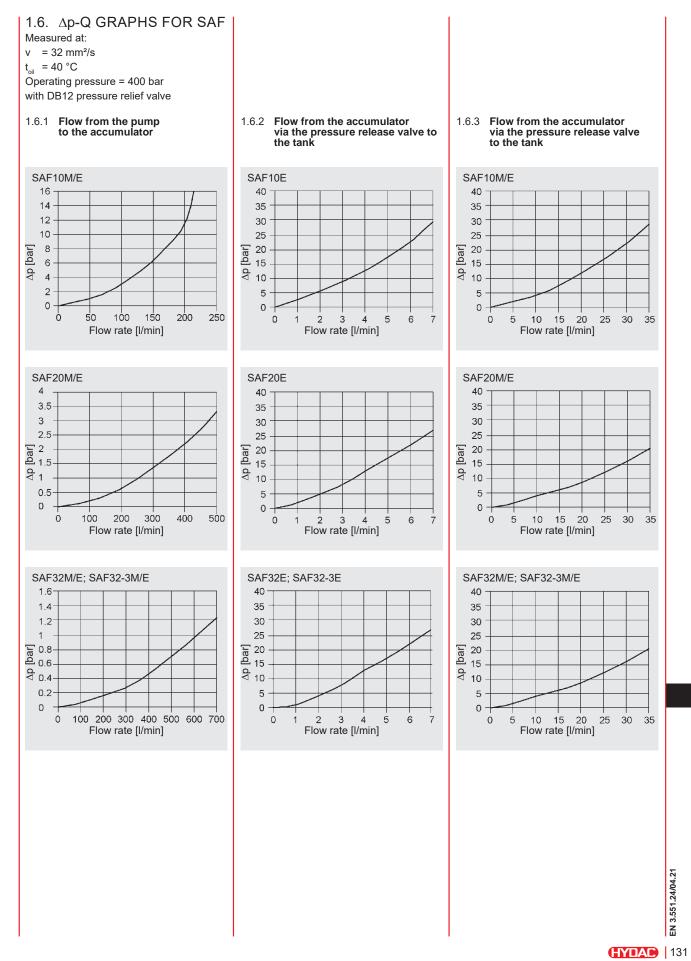


Normally open "Z"



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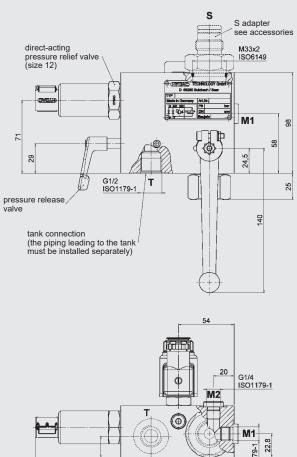
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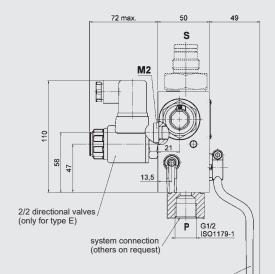
	2. MODEL CODE FOR Not all combinations are p For further information, pl	oossible. Order example.	<u>SAF 20 E 1 3</u>	2 Y 1 T	<u>210 A</u> –	<u>S 13</u> – <u>L</u> I	<u>PI – A9</u>
	Safety and shut-off block Series SAF						
	Nominal size of main shut-off val 8 = DN8 10 = DN10 20 = DN20 32 = DN32 32-3 = DN32 with 3 size 12 press 50 = DN50						
	Type M = manual discharge E = solenoid-operated and ma	nual discharge					
	Block material 1) 1 = carbon steel 3 = stainless steel 6 = carbon steel (low temperated)	ture)					
	Seal material (elastomer) 2 = NBR 5 = EPDM $^{6)}$ 6 = FKM 7 = other						
	Type - poppet valve 4)Y= normally open (2/2 directionZ= normally closed (2/2 direction	onal valve WSM06020Y) ional valve WSM06020Z, only up to 350 ba	ır)				
	Voltage type – poppet valve 4) 1 = 24 VDC 2 = 115 VAC 3 = 230 VAC 6 = 120 VAC 7 = other						
	Pressure relief valveT= pressure setting with TÜVN= pressure setting without TU	ÜV ⁶⁾					
	Pressure setting e.g. 210 bar						
	Threaded connection to A = ISO 228 (BSP) $^{3)}$ B = DIN 13, to ISO 965/1 (metr C = ANSI B1.1 (UNF, O-ring set						
	Adapter to accumulator (see section 8.) e.g. S13 = ISO 228 - G 2A						
	Additional equipment (see section L = lockable main shut-off valv LPI = model L with additional poss LPM = model L with additional poss LS = lockable pressure release	re (locking device) sition monitoring (inductive proximity switch sition monitoring (mechanical limit switch w) ith roller lever)				
	Certification code DB12 ⁵⁾ No details = European Pressure Ec A6 = Russia, and others A9 = China	quipment Directive (PED)					
EN 3.551.24/04.21	 Dependent on type and pressure rating On request In conjunction with SAF8 = 9/16-18UNF or Only for type E 	etails when ordering, see section 8. ISO 228 - G 1/4 (BSP) on Accumulator Technology, No. 3.000, section 4.					
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3. DIMENSIONS

3.1. SAF10 SAFETY AND SHUT-OFF BLOCK SIZE 10





	20 G1/4 ISO1179-1
	T (1) (29.5) (1) (1) (1) (1) (1) (1) (1) (1
20.5	
83	110

Туре	Weight	
SAF10M	4.2 kg	
SAF10E	4.6 kg	

shut-off valve

SAF10 Standard types

Туре	Part no.	Туре	Part no.	
SAF10M12T400A	2121582	SAF10E12Y1T400A	2125858	
SAF10M12T350A	2122208	SAF10E12Y1T350A	2122210	
SAF10M12T330A	2121236*	SAF10E12Y1T330A	2122211*	
SAF10M12T315A	2121121	SAF10E12Y1T315A	2122212	
SAF10M12T300A	2121354	SAF10E12Y1T300A	2122213	
SAF10M12T250A	2121353	SAF10E12Y1T250A	2122214	
SAF10M12T210A	2121346	SAF10E12Y1T210A	2121662	
SAF10M12T200A	2121351	SAF10E12Y1T200A	2122215	
SAF10M12T150A	2121345	SAF10E12Y1T150A	2122216	
SAF10M12T100A	2121344	SAF10E12Y1T100A	2122041	23
SAF10M12T070A	2121350	SAF10E12Y1T070A	2122217	.24/04.21
SAF10M12T050A	2122207	SAF10E12Y1T050A	2122218	51.2
SAF10M12T035A	2121349	SAF10E12Y1T035A	2122219	3.551.
* Preferred models				Z

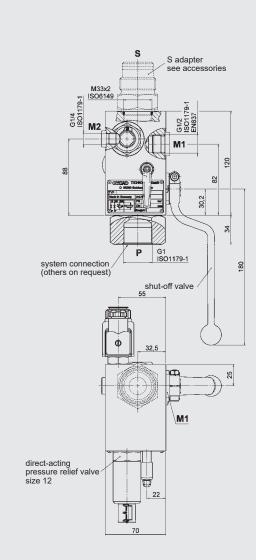
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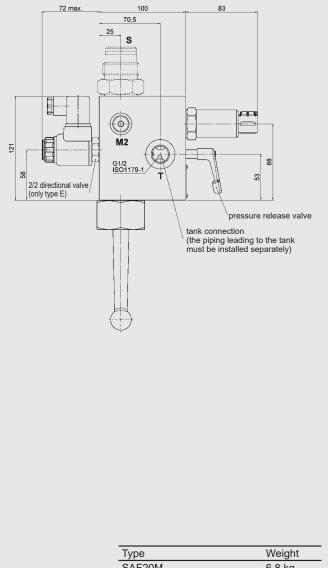
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3.2. SAF20 SAFETY AND SHUT-OFF BLOCK SIZE 20





SAF20M	6.8 kg
SAF20E	7.2 kg

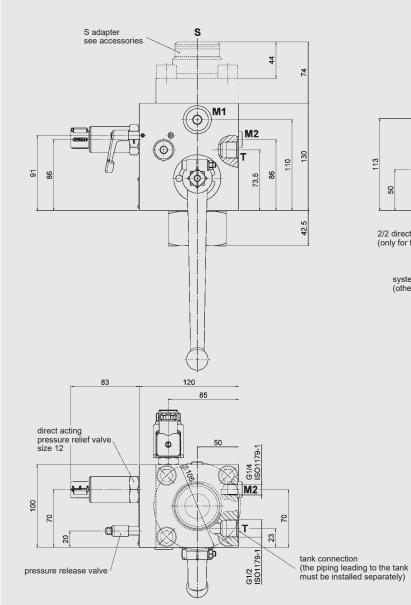
SAF20 Standard types

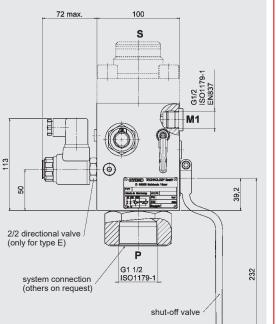
Туре	Part no.	Туре	Part no.	
SAF20M12T400A	2120317	SAF20E12Y1T400A	2121022	
SAF20M12T350A	2120434	SAF20E12Y1T350A	2121979	-
SAF20M12T330A	2120323*	SAF20E12Y1T330A	2120394*	
SAF20M12T315A	2120324	SAF20E12Y1T315A	2120833	
SAF20M12T300A	2120332	SAF20E12Y1T300A	2120836	
SAF20M12T250A	2120432	SAF20E12Y1T250A	2120851	
SAF20M12T210A	2120319	SAF20E12Y1T210A	2120320	
SAF20M12T200A	2120325	SAF20E12Y1T200A	2120835	
SAF20M12T150A	2120330	SAF20E12Y1T150A	2120832	
SAF20M12T100A	2120401	SAF20E12Y1T100A	2120369	
SAF20M12T070A	2120326	SAF20E12Y1T070A	2120849	
SAF20M12T050A	2122172	SAF20E12Y1T050A	2121000	
SAF20M12T035A	2120281	SAF20E12Y1T035A	2122220	-

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3.3. SAF32 SAFETY AND SHUT-OFF BLOCK SIZE 32





Туре Weight SAF32M... 12.0 kg SAF32E. 12.4 kg

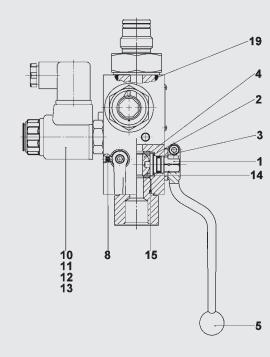
SAF32 Standard types

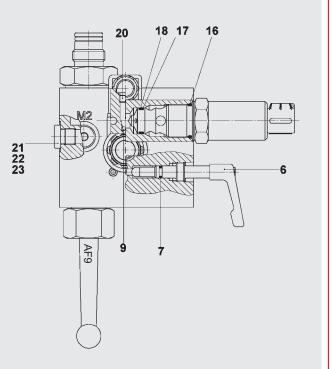
Туре	Part no.	Туре	Part no.	
SAF32M12T400A	2125856	SAF32E12Y1T400A	2123123	
SAF32M12T350A	2122230	SAF32E12Y1T350A	3125142	
SAF32M12T330A	2122231*	SAF32E12Y1T330A	2120371*	
SAF32M12T315A	2121136	SAF32E12Y1T315A	2122222	
SAF32M12T300A	2120837	SAF32E12Y1T300A	2120834	
SAF32M12T250A	2122233	SAF32E12Y1T250A	2122223	
SAF32M12T210A	2120321	SAF32E12Y1T210A	2120318	
SAF32M12T200A	2121135	SAF32E12Y1T200A	2122224	
SAF32M12T150A	2121134	SAF32E12Y1T150A	2122225	
SAF32M12T100A	2121129	SAF32E12Y1T100A	2122226	.21
SAF32M12T070A	2122234	SAF32E12Y1T070A	2122227	4/04
SAF32M12T050A	2121137	SAF32E12Y1T050A	2122228	3.551.24/04.21
SAF32M12T035A	2121125	SAF32E12Y1T035A	2122229	
* Preferred models				Z

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4. SPARE PARTS





Type of safety and shut-off block		SAF10M, SAF10E	SAF20M, SAF20E	SAF32M, SAF32E
Description	Item		Dimensions or part no).
Repair kit		2122238 (NBR)	2122242 (NBR)	2122246 (NBR)
consisting of:		2122240 (FKM)	2122244 (FKM)	2122248 (FKM)
Spindle	1			
Disc	2			
O-ring	3	10x2	15x2.5	20x3
Ball	4		·	
Switching handle	5			
Spindle	6			
O-ring	7		6x2	
Threaded pin	8	M4x6		M4x10
Orifice	9		Ø1.5 mm (Q _{max} – 25.5 l/i	nin)
O-ring	11		17x2	
Support ring	12		11.7x15x1	
O-ring	13		11x2	
Sealing cup	14			
O-ring	15	21x2	34x2.5	56.7x2.8
O-ring	16		23.47x2.62	1
Support ring	17		18.3x21.5x1	
O-ring	18		18x2	
O-ring	19	29.7x2.8	29.7x2.8	37.2x3
Locking screw		G 1/8 G 1/4 - -	G 1/8 G 1/4 G 3/8 G 1/2	G 1/8 G 1/4 G 3/8 G 1/2
2/2 directional valve assembly (only for E type)	10	WSM06020Y – normally WSM06020Z – normally		
Locking screw assembly (converts "E" type to "M" type)		277645		
Seal kit consisting of: Items 3, 7, 8, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23		2121699 (NBR) 2121701 (FKM)	2121703 (NBR) 2121705 (FKM)	2121707 (NBR) 2121709 (FKM)
Spindle repair kit consisting of: Items 6, 7, 8		2115648 (NBR) 2115649 (FKM)		

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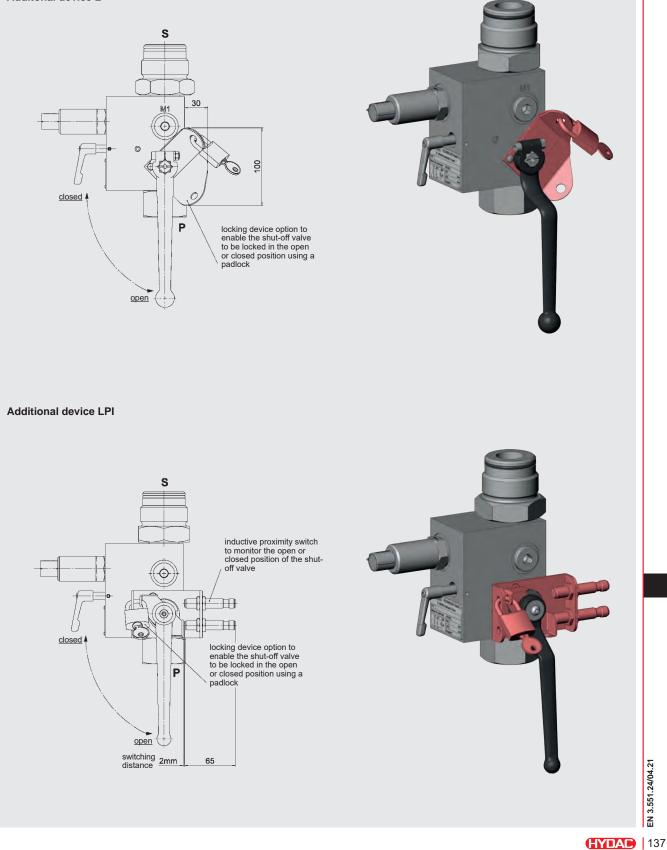
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5. ADDITIONAL EQUIPMENT FOR SAFETY AND SHUT-OFF BLOCKS

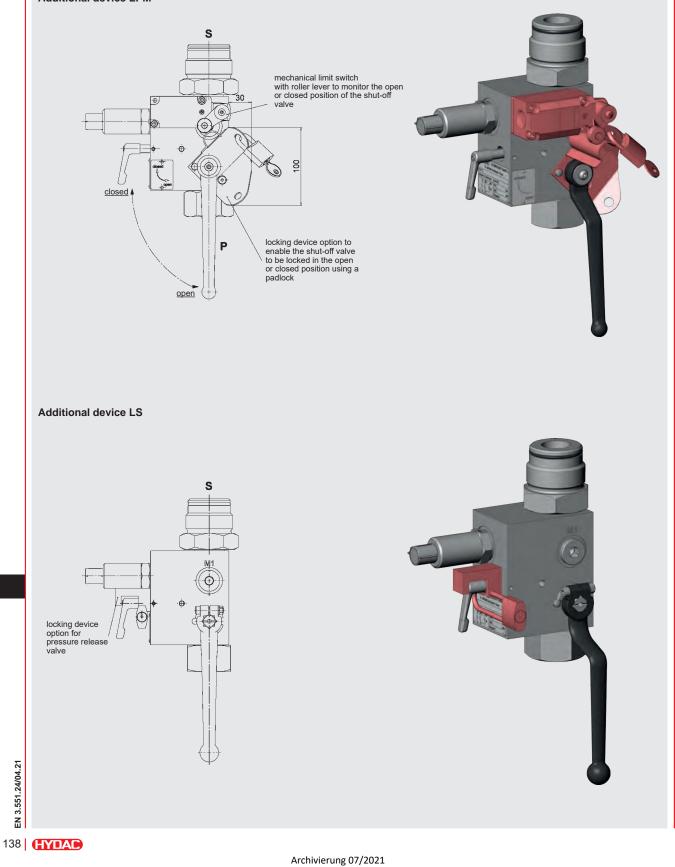
In safety and shut-off blocks, the position of the shut-off valve/the pressure release valve can be secured. HYDAC supplies various additional devices for this (retrofit options, see section 8.):







Additional device LPM

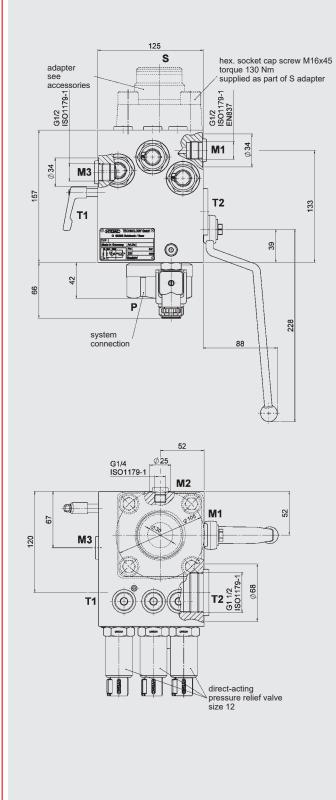


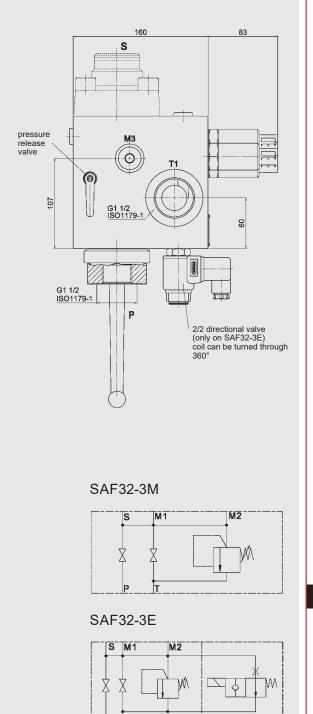


6. SPECIAL MODELS

6.1. TYPE SAF32-3M(E)

with 3 direct acting pressure relief valves size 12 (max. operating pressure 400 bar)

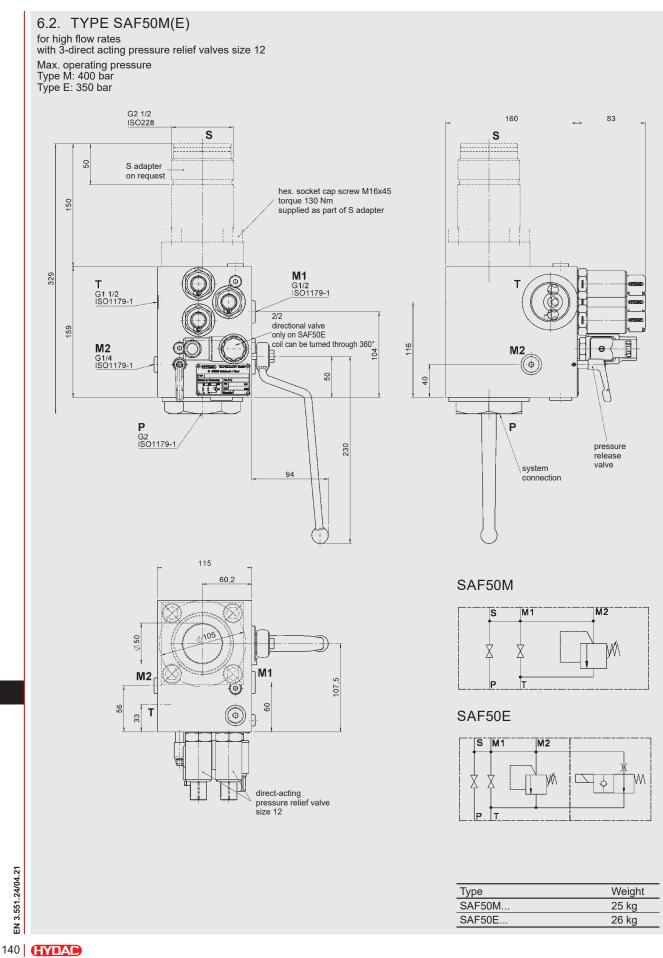




		4.2
Туре	Weight	24/0
SAF32-3M	24 kg	551.
SAF32-3E	25 kg	43.

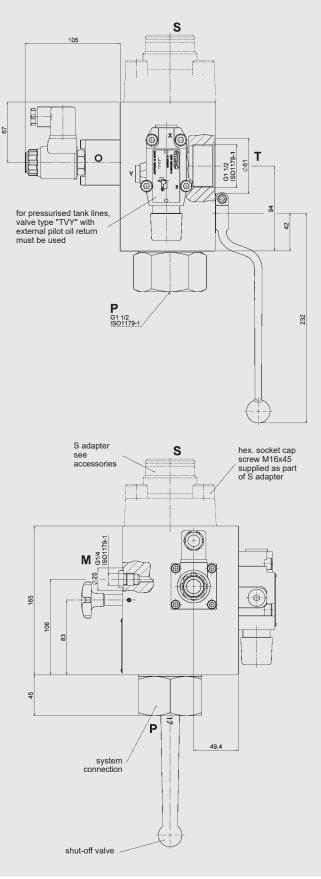
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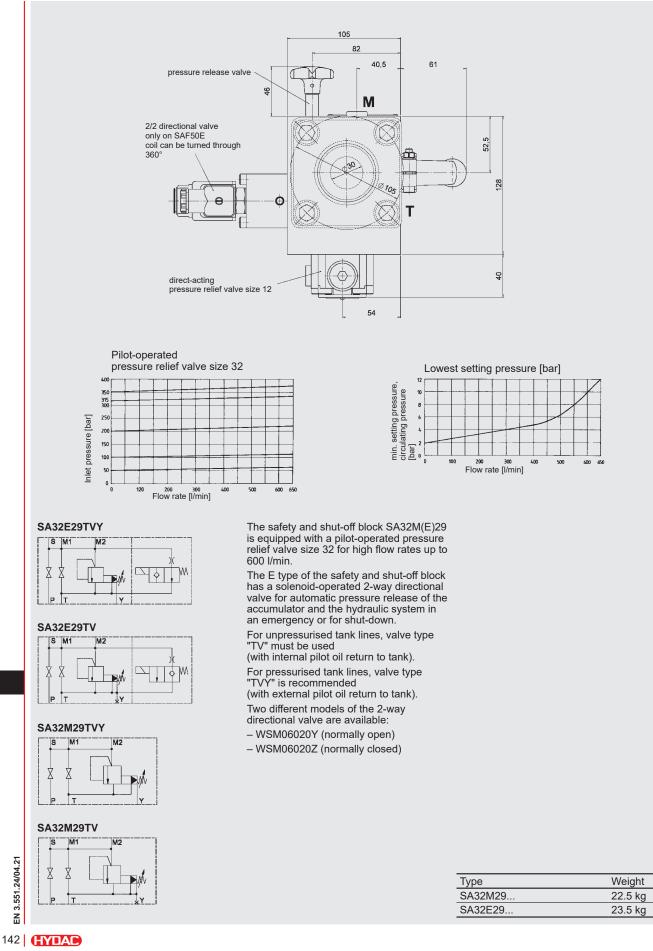
6.3. TYPE SA32M(E)29 with pilot-operated pressure relief valve (Q_{max} = 600 l/min) (max. operating pressure 330 bar)



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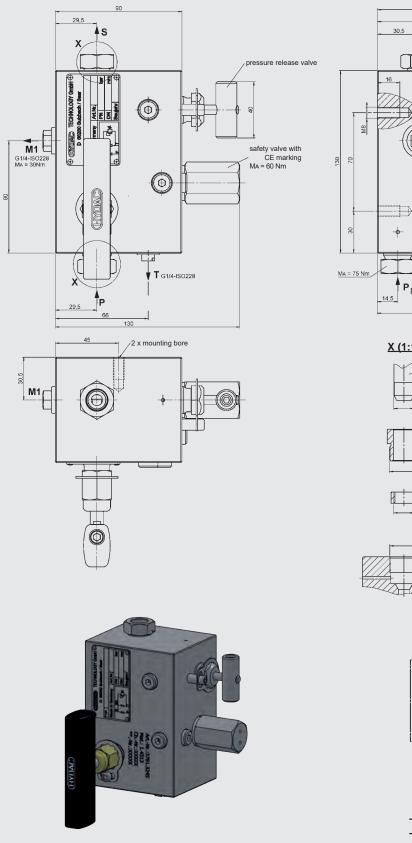


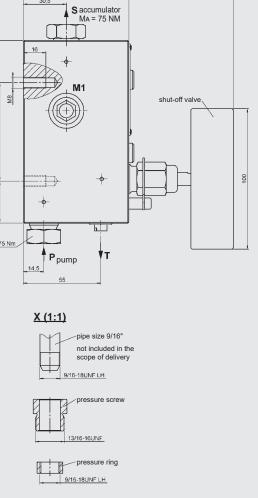
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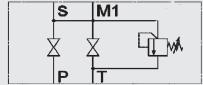
6.4. TYPE SAF8M

For pressures of 400 bar and above in stainless steel with high-pressure ports (max. operating pressure 800 bar)









		24/04.21
Туре	Weight	551.
SAF8M	7.5 kg	N 3.
		μ

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6.5. SAFETY AND SHUT-OFF BLOCK WITH 2-WAY CARTRIDGE VALVE (LOGIC ELEMENT)

This safety and shut-off block consists of a valve block, an integrated pressure relief valve and a solenoid-operated 2-way cartridge valve which replaces the main shut-off valve.

Advantages:

In addition to its compact design, this model is capable of rapid switching to control the fluid flow.

6.5.1 Function when using 4/2 directional valve

When the 4/2 directional valve is in the switching position shown (open when de-energised), the spring chamber of the logic element is pressurised via the accumulator pressure; the path from P to S is blocked and the hydraulic accumulator is automatically shut off from the system. By connecting the accumulator via the orifice in the pilot valve to the tank, it will slowly discharge.

When the 4/2 directional poppet valve is in the discharge position (energised) the spring chamber of the logic element is discharged, the path from P to S is open and the accumulator is charged.

Specifications:

Туре	Nominal size	iiiidii ii	Pressure relief valve 1)			
		pressure				
SA20A50T	DN20	400 bar	DB12 (2)			
SA32A50T	DN30	400 bar	DB12 (3)			
¹⁾ Number of pressure relief valves						
S		A	M			

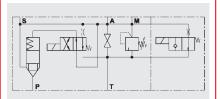
Type Nominal Max. Pressure size operating relief valve ¹⁾

 pressure

 SA20E50T...
 DN20
 400 bar
 DB12 (2)

 SA32E50T...
 DN30
 400 bar
 DB12 (3)

 ¹⁾ Number of pressure relief valves

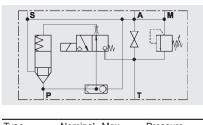


6.5.2 Function when using 3/2 directional poppet valve When the 3/2 directional poppet valve is in

When the 3/2 directional poppet valve is in the switching position shown (open when de-energised), the spring chamber of the logic element is pressurised via the system pressure; the path from P to S is blocked and the hydraulic accumulator is shut off from the system. When the 3/2 directional poppet valve is in the discharge position (energised) the spring chamber of the logic element is discharged, the path from P to S is open and the hydraulic accumulator is charged.

If the pump breaks down or if it is switched off, the 3/2 directional poppet valve reverts to the "open when de-energised" position; the accumulator pressure shuts off the logic element via the shuttle changeover valve and shuts off the hydraulic accumulator from the system. Specifications:

•					
Туре	Nominal size		Pressure relief valve ¹⁾		
SA20A51T	DN20	400 bar	DB12 (2)		
SA32A51T	DN30	400 bar	DB12 (3)		
¹⁾ Number of pressure relief valves					

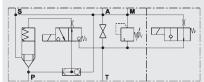


Type Nominal Max. Pressure size operating relief valve 1) pressure

 SA20E51T...
 DN20
 400 bar
 DB12 (2)

 SA32E51T...
 DN30
 400 bar
 DB12 (3)

 '') Number of pressure relief valves





7. **DESCRIPTION OF DSV10**

7.1. GENERAL

DSV10 as a low cost alternative to SAF10

The three-way DSV10 safety block is used to isolate and discharge hydraulic accumulators and consumers. It complies with the relevant safety standards in accordance with DIN ÉN 4413 and the German Industrial Safety Regulation BetrSichV.

The HYDAC DB12 pressure relief valve is used with the DSV series. It is a direct-acting pressure relief valve in a poppet valve design with excellent opening and closing characteristics. This version of the DB12 complies with the

requirements of the European Pressure Equipment Directive (PED) with CE marking.

- There are four different versions:
- DSV10M manual discharge, standard L-ball
- DSV10M-T-ball manual discharge, T-ball
- DSV10EY manual/solenoid discharge,
- normally open DSV10EZ
- manual/solenoid discharge, normally closed

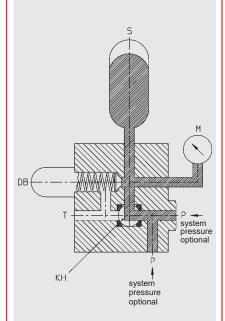
The essential difference compared to the SAF10 lies in the shut-off and discharge function of the DSV10. On request we can supply other models to cover almost all applications, e.g. for aggressive media.

On request we can supply test certificates to EN 10204 and quality test certificates to DIN 55350, Part 18.

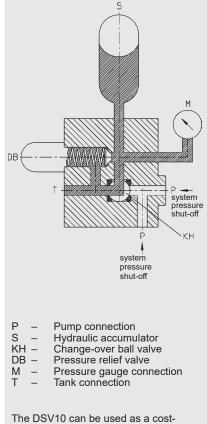
7.2. DESIGN

The DSV three-way safety block consists of a valve block with an integrated HYDAC pressure relief valve and the shut-off valve. It has connections for the pump, pressure gauge, tank and hydraulic accumulator. In addition, an optional solenoid-operated 2-way directional valve allows automatic discharge of the hydraulic accumulator or consumer.

Accumulator operation



Shutting off the system pressure and simultaneously discharging the hydraulic accumulator



effective alternative to the SAF10. Unlike the SAF10, the DSV10 shuts off when discharging simultaneously to the tank.

7.3. CONNECTIONS

The DSV has the following connections:

- S Hydraulic accumulator connection
- (M33x2 DIN 3852 Part 3) Pipe connection (ISO 228 – G 3/8 and G 1/2) P
- Tank connection т (ISO 228 – G 1/2)
- Pressure gauge connection (ISO 228 G 1/4) Μ

7.4. FUNCTION

When the accumulator is in operation the change-over ball valve connects the pump connection with the hydraulic accumulator. At the same time, the hydraulic accumulator is monitored for pressure via the built-in pressure relief valve. By switching over the ball valve, the pump connection is <u>shut off leakage-free on the</u> inlet side and the hydraulic accumulator is discharged simultaneously to the tank. During switching, all three ports (P, S and T) are momentarily interconnected (negative switching overlap). Automatic relief can be achieved by fitting a solenoidoperated 2/2 directional valve (e.g. in the event of a power failure or shut-down).

7.5. NOTES

Ball valves are not designed to be used as flow control valves; therefore they should always be either fully open or fully closed to avoid damaging the sealing cups.

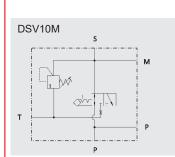
To ensure correct functioning, pressure and temperature specifications must be observed

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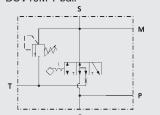


7.6. SPECIFICATIONS

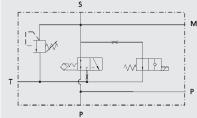
7.6.1 Symbols

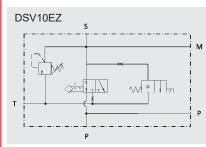


DSV10M T-ball



DSV10EY





7.6.2 Design

Ball valve isolating device Pressure relief valve is a direct-acting poppet seat valve

Poppet valve is pilot-operated

7.6.3 Materials

Housing and locking screw in steel, surface protection: phosphate-plated. Ball in steel, hard-chromed, pressure relief valve and poppet valve in high tensile steel, closing element in hardened and ground steel, wear-resistant, surface protection: phosphate-plated, ball seal in high quality synthetic material (POM), soft seals in Perbunan (NBR), cranked handle AF09 in red anodised aluminium.

7.6.4 Installation No orientation restrictions

7.6.5 **Operating fluids** Mineral oil to DIN 51524 Part 1 and Part 2 (other fluids on request)

Viscosity range: 10 mm²/s min.

max. 380 mm²/s Filtration:

Max. permitted contamination level of the operating fluid to ISO 4406 Class 21/19/16 or SAE AS 4059 Class 11. We therefore recommend a filter with a minimum retention rate of $\beta_{20} \geq 100.$ The fitting of filters and the regular replacement of filter elements guarantees correct operation, reduces wear and increases the service life.

7.6.6 Permitted operating temperature -10 °C ... +80 °C (ambient temperature for

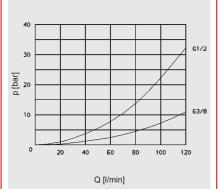
È type limited to -10 °C ... +60 °C)

Flow rate from P to S

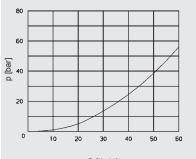
7.6.7 Maximum operating pressure 350 bar

7.6.8 Ap - Q characteristic curve Measured at = 50 °C t_{oil} ν

= 30 mm²/s



Flow rate from S to T



Q [l/min]

7.6.9 Model with solenoid-operated

pressure release

Type Solenoid-operated by means of pressure-

tight, oil-immersed, single-stroke solenoids in accordance with VDE 0580. Actuating solenoid with male connector to DIN 43650, standard for general industrial applications, available for 24 V DC and 230 V AC.

Type of voltage DC solenoid:

When connected to AC voltage, the necessary DC voltage is produced by means of a bridge rectifier connector.

Voltage tolerance

 $\pm 15 \ \%$ of the nominal voltage

Nominal current dependent on the nominal voltage 24 V DC 0.80 A

230 V AC 0.11 A

Power consumption

p₂₀ = 18 W **Duty cycle**

100 % (continuous operation) Switching time

Depending on symbol, pressure across the individual ports and flow rate.

WSM06020Y: on: 50 ms off: 35 ms WSM06020Z: on: 35 ms

off: 50 ms

7.7. SPARE PARTS Please see brochure:

 3-way safety block DSV No. 5.251

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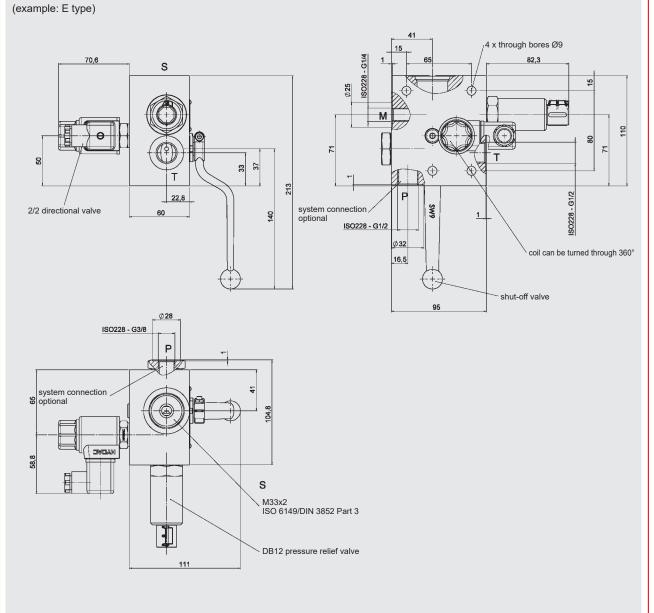
7.8. MODEL CODE FOR DSV10 (also order example)
<u>DSV - 10 - EY - 4 . 1 / 1 / X / T 210 - G 24 - Z4 S13</u>
3-way safety block
<u>Size</u> 10
Discharge M = manual discharge
EY = solenoid-operated and manual discharge – normally open EZ = solenoid-operated and manual discharge – normally closed
Type of pressure relief valve 4 = DB12
With/without fitted pressure relief valve
1 = with pressure relief valve 0 = without pressure relief valve
Accumulator connection 1 = M33x2
Series (specified by manufacturer)
Setting of pressure relief valve T = pressure setting with TÜV
V = adjustable using tool
F = préset by manufacturer x = model without relief valve cartridge
Opening pressure setting e.g. 210 bar opening pressure
xxx = model without relief valve cartridge
Pressure setting range DB12 – 150 bar
DB12 – 250 bar DB12 – 350 bar
Type of voltage for solenoid
G = DC voltage W = AC voltage
Nominal voltage for solenoid 24 = 24 V for type G voltage (DC)
230 = 230 V for type W voltage (AC)
Type of connection for solenoid
Z4 = connector to DIN 43650 - AF2 - PG11
Additional information
S13 = S13 adapter to hydraulic accumulator (see section 8.)

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7.9. DIMENSIONS

DSV10 3-way safety block



Туре	Weight
DSV10M	3.5 kg
DSV10E	3.9 ka

SAF10 Standard types

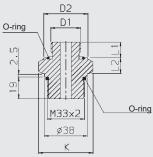
Туре	Part no.	Туре	Part no.
DSV-10-M-4.0/1/X/XXXX	555999	DSV-10-EY-4.0/1/X/XXXX-G24-Z4	557367
DSV-10-M-4.1/1/X/T100	555971	DSV-10-EY-4.1/1/X/T100-G24-Z4	555983
DSV-10-M-4.1/1/X/T150	555972	DSV-10-EY-4.1/1/X/T150-G24-Z4	555984
DSV-10-M-4.1/1/X/T200	555973	DSV-10-EY-4.1/1/X/T200-G24-Z4	555985
DSV-10-M-4.1/1/X/T210	555974	DSV-10-EY-4.1/1/X/T210-G24-Z4	555986
DSV-10-M-4.1/1/X/T250	555975	DSV-10-EY-4.1/1/X/T250-G24-Z4	555987
DSV-10-M-4.1/1/X/T300	555976	DSV-10-EY-4.1/1/X/T300-G24-Z4	555988
DSV-10-M-4.1/1/X/T315	555977	DSV-10-EY-4.1/1/X/T315-G24-Z4	555989
DSV-10-M-4.1/1/X/T330	555978	DSV-10-EY-4.1/1/X/T330-G24-Z4	555990
DSV-10-M-4.1/1/X/T350	555979	DSV-10-EY-4.1/1/X/T350-G24-Z4	555991

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8. ACCESSORIES

8.1. ADAPTERS FOR DIAPHRAGMACCUMULATORS

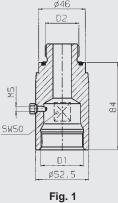


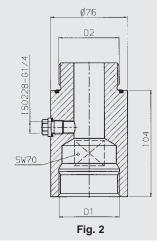
Туре	Accumulator type	Volume [I]	D1 thread	Adapter	Part no. ¹⁾ NBR/carbon steel	K AF	L1 [mm]	L2 [mm]	D2 [mm]	O-ring
SAF10/20	SBOE- SBOA6-	0.075 1.4	G 1/2 A	S 30	369485*		14		33	22x3
DSV10	SBOE- SBOA6-	2.0 3.5 1.3 4	G 3/4 A	S 31	369486*	41	16	17.5	40	28x3

* Preferred models ¹⁾ Others on request

8.2. ADAPTERS FOR PISTON ACCUMULATORS

8.2.1 Standard piston accumulator





Туре	Accumulator type	Volume [I]		Part no. ¹⁾ NBR/carbon steel	D1 [mm]	D2 [mm]	O-ring		Part no. ¹⁾ NBR/carbon steel	Fig.
SAF10/20	SK210/350 -	2.5 7.5	K 406	374929	G 1 1/4	G 1	35x3	S 12	369480	1
DSV10	SK210/350 -	10 45	K 408	374931	<u></u>	G 1 1/2	53x3	S 13	369481	5
SAF32	SK210/350 -	50 120	K 409	374933	G 2	G 2	62x3	S 309	366715	2٢
¹⁾ Others on re	quest									

			O-ring	D2 D1 M33x2 Ø38 K	O-ring					
					_ _					
Туре	Accumulator type	Fluid port SK280	D1 thread	Adapter	Part no. ¹⁾ NBR/carbon steel	K AF	L1 [mm]	L2 [mm]	D2 [mm]	O-ring
			D1 thread G 1/2 A	h a		AF	1	[mm]		O-ring 22x3
Type SAF10/20 DSV10		SK280		Adapter	NBR/carbon steel		[mm]		[mm]	

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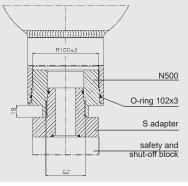
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8.3. ADAPTERS FOR BLADDER ACCUMULATORS

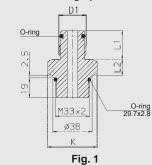
8.3.1 Low pressure bladder accumulators

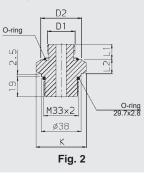


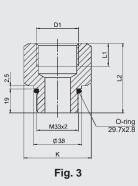
Туре	Accumulator type	Volume [I]	Adapter	Part no. ¹⁾ NBR/carbon steel	Corresponding S adapter	Part no. ¹⁾ NBR/carbon steel
SAF10/20 and DSV10	SB40	0 5 50	NIEGO	367229	S 13	369481
SAF32	5640	2.5 50	N500	307229	S 309	366715

¹⁾ Others on request

8.3.2 Standard/high pressure bladder accumulators, threaded connection





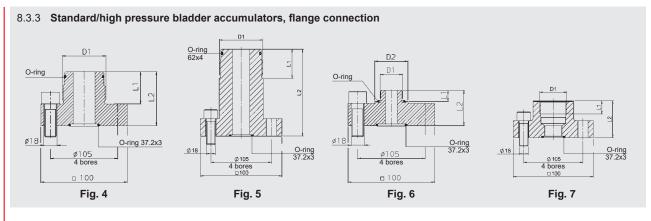


Туре	Accumulator type	Volume [I]	D1 thread	Adapter	Part no. ¹⁾ NBR/carbon steel	K AF	L1 [mm]	L2 [mm]	D2 [mm]	O-ring [mm]	Fig.
	SB330/400-	0.6 1	G 3/4A	S 10	369479*	41	28	16	_	17x3	
	SB550/690-	1 5	G 1A	S 11	372750	46	34	17	-	22x3]
	SB330/400-	2.5 6	G 1 1/4A	S 12	369480*	40	37	17	-	30x3	1
	SB330/400/ 550/600-	10 50	G 2A	S 13	369481*	65	44	21	-	48x3	
SAF10		-	M30x1.5	S 20	369482	41	15	18	40	32x2	
SAF20	Connection with metric fine thread	_	M40x1.5	S 21	369483	55	20	21	54	43x3	2
DSV10		-	M50x1.5	S 22	369484	65	20	21	64	53x3]
			G 3/4	S 367861	369489	41	18	50	-	-	
	SB330/400-	2.5 50	G 1	S 379766	369490	46	20	55	-	-	3
			G 1 1/4	S 379767	369498	65	22	60	-	-]

* Preferred models ¹⁾ Others on request

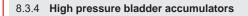
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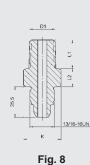


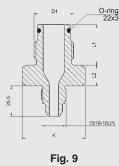


Туре	Accumulator type	Volume [l]	D1 thread	Adapter	Part no. ²⁾ NBR/carbon steel	K AF	L1 [mm]	L2 [mm]	D2 [mm]	O-ring [mm]	Fig.
	SB330/400-	0.6 1	G 3/4A	S 305 ¹⁾	366723	-	28	58	-	17x3	
	SB550/690-	1 5	G 1A	S 306 ¹⁾	2102855	-	34	64	-	22x3	4
	SB330/400-	2.5 6	G 1 1/4A	S 307 ¹⁾	366724	-	37	67	-	30x3	4
	SB330/400/600-	10 50	G 2A	S 309 ¹⁾	366715*	-	44	74	-	48x3]
	SB550-	10 50	G ZA	S 308 ¹⁾	376813	-	44	115	-	40X3	E
SAF32	SB330H-	10 50	G 2 1/2A	S 365922	377283	-	50	150	-	62x4	5
SAF52		-	M30x1.5	S 330 ¹⁾	366735	-	15	47	45	32x2	
	Connection with metric fine thread	-	M40x1.5	S 340 ¹⁾	366736	-	20	51	60	43x3	6
	Inclue include	-	M50x1.5	S 350 ¹⁾	366737	-	20	51	75	53x3]
			G 1	S 365637	2106583	_	20	60	-	-	
	SB330/400-	10 50	G 1 1/4	S 369658	2106578	-	22	00	-	-	7
			G 1 1/2	S 237838	2103869	-	24	65	-	-]

* Preferred models 9 Adapter supplied with 4 hex. socket cap screws M16x45 (part no. 6032726) torque 130 Nm 2 Others on request







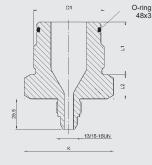


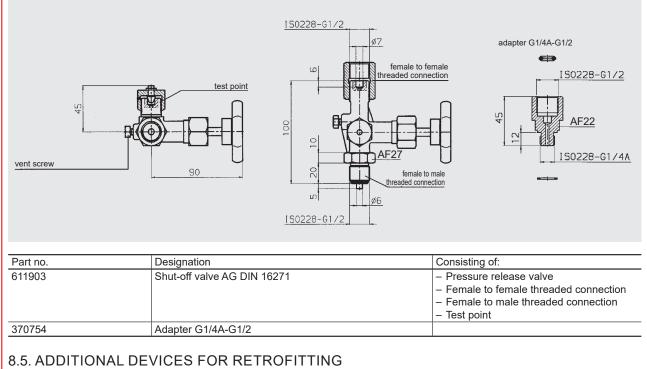
Fig. 10

Туре	Accumulator type	Volume [I]	D1 thread	Adapter	Part no. ²⁾ carbon steel	K AF	L1 [mm]	L2 [mm]	D2 [mm]	O-ring [mm]	Fig.
	SB500	≥ 10	G 2	S3961818	4158379 ¹⁾	65	44	20.5	-	48.3	10
SAF8	SB550	≤ 10	G 1	S3956412	4158378 ¹⁾	46	34	17.5	-	22.3	9
	SB690	1 54	1/2" NPT	S3936571	3936571	27	27	15.5	-	-	8

¹⁾ NBR O-ring ²⁾ Others on request



8.4. GAUGE SHUT-OFF VALVE



HYDAC supplies the following additional devices for retrofitting to prevent accidental alteration of the position of the shut-off valve or the pressure release valve on the SAF block. For mounting onto the SAF, see section 5. Additional equipment for safety and shut-off blocks.

8.5.1 Lockable main shut-off valve (locking device) - L

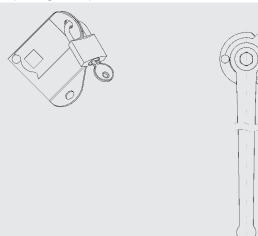


Fig.	1
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Fig. 2

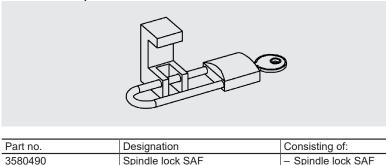
Part no.	Designation	Consisting of:	Fig.
4334727	Lockable main shut-off valve for SAF10	– Plates – Padlock	
4334730	Lockable main shut-off valve for SAF20	– Plates – Padlock	1
4334731	Lockable main shut-off valve for SAF32	 Plates Padlock Switching handle Screw 	2

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8.5.2 Lockable pressure release valve – LS



8.6.	ACCUMULATOR CHARGING VALVE	



Padlock

HYDAC accumulator charging valves control the charging of the accumulator within an adjustable switching range. By combining the charging valve with an accumulator, pumps and motors on oil-hydraulic systems with fluctuating flow requirements can be sized smaller. This saves costs and energy - thus preventing unnecessary heat generation. For further information and technical specifications, see catalogue section:

- DLHSD DLHSR Accumulator charging valve
- No. 5.190.1

9. NOTE

The information in this brochure relates to the operating conditions and fields of application described. For applications and/or operating conditions not described, please contact the relevant technical department. Subject to technical modifications.

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