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# **PVG 100 Proportional Valve Group**

# **Revision history**

### Table of revisions

Date	Changed	Rev
April 2021	Changed document number from 'BC00000039' to 'BC152886483475'	0606
September 2018	PVB 100 code numbers table change.	0503
May 2018	Minor change.	0502
March 2016	Updated for Engineering Tomorrow design.	0501
February 2006 - January 2014	Various changes	BA - EB
February 2005	New Edition	AA





# **PVG 100 Proportional Valve Group**

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**Hydraulic systems** 

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# **PVG 100 Proportional Valve Group**

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# **PVG 100 Proportional Valve Group**

# **General information**

### Acronyms

This table provides a definition of some commonly used terms

PVG = Proportion	PVG = Proportional Valve Group				
PVAS	Assembly (Tie Rod) Kit				
PVB	Basic Module (Body)				
PVBE	Basic End Module (Body)				
PVBO	Basic Open Ended Module (Body)				
PVBS	Main Spool for PVB				
PVBSO	Main Spool for PVBO				
PVBZ	Basic Module (Body) Zero Leak				
PVE	Electrical Actuator				
PVEA	Electrical Actuator-Fine Proportional				
PVED	Electrical Actuator-Digital				
PVEH	Electrical Actuator-High Proportional				
PVEO	Electrical Actuator-ON/OFF				
PVES	Electrical Actuator-Super Proportional				
PVH	Cover for Hydraulic Actuation				
PVHC	Electrical Actuator-High Current				
PVLA	Anti-Cavitation Valve				
PVLP	Shock Valve				
PVM	Mechanical Actuator				
PVMD	Cover for Mechanical Activation				
PVMF	Cover for Mechanical Float				
PVMR	Cover for Friction Detent				
PVP	Pump Side Module (Inlet)				
PVPC	Plug for external pilot oil supply				
PVPD	Open Center PVPF Dummy Spool				
PVPE	Electrical Unloading Valve for PVPF				
PVPF	Open Center PVP				
PVPH	Hydraulic Unloading Valve for PVPF				
PVPP	Electrical Pilot Shut-Off Valve				
PVPV	Closed Center PVP				
PVPV/M	Pump side module				
PVPVP	Closed Center PVP w/Priority				
PVPX, LS	LS Unloading valve				
PVT	Tank Side Module				
PVTI	Interface Module				

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# **PVG 100 Proportional Valve Group**

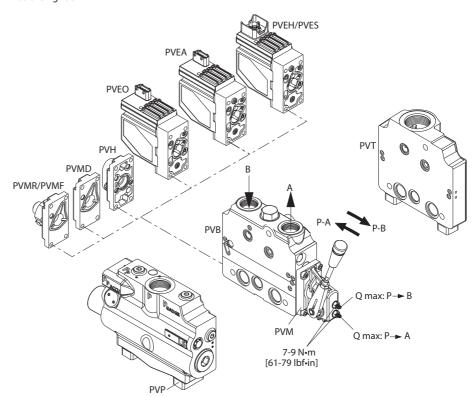
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### **General information**

### General

### PVG 100 standard oil flow direction/max flow setting

Adjustment screws are used to change the amount of oil flowing from ports P to B or P to A. PVM to the right of PVP



# PVG 100 valve system

PVG 100 is a hydraulic load sensing valve, designed to fulfill efficiency requirements.

From a simple load sensing directional valve to an advanced electrohydraulic controlled load independent proportional valve the PVG 100 modular system makes it possible to build up a valve group to fulfill customer requirements. The compact external dimensions of the valve remain unchanged whatever combination is specified.

### General features PVG 100, load independent flow control

- · Flow sharing for maximum controllability and safety
- · Load-independent flow control for precise operation and improved productivity
  - Oil flow to an individual function is independent of the load pressure of this function regardless of sufficient or insufficient pump flow.
  - Oil flow to one function is independent of the load pressure of other functions regardless of sufficient or insufficient pump flow.
- Load-sensing technology for higher efficiency, safety, reduced energy consumption, and longer system lifetime
- Configurable as an advanced electrical, hydraulic or mechanically operated proportional load-sensing valve
- $\bullet \quad \hbox{Open spool-ends for system integrating mechanical cable or linkage actuation} \\$

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### **PVG 100 Proportional Valve Group**

### General information

- · Modular design providing a wide range of configuration possibilities
- Up to eight different sections per valve group (maximum flow per section: 240 l/min [63.4 gal/min])
- Can be configured in combination with PVG 32 (with T0) for maximum flexibility (up to 20 basic valve modules per valve group)
- Optimized return flow characteristics, which minimizes pressure loss
- Low weight
- Compact design and installation
- BSP and UNF connection threads

### PVP - pump side module

- Build in load sense relief valve
- System pressure up to 350 bar (5075 psi)
- Full Flow dump valve (open center only)
- Pilot supply shut off (optional) •• Accumulator gauge connection
- Pressure gauge connection
- Pilot gauge connection
- Integrated pilot supply valve
- Versions:
  - Open center version for systems with fixed displacement pumps
  - Closed center versions for systems with variable displacement pump
  - Integrated priority valve for dynamic steering integration

# PVB – basic module

- Integrated pilot operated check valves in A and B work ports for low internal leakage
- Integrated pressure compensator
- Interchangeable spools
- Single and Dual Shock/suction valves for A and B ports
- · Different interchangeable spool variants
- All versions suitable for mechanical, hydraulic and electrical actuation
- Versions:
  - PVG100-HF (High Flow) version for less total pressure loss at increased flow
  - End module version for extra space savings
  - Open spool-end version for extended mechanical actuation possibilities

### **Actuation module**

The basic module is always fitted with mechanical actuator PVM, which can be combined with the following as required:

- Electrical actuator (11 32 V AC/DC):
  - PVES proportional, Super
  - PVEH proportional, high performance
  - PVEH-F proportional high performance, Float
  - PVEA proportional low hysteresis (not recommended for PVG 100-HF High Flow)
  - PVEM proportional, medium performance
  - \_ PVEO ON/OFF
  - PVEU proportional, voltage control, 0-10 V

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# **PVG 100 Proportional Valve Group**

### **General information**

- PVED-CC Digital CAN controlled J1939/ISOBUS
- PVED-CX Digital CAN controlled CAN open extra vehicle system safety
- PVEP PVM controlled (11-32 V)
- PVHC High Current actuator for PVG
- PVMD, cover for Mechanical actuation
- PVMR, cover for Mechanical detent (not compatible with PO check modules)
- PVMF, cover for Mechanical Float (not compatible with PO check modules)
- PVH, cover for Hydraulic actuation.

### **Remote control units**

- Electrical remote control units:
  - PVRE, PVRET
  - PVREL
  - PVRES
  - Prof 1
  - Prof 1 CIP
  - JS120
- Hydraulic remote control unit: PVRHH

Electrical and hydraulic remote control units

PVRE, electrical control unit, 162F...



PVREL, electrical control unit, 155U...



Prof 1, 162F...



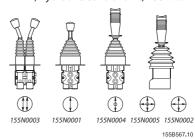
- JS1000 Ball grip

- JS1000 PRO grip

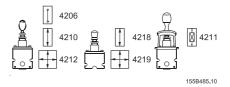
- JS2000 - JS6000

- JS7000

PVRH, hydraulic control unit, 155N...



PVRES, electrical control unit, 155B...



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# **PVG 100 Proportional Valve Group**

### **Function**

### PVG 100 with open center PVPF

When the pump is started and the main spools in the individual basic modules are in the neutral position, oil flows from the pump, through connection P, across the pressure matching spool (11) to tank. The oil flow led across the pressure matching spool determines the pump pressure (stand-by pressure).

When one or more of the main spools are actuated, the highest load pressure is fed through the shuttle valve circuit (4, 7) to the spring chamber (10) behind the pressure matching spool, and completely or partially closes the connection to tank. Pump pressure is applied to the opposite side of the pressure matching spool. The pressure relief valve (1) will open should the load pressure exceed the set value, diverting pump flow back to tank.

Optional PVPC with check valve option may be used in systems where it is necessary to operate the PVG 100 valve by means of the electrical remote control without pump flow.

For additional information about PVPC refer to the publication BC152886483664.

Optional electrically actuated pilot shut off valve PVPP provides additional functional system safety by removing pilot oil from the electrical actuation or hydraulic actuation system, disabling main spool actuation. When the PVPP is used with the PVBZ P.O. check valve system it is possible to disable actuation during mechanical actuation

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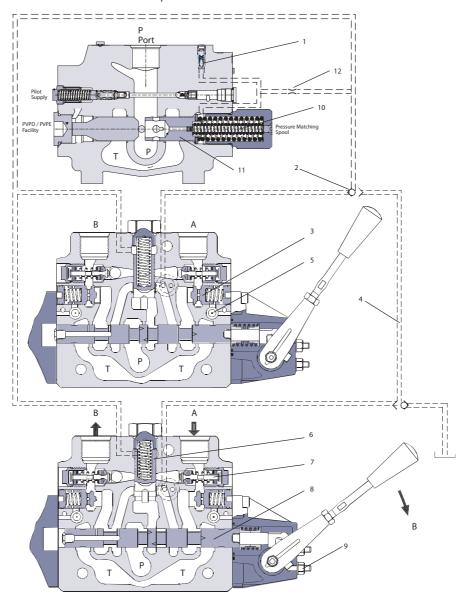




# **PVG 100 Proportional Valve Group**

### **Function**

### PVG 100 sectional view PVP with open center



- 1 LS relief valve
- 2 Shuttle valve
- 3 Pilot operated check valve, POC
- 4 LS line
- 5 Logic cartridge for POC
- 6 Pressure compensator

- 7 Shock and suction valve, PVLP
- 8 Main spool, PVBS
- 9 Max. oil flow adjustment screws for ports A and B
- 10 Spring 12 or 20 bar
- 11 Pressure matching spool
- 12 Orifice

# PVG 100 with closed center PVPV / PVPVP / PVPVM

In load sensing systems the load pressure is led to the pump control via the LS connection (2 in the diagram below). When the work functions are in the spring neutral position the LS pressure is drained to

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### **PVG 100 Proportional Valve Group**

### **Function**

tank via the PVG valve. In this condition the pump control sets the displacement so that leakage in the system is compensated for, to maintain the set stand-by pressure (pump margin). When a main spool is actuated the pump control will adjust the displacement so that the set differential pressure between P and LS is maintained.

The PVG100 Inlet LS relief valve (1) is specifically designed to ensure a constant margin pressure across the main spool, providing demanded regulated flow during maximum load pressure conditions. This relief adjustment is critical when there are two or more functions being operated together. An incorrectly adjusted Inlet relief could result in a vast reduction in regulated flow from the adjacent functions that operate at a lower load pressure. To accurately adjust the inlet LS relief, the pump standby pressure must be known in addition to the maximum operating load pressure.

### Example

Pressure comp pressure level	172 bar [2500 psi]
LS standby pressure requirement that delivers the desired flow	-20 bar [-290 psi]
Maximum load pressure requirement	152 bar [2210 psi]
Inlet relief pressure setting	152 bar [2210 psi]

Optional PVPC with check valve option may be used in systems where it is necessary to operate the PVG 100 valve by means of the electrical remote control without pump flow.

For additional information about PVPC refer to publication BC152886483664.

Optional electrically actuated pilot shut off valve PVPP provides additional functional system safety by removing pilot oil from the electrical actuation or hydraulic actuation system, disabling main spool actuation. When the PVPP is used with the PVBZ P.O. check valve system it is possible to disable actuation during mechanical actuation.

### PVG 100 closed center priority steering PVPVP module

The priority steering version of the PVPV will accommodate pump flows up to 250 l/min [66 US gal/min] and Control Flow (CF) up to 60 l/min [16 US gal/min] for dynamic steering systems. Additional return port is included with the PVPVP module.

### PVG 100 closed center PVPVM module

The mid-inlet version of the PVPV will accommodate pump flows up to 400 l/min [106 US gal/min] providing greater efficiency and flexibility when combined with standard and high flow work function modules.

### **PVG 100 basic modules PVB**

In the pressure-compensated basic module the compensator (9) maintains a constant pressure drop across the main spool (11) - both when the load changes and when a module with a higher load pressure is actuated.

Besides independent flow the other advantage of post-compensated work sections is the ability to control multifunction operation when flow demand exceeds pump capacity. This means that all work sections will continue to function regardless of differences in their load and regardless of the pump flow. The flow relationships specified between functions will be maintained over the full flow range of the pump.

The shock valves PVLP (10) with fixed setting and the suction valves PVLA on ports A and B are used for the protection of the individual working function against intermittent pressure overload and/or cavitation. Optional facilities for dual shock valves for ports A and B provide extra passage area reducing pressure drop for anti-cavitation applications.

Pilot operated check valve system PVBZ option (6, 8) on ports A and B are uses to reduce the work port to tank leakage eliminating the need for external actuator load holding in non-critical load holding applications. All PVG 100 modules contain an integrated T0 drain system to insure optimal performance

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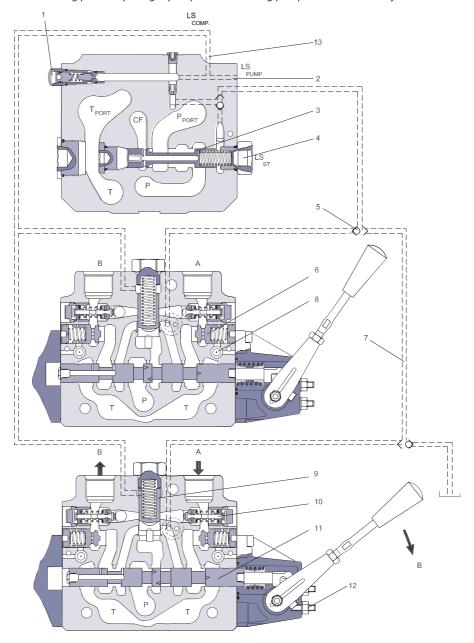
# **PVG 100 Proportional Valve Group**

# **Function**

for PVBZ and all electrical actuation offerings. To is most effective when connected directly to the hydraulic system reservoir independent of the main Tank return system.

### **PVG 100 tank modules**

Designed for low pressure drop at high return flows all PVT modules include facilities for PVLP shock valves insuring pressure passage spike protection during pump starvation recovery.



1 - LS relief valve 2 - LS connection 8 – Logic cartridge for POC

9 – Pressure compensator





### **PVG 100 Proportional Valve Group**

### **Function**

3 – Priority spool for CF 10 – Shock and suction valve, PVLP

4 – LS connection for steering unit 11 – Main spool, PVBS

5 – Shuttle valve 12 – Max. oil flow adjustment screws for ports A and B

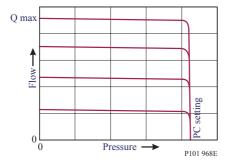
6 – Pilot operated check valve, POC 13 – LS comp (LS signal sent back to compensators)

7 – LS line

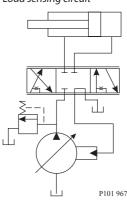
### Load sensing controls

The LS control matches system requirements for both pressure and flow in the circuit regardless of the working pressure. Used with a closed center control valve, the pump remains in low-pressure standby mode with zero flow until the valve is opened. The LS setting determines standby pressure.

### Typical operating curve



### Load sensing circuit



Most load sensing systems use parallel, closed center, control valves with special porting that allows the highest work function pressure (LS signal) to feed back to the LS control.

Margin pressure is the difference between system pressure and the LS signal pressure. The LS control monitors margin pressure to read system demand. A drop in margin pressure means the system needs more flow. A rise in margin pressure tells the LS control to decrease flow.

### LS control with bleed orifice (do not use with PVG valves)

The load sense signal line requires a bleed orifice to prevent high-pressure lockup of the pump control. Most load-sensing control valves include this orifice. An optional internal bleed orifice is available, for use with control valves that do not internally bleed the LS signal to tank.

### **Integral PC function**

The LS control also performs as a PC control, decreasing pump flow when system pressure reaches the PC setting. The pressure compensating function has priority over the load sensing function.

For additional system protection, install a relief valve in the pump outlet line.

### Load sensing system characteristics:

- Variable pressure and flow
- Low pressure standby mode when flow is not needed
- System flow adjusted to meet system requirements

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### **PVG 100 Proportional Valve Group**

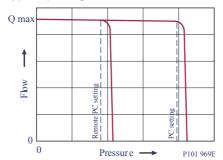
### **Function**

- · Lower torque requirements during engine start-up
- Single pump can supply flow and regulate pressure for multiple circuits
- Quick response to system flow and pressure requirements

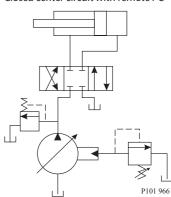
### Remote pressure compensated controls

The remote PC control is a two-stage control that allows multiple PC settings. Remote PC controls are commonly used in applications requiring low and high pressure PC operation.

Typical operating curve



Closed center circuit with remote PC



The remote PC control uses a pilot line connected to an external hydraulic valve. The external valve changes pressure in the pilot line, causing the PC control to operate at a lower pressure. When the pilot line is vented to reservoir, the pump maintains pressure at the load sense setting.

When pilot flow is blocked, the pump maintains pressure at the PC setting. An on-off solenoid valve can be used in the pilot line to create a low-pressure standby mode. A proportional solenoid valve, coupled with a microprocessor control, can produce an infinite range of operating pressures between the low pressure standby setting and the PC setting.

Size the external valve and plumbing for a pilot flow of 3.8 l/min [1 US gal/min]. For additional system protection, install a relief valve in the pump outlet line.

# $\label{lemote pressure compensated system characteristics:} Remote pressure compensated system characteristics:$

- · Constant pressure and variable flow
- High or low pressure standby mode when flow is not needed
- System flow adjusts to meet system requirements
- Single pump can provide flow to multiple work functions
- Quick response to system flow and pressure requirements

### PVG 100 main spool with pressure compensated control

The PC control maintains constant system pressure in the hydraulic circuit by varying the output flow of the pump. Used with a closed center control valve, the pump remains in high pressure standby mode at the PC setting with zero flow until the function is actuated.

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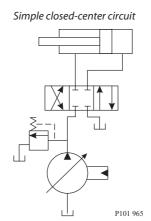




# **PVG 100 Proportional Valve Group**

### **Function**

# Q max Q max O O Pressure → P101 166E



Once the closed center valve is opened, the PC control senses the immediate drop in system pressure and increases pump flow by increasing the swashplate angle.

The pump continues to increase flow until system pressure reaches the PC setting. If system pressure exceeds the PC setting, the PC control reduces the swashplate angle to maintain system pressure by reducing flow.

The PC control continues to monitor system pressure and changes swashplate angle to match the output flow with the work function pressure requirements.

If the demand for flow exceeds the capacity of the pump, the PC control directs the pump to maximum displacement. In this condition, actual system pressure depends on the actuator load.

For additional system protection, install a relief valve in the pump outlet line. \* Do not use the PVG 32 with bleed down load sense control.

# Pressure compensated system characteristics

- · Constant pressure and variable flow
- High pressure standby mode when flow is not needed
- System flow adjusts to meet system requirements
- Single pump can provide flow to multiple work functions
- Quick response to system flow and pressure requirements

# Typical applications for pressure compensated systems

- Constant force cylinders (bailers, compactors, refuse trucks)
- On/off fan drives
- Drill rigs
- Sweepers
- Trenchers

### Typical applications for remote pressure compensated systems:

- Modulating fan drives
- · Anti-stall control with engine speed feedback
- Front wheel assist

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# **PVG 100 Proportional Valve Group**

### **Function**

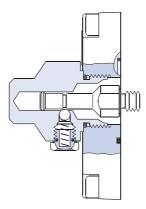
- · Road rollers
- · Combine harvesters
- · Wood chippers

### **PVMR**, friction detent

The friction detent PVMR allows the directional spool to be held in any position, resulting in infinitely variable, reversible, pressure compensated flow.

This can be sustained indefinitely without having to continue to hold the mechanical lever. Friction detent spool position may be affected by high differential actuator flow forces and system vibration resulting in work function flow reduction.

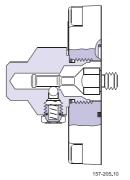
### PVMR, friction detent



# PVMF, mechanical float position lock

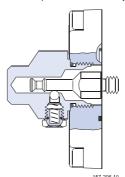
Allows the float spool to be held in the float position after release of the mechanical handle.

PVMF, standard mount only



 $P \rightarrow A \rightarrow F$  (Push-in)

PVMF, optional mount only



 $P \rightarrow A \rightarrow F$  (Pull-out)

### PVBS, main mpools for flow control (standard)

With post-compensated valves, the A and B work port flow will depend on the pressure drop across the main spool PVBS.

In open center systems, this pressure drop (standby-pressure) is determined by the volume of fixed pump flow led to tank across the pressure adjusting spool in the inlet PVPF and the pressure adjusting spool

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# **PVG 100 Proportional Valve Group**

### **Function**

bias spring pressure. Since the pressure drop varies with pump flow volume led to tank, the A and B work port flow will vary.

In closed center systems, the pressure drop across the main spool equals the standby setting of the pump, measured at the P-port of the valve. The A and B work port flow will remain unchanged as long as the standby is unchanged.

# PVBS, main spools for flow control (with linear characteristic)

PVBS main spools with linear characteristic deliver a higher flow gain directly proportional to the linear spool travel beyond the dead band.





### **PVG 100 Proportional Valve Group**

### Safety

### **Building in safety**

All makes and all types of control valves (including proportional valves) can fail. Thus the necessary protection against the serious consequences of function failure should always be built into the system. For each application an assessment should be made for the consequences of pressure failure and uncontrolled or blocked movements.

To determine the degree of protection that is required to be built into the application, system tools such an FMEA (Failure Mode and Effect Analysis) and Hazard and Risk Analysis can be used.

### FMEA (Failure Mode and Effect Analysis) IEC EN 61508

FMEA is a tool used for analyzing potential risks. This analytical technique is utilized to define, identify, and prioritize the elimination or reduction of known and/or potential failures from a given system before it is released for production.

Please refer to IEC FMEA Standard 61508.

### Hazard and risk analysis ISO 12100-1/14121

This analysis is a tool used in new applications as it will indicate whether there are special safety considerations to be meet according to the machine directives EN 13849.

Dependent on the determined levels conformety this analysis will determine if any extra requirements for the product design, development process, production process or maintenance, i.e. the complete product life cycle.



# Warning

All makes/brands and types of directional control valves – inclusive proportional valves – can fail and cause serious damage. It is therefore important to analyze all aspects of the application.

Because the proportional valves are used in many different operation conditions and applications, the manufacturer of the application is alone responsible for making the final selection of the products – and assuring that all performance, safety and warning requirements of the application are met.

The process of choosing the control system – and safety levels – is governed by the machine directives EN 13849 (Safety related requirements for control systems).

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# **PVG 100 Proportional Valve Group**

### Safety

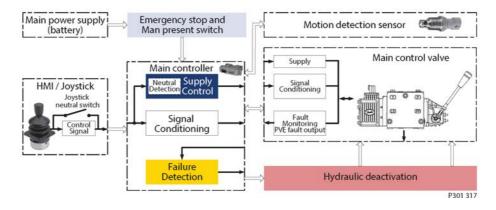
### Example of a control system for manlift

Example of a control system for man-lift



Example of a control system for man-lift using PVE Fault monitoring input signals and signals from external sensors to ensure the PLUS+1° main controllers correct function of the man-lift.

Typical PVE wiring block diagram





### Warning

It is the responsibility of the equipment manufacturer that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

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# **PVG 100 Proportional Valve Group**



# Safety

### PVG 32 – used in system with fixed displacement pumps:

- PVSK, commonly used in crane application full flow dump
- PVPX, LS dump to tank

# PVG 100 - alternative LS dump/pilot supply disconnect:

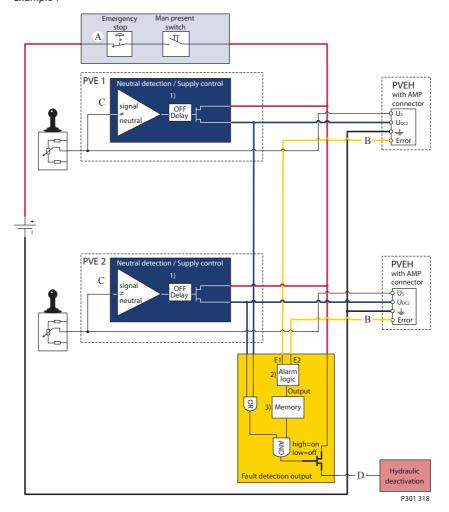
- PVPP, pilot oil supply shut off
- External cartridge valve connecting LS pressure or main pressure to tank

### PVG 120 – pump disconnect/block for variable pumps:

- PVPE, full flow dump for the PVG 120
- External cartridge valve connecting LS pressure to tank

### **Examples of wiring block diagram**

### Example 1



Typical wiring block diagram using PVEH with neutral power off switch and fault monitoring output for hydraulic deactivation.

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# **PVG 100 Proportional Valve Group**

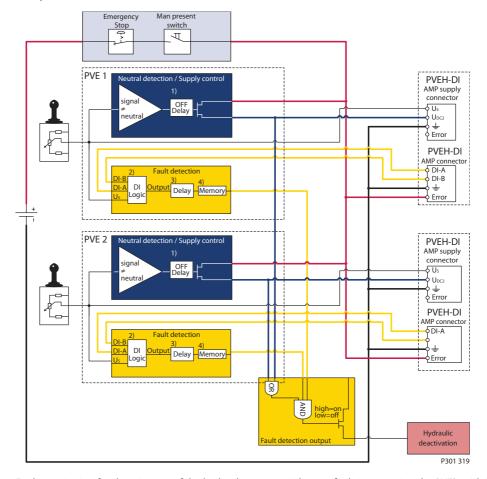
### Safety

- A Emergency stop / man present switch
- **B** PVE Fault monitoring signals
- **C** Neutral signal detection
- **D** Deactivation of the hydraulic system (System Control Logic, example: PLUS+1® for signal monitoring and triggering signal)

# **M** Warning

It is the responsibility of the equipment manufacturer that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

### Example 2



Fault monitoring for deactivation of the hydraulic system with extra fault inputs using the PVE's with DI (Direction Indication) function. System Control Logic, example PLUS+1° for signal monitoring and triggering signal for deactivation of the hydraulic system.

# **A** Warning

It is the responsibility of the equipment manufacturer that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

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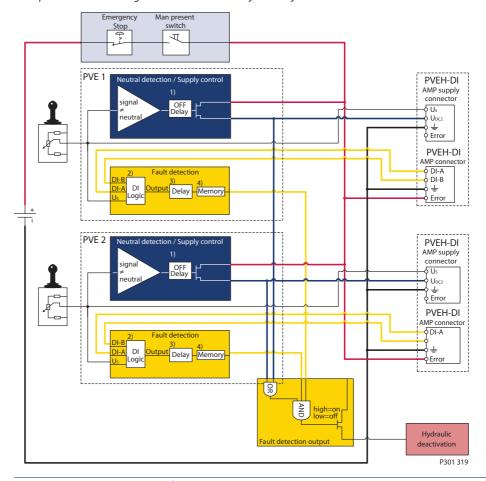
# **PVG 100 Proportional Valve Group**

# Safety

### **Example of fault monitoring**

Similar to previous example using fault monitoring for deactivation of the hydraulic system with extra fault inputs using the PVE's with DI (Direction Indication) function.

Example of fault monitoring for deactivation of the hydraulic system



 $System\ Control\ Logic\ e.g.\ PLUS+1^*\ for\ signal\ monitoring\ and\ triggering\ signal\ for\ deactivation\ of\ the\ hydraulic\ system.$ 



### Warning

It is the equipment manufacturers responsibility to ensure that the control system incorporated in the machine is declared as being in conformity with the relevant machine directives.

Other non-electrical modules which can be used in connection with hydraulic deactivation at different levels.

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# **PVG 100 Proportional Valve Group**

# Safety

### PVG 32 - Mainly used in system with fixed displacement pumps

- PVSK, commonly used in crane application full flow dump
- PVPX, LS dump to tank

# PVG 100 - Alternative LS dump or pilot supply disconnect

- PVPP, pilot oil supply shut off
- External cartridge valve connecting LS Pressure to Tank
- External cartridge valve connecting main Pressure to Tank

# PVG 120 - Pump disconnect/block for variable pumps

PVPE, full flow dump for the PVG 120





# **PVG 100 Proportional Valve Group**

# **Technical data**

### PVG 100 technical data

The technical data for PVG 100 are typical measured results. For the hydraulic system a mineral based hydraulic oil with a viscosity of 21 mm $^2$ /s [102 SUS] and a temperature of 50 °C [122 °F] was used.

### PVG 100 technical data

Max. pressure	Port P continuous	350 bar	[5075 psi]
	Port P intermittent <sup>1)</sup>	400 bar	[5800 psi]
	Port A/B <sup>2)</sup>	350 bar	[5075 psi]
	Port T, static / dynamic	25 bar/40 bar	[365/580 psi]
	Port T0, static / dynamic	5 bar/10 bar	[75/145 psi]
Oil flow, rated	Port P (PVPV / PVPVM)	250/400 l/min	[66/106 US gal/min]
(See characteristics)	Port A/B, with press. comp. @15 bar [217psi] <sup>3)</sup>	180 l/min 240 l/min	[47.6 US gal/min] [63.4 US gal/min]
Spool travel, standard		± 7 mm	[±0.28 in]
Spool travel, float position spool P→A→F	Proportional range	A: 5.5 mm B: 7.0 mm	A: [±0.22 in] B: [±0.28 in]
	Float position	8 mm	[±0.32 in]
Dead band, flow control spools	Standard	± 1.5 mm	[±0.06 in]
Max. spool leakage	A/B→T, without shock valve <sup>3)</sup>	20/30 cm <sup>3</sup> /min	[1.22/1.85 in <sup>3</sup> /min]
at 100 bar [1450 psi] and 21 mm <sup>2</sup> /s [102 SUS]	A/B→T, with shock valve <sup>3)</sup>	25/35 cm <sup>3</sup> /min	[1.53/2.14 in <sup>3</sup> /min]
Max. internal leakage with pilot operated check	A/B→T, without shock valve	1 cm <sup>3</sup> /min	[0.06 in <sup>3</sup> /min]
valve at 200 bar [2900 psi] and 21 mm²/s [102 SUS]	A/B→T, with shock valve	6 cm <sup>3</sup> /min	[0.37 in <sup>3</sup> /min]
Oil temperature	Recommended temperature	30 → 60°C	[86 → 140°F]
(inlet temperature)	Min. temperature	-30°C	[-22°F]
	Max. temperature	+90°C	[194°F]
Oil viscosity	Operating range	12 - 75 mm <sup>2</sup> /s	[65 - 347 SUS]
	Min. viscosity	4 mm <sup>2</sup> /s	[39 SUS]
	Max. viscosity	460 mm <sup>2</sup> /s [2128 SUS]	
Ambient temperature		-30 → +60°C	[−22 → +140°F]
Filtration / Max. contamination (ISO 4406)		23/19/16	

<sup>1)</sup> Intermittent operation: the permissible values may occur for max. 10% of every minute.

# PVH, hydraulic actuation

### PVH, Hydraulic Actuation

PVH data	Pressure, bar [psi]
Control range	5 to 15 [75 to 220]
Maximum pilot pressure, static	30 [435]
Maximum pressure on port T (It is recommended that the tank connection from the hydraulic remote control unit PVRH is taken directly to tank.)	10 [145]

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<sup>&</sup>lt;sup>2)</sup> PVG 100-HF - 350 bar [5075 psi] rated for 250 000 cycles, max. continuous pressure 320 bar [4640 psi].

<sup>&</sup>lt;sup>3)</sup> PVG 100-HF - High Flow option work section.





# **PVG 100 Proportional Valve Group**

# **Technical data**

# **PVG 100 PVM operating force**

# PVM operating force

	Actuation		Neutral position	Max. spool travel
Operating force	(PVE without voltage applied) PVM + PVH		22 ± 3 N [5 ± 0.7 lbf]	28 ± 3 N [6.3 ± 0.7 lbf]
			27 ± 3 N [6 ± 0.7 lbf]	83 ± 3 N [18.7 ± 0.7 lbf]
	PVM + PVMR	PVM + PVMR Spool displacement fro		34 N [7.6 lbf]
	Spool displacemen		om any other position	12 N [2.7 lbf]
	PVM + PVMF	PVM + PVMF Spool displacement fr		22 N [5.0 lbf]
		Spool displacement in	to float position	60 N [13.5 lbf]
		Spool displacement av	way from float position	28 N [6.3 lbf]
Proportional regulat	ion range, control l	ever, standard spool	±19.5°	
Proportional regulation range Float position		±15.3° 22.3°		
Control lever positio	ns		No. 2 × 6	

# PVG 100 PVE reaction time and oil consumption

# PVE reaction time (s)

Voltage	Reaction time function		PVEO ON/OFF	PVEA <sup>1)</sup> Prop. fine	PVEH Prop. high	PVES Prop. super
Neutral	From neutral position to max.	Max.	0.235	0.500	0.230	0.230
switch	spool travel	Rated	0.180	0.320	0.150	0.150
		Min.	0.120	0.250	0.120	0.120
	From maximum spool travel	Max.	0.175	0.550	0.175	0.175
to neutral position	to neutral position	Rated	0.090	0.400	0.090	0.090
	Min.	0.065	0.300	0.065	0.065	
Constant voltage From neutral position to maximum spool travel		Max. Rated Min.	- - -	0.500 0.320 0.250	0.200 0.120 0.050	0.200 0.120 0.050
	From maximum spool travel to neutral position	Max. Rated Min.	- - -	0.250 0.200 0.150	0.100 0.090 0.065	0.100 0.090 0.065
Hysteresis <sup>2)</sup> Rated		-	2%	4%	<1%	

<sup>1)</sup> For standard PVG 100 spools.

# PVE oil consumption, I/min [US gal/min]

Voltage	Function		PVEO ON/OFF	PVEA <sup>1)</sup> Prop. fine	PVEH Prop. high	PVES Prop. super
Without voltage	Pilot oil flow	Neutral	0			
With voltage	per PVE	Locked	0.1 [0.026]	0.5 [0.132]	0.1 [0.026]	0.2 [0.053]
		1 actuation	0.2 [0.053]			
		Actuations	0.7 [0.185]	0.75 [0.2]	1.1 [0.29]	1.1 [0.29]

<sup>1)</sup> For standard PVG 100 spools.

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 $<sup>^{2)}</sup>$  Hysteresis is indicated at rated voltage and f = 0.02 Hz for one cycle. A cycle including N > full A > N > full B > N.





# **PVG 100 Proportional Valve Group**

# **Technical data**

# **PVEO** power supply and consumption

Supply voltage U <sub>DC</sub>	rated	12 V <sub>DC</sub>	24 V <sub>DC</sub>
	range	11 V to 15 V	22 V to 30 V
	max. ripple	5%	
Current consumption at rated voltage		0.65 A @ 12 V	0.33 A @ 24 V
Input impedance in relation to 0.5 • U <sub>DC</sub>		12 ΚΩ	
Power consumption		8 W	

# **PVEA, PVEH and PVES**

Supply voltage U <sub>DC</sub>	rated	11 V to 32 V		
	range	11 V to 32 V		
	max. ripple	5%		
Current consumption at rated voltage	PVEH/PVES (PVEA)	0.57 (0.28) A @ 12 V	0.3 (0.15) A @ 24 V	
Signal voltage	neutral	0.5 • U <sub>DC</sub>		
	A-port ↔ B-port	0.25 • U <sub>DC</sub> to 0.75 • U <sub>DC</sub>		
Signal current at rated voltage		0.25 mA to 0.70 mA		
Input impedance in relation to 0.5 • U <sub>DC</sub>		12 ΚΩ		
Input capacitor		100 ηF		
Power consumption	PVEH/PVES (PVEA)	7 (3.5) W		

For detailed information, see PVE actuator catalog, **BC152886484010**.

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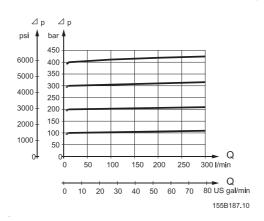
# **PVG 100 Proportional Valve Group**

### **Technical characteristics**

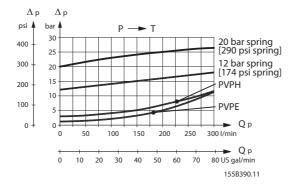
The characteristics in this catalog are typical measured results. During measuring a mineral based hydraulic oil with a viscosity of 21 mm<sup>2</sup>/s [102 SUS] at a temperature of 50°C [122°F] was used.

### PVPF, pump side module

Pressure relief valve characteristic in PVP



### Neutral flow pressure in PVP, open center



The pressure relief valve is set at an oil flow of 15 l/min [4 US gal/min]. Setting range: 30 to 350 bar [435 to 5075 psi].

### Open center flow rating

The flow rating of the different main spools will depend on the standby pressure available. In open center systems, the standby pressure equals the pressure drop P->T, see *the diagram above*. A pump flow of 150 l/min led to tank across the pressure adjusting spool, will generate a standby pressure of app. 15 bar (PVP with 12 bar spring). The according main spool flow ratings will correspond to the curves.

For PVPs with a 20 bar spring, the standby pressure available will be 20 bar or higher. Hence the according main spool flow ratings will correspond.

# **Closed center flow rating**

The flow rating of a the different main spools, PVBS, is dependent upon the Load Sense margin (pump margin pressure). The nominal flows specified for each PVBS is specified at 15 bar [218 psi] Ls margin pressure. If LS margin is increased above 15 bar [218 psi], the PVBS will deliver more flow then the nominal rating. The following curves show the relationship between LS margin and work port flow.

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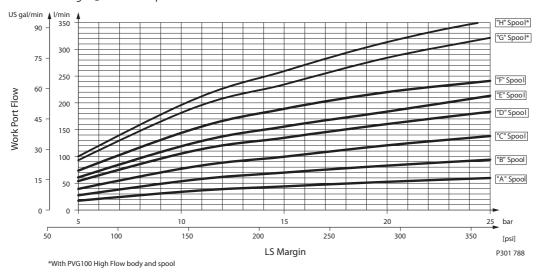




# **PVG 100 Proportional Valve Group**

# **Technical characteristics**

Flow vs. LS margin @ maximum spool shift



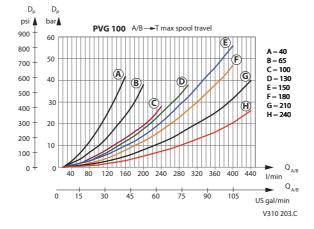
Caution

Because of flow forces, cylinder differential areas, Danfoss recommends LS margins under 25 bar [360

As noted above, work port flow is dependent upon the LS margin set on the pump. PC pumps maintain a constant discharge pressure which is equal to the PC setting on the pump. Hence the LS margin for PC pumps can be thought of as the difference between the PC setting and the load pressure. Therefore work port flow will change with load pressure, thus, pressure compensated flow will not be obtained.

# PVG 100 pressure drop for PVB, basic module

Pressure drop PVB at max. main spool travel



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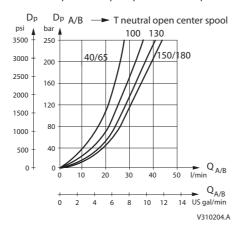




# **PVG 100 Proportional Valve Group**

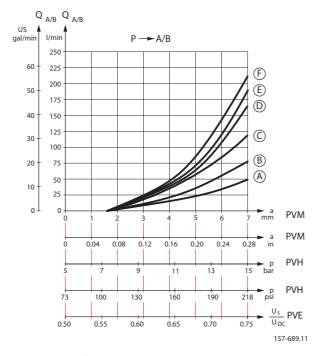
# **Technical characteristics**

Pressure drop PVB for open spool in neutral position



# PVB with pressure compensation, closed center PVP

Oil flow as a function of spool travel for spools A to F - 20 bar [290 psi]



Set pressure difference between pump pressure and LS signal = 20 bar [290 psi] measured at the P-port of the valve.

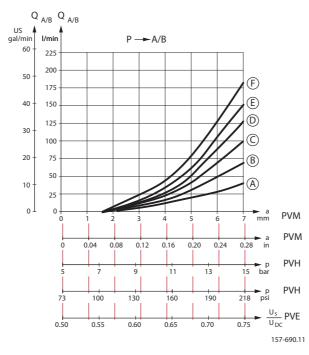




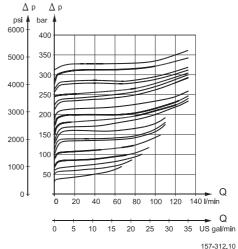
# **PVG 100 Proportional Valve Group**

# **Technical characteristics**

Oil flow as a function of spool travel for spools A to F - 15 bar [218 psi]



Set pressure difference between pump pressure and LS signal = 15 bar [218 psi] measured at the P-port of the valve.



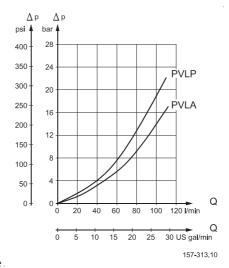
PVLP, shock and suction valve





# **PVG 100 Proportional Valve Group**

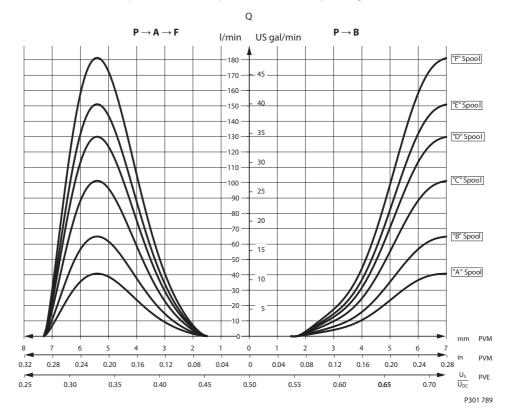
# **Technical characteristics**



PVLP/PVLA, suction valve

The shock valve PVLP is designed to absorb shock effects. Consequently, it should not be used as a pressure relief valve. PVLP is set at an oil flow of 10 l/min [2.6 US gal/min].

Oil flow as a function of spool travel for float spools A-F - 15 bar [218 psi] margin



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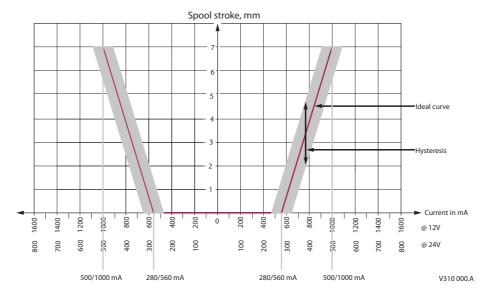




# **PVG 100 Proportional Valve Group**

# **Technical characteristics**

### **PVHC characteristic - Spool stroke vs current**



PVHC current response and hysteresis @ 25 bar P<sub>p</sub>, 21 ctS, 25 °C. The ideal curve is determined by the main spool neutral spring. The PVHC has high hysteresis. The hysteresis is affected by viscosity, friction, flow forces, dither frequency and modulation frequency. The spool position will shift when conditions are changed e.g. temperature change.

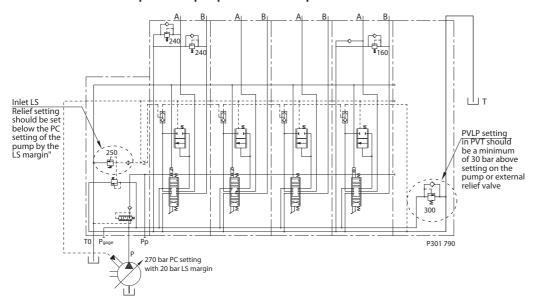




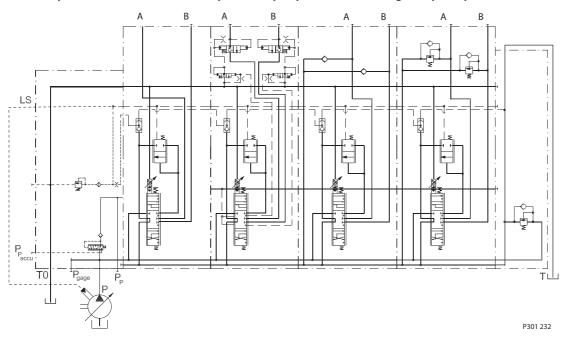
# **PVG 100 Proportional Valve Group**

# **Hydraulic systems**

# PVG 100 with variable displacement pump schematic example



# Electrically actuated PVG 100, variable displacement pump, PVB 100 with integrated pilot operated check valves



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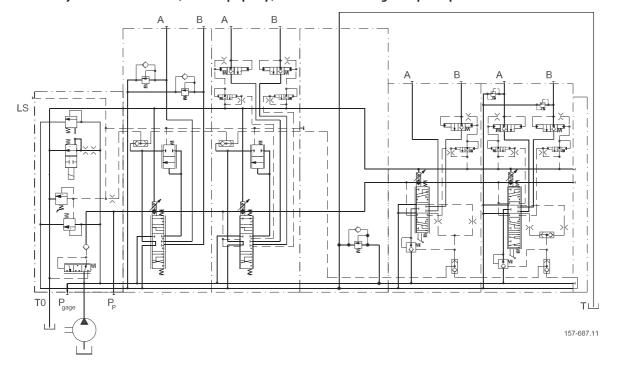




# **PVG 100 Proportional Valve Group**

# **Hydraulic systems**

# Electrically actuated PVG 100/32, fixed displ. pump, PVB 100/32 with integrated pilot operated check valves







### **PVG 100 Proportional Valve Group**

### Other operating conditions

Oil

The main duty of the oil in a hydraulic system is to transfer energy; but it must also lubricate the moving parts in hydraulic components, protect them against corrosion, and transport dirt particles and heat out of the system. It is therefore important to choose the correct oil with the correct additives. This gives normal operation and long working life.

### Mineral oil

For systems with this valve Danfoss recommends the use of mineral-based hydraulic oil containing additives: Type HLP (DIN 51524) or HM (ISO 6743/4).

### Non-flammable fluids

Phosphate-esters (HFDR fluids) can be used without special precautions. However, dynamic seals must be replaced with FPM (Viton) seals. Please contact the Danfoss Sales Organization, if the PVG 100 valve is to be used with phosphate-esters.

The following fluids should only be used according to agreement with the Sales Organization for Danfoss:

- Water-glycol mixtures (HFC fluids)
- Water-oil emulsions (HFB fluids)
- Oil-water emulsions (HFAE fluids)

### **Biodegradable oils**

PVG 100 valves can be used in systems with rapeseed oil.

The use of rapeseed oil is conditioned by:

- complying with the demands on viscosity, water content, temperature and filtering etc. (see chapters below and technical data page 7).
- adapting the operating conditions to the directions of the oil supplier.

Before using other biodegradable fluids, please consult the Danfoss Organization.

# Particle Content, Degree of Contamination

Oil filtration must prevent the particle content from exceeding an acceptable level, i.e. an acceptable degree of contamination.

Maximum contamination for is 23/19/16 (see ISO 4406).

Calibration in accordance with the ACFTD method.

A degree of contamination of 23/19/16 can be maintained by using a filter fineness as described in the next section.

### **Filtration**

Effective filtration is the most important precondition in ensuring that a hydraulic system performs reliably and has a long working life. Filter manufacturers issue instructions and recommendations. It is advisable to follow these.

### **System filters**

Where demands on safety and reliability are very high a pressure filter with bypass and indicator is recommended. Experience shows that a 10  $\mu$ m nominal filter (or finer) or a 20  $\mu$ m absolute filter (or finer) is suitable. It is our experience that a return filter is adequate in a purely mechanically operated valve system. The fineness of a pressure filter must be selected as described by the filter manufacturer so that a particle level of 23/19/16 is not exceeded. The filter must be fitted with pressure gauge or dirt indicator to make it possible to check the condition of the filter. In systems with differential cylinders or accumulators

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### **PVG 100 Proportional Valve Group**

### Other operating conditions

the return filter must be sized to suit the max. return oil flow. Pressure filters must be fitted to suit max. pump oil flow.

#### **Internal filters**

The filters built into PVG 32 are not intended to filter the system but to protect important components against large particles. Such particles can appear in the system as a result of pump damage, hose fracture, use of quick-couplings, filter damage, starting up, contamination, etc. The filter in the electrical actuator PVE protecting the solenoid valves has a mesh of 150  $\mu$ m. Bursting pressure drop for internal filters is 25 bar [360 psi].



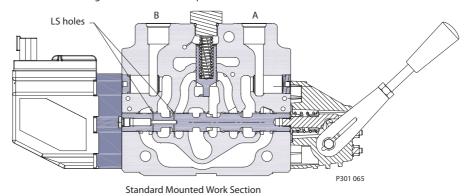


#### **PVG 100 Proportional Valve Group**

#### Mounting

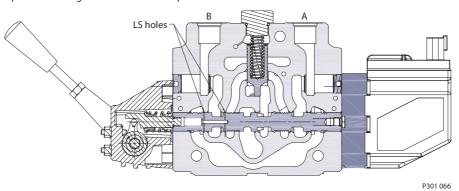
#### Standard mounting vs. option mounting

Standard mounting – the PVM on the "A" port side of the PVB



Standard mounting is defined as installing the PVM on the "A" port side of the PVB. Because of this, the PVE or PV cover (PVH, PVMD, PVMR, PVMF or PVHC) would be on the "B" port side of the valve.

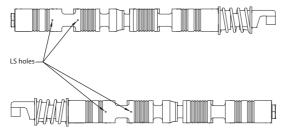
Option mounting – the PVM on the "B" port side of the PVB



Option mounting is defined as installing the PVM on the "B" port side of the PVB. Because of this, the PVE or PV cover (PVH, PVMD, PVMR, PVMF or PVHC) would be on the "A" port side of the valve.

The PVBS in PVG 100 are not symmetric. Because of this the "Load Sense" (Ls) holes in the PVBS main spool must be installed so that they are on the "B" port side of the PVB.

Standard mounting spool (upper PVBS) vs. Option mounting spool (below PVBS)



Before determining spool part numbers, determine whether the section will be standard or option mounted. Standard and Option mounting only applies to a work section. Standard and option mounted section can be used together in the same stack.





### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

#### PVPF (Open Center) Inlet Modules - for Pumps with Fixed Displacement

Symbol	Description		BSP port G1	SAE Port 1 5/16-12
Refer to PVPE and Dummy Spool in PVPF Acessories LS,	Open center pump side module for pumps with fixed displacement.	12 bar spring*	161B5110	161B5510
TO Pgage	Max pump flow 250 l/min [66 US gal/min]. With pilot supply for PVE actuation. With pilot gauge port.	20 bar spring*	161B5112	161B5512
P	Open center pump side module for pumps with fixed displacement.	12 bar spring*	11013065	11013066
P <sub>P</sub> Y	Max pump flow 250 l/min [66 US gal/min]. With pilot supply for PVH/PVHC actuation. With pilot gauge port.	20 bar spring*	11013067	11013068
Refer to PVPE and Dummy Spool in PVPF Acessories LSr.	Open center pump side module for pumps with fixed displacement.	12 bar spring*	161B5140	161B5540
Pgage	Max pump flow 250 l/min [66 US gal/min]. With pilot supply for PVE actuation. Accumulator port and facility for pilot shut-off valve (PVPP).	20 bar spring*	161B5142	161B5542
P <sub>P</sub> X = - LSLS TO	Open center pump side module for pumps with fixed displacement.	12 bar spring*	11013071	11013072
Refer to PVPP in PVP Accessory Section P301 052	Max pump flow 250 l/min [66 US gal/min]. With pilot supply for PVH/PVHC actuation. Accumulator port and facility for pilot shut-off valve	20 bar spring*	11013073	11013074
	(PVPP).	* Spring t		atching spool -

<sup>\*</sup> PVPD (dummy spool)/PVPE/PVPH should be specified with any PVPF module. \*\*PVPE/PVPH will electrically or hydraulically unload pump flow to tank for a low pressure standby (refer to Technical characteristics on page 28).

#### **PVPF Accessories for Pump Side Modules**

PPVPE LS PE	Dummy Spool PVPE Electrically actuated normally open, unloading valve If PVPE or PVPH is not required the "Dummy Spool" must	12 V 24 V	155G5041 155G5052 155G5054
TO P <sub>gage</sub>	Electrically actuated normally open, unloading valve If PVPE or PVPH is not required the "Dummy Spool" must		
P <sub>gage</sub>	If PVPE or PVPH is not required the "Dummy Spool" must	24 V	155G5054
P P P LSLS TO P301 053	be specified		
TO H	PVPH Hydraulically actuated unloading valve If PVPE or PVPH is not required the "Dummy Spool" must be specified.		155G5061*

<sup>\*</sup>Connection for external pilot pressure: available with G1/4 thread only. Pilot source should be independent of LS pressure (LS pressure may not be enough to pilot PVPH).

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

#### **PVP (Open and Closed) Accessories for Pump Side Modules**

Symbol	Description		Code Number
LS	PVPP	12 V	11160318
P <sub>gage</sub> P <sub>P</sub> TP P <sub>VPP</sub> P <sub>P</sub> LSLS TO P301 054	Electrically Actuated Pilot Shut Off Valve Normal Closed Solenoid Valve	24 V	11160319

#### **PVPV (Closed Center) Inlet Modules**

Symbol	Description	BSP port G1	SAE Port 1 5/16-12
TO LS	Closed Center Pump Side Module for pumps with variable displacement.  Max pump flow 250 I/min [66 US gal/min].  With pilot supply for PVE actuation.  With pilot gauge port.	161B5111	161B5511
P <sub>P</sub>	Closed Center Pump Side Module for pumps with variable displacement.  Max pump flow 250 I/min [66 US gal/min].  With pilot supply for PVH/PVHC actuation.  With pilot gauge port.	11013069	11013070
TO Pgage Pp	Closed Center Pump Side Module for pumps with variable displacement.  Max pump flow 250 I/min [66 US gal/min].  With pilot supply for PVE actuation.  With pilot gauge port.  Accumulator port and facility for pilot shut off valve.	161B5141	161B5541
Refer to PVPP in PVP Accessory Section P301 056	Closed Center Pump Side Module for pumps with variable displacement.  Max pump flow 250 I/min [66 US gal/min].  With pilot supply for PVH/PVHC actuation.  With pilot gauge port.  Accumulator port and facility for pilot shut off valve.	11013075	11013076

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### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

#### PVPVP, Closed Center Priority Side Modules - for Pumps with Variable Displacement

Symbol	Description	Code Number	
		BSP port P: G¾ T: G1 CF: G½	SAE port P: 1 1/16-12 T: 1 5/16-12 CF: ¾-16
P <sub>gage</sub> P <sub>LS</sub> P <sub>LS</sub> P <sub>S01 057</sub>	PVPVP Closed Center Pump Side Modules for pumps with variable displacement Max pump flow 250 I/min [66 US gal/min] Max CF flow 60 I/min [15.9 US gal/min] With integrated priority function With pilot supply for PVE actuation	161B5211	161B5611
1301037	PVPVP Closed Center Pump Side Modules for pumps with variable displacement Max pump flow 250 l/min [66 US gal/min] Max CF flow 60 l/min [15.9 US gal/min] With integrated priority function With pilot supply for PVH/PVHC actuation	11013077	11013078

#### PVPVM, Closed Center Mid Inlet Modules - for Pumps with Variable Displacement

Symbol	Description	Code Number	
		BSP port: P = 1¼ Code 62 Metric flange LS, TO, Pg, Pp = G ¼	SAE port: P = 1¼ Code 62 Metric flange LS, TO, Pg, Pp = 9/16-18 UNF
TO	PVPVM Mid modules for pumps with variable displ. Max. pump flow 400 l/min [106 US gal/min] With pilot supply for PVE actuation	11130086*	11133048*
P <sub>gage</sub> P <sub>p</sub> TP P <sub>p</sub> LS TO	PVPVM Mid modules for pumps with variable displ. Max. pump flow 400 l/min [106 US gal/min] With pilot supply for PVH / PVHC actuation	11133046*	11133047

<sup>\*</sup> Requires two PVAS kits. Mid-inlets require option-mounted spools on one side to keep all PVM or PVE actuators on the same side (PVPVM has milled surfaces on each side).

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### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

#### **PVB 100 Basic Modules (Standard Spools)**

PVB 100 for use with standard spools

Symbol	Description	PVLP	Code Numbe	r
			BSP port G ¾	SAE port 1 <sup>1</sup> / <sub>16</sub> –12 UNF
(A)	PVB	Without	161B6250	161B6650
1 1 A	Post compensated	With	161B6260	161B6660
J B B	PVB end module <sup>1)</sup>	Without	_	11036948
TP - P <sub>p</sub> - LS <sub>LS</sub> TO - Shown with PVLP Facility PVLP not included with PVB P301 125	Post compensated Only compatible with PVPVP, PVB, PVPVM and PVT (insure that shock valve is allowed to drain to a tank)  PVB with tank port at the bottom Post compensated To be used with PVB end modules	With	11006889	11070866
Shown without PVLP Facility	PVBZ	Without	161B6252	161B6652
A A B B TP P <sub>p</sub> LS <sub>LS</sub> TO P301126	Post compensated With pilot operated check valve on work, port A and B  Not compatible with PVMR or PVMF Spools	With	161B6262	161B6662

<sup>1)</sup> If mounting is required, use bracket **11144936**, need to have maximum pressure reduced.

### **PVB 100 Basic Modules (Exposed spools)**

PVB 100 for use with exposed spools, seal plate on "A" port side included

Symbol	Description	PVLP	Code Number	
			BSP port G ¾	SAE port 1 ½ <sub>16</sub> –12 UNF
(S)	PVB	Without	11051707	11051708
TP P <sub>p</sub> LS 510 Shown with PVLP Facility PVLP not included with PVB	Post compensated	With	11051709	11051710
Shown without PVLP Facility	PVBZ	Without	11051711	11051712
TP P <sub>p</sub> LS <sub>L</sub> S <sub>L</sub> O P301 126	Post compensated With pilot operated check valve on work, port A and B  Not compatible with PVMR or PVMF Spools	With	11051713	11051714

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

#### **PVB 100 Basic Modules (High Flow Spools)**

PVB 100 for use with High Flow Spools

Symbol	Description	Code Number	
		BSP port G ¾	SAE port 1 <sup>3</sup> ⁄ <sub>16</sub> –12 UNF
TP P <sub>p</sub> LS LS TO Shown with PVLP Facility PVLP not included with PVB	PVB Without facility for shock valve	11102180	11102181
	PVB With facility for PVLP (2x for A and B)	11102178	11101825
Shown without PVLP Facility	PVB with PVBZ on A and B Without facility for PVLP	11102184	11102185
TP P <sub>p</sub> LS <sub>LS</sub> T <sub>0</sub> P <sub>301 126</sub>	PVB with PVBZ on A and B With facility for PVLP (2x for A and B)	11102182	11102183

#### **PVG 100 PVM code numbers**

Symbol	Description	Code Number	
		with stop screws*	without stop screws
· · · · · · · · · · · · · · · · · · ·	PVM, aluminum housing Standard, spring centered with base/lever kit (22.5°)	157B3171	157B3191
1 0 2 M 157-10.10	PVM, aluminum housing Standard, spring centered with base/lever kit (37.5°)	157B3172	157B3192
	PVM, aluminum housing Without actuation lever and base Shaft for mounting of actuation lever	157B3173	157B3193
	PVM, aluminum housing Without actuation lever (37.5°)	157B3174	157B3194
	PVM, aluminum housing With base kit (22.5°)	157B3175	157B3195
	PVM, cast Iron housing Standard, spring centered	157B3161	-
	PVM, anodized aluminum housing Standard, spring centered	157B3184	-

Stop screws provide Individual flow adjustment on ports A and B.

#### PVM / PVH, Covers

Symbol	Description		Code Number
_	PVMD*, Cover for purely mechanical actuation	aluminum	157B0001
		cast iron	157B0021
1 0 2	PVH, Cover for hydraulic remote control	G¼	157B0008
157-199.11		9/16-18 UNF	157B0007

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

Symbol	Description	Code Number
·	PVMR*, Cover for friction detent	157B0015
1 0 2		
157-210.10		
·	PVMF*, Mechanical float position lock, P -> A -> F	157B0005
M 1 0 2 F W		
157-208.10		

<sup>\*</sup> Opposite of PVM, not compatible with PVG 100 PVBZ.

#### **PVEO, ON/OFF Actuation**

Symbol	Description		Hirschmann	n AMP			Deutsch°	
			12 V	24 V	12 V	24 V	12 V	24 V
	PVEO	ON/OFF	157B4216	157B4228	157B4901	157B4902	157B4291	157B4292
1 0 2		ON/OFF with ramp	157B4217	157B4229	157B4903	157B4904	11109080	11109092
		ON/OFF anodized	157B4266	157B4268	-	157B4272	-	-
157-36.10								

Refer to catalog BC152886484010 for more PVE information.

## **PVHC - main spool control**

Symbol	Description	AMP		Deutsch	
		12 V	24 V	12 V	24 V
Supple Control of Cont	PVHC The PVHC is an electrical actuator module for main spool control in PVG 32 and PVG 100. The actuator uses two current controlled proportional pressure reducing valves.	11112037	11112036	11112038	11112039

### **PVEA/PVEH/PVES, Proportional Actuation**

Symbol	Description	1	Hirschmann	AMP	Deutsch®
			11 - 32 V	11 - 32 V	11 - 32 V
	PVEA*	Standard, active fault monitoring	-	157B4734	157B4792
1 0 2		Standard, passive fault monitoring	-	157B4735	11107365
457.055.40	PVEA-DI*	Standard, active fault monitoring	-	157B4736	157B4796
157-655.10		Standard, passive fault monitoring	-	157B4737	-
·	PVEH	Standard, active fault monitoring	157B4032	157B4034	157B4092
1 0 2		Standard, passive fault monitoring	157B4033	157B4035	157B4093
		Standard, passive, anodized	157B4073	-	-
157-34.10	PVEH-F	Float, passive fault monitoring	-	157B4075	157B4392
		Float, active fault monitoring	157B4332	-	-

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### **PVG 100 Proportional Valve Group**

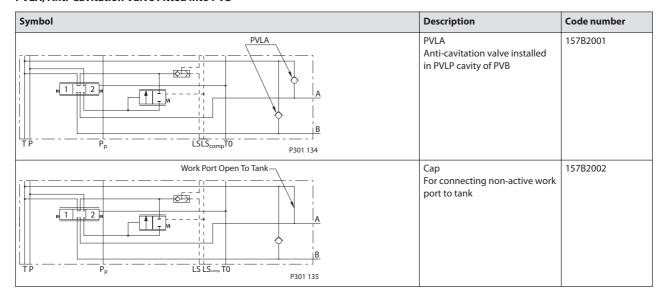
### Modules and code numbers

Symbol	Description		Hirschmann	AMP	Deutsch®
			11 - 32 V	11 - 32 V	11 - 32 V
	PVEH-DI	Standard, active fault monitoring	-	157B4036	157B4096
1 0 2 F		Standard, passive fault monitoring	-	157B4037	-
157-190.10					
	PVES	0% hysteresis, active fault monitoring	157B4832	157B4834	157B4892
1 0 2		0% hysteresis, passive fault monitoring	157B4833	157B4835	11089276
457.24.40	PVEP	PVEP, voltage PWM, active fault monitoring	-	-	11034832
157-34.10	PVED	CAN bus interface	-	11079034	11079033

<sup>\*</sup> PVEA with flows over 130 l/min [34.3 US gal/min] may not shift spool to full stroke

Refer to catalog BC152886484010 for more PVE information.

### **PVLA, Anti-Cavitation Valve Fitted into PVB**



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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

#### **PVLP, Shock / Anti-Cavitation Valve Fitted into PVB**

Symbol	Description	Setting		Code number
		bar	psi	
PVLP	PVLP	32	460	157B2032
	Shock and anti- cavitation valve	50	725	157B2050
	(Not adjustable)	63	914	157B2063
M1 2 M A		80	1160	157B2080
		100	1450	157B2100
TP P <sub>2</sub> LSLS <sub>core</sub> TO		125	1813	157B2125
TP P <sub>p</sub> LSLS <sub>comp</sub> TO P301 133		140	2031	157B2140
		150	2175	157B2150
		160	2320	157B2160
		175	2538	157B2175
		190	2755	157B2190
		210	3045	157B2210
		230	3335	157B2230
		240	3480	157B2240
		250	3625	157B2250
		265	3843	157B2265
		280	4061	157B2280
		300	4351	157B2300
		320	4641	157B2320
		350	5075	157B2350

#### PVT 100, Tank Module

Symbol		Description	Port size	Code number
	LS comp.	PVT	G 1¼	161B2500
T P Pp	LS TO	Without active elements With T-port PVLP shock valve facility	15/8-UNF	161B2520
	LS comp.	PVT	G 1¼	161B2505
T P Pp	LS TO  LX	Without active elements With T-port PVLP shock valve facility With LX connection G1/4 [9/16 in – 18 UNF]	15/8-UNF	161B2525
	157-695.11			

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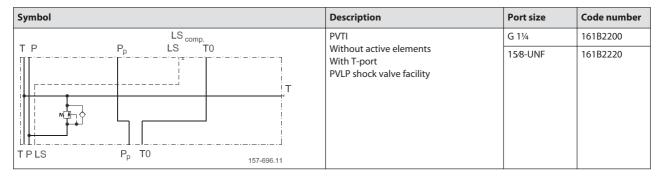




### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

#### PVTI 100/32, Interface Module\*



<sup>\*</sup> Must use T0 equipped PVG32 Modules, for details see Danfoss Technical Information Basis Modules PVBZ, BC152886484167.

### PVG 100 PVSI / PVT, Assembly Kit

Description	Code number	Code number 161B									
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB			
Tie bolts and seals	8001	8002	8003	8004	8005	8006	8007	8008			

#### PVBE (End Bodies), Assembly Kit

Description	Code numbe	Code number									
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB			
Tie bolts and seals	11081671	11017005	11017006	11017007	11017008	11017009	11017010	11017011			

#### PVG 100 / PVTI, Interface Module Assembly Kit

Description	Code numbe	ode number									
	0 PVB	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB		
Tie bolts and seals	11143008	161B8021	161B8022	161B8023	161B8024	161B8025	161B8026	161B8027	161B8028		

## PVB 32, Assembly Kit

Description	Code num	Code number 157B								
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB	9 PVB	10 PVB
Tie bolts and seals	8000	8001	8002	8003	8004	8005	8006	8007	8008	8009

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

### PVG 32 Basic Modules with T0, PVBZ (Compatible with PVG 100)

Symbol	Description PVBZ	Without thermal relief valve 157B		With thermal relief valve 157B	
		BSP	SAE	BSP	SAE
T P LS P <sub>P</sub> T0 157-587.11	Without compensator and load drop check valve With pilot operated check valves on work port B Max. work port pressure = 210 bar [3045 psi]	6051	6451	-	-
T P LS P <sub>p</sub> T0 157-586.13	Without compensator and load drop check valve With pilot operated check valves on work port A and B Max. work port pressure = 210 bar [3045 psi]	6052	6452	-	-
T PLS P <sub>p</sub> T0 157-590.11	With compensator With pilot operated check valves on work port B Compensated work port flow A/B = 100 l/min [26.4 US gal/min] Max. work port pressure = 210 bar [3045 psi]	6251	-	6261	6661
T P LS P <sub>p</sub> T0 167-589.11	With compensator With pilot operated check valves on work port A and B Compensated work port flow A/B = 100 I/min [26.4 US gal/min] Max. work port pressure 210 bar [3045 psi]	6252	6652	6262	6662
T P LS P <sub>P</sub> T0 157-588.11	With compensator With pilot operated check valves on work port A and B LSA/B shuttle valve for float and shuttle pin Compensated work port flow A/B = 100 l/min [26.4 US gal/min] Max. work port pressure 210 bar [3045 psi]	-	-	6266	6666

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### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

Connection: A and B-port G 1/2 [ 7/8 in - 14]

Please refer to Publications BC152886483664 for PVBZ spool selection and to BC152886484167 for the PVBZ modules with P.O. check.

#### PVG 32 Basic Modules with T0, PVB (Compatible with PVG 100)

Symbol	Description PVB	Code number 157B				
		Without P	VLP 63	With PVL	P 63	
		BSP	SAE	BSP	SAE	
T P LS P <sub>P</sub> T0	Without load drop check valve and pressure compensator. Can be used where load holding valves prevent oil from flowing back through the channel P.	6010	6410	-	-	
T P LS P <sub>p</sub> T0 <sub>157-592.11</sub>	Load drop check valve	6110	6909	6140	6904	
T P LS P <sub>P</sub> T0	With compensator valve	6210	6922	6240	6906	
LS <sub>A</sub> 1 0 2 W A A B B T P LS P <sub>P</sub> T0 157-594.10	With compensator valve Adjustable LS A/B limiting valves. External LS connection port A/B. Also used for float position spools.	6213	6613	6243	6643	

Connection: A and B-port G 1/2 [7/8 in -14]

Refer to Publication **BC152886483664** for PVB spool selection.

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

#### Standard Spools for Electrical and Mechanical Actuation Progressive Flow Characteristics

Symbol		Pressure Cor I/min [US ga		w (Specified flo	w is at 15 bar p	ump margin pr	essure)
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]
4-way, 3 position,	Closed Neutral Position	161B7022	161B7023	161B7024	161B7025	161B7026	161B7027
Standard Mount							
Option Mount	MITTOT	11013079	11013080	11013081	11013082	11013083	11013084
4-way, 3-position,	Throttled Open Neutral Position	161B7122	161B7123	161B7124	161B7125	161B7126	161B7127
Standard Mount							
Option Mount	M1-11-1	11013085	11013086	11013087	11013088	11013089	11013090
4-way, 4-position, P -> A -> F	Closed Neutral Position, Electric float	161B7622	161B7623	161B7624	161B7625	161B7626	161B7627
Standard Mount	17,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,1,						
Option Mount	M1H1H1H1H1H1	11013091	11013092	11013093	11013094	11013095	11013096
4-way, 4-position, Electric Float P ->	Throttled Open Neutral Position A -> F	11016865	11016866	11016867	11016868	11016869	11016870
Standard Mount							
Option Mount	W + + + + + + + + + + + + + + + + + + +	11016871	11016872	11016873	11016874	11016875	11016876

#### Standard Spools for Hydraulic Actuation Progressive Flow Characteristics

Symbol	Symbol		Pressure compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]		
4-way, 3 position,	Closed Neutral Position	161B9522	161B9523	161B9524	161B9525	161B9526	161B9527		
Standard Mount									
Option Mount	MITTO TITLE	11013097	11013098	11013099	11013100	11013101	11013102		
4-way, 3-position,	Throttled Open Neutral Position	161B9622	161B9623	161B9624	161B9625	161B9626	161B9627		
Standard Mount	[								
Option Mount	MITTI TT # 11 X T	11013103	11013104	11013105	11013106	11013107	11013108		

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

Symbol		Pressure compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]					
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]
4-way, 4-position, Float P -> A -> F	4-way, 4-position, Closed Neutral Position, Hydraulic Float P -> A -> F		11134630	11134631	11134632	11134633	11134634
Standard Mount							
Option Mount		11134635	11134636	11134637	11134638	11134639	11134692

#### Spools for Friction Detent, PVMR (not compatible with PVBZ 100) Progressive Flow Characteristics

Symbol			Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]		
4-way, 3-position,	4-way, 3-position, Throttled Open Neutral Position		161B9733	161B9734	161B9735	161B9736	161B9737		
Standard Mount									
Option Mount		11013109	11013110	11013111	11013112	11013113	11013114		

#### Spools for Mechanical Float position, PVMF (not compatible with PVBZ 100) Progressive Flow Characteristics

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]	
4-way, 4 position,	4-way, 4 position, Closed Neutral Position		161B9823	161B9824	161B9825	161B9826	161B9827	
Standard Mount	171111111111111111111111111111111111111							
Option Mount	M1717111 7777 11X7	11013115	11013116	11013117	11013118	11013119	11013120	

#### Standard Spools (Electrical and Mechanical Actuation) Linear Flow Characteristics

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]	
4-way, 3 position,	4-way, 3 position, Closed Neutral Position		11016853	11016854	11016855	11016857	11016858	
Standard Mount								
Option Mount	MITTER	11016859	11016860	11016861	11016862	11016863	11016864	

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### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

#### Standard Spools (Electrical and Mechanical Actuation) Throttled Open in Neutral, Linear Flow Characteristics

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]	
4-way, 3-position,	4-way, 3-position, Throttled Open Neutral Position		11116607	11116608	11116609	11116610	11116611	
Standard Mount								
Option Mount	MITTIFF TT TT	-	-	11090529	11090653	-	-	

### Standard Spools (Hydraulic and Mechanical Actuation), Throttled Open in Neutral, Linear Flow Characteristics

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]					
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]
4-way, 3 position,	Throttled Open, Neutral Position	11116612	11116613	11116614	11116615	11116616	11116617
Standard Mount							

#### Standard Spools (Electrical and Mechanical Actuation), Full Open in Neutral; Progressive Flow Characteristics

		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]					
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]
4-way, 3 position,	Full Open, Neutral Position	11121597	11121598	11121599	11121600	11121601	11145837
Standard Mount							

#### Standard Spools (Hydraulic and Mechanical Actuation), Full Open in neutral; Linear Flow Characteristics

		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)   I/min [US gal/min]						
		A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]	
4-way, 3 position,	Full Open, Neutral Position	11121602	11121603	11121604	11121605	11121606	11005747	
Standard Mount								

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### **PVG 100 Proportional Valve Group**

### Modules and code numbers

#### High Flow Spools (Electrical and Mechanical Actuation) Progressive Flow Characteristics

High Flow Spools (Electrical and Mechanical Actuation)

Symbol		Pressure Compensated Flo (Specified flow is at 15 bar	
		210 l/min [55.4 US gal/min]	240 l/min [63.4 US gal/min]
4-way, 3 position, Closed	Neutral Position	11102188	11102192
Standard Mount			
Option Mount	MITTI TITTE IN X T	11102200	11102205
4-way, 3-position, Thrott	ed Open Neutral Position	11102189	11102193
Standard Mount			
Option Mount	MITTINE IN XT	11102201	11102206

#### High Flow Spools (Hydraulic and Mechanical Actuation) Progressive Flow Characteristics

High Flow Spools (Hydraulic and Mechanical Actuation)

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)		
		210 l/min [55.4 US gal/min]	240 l/min [63.4 US gal/min]	
4-way, 3 position, Closed	Neutral Position	11102186	11102190	
Standard Mount				
Option Mount	MITTIN TITTE INXT	11102198	11102202	
4-way, 3-position, Throttl	ed Open Neutral Position	11102187	11102191	
Standard Mount				
Option Mount	MITTER 11 X -	11102199	11102203	

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### **PVG 100 Proportional Valve Group**

#### Modules and code numbers

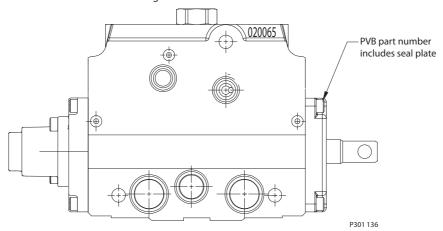
#### High Flow Spools, Full Open A/B → T and Neutral; Progressive Flow Characteristics

High Flow Spools (Hydraulic and Mechanical Actuation)

Symbol		Pressure Compensated Flow (Specified flow is at 15 bar pump margin pressure)			
		210 l/min [55.4 US gal/min]	240 l/min [63.4 US gal/min]		
4-way, 3 position, Clo	sed Neutral Position, Electrical Actuation	11148962	11148961		
Standard Mount					
Option Mount	MITTINITY IN XT	11148951	11148952		
4-way, 3 position, Clo	sed Neutral Position, Hydraulic Actuation	11148953	11148954		
Standard Mount					
Option Mount	MITTINITY IN XT	11148955	11148956		

#### **Exposed spools Progressive Flow Characteristics**

The following spools are available with an exposed tang for mechanical actuation. These spools are only available for standard mounting.



Symbol	Pressure compo	ensated flow I/mi	in [US gal/min]*			
	A 40 [10.6]	B 65 [17.2]	C 100 [26.4]	D 130 [34.4]	E 150 [39.6]	F 180 [47.6]
4-Way, 3-Position, Closed Neutral Position Standard Mount	11051695	11051696	11051697	11051698	11051699	11051700
P301 138						
4-Way, 3-Position, Throttled Open Standard Mount	11051701	11051702	11051703	11051704	11051705	11051706
P301 139						

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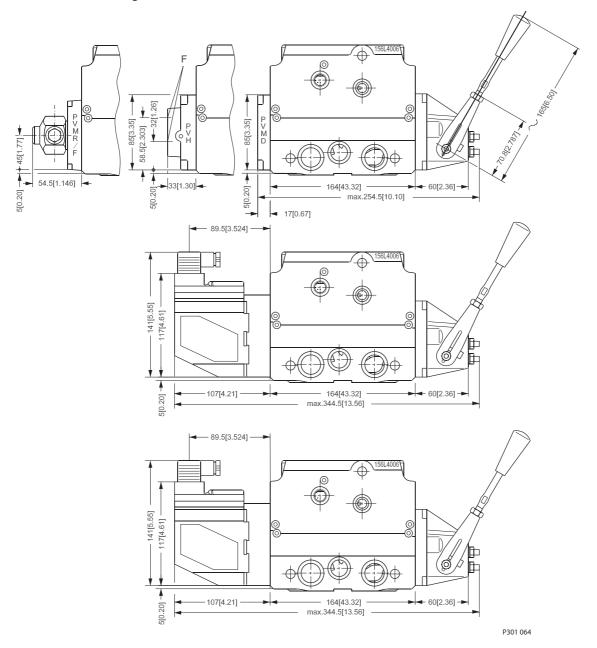




### **PVG 100 Proportional Valve Group**

### Dimensions

# PVG 100 dimensions in general



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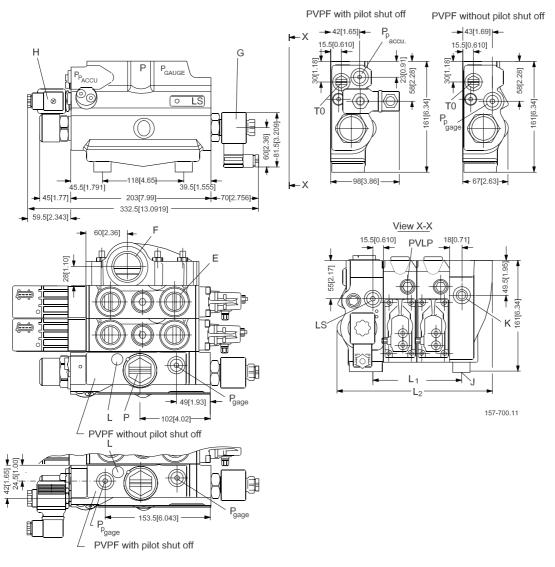




#### **Dimensions**

#### **PVG 100 with open center PVPF dimensions**

**PVG 100 Proportional Valve Group** 



Pp accumulator: G1/4 [9/16 in-18UNF]

T0 and LS: G1/4 [9/16 in-18UNF]

P and Pp gauge: G1/4 [9/16 in-18UNF]

K: LX: G1/4 [9/16 in-18UNF]

F: Tank port: G1 [15/16 in-12UNF]

P: Pump port: G1 [15/16 in-12UNF]

L: LS relief valve

G: PVPE unloading valve

H: PVPP pilot shut off valve

J: Mounting thread; M12 x 14 mm deep

To avoid spool bind or leakage between sections caused by uneven mounting surfaces it is recommended to only use 3 of 4 mounting holes provided.

	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB
L1 mm	80	128	176	224	272	320	368	416
[in]	[3.15]	[5.04]	[6.93]	[8.82]	[10.71]	[12.60]	[14.49]	[16.38]

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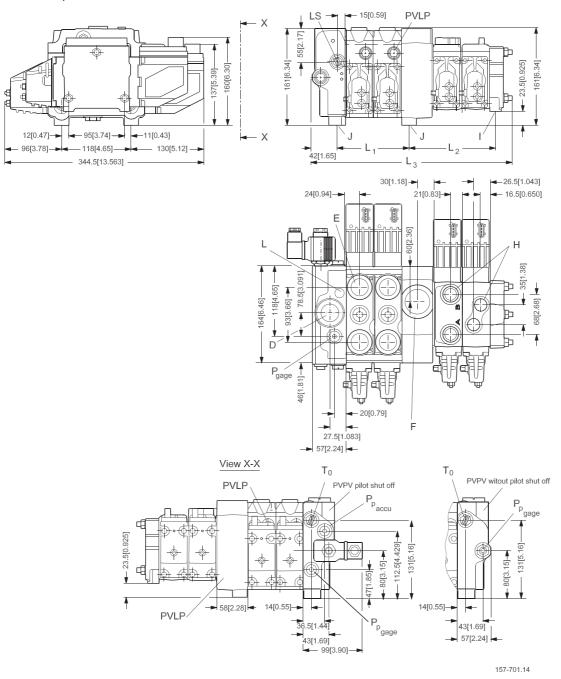


### **PVG 100 Proportional Valve Group**

#### **Dimensions**

	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB
L2 mm	176	224	272	320	368	416	464	512
[in]	[6.93]	[8.82]	[10.71]	[12.60]	[14.49]	[16.38]	[18.27]	[20.16]

#### PVG 100/32, closed center PVPV



Pp accumulator: G1/4 [9/16 in-18UNF]

E: Port A and B PVB 100; G¾ [11/16 inin - 12 UNF]

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### **PVG 100 Proportional Valve Group**

#### **Dimensions**

T0 and LS: G1/4 [9/16 in-18UNF]

P and Pp gauge: G1/4 [9/16 in-18UNF]

D: Pump port; G1 [15/16 in-12UNF]

F: Tank port; G1¼ [15/8 in - 12 UNF]

H: Port A and B PVB 32; G½ [7/8 in - 14 UNF]

I: Mounting thread; M8 x 15 mm deep [5/16 in - 18 UNC]

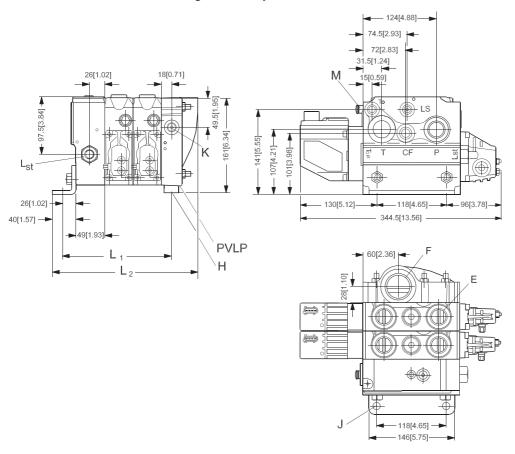
J: Mounting thread; M12 x 14 mm deep

L: LS relief valve

		1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB	9 PVB	10 PVB
L1	mm	80	128	176	224	272	320	368	416	-	-
	[in]	[3.15]	[5.04]	[6.93]	[8.82]	[10.71]	[12.60]	[14.49]	[16.38]	-	-
L2	mm	100	148	196	244	292	340	388	436	484	532
	[in]	[3.94]	[5.83]	[7.72]	[9.61]	[11.50]	[13.39]	[15.28]	[17.16]	[19.05]	[20.94]
L3	mm	-	245	293	341	389	437	485	533	581	629
	[in]	-	[9.64]	[11.54]	[13.43]	[15.31]	[17.20]	[19.09]	[20.98]	[22.87]	[24.76]

It is recommended not to exceed 10 PVB 100/32 in a valve group.

#### PVG 100, Closed Center PVP with Integrated Priority Valve



CF: G½ [¾ in - 16 UNF]
LS: G¼ [9/16 in - 18 UNF]
P gauge: G¼ [7/16 in - 24 UNF]

K: LX connection G¼ [9/16 in - 18 UNF]
Lst: LS for steering unit; G¼ [9/16 in - 18 UNF]
E: Port A and B PVB 100; G¾ [1 1/16 in - 12 UNF]

Port A and B for High flow PVB G3/4 [1 3/1614 UNF]

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### **PVG 100 Proportional Valve Group**

#### Dimensions

T0 port: G¼ [9/16 in - 18 UNF] Pp gauge: G¼ [7/16 in - 24 UNF]

P pump: G¾ [1 1/16 in - 12 UNF] F: G¼ [1 1/16 in]

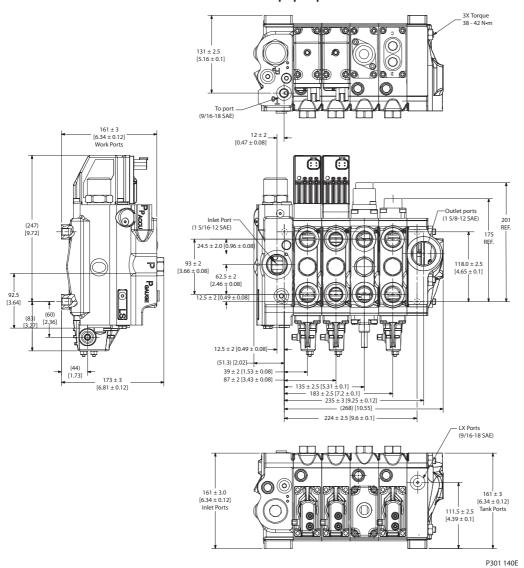
H: Mounting thread M12 x 14 mm deep J: Mounting bracket with holes for M12 screws

M: LS relief valve

		1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB
L1	mm	140	188	236	284	332	380	428	476
	[in]	[5.51]	[5.12]	[9.29]	[11.18]	[9.13]	[14.96]	[16.85]	[18.74]
L2	mm	198	246	294	342	390	438	486	534
	[in]	[7.80]	[9.69]	[11.57]	[13.46]	[15.35]	[17.24]	[19.13]	[21.02]

#### **Examples**

#### PVG 100 with variable displ. pump



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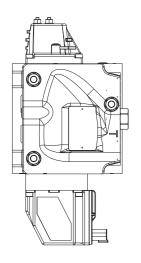


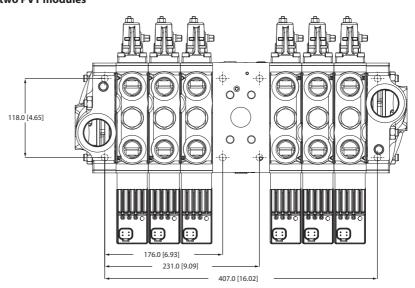


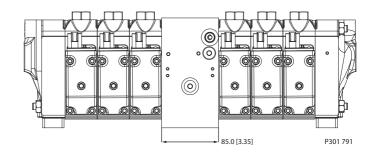
# **PVG 100 Proportional Valve Group**

### **Dimensions**

#### **PVPVM** with two **PVT** modules







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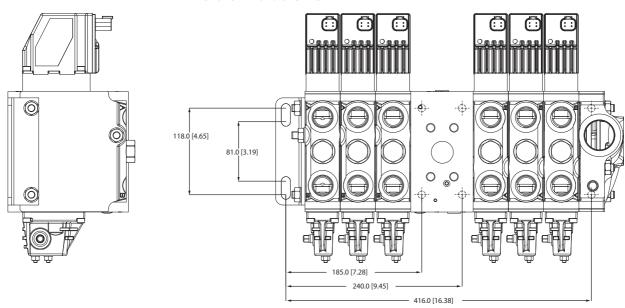


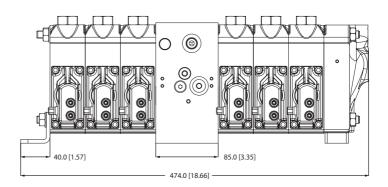


### **PVG 100 Proportional Valve Group**

### Dimensions

#### **PVPVM** with one **PVT** and one **PVBE**





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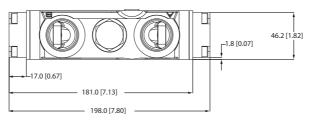


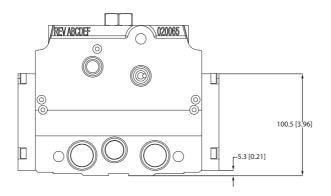


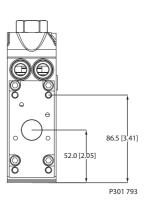
### **PVG 100 Proportional Valve Group**

#### **Dimensions**

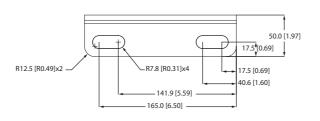
#### **High Flow PVB module**

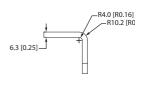


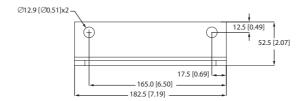




#### **PVBE** mounting bracket







P301 794

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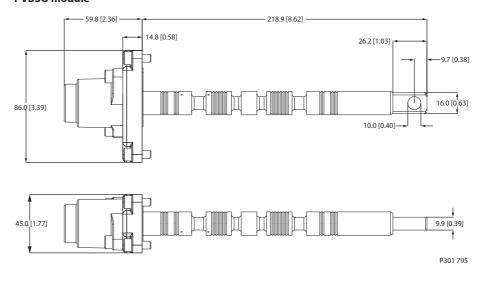




### **PVG 100 Proportional Valve Group**

### Dimensions

#### **PVBSO** module



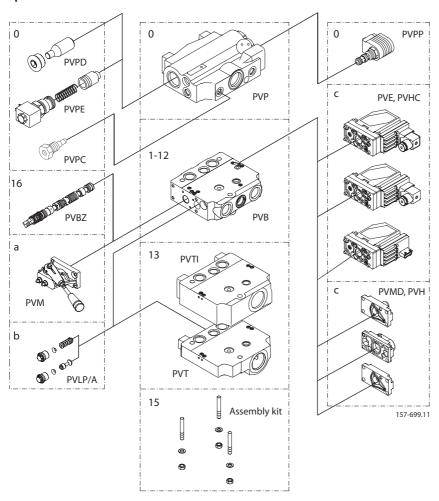




### **PVG 100 Proportional Valve Group**

### Module selection chart

#### **Exploded view for module selection**



PVP 100, Pump Side Module – Open center, PVPF with pilot supply (excludes PVPD/PVPE)

Port (includes pilot gauge port)	Open center, PVPF with pilot supply									
	for PVE		for PVE and facility for pilot shut off		for PVH/PVHC		for PVH/PVHC and facility for pilot shut off			
	12 bar	20 bar	12 bar	20 bar	12 bar	20 bar	12 bar	20 bar		
P = G 1	161B5110	161B5112	161B5140	161B5142	11013065	11013067	11013071	11013073		
P = 15/16 UNF	161B5510	161B5512	161B5540	161B5542	11013066	11013068	11013072	11013074		
Weight	8.5 kg [12.3 lb]									

#### PVP 100, Pump Side Module – Closed center, PVPV with pilot supply

	Closed center,	Closed center, PVPV with pilot supply								
gauge port)	for PVE		for PVE with integrated priority function	for PVH/PVHC	for PVH/PVHC and facility for pilot shut-off	for PVH/PVHC with integrated priority function				
P = G 1	161B5111	161B5141	-	11013069	11013075	-				
$P = 1\frac{5}{16} UNF$	161B5511	161B5541	-	11013070	11013076	-				

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### **PVG 100 Proportional Valve Group**

#### Module selection chart

PVP 100, Pump Side Module – Closed center, PVPV with pilot supply (continued)

Port (includes pilot gauge port)	Closed center, I	Closed center, PVPV with pilot supply								
	for PVE	for PVE and facility for pilot shut-off	for PVE with integrated priority function	for PVH/PVHC	for PVH/PVHC and facility for pilot shut-off	for PVH/PVHC with integrated priority function				
P = G 3/4; T = G 1	-	-	161B5211	-	-	11013077				
P = G 1 1/16 UNF; T = 1 <sup>5</sup> / <sub>16</sub> UNF	-	-	161B5611	-	-	11013078				
Weight	8.5 kg [12.3 lb]	3.5 kg [12.3 lb]								

#### PVP 100, Pump Side Module – Mid Inlet, PVPVM with pilot supply

Port	Closed center, PVPVM with pilot supply				
	for PVE	for PVH/PVHC			
P = 1 ¼ in Metric flange BSP	11130086	11133046			
P = 1 ¼ in Metric flange SAE	11133048	11133047			

#### PVB, Basic Module

Code no.		Without facilities for	shock valves A and B	With facilities for shoo	With facilities for shock valves A and B		
		G 3/4	1 1/16-12 UNF	G ¾	1 1/16-12 UNF		
Without pilot operated	check valve	161B6250	161B6650	161B6260	161B6660		
With pilot operated check valve		161B6252	161B6652	161B6262	161B6662		
Open spools PVB		11051707	11051708	11051709	11051710		
Open spools PVBZ		11051711	11051712	11051713	11051714		
End module		-	11036948	11006889	11070866		
Module with tank port in	n bottom	-	-	11006887	-		
PVB module, twin shock valve		-	-	-	11077581		
Weight	kg [lb]	5.5 kg [12.13 lb]					

#### PVB, Basic Module - High Flow 20 mm

Code no.	Without facilities for sh	nock valves A and B	With facilities for shock valves A and B		
	G ¾	1 3/16-12 UNF	G 3/4	1 3/16-12 UNF	
Without pilot operated check valve	11102180	11102181	11102178	11101825	
With pilot operated check valve	11102184	11102185	11102182	11102183	

# PVP, Accessory Module for PVP 100

Code no.	Weight	
Plug, PVPD	155G5041*	0.4 kg [0.9 lb]

<sup>\*</sup> For PVPF only

### PVPE, Accessory Module for PVP 100

Code no.	12 V	24 V	Weight
PVPE, Elec. unloading valve	155G5052*	155G5054**	0.7 kg [1.1 lb]
PVPH, hydraulic unloading valve	155G5061		

<sup>\*</sup> For PVPF only

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### **PVG 100 Proportional Valve Group**

#### Module selection chart

#### PVPC, External pilot supply

Code no.	G1⁄4	7/16-20 UNF	1/2-20 UNF	Weight
Without check valve	157B5400	158X1000	-	0.05 kg
With check valve	157B5600	-	157B5700	[0.1 lb]

Not available for PVPV 157B5211 and 157B5611, (for details see catalog, BC152886483664)

#### PVM, mechanical actuation

Code No.	With stop screw	Without stop screw	Lever position angle
Standard	157B3171* 157B3161**	157B3191	22.5°
Standard, with base, without arm and button	157B3174 157B3175	157B3194 157B3192	37.5°
Standard, without base, arm and button	157B3173 157B3172	157B3193 157B3195	-
Weight kg [lb]	0.4 [0.9]	1	1

<sup>\*</sup> Anodized 157B3184

#### PVB, PVBZ Spools

Code no.	Without facilities for shock valves A and B		With facilities for shock valves A and B		
	G 3/4	1 1/16-12	G ¾	1 1/16-12	
Open spools PVB	11051707	11051708	11051709	11051710	
Open spools PVBZ	11051711	11051712	11051713	11051714	

#### PVLA, Anti-Cavitation Valve

PVLA	Code No.	Weight
Cap A or B	157B2002	0.04 kg [0.09 lb]
Valve A or B	157B2001	0.05 kg [0.1 lb]

#### PVLP, shock/and anti-cavitation valves

Code no. 157B		2032	2050	2063	2080	2100	2125	2140	2150	2160	2175
Setting	bar	32	50	63	80	100	125	140	150	160	175
	[psi]	[460]	[725]	[914]	[1160]	[1450]	[1813]	[2031]	[2175]	[2320]	[2538]
Weight kg [lb]		0.05 kg [17	lb]								

#### PVLP, shock/and anti-cavitation valves

Code no. 157B	,	2190	2210	2230	2240	2250	2265	2280	2300	2320	2350
Setting	bar	190	210	230	240	250	265	280	300	320	350
	[psi]	[2755]	[3045]	[3335]	[3480]	[3625]	[3845]	[4061]	[4351]	[4641]	[5075]
Weight kg [lb]	0.05 kg [17 lb]										

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<sup>\*\*</sup> Cast iron





### **PVG 100 Proportional Valve Group**

#### Module selection chart

#### Accessory Module for PVP 100

Code no.	12 V	24 V	Weight
PVPP, Pilot shut off valve	11160318	11160319	0.3 kg [0.7 lb]

#### PVE, Electrical Actuation

Code No.		Hirsch	AMP	DEUTSCH	Weight
PVEO, ON/OFF	12 V 24 V	157B4216 157B4228	157B4901 157B4902	157B4291 157B4292	0.6 kg [1.3 lb]
PVEO, ON/OFF Anodised	12 V 24 V	157B4266 157B4268	- 157B4272	-	
PVEO-R, ON/OFF	12 V 24 V	157B4217 157B4229	157B4903 157B4904	11109080 11109092	
PVEA, active fault mon. PVEA, passive fault mon.*		-	157B4734 157B4735	157B4792 11107365	0.9 kg [2 lb]
PVEA-DI, active fault mon. PVEA-DI, passive fault mon.*		-	157B4736 157B4737	157B4796 -	
PVEH active fault mon. PVEH passive fault mon. PVEH passive fault mon. (anodized)		157B4032 157B4033 157B4073	157B4034 157B4035 157B4075	157B4092 157B4093	1 kg [2.2 lb]
PVEH-F float pos.		157B4332	-	157B4392	
PVEH-DI active fault mon. PVEH-DI passive fault mon.		-	157B4036 157B4037	157B4096 -	
PVEP active fault mon.		-	-	11034832	
PVES, active fault mon. PVES, passive fault mon.		157B4832 157B4833	157B4834 157B4835	157B4892 11089276	
PVED-CC, Can-Bus interface		-	11079034	11079033	

<sup>\*</sup> PVEA with flows over 130 l/min [34.3 US gal/min] may not shift spool to full stroke

### Refer to catalog BC152886484010 for more PVE information

#### PVHC, High Current PWM Actuator

Code No.	12 V	24 V
Amp	11112037	11112036
Deutsch	11112038	11112039

#### PVMD, PVH, PVMR, PVMF Covers

Code No.			Weight	
Cover for PVM	157B0001	0.1 kg	[0.2 lb]	
Cover for Hydraulic Remote Control	157B0021			
PVH, Hydraulic actuation	G 1/4	157B0008	0.2 kg	[0.4 lb]
	9/16 -18 UNF	157B0007	0.9 kg	[2.0 lb]
PVMR (friction detent)	157B0015	0.3 kg	[0.6 lb]	
PVMF (mech. float position)	157B0005			

#### PVTI 100/32 interface module

Code no.	BSP	SAE	Weight
PVTI, with T-port and PVLP facility	161B2200	161B2220	8.7 kg [19.18 lb]

#### T-connection G 11/4 [15/8 UNF]

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### **PVG 100 Proportional Valve Group**

#### Module selection chart

#### Tank Module, PVT

Code no.	BSP	SAE	Weight
PVT, with T-port and PVLP facility	161B2500	161B2520	6.3 kg [13.89 lb]
PVT, with LX connection, T-port and PVLP facility	161B2505	161B2525	

#### T-connection G 11/4 [15/8 UNF]

### Assembly Kit PVG 100 / PVT

Description	Code No.	de No.									
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB			
Tie bolts and seals	161B8001	161B8002	161B8003	161B8004	161B8005	161B8006	161B8007	161B8008			

### Assembly Kit PVG 100 / PVTI Interface Module

Description	Code No.								
	0 PVB	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB
Tie bolts and seals	11143008	161B8021	161B8022	161B8023	161B8024	161B8025	161B8026	161B8027	161B8028

# Assembly Kit PVG100 for PVB End module (must be used with bottom tank ported PVB)

Description	Code No.	ode No.									
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB			
Tie bolts and seals	11081671	11017005	11017006	11017007	11017008	11017009	11017010	11017011			

### Assembly Kit PVB 32

Description	Code No.	Code No.										
	1 PVB	2 PVB	3 PVB	4 PVB	5 PVB	6 PVB	7 PVB	8 PVB	9 PVB	10 PVB		
PVB's	157B8000	157B8001	157B8002	157B8003	157B8004	157B8005	157B8006	157B8007	157B8008	157B8009		
Weight [kg [lb]	0.1 [0.2]	0.15 [0.3]	0.25 [0.6]	0.3 [0.7]	0.4 [0.9]	0.45 [1]	0.5 [1.1]	0.6 [1.3]	0.65 [1.4]	0.7 [1.6]		

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#### **PVG 100 Proportional Valve Group**

#### **PVG 100 order specification**

The PVG 100 Inlet LS relief valve (1) is specifically designed to ensure a constant margin pressure across the main spool, providing demanded regulated flow during maximum load pressure conditions. This relief adjustment is critical when there are two or more functions being operated together. An incorrectly adjusted Inlet relief could result in a vast reduction in regulated flow from the adjacent functions that operate at a lower load pressure. To accurately adjust the inlet LS relief, the pump standby pressure must be known in addition to the maximum operating load pressure.

#### Example

Pressure comp pressure level	172 bar [2500 psi]
LS standby pressure requirement that delivers the desired flow	-20 bar [-290 psi]
Maximum load pressure requirement	152 bar [2210 psi]
Inlet relief pressure setting	152 bar [2210 psi]

An order form for Danfoss PVG 100 hydraulic valve is shown on the next page. The form can be obtained from the Danfoss Sales Organization.

Both the module selection chart on the previous pages and the order form are divided into fields 0, 1-10, 11, 12, 13, a, b, and c.

Each module has its own field:

- **0:** Pump side module PVP
  - Plug for external pilot oil supply PVPC
  - Electrical unloading valve PVPE
  - Electrical pilot shut off valve PVPE

1-10: Basic valves PVB

13: Main spool PVBS

a: Mechanical actuator PVM

c: Cover for mechanical actuation PVMD

Cover for hydraulic actuation PVH

**Electrical actuators PVE** 

**b:** Shock and suction valve PVLP

Suction valve PVLA

**11:** End plate PVSI

Tank module PVT

Interface module PVTI

**12:** Assembly kit PVAS

#### Please state

- Code numbers of all modules required
- Required setting (P) for pump side module

#### Standard and option assembly

The valve group is assembled the way the module selection chart shows if the code number for PVM is written in field 'a', and the code number for PVMD, PVE or PVH in field 'c'.

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### **PVG 100 Proportional Valve Group**

### PVG 100 order specification

The valve group is assembled so that the mechanical actuator is mounted on the opposite end of the basic module, if the code number for PVM is written in field 'c' of the order form and the code numbers for PVMD, PVE or PVH in field 'a'.

#### Reordering

The space at the top right-hand corner of the form is for Danfoss to fill in. The code number for the whole of the specified valve group (PVG No.) is entered here.

In the event of a repeat order all you have to do is enter the number Danfoss has given on the initial confirmation of order.





# **PVG 100 Proportional Valve Group**

### Specification sheet

# Specification form

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**PVG** 100 **Specification Sheet** 

	•
Subsidiary / Dealer	PVG No.
Customer	Customer No.
Application	Revision No.

	Function	A-port							B-port
0	Inlet			61B					
Ů	met		P=		bar				
1		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub>	=	bar	b
2		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
3		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
4		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
5		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
6		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
7		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
8		а	f					13	С
		b	LS <sub>A</sub> =	_	bar	LS <sub>B</sub>	=	bar	b
9		а	f					13	С
		b	LS <sub>A</sub> =	_	bar	LS <sub>B</sub> :	=	bar	b
10		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
11		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
12		а	f					13	С
		b	LS <sub>A</sub> =		bar	LS <sub>B</sub> :	=	bar	b
13	End section								
14	PVAS section								

Comments	
Filled in by	Date

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### **PVG 100 Proportional Valve Group**

### Specification sheet

### **Specification example for PVPVM**

		0			PVG Sp	ecif	ication			PVG PN			
De	m	1033		PVG100					Subsidiary / Dealer:				
									Х				
Customer							Application	n					
Function		A - Port		0	11144936	Mounting				B-Pe	ort		
$\prod$		J L			p=		11017006	PVAS PVI		][			
~	а	157B3171	PVM	1	11036948	bar PVBE. SAI	11017000	SPOOL 1	16	157B4092	PVEH.(G)	a	
	b .	13703171		l ' ·	11030340	T VDL. S/	11013004	SI COL II	10	13764032	T VEIT.(G)	b	
	b				LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	a	157B3171	PVM	2	161B6650	PVB	11013084	SPOOL 1	16	157B4092	PVEH.(G)	a	
	b			-								b	
	b			1	LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	а	157B3171	PVM	3	161B6650	PVB	11013084	SPOOL 1	16	157B4092	PVEH.(G)	a	
	b											b	
	b				LSA	bar	LS <sub>B</sub>	bar				b	
	a			4	11133048	PVPVM10			16			a	
	b				16		10					b	
	b	15702171	21.04		161B6650	bar	ւs <sub>ե</sub> 161B7027	bar		157B4092	D) (ELL (C)	b	
	a	157B3171	PVM	5	10180050	PVB	1018/02/	PVBS	16	15784092	PVEH.(G)	a	
	b b				LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b b	
	а	157B3171	PVM	6	161B6650	PVB	161B7027	PVBS	16	157B4092	PVEH.(G)	a	
	b	13703171		١٠	10100000		1010/02/		10	13761032	· vem(c)	b	
	b				LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	a	157B3171	PVM	7	161B6650	PVB	161B7027	PVBS	16	157B4092	PVEH.(G)	a	
	b			1								b	
	b			<u> </u>	LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	а			8					16			а	
	b											b	
	b				LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	a			9					16			a	
	b.				10		10					b	
	b			4.0	LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	a b			10					16			a b	
	b b				LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	а			11	A	Jui	98	Jui	16			a	
	b			l'''					10			b	
	b			l '	LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
	a			12					16			a	
	b								-			b	
	b			L	LS <sub>A</sub>	bar	LS <sub>B</sub>	bar				b	
				13	161B2520	PVT	157B2300	PVLP	b				
BUSINESS TYPE				14									
EAU				15	161B8003	PVAS							
Filled in by:										Date:			

P301 799

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