Niehues
Hydraulik • Antriebstechnik



HYDRAULIC MOTOR/PUMP SERIES F10/F11/F12

Fixed Displacement

Parker

Archivierung: 05/2026

Basic formulas for hydraulic motors

Flow (q)

$$q = \frac{D \times n}{1000 \times \eta_v} \text{ [l/min]}$$

Torque (M)

$$M = \frac{D \times \Delta p \times \eta_{hm}}{63} \text{ [Nm]}$$

Power (P)

$$P = \frac{q \times \Delta p \times \eta_t}{600} \text{ [kW]}$$

D – displacement [cm^3/rev]
n – shaft speed [rpm]
η_v – volumetric efficiency
Δp – differential pressure [bar] (between inlet and outlet)
η_{hm} – mechanical efficiency
η_t – overall efficiency ($\eta_t = \eta_v \times \eta_{hm}$)

Basic formulas for hydraulic pumps

Flow (q)

$$q = \frac{D \times n \times \eta_v}{1000} \text{ [l/min]}$$

Torque (M)

$$M = \frac{D \times \Delta p}{63 \times \eta_{hm}} \text{ [Nm]}$$

Power (P)

$$P = \frac{q \times \Delta p}{600 \times \eta_t} \text{ [kW]}$$

D – displacement [cm^3/rev]
n – shaft speed [rpm]
η_v – volumetric efficiency
Δp – differential pressure [bar] (between inlet and outlet)
η_{hm} – mechanical efficiency
η_t – overall efficiency ($\eta_t = \eta_v \times \eta_{hm}$)

Conversion factors

1 kg	2.20 lb
1 N	0.225 lbf
1 Nm	0.738 lbf ft
1 bar	14.5 psi
1 l	0.264 US gallon
1 cm^3	0.061 cu in
1 mm	0.039 in
1°C	$^5/_9$(°F-32)
1 kW	1.34 hp

Conversion factors

1 lb	0.454 kg
1 lbf	4.448 N
1 lbf ft	1.356 Nm
1 psi	0.068948 bar
1 US gallon	3.785 l
1 cu in	16.387 cm^3
1 in	25.4 mm
1°F	9/5°C + 32
1 hp	0.7457 kW

Scan for Catalogue Boost Unit Series BLA, MSG30-8224/UK

Scan for Catalogue Hydraulic Saw Motor - Series F11/F12, MSG30-8245/UK

Scan for Manual Speed Sensor Series F10/F11/F12 and V12/V14, Valid for sensor 3785190, MSG30-8301-INST

Scan for Installation & Startup Manual Series F10/F11/F12, MSG30-8205-INST/EU

Scan for Manual Speed Sensor Series F10/F11/F12 and V12/V14, Valid for sensor 3722480, MSG30-8304-INST

Scan for Manual Speed Sensor Series F10/F11/F12 and V12/V14, Valid for sensor 3783883, MSG30-8302-INST

Scan for Manual Speed Sensor Series F10/F11/F12 and V12/V14, Valid for sensor 3722481, MSG30-8303-INST

Scan for Noise Installation Guideline

WARNING — USER RESPONSIBILITY

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Contents

General product information 4
Technical information ..... 5 – 7
Series F10 8
Specifications 9
Technical information ..... 10 – 11
Ordering codes ..... 12 – 14
Installation Dimensions ..... 16 – 23
Series F11 24
Specifications 25
Technical information ..... 26 – 27
Ordering codes ..... 28 – 30
Installation Dimensions ..... 31 – 53
Series F12 55
Specifications 56
Technical information ..... 57 – 58
Ordering codes ..... 59 – 61
Installation Dimensions ..... 62 – 75
Accessories 76



If you have questions about the products contained in this catalog, or their applications, please contact:
Parker Hannifin EMEA Sàrl European Headquarters
parker.com/msge

Catalogue MSG30-8249/UK, August 2025
Hydraulic Pump & Motor Europe
Archivierung: 05/2026

GENERAL PRODUCT INFORMATION

Series F10



F10 is a bent-axis, fixed displacement motor/pump. It can be used in numerous applications in both open and closed loop circuits.

The F10 series is available in sizes 30, 37, 56, 80, 90, 107, and 125 cc

F10 Features

- Max intermittent pressure up to 350 bar and continuous operating pressure up to 300 bar
- The 7 piston design provides high start-up torque and smooth motor operation
- ISO, Cartridge and SAE versions

Series F11



F11 is a bent-axis, fixed displacement motor/pump. It can be used in numerous applications in both open and closed loop circuits.

The F11 series is available in sizes 5, 6, 8, 10, 12, 14 and 19 cc.

F11 Features

- Max intermittent pressure up to 420 bar and continuous operating pressure up to 350 bar
- Thanks to low weight pistons and a compact design of the rotating parts, the F11 tolerates very high speeds, up to 14000 rpm
- CETOP, ISO, SAW and SAE versions

Series F12



F12 is a bent-axis, fixed displacement motor/pump. It can be used in numerous applications in both open and closed loop circuits.

The F12 series is available in sizes 30, 40, 60, 80, 90, 110, 125, 152, 162, 182 and 250 cc.

F12 Features

- Max intermittent pressure up to 500 bar and continuous operating pressure up to 450 bar
- The 7 or 9 piston design provides high start-up torque and smooth motor operation
- ISO, Cartridge, SAW and SAE versions

General Features

- The laminated piston ring offers important advantages such as unbeatable efficiency and thermal shock resistance
- High allowable speeds and operating pressures means high output power
- The unique piston locking, timing gear and bearing set-up as well as the limited number of parts add up to a very robust design with long service life and, above all, proven reliability.
- The 40° angle between shaft and cylinder barrel allows for a very compact, lightweight motor/pump.
- Small envelop size and a high power-to-weight ratio
- The motor version has highly engineered valve plates for high speed and low noise
- The pump version has highly engineered valve plates for increased self priming speed and low noise, available with left and right hand rotation.
- Our unique timing gear design synchronizes shaft and cylinder barrel, making the F10/F11/F12 very tolerant to high 'G' forces and torsional vibrations.
- Heavy duty roller bearings permit substantial external axial and radial shaft loads.

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TECHNICAL INFORMATION

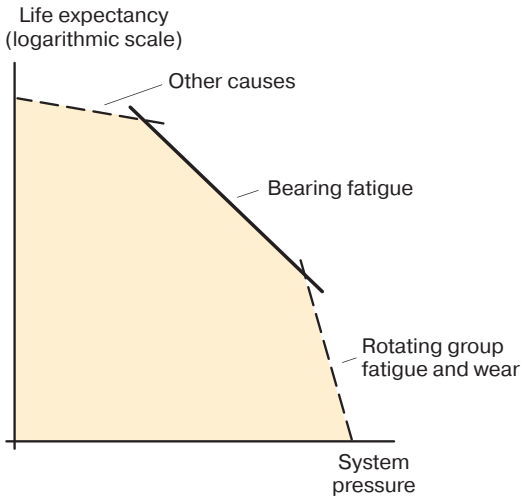
Bearing life

General information

Bearing life can be calculated for that part of the load/life curve (shown below) that is designated 'Bearing fatigue'. 'Rotating group fatigue and wear' and 'Other' caused by material fatigue, fluid contamination, etc. should also be taken into consideration when estimating the service life of a motor/pump in a specific application.

Bearing life calculations are mainly used when comparing different frame sizes. Bearing life, designated B_{10} (or L_{10}), is dependent of system pressure, operating speed, external shaft loads, fluid viscosity in the case, and fluid contamination level.

The B_{10} value means that 90 % of the bearings survive, at a minimum, the number of hours calculated. Statistically, 50 % of the bearings will survive at least five times the B_{10} life.



Hydraulic unit life versus system pressure.

Bearing life calculation

An application is usually governed by a certain duty or work cycle where pressure and speed vary with time during the cycle.

In addition, bearing life depends on external shaft forces, fluid viscosity in the case and fluid contamination.

Parker Hannifin has a computer program for calculating bearing life and will assist in determining F10, F11 or F12 motor/pump life in a specific application.

Required information

When requesting a bearing life calculation from Parker Hannifin, the following information (where applicable) should be provided:

- A short presentation of the application
- F10, F11 or F12 size and version
- Duty cycle (pressure and speed versus time at given displacements)
- Low system pressure
- Case fluid viscosity
- Life probability (B_{10}, B_{20}, etc.)
- Operating mode (pump or motor)
- Direction of rotation (L or R)
- External shaft loads (Forces, Gear, Belt, Cardan or none)

For forces please provide:

- Axial load, Fixed radial load, Bending moment, Rotating radial load and distance flange to radial load.

For Gear please provide:

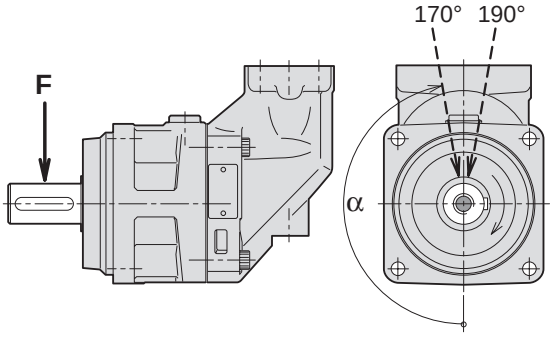
- Pitch diameter, Pressure angle, Spiral angle, Distance flange – gearwheel (mid) and Gearwheel spiral direction (R or L).

For Belt please provide:

- Pretension, Coefficient of friction, Angle of contact, Distance flange – pulley (mid) and Diameter pulley.

For Cardan please provide:

- Shaft angle, Distance flange – first joint and distance between joints
- Angle of attack (α) as defined below



The direction (α) of the radial load is positive in the direction of rotation as shown.

To obtain maximum bearing life, the radial load should, in most cases, be located between 170° and 190°.

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F10/F11/F12 Fan motors

F10/F11/F12 motors, in frame sizes -5 to -80 cc, are common in Fan applications. Some typical options are, built in check valve, pressure relief valve, cartridge flange and tapered shaft (refer to the schematic to the right).

The fan motor can be operated at very high speeds without reliability problems. The fan is usually installed directly on the motor shaft without additional bearing support. The F10/F11/F12 has up to 95 % overall efficiency which reduces the diesel consumption and minimizes the cooling demand.

Fan motor circuit

Because of the built-in anti cavitation valve, either left hand (L) or right hand (R) rotation must be specified when ordering the motor.

When the pump flow to the motor is shut off and the motor is operating at very high speeds, it is important that sufficient return port back pressure is available (port B in the schematic to the right).

The anti cavitation valve will then open and direct flow to the motor inlet port. If the inlet pressure is insufficient, motor cavitation will be experienced.

In an open circuit, back pressure can be created by a counter pressure valve installed in the return line; preferably, it should be pilot operated to minimize power losses. A back pressure of about 10 bar is sufficient in most applications.

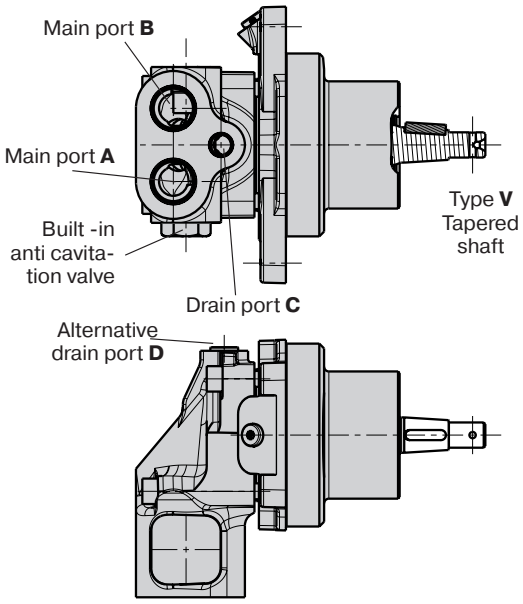
For more info about integrated pressure relief valves, see page 79.

Example of ordering code

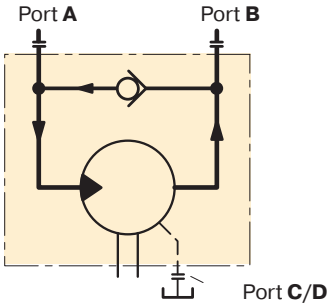
F11-010-MB-CV-K-000-**MUVL**-P0

MUVL = Make up/anti cavitation valve, counter clockwise rotation

MUVR = Make up/anti cavitation valve, clockwise rotation



Fan motor (F11-10 left hand rotated shown).



Schematic Fan motor with anti cavitation valve

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F11/F12 in saw motor applications

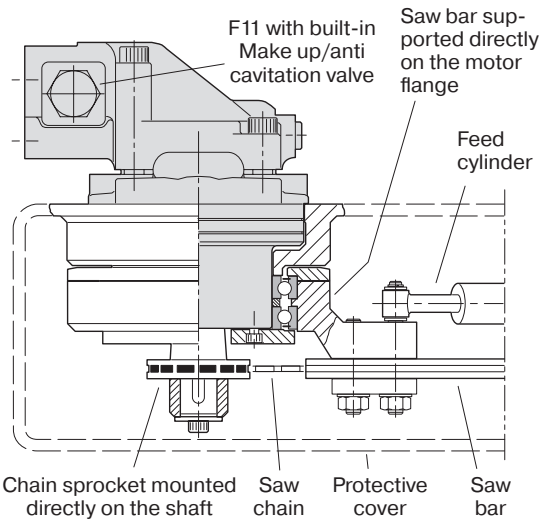
Series F11/F12 motors have proven suitable for demanding applications such as chain saws. Primarily due to the 40° bent-axis design, spherical pistons (with laminated piston rings) and gear synchronization, very high speeds are permissible. Not even low temperatures at start-up affect reliability.

Because of the built-in anti cavitation valve, either left hand (L) or right hand (R) rotation must be specified when ordering the motor.

When the pump flow to the motor is shut off and the motor is operating at very high speeds, it is important that sufficient return port back pressure is available.

The anti cavitation valve will then open and direct flow to the motor inlet port. If the inlet pressure is insufficient, motor cavitation will be experienced.

To further enhance the saw function and, at the same time, reduce weight, cost and installation dimensions, a specific saw motor has been developed (frame sizes F11-6, -8, -10, -12, -14, -19, F12-30 and -40; refer to the illustration to the right) which is specifically dedicated to bar saws. The motor allows the saw bar bearings to be mounted directly on the motor housing, and the sprocket installs on the motor shaft without additional bearings. Catalogue MSG30-8245/UK



Chain saw installation (example; F11-10 shown)

Parker Power Boost

A high speed F11 or F12 motor could be optimized with a Power Boost™, which means less fluid friction and oil compression. This can reduce power losses by up to 5 kW. The improved efficiency generates less heat, reducing the need for cooling and consequently improves fuel consumption.

Parker Power Boost is available for size F11-6, -8, -10, -12, -14, -19 and F12-30.

When to order a motor with Power Boost it is to be specified with a B in last field in model code. Ex below.

F11-019-SB-CS-K-000-MUVL-**B**0



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F10 SERIES



Specifications 9
Technical Information 10
Efficiency 10
Noise level 10
Selfpriming speed and required inlet pressure 11
Ordering codes
F10-ISO 12
F10-Cartridge 13
F10-SAE 14
Installation dimensions ISO
F10-30, -37, -56, -80, -90, -107 and -125 16
Installation dimensions Cartidge
F10-30, -37, -56, -80, -90, -107 and -125 18
Installation dimensions SAE
F10-30, -37, -56, -80, -90, -107 and -125, 4 bolt flange 20
F10-30, -37, -56 and -80, 2 bolt flange 22

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SPECIFICATIONS

Frame size F10	-030	-037	-056	-080	-090	-107	-125
Displacement [cm^3/rev]	30.0	37.0	54.4	78.6	93.0	104.0	125.0
Operating pressure							
max intermittent[1)] [bar]	350	350	350	350	350	350	350
max continuous [bar]	300	300	300	300	300	300	300
Motor operating speed [rpm]							
max intermittent [2)]	5400	4900	4200	3900	3800	3500	3100
max continuous	4900	4400	3800	3500	3400	3200	2800
min continuous	50	50	50	50	50	50	50
Max pump selfpriming speed [3)]							
L or R function; max [rpm]	3100	3000	2300	2150	2000	1950	2000
Max power							
max continuous power [kW]	62	69	88	117	134	141	149
Drain temperature[4)], max [°C]	115	115	115	115	115	115	115
min [°C]	-40	-40	-40	-40	-40	-40	-40
Theoretical torque at 100 bar [Nm]	47.6	58.7	86.3	124.7	174.8	198.4	241
Mass moment of inertia							
($x10^{-3}$) [$kg\ m^2$]	1.7	1.7	2.9	5.0	8.4	8.4	11.2
Weight [kg]	11.5	11.5	15.7	18.6	25.7	25.7	33.0

1) Intermittent: max 6 seconds in any one minute.
2) Intermittent maximum speed: Overspeed for unload acceleration processes, max 6 s per minute and Δp < 150 bar
3) Selfpriming speed valid at sea level. Find more info on page 11.
4) See also installation information. Page 85 – 87

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TECHNICAL INFORMATION

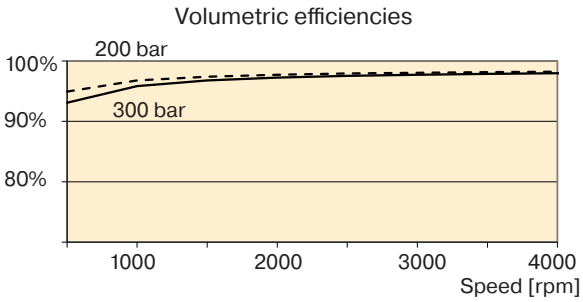
Efficiency

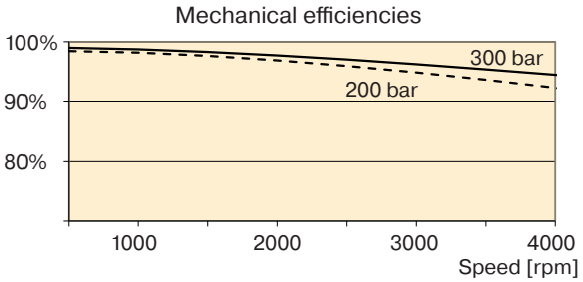
Because of its high overall efficiency, driving a motor/pump from series F10 requires less fuel or electric power.

Also, it allows the use of a small reservoir and heat exchanger, which in turn reduce cost, weight, and installation size.

The diagrams to the right show volumetric and mechanical efficiencies of an F10-030 motor.

Contact Parker Hannifin for efficiency information on a particular F10 frame size that is being considered.





Noise level

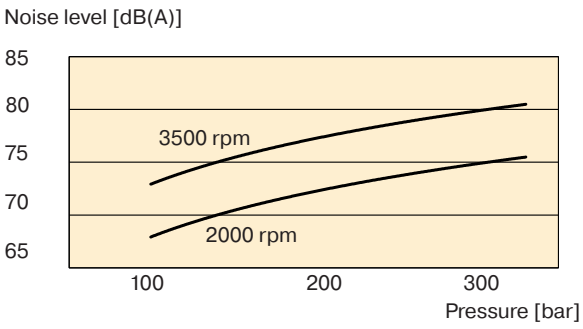
Series F10 feature low noise levels from low to high speeds and pressures.

As an example, the diagram to the right shows the noise level of an F10-030 pump/motor.

The noise level is measured in a semi-anechoic room, 1 m behind the unit.

The noise level for a particular motor/pump may vary ±2 dB(A) compared to what is shown in the diagram.

NOTE: Noise information for F10 frame sizes are available from Parker Hannifin.



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Selfpriming speed and required inlet pressure

Series F10

When operating the F10 as a pump (with L or R valve plate) above the selfpriming speed, the inlet must be pressurized. Increased noise and deteriorating performance may otherwise be experienced.

Diagrams 2 and 3 shows required pump inlet pressure vs. shaft speed.

The F10 motor (type A valve plate) sometimes operates as a pump e.g. when used in a propel transmission and the vehicle is going downhill.

Minimum required inlet pressure versus shaft speed is shown in the diagrams.

The inlet pressure can be charged by external pump, pressurized reservoir or using BLA Boost unit.

Find more info about the BLA unit at page 84.

F10 Pump version

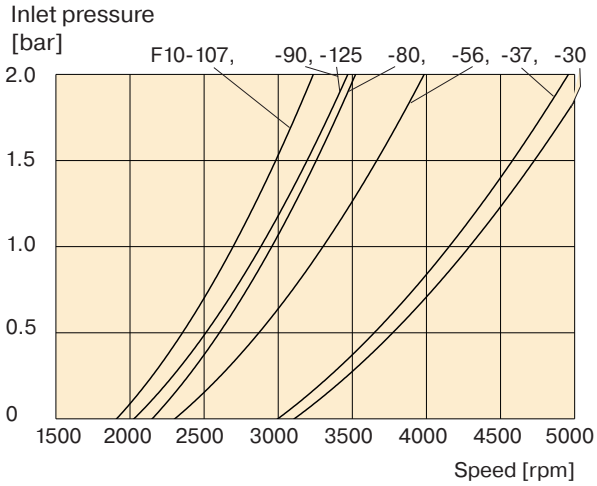


Diagram 2. Min. required pump (F10-L or -R) inlet press.

F10 Motor version

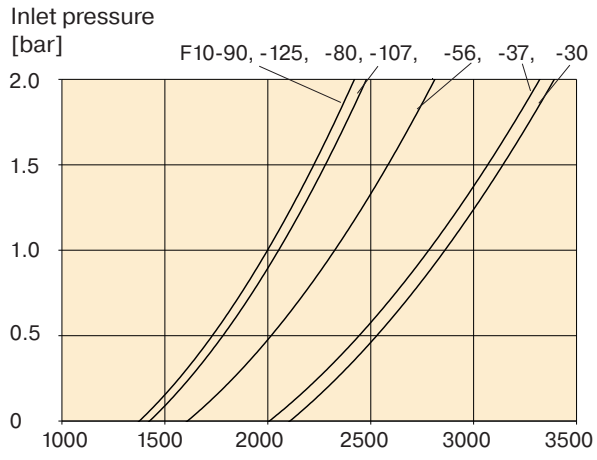


Diagram 3. Min. required motor (F10-A) inlet pressure.

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ORDERING CODE

F10-ISO

F10 — ☐ — ☐ ☐ — ☐ ☐ — ☐ — ☐ — ☐ — ☐ ☐ —

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 77-79 · Option

Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
037	37.0
056	54.4
080	78.6
090	93.0
107	104.0
125	125.0

Version number
(assigned for special versions)

Frame size		30	37	56	80	90	107	125
Code	Function							
A	Motor	x	x	x	x	x	x	x
R	Pump, clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockwise rot'n	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Shaft							
D	DIN Spline, Standard	x	x	x	x	x	x	x
A	DIN Spline, Optional	-	-	(x)	-	-	-	-
Z	DIN Spline, Optional	(x)	(x)	(x)	(x)	(x)	(x)	(x)
K	Metric key, Standard	x	x	x	x	x	x	x
J	Metric key, Optional	-	-	(x)	-	-	-	-
P	Metric key, Optional	(x)	(x)	-	-	-	-	-
V	Tapered shaft	(x)	(x)	(x)	(x)	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Main ports							
F	SAE 6000 psi flange	x	x	x	x	x	x	x

Frame size		30	37	56	80	90	107	125
Code	Option							
0000	Standard	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	(x)	- [1]
MUVR	Make up/Anti cavitation valve CW rotation	(x)	(x)	-	-	-	-	-
MUVL	Make up/Anti cavitation valve CCW rotation	(x)	(x)	-	-	-	-	
P__R [2]	Pressure relief valve CW rotation	(x)	(x)	(x)	(x)	-	-	
P__L [2]	Pressure relief valve CCW rotation	(x)	(x)	(x)	(x)	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Mounting flange							
I	ISO flange	x	x	x	x	x	x	x

Frame size		30	37	56	80	90	107	125
Code	Option							
P0	Prepared for speed sensor	x	x	x	x	x	x	x
PT	Prepared for speed sensor and Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Shafft seal							
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x

x: Available (x): Optional – : Not available

1) F10-125: Accessory valve block (page 78)
2) Pressure setting on page 79

NOTE:
All combinations are not valid, please contact Parker Hannifin

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F10-Cartridge

F10 — ☐ — ☐ ☐ — ☐ ☐ — ☐ — ☐ — ☐ — ☐

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 77-79 · Option

Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
037	37.0
056	54.4
080	78.6
090	93.0
107	104.0
125	125.0

Version number
(assigned for special versions)

Frame size		30	37	56	80	90	107	125
Code	Shaft							
C	DIN Spline, Standard	x	x	x	x	x	x	x
K	Metric key, Optional	(x)	(x)	(x)	(x)	(x)	(x)	(x)
J	Metric key, Optional	-	-	(x)	-	-	-	-
V	Tapered shaft	(x)	(x)	(x)	(x)	-	-	-
P	Metric Key, Optional	(X)	(X)	-	-	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Function							
A	Motor	x	x	x	x	x	x	x

Frame size		30	37	56	80	90	107	125
Code	Option							
0000	Standard	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	(x)	- [1]
MUVR	Make up/Anti cavitation valve CW rotation	(x)	(x)	-	-	-	-	-
MUVL	Make up/Anti cavitation valve CCW rotation	(x)	(x)	-	-	-	-	
P__R [2]	Pressure relief valve CW rotation	(x)	(x)	(x)	(x)	-	-	
P__L [2]	Pressure relief valve CCW rotation	(x)	(x)	(x)	(x)	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Main ports							
F	SAE 6000 psi flange	x	x	x	x	x	x	x

Frame size		30	37	56	80	90	107	125
Code	Option							
P0	Prepared for speed sensor	x	x	x	x	x	x	x
PT	Prepared for speed sensor and Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Mounting flange							
C	Cartridge	x	x	x	x	x	x	x

Frame size		30	37	56	80	90	107	125
Code	Shafft seal							
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x

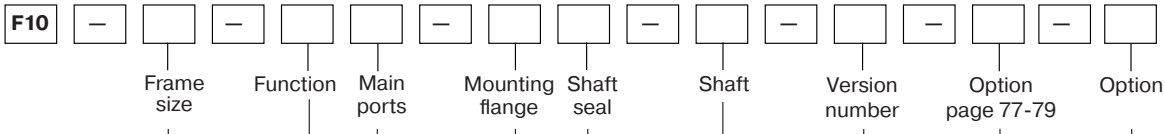
x: Available (x): Optional – : Not available

1) F10-125: Accessory valve block (page 78)
2) Pressure setting on page 79

NOTE:
All combinations are not valid, please contact Parker Hannifin

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F10-SAE



Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
037	37.0
056	54.4
080	78.6
090	93.0
107	104.0
125	125.0

Version number
(assigned for special versions)

Frame size		30	37	56	80	90	107	125
Code	Function							
A	Motor	x	x	x	x	x	x	x
R	Pump, clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockwise rot'n	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Shaft							
T	SAE key, Standard	x	x	x	x	x	x	x
R	SAE key, Optional	-	-	-	-	(x)	(x)	-
S	SAE Spline, Optional	x	x	x	x	x	x	x
F	SAE Spline, Optional	-	-	-	-	(x)	(x)	-
U	SAE Spline, Optional	-	-	-	-	(x)	(x)	-
V	Tapered shaft	(x)	(x)	(x)	(x)	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Main ports							
S	SAE 6000 psi flange	x	x	x	x	x	x	x
U	SAE UN threads	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Option							
0000	Standard	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	(x)	- [1]
MUVR	Make up/Anti cavitation valve CW rotation	(x)	(x)	-	-	-	-	-
MUVL	Make up/Anti cavitation valve CCW rotation	(x)	(x)	-	-	-	-	
P__R [2]	Pressure relief valve CW rotation	(x)	(x)	(x)	(x)	-	-	
P__L [2]	Pressure relief valve CCW rotation	(x)	(x)	(x)	(x)	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Mounting flange							
S	SAE 4 bolt	x	x	x	x	x	x	x
R	SAE 4 bolt	-	-	-	-	(x)	(x)	-
T	SAE 2 bolt	x	x	x	x	-	-	-

Frame size		30	37	56	80	90	107	125
Code	Option							
P0	Standard, prepared for speed sensor	x	x	x	x	x	x	x
PT	Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		30	37	56	80	90	107	125
Code	Shafft seal							
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x

x: Available (x): Optional - : Not available

1) F10-125: Accessory valve block (page 78)
2) Pressure setting on page 79

NOTE:
All combinations are not valid, please contact Parker Hannifin

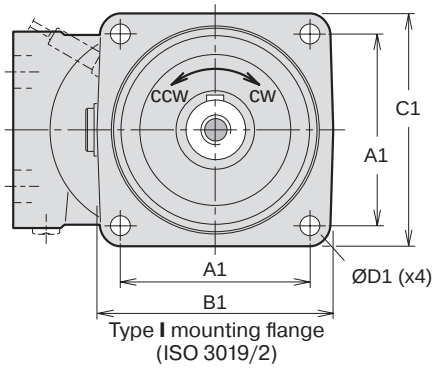
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Notes

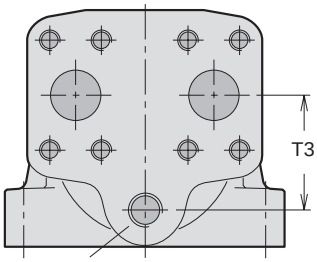
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INSTALLATION DIMENSIONS

F10-30, -37, -56, -80, -90, -107 and -125 (ISO versions)

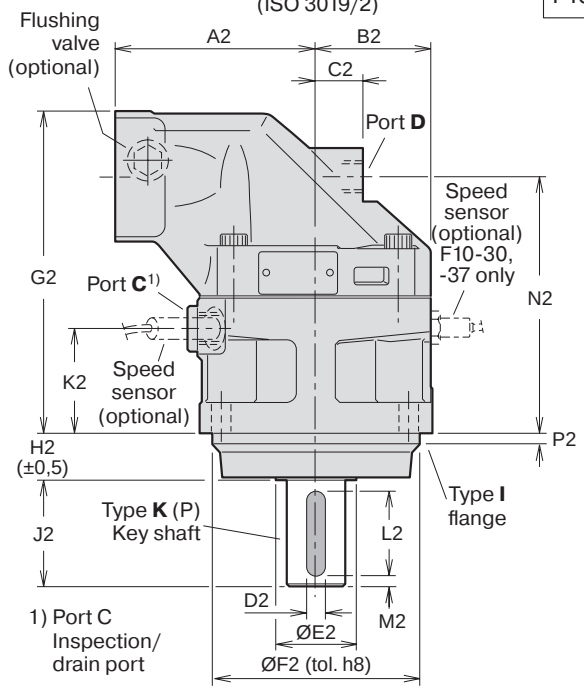


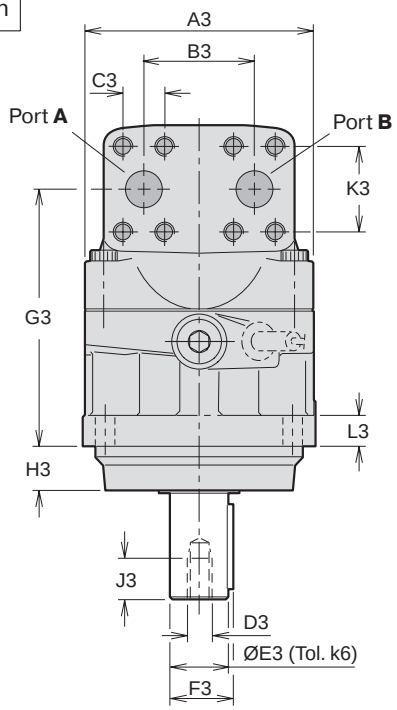
Type **I** mounting flange
(ISO 3019/2)



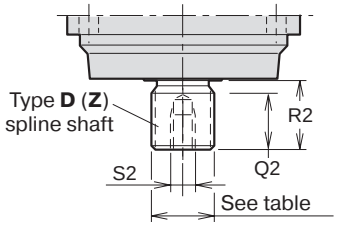
Port **E** (third drain port)
F10-125 barrel housing
(ISO /cartridge version)

F10-90 shown

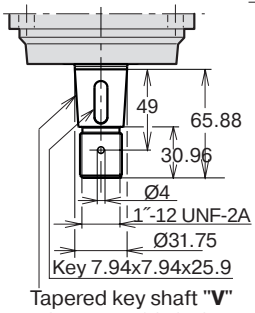




Shaft option D (Z)

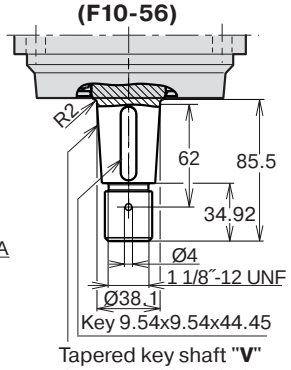


Shaft option V (F10-30, F10-37)



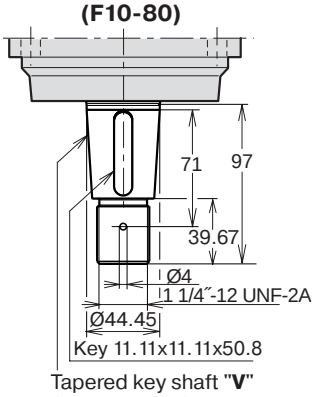
Tapered key shaft "**V**"
SAE J744 32-3 (C)

Shaft option V (F10-56)



Tapered key shaft "**V**"
SAE J744 38-3 (C-C)

Shaft option V (F10-80)



Tapered key shaft "**V**"
SAE J744 44-3 (D&E)

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Dim.	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A1	88.4	113.2	113.2	127.2	141.4
B1	118	146	146	158	180
C1	118	142	144	155	180
D1	11	13.5	13.5	13.5	18
A2	100	110	125	135	145
B2	59	65	70	78	85
C2	25	26	22	32	38
D2	8	8	10	12	14
E2	35	45	45	55	60
F2	100	125	125	140	160
G2	172	173	190	216	231
H2	25.5	32.5	32.5	32.5	40.5
J2	50	60	60	70	82
K2	55	52	54	70.5	66.5
L2	40	50	50	56	70
M2	5	5	5	7	6
N2	136.5	137	154	172.5	179
P2	8	8	8	8	8
Q2	28	28	33	36	41
R2[1)]	35	35	40	45	50
R2[2)]	43	35	35	35	45
S2[1)]	M12x24	M12x24	M12x28	M16x36	M16x36
S2[2)]	no thread	M12x24	no thread	M12x28	M16x36
A3	122	134	144	155	170
B3	66	66	66	75	83
C3	23.8	23.8	23.8	27.8	31.8
D3	M12	M12	M12	M16	M16
E3	30	30	35	40	45
F3	33	33	38	43	49
G3	136.5	137	154	172.5	179
H3	23.5	30.5	30.5	30.5	38.5
K3	50.8	50.8	50.8	57.2	66.7
L3	18	20	20	20	22
T3	-	-	-	-	68

Ports	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A, B size	$^3/_4$"	$^3/_4$"	$^3/_4$"	1"	$1^1/_4$"
Screw thread[*)]	M10 x20	M10 x20	M10 x20	M12 x20	M14 x26
C thread[**)]	M22 x1.5	M22 x1.5	M22 x1.5	M22 x1.5	M22 x1.5
D thread[**)]	M18 x1.5	M18 x1.5	M22 x1.5	M22 x1.5	M22 x1.5
E thread	-	-	-	-	M22 x1.5

A, B: ISO 6162

*) Metric thread x depth in mm
**) Metric thread x pitch in mm

Spline shaft (DIN 5480)

	Type D (standard)	Type A (optional)	Type Z (optional)
F10-30	W30x2x14x9g		W25x1.25x18x9g
-37	W30x2x14x9g		W25x1.25x18x9g
-56	W32x2x14x9g	W35x2x16x9g	W30x2x14x9g
-80	W35x2x16x9g		W32x2x14x9g
-90	W40x2x18x9g		W35x2x16x9g
-107	W40x2x18x9g		W35x2x16x9g
-125	W45x2x21x9g		W40x2x18x9g

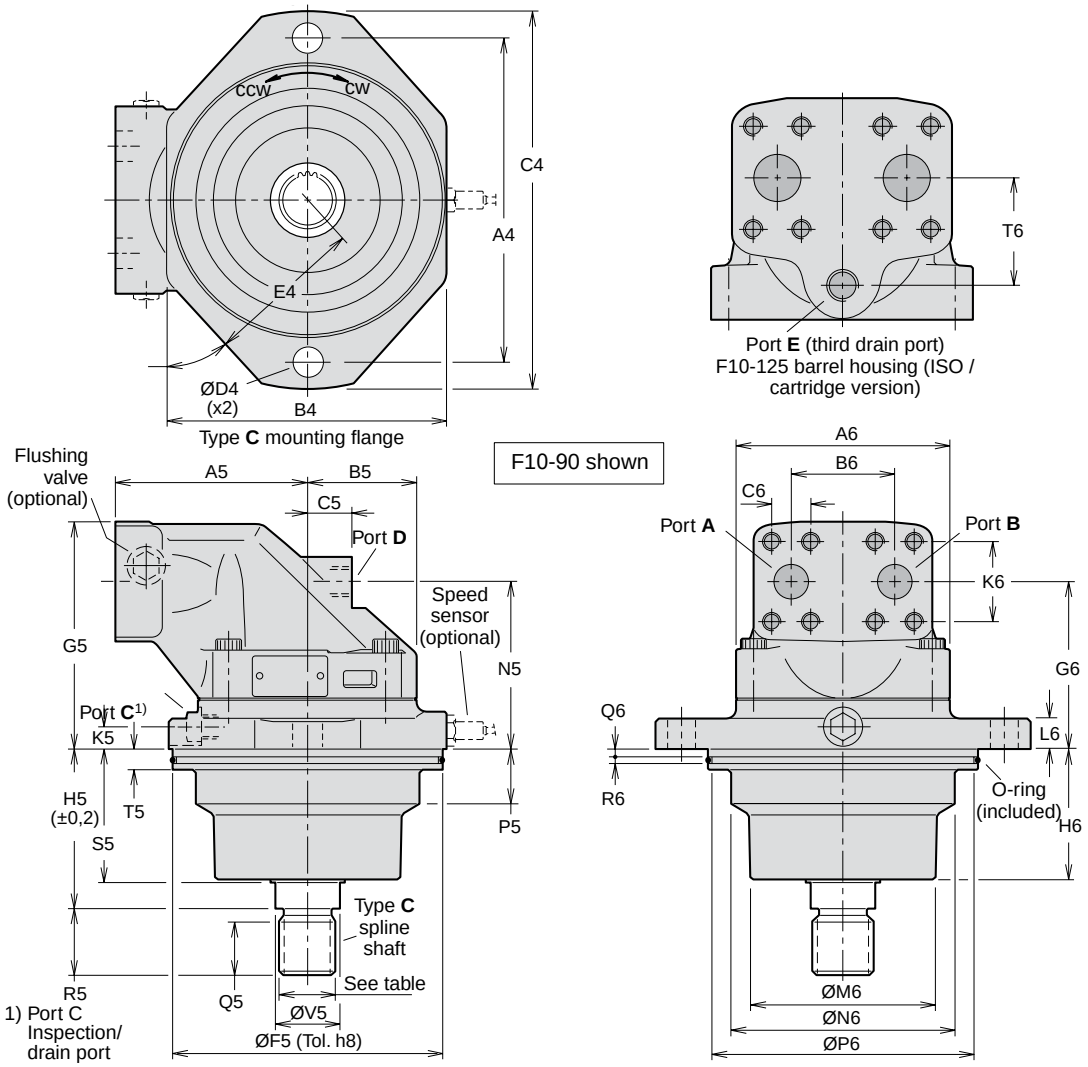
Key shaft

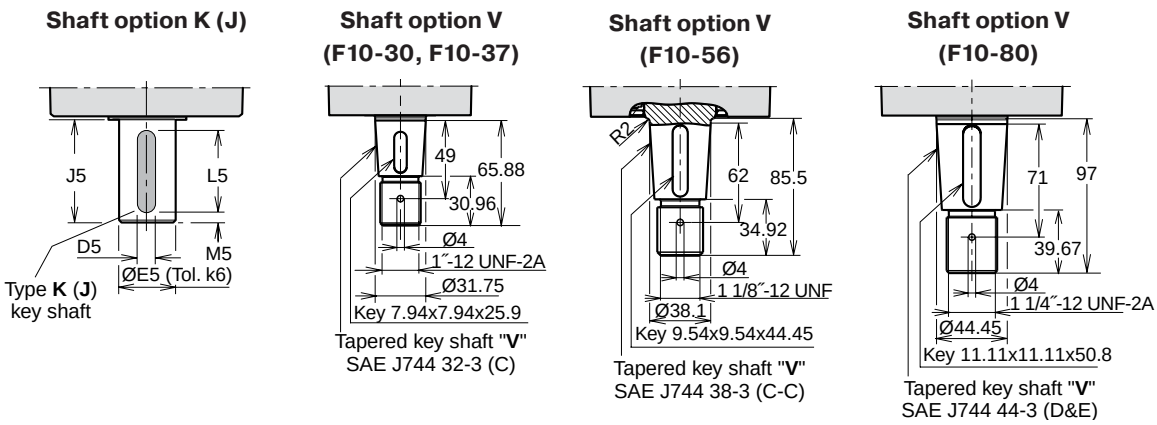
	Type K (std)	Type P (opt.)	Type J (opt.)	Type V (opt.)
F10-30	Ø30	Ø25	-	32-3
-37	Ø30	Ø25	-	32-3
-56	Ø30	-	Ø35	38-3
-80	Ø35	-	-	44-3
-90	Ø40	-	-	-
-107	Ø40	-	-	-
-125	Ø45	-	-	-

1) Spline shaft type D
2) Spline shaft type Z

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F10-30, -37, -56, -80, -90, -107 and -125 (Cartridge version)





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Dim.	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A4	160	200	200	224	250
B4	140	164	164	196	206
C4	188	235	235	260	286
D4	14	18	18	22	22
E4	77	95	95	110	116
A5	100	110	125	135	145
B5	59	65	70	77.5	85
C5	25	26	22	32	38
D5	8	8[1] 10[2]	10	12	14
E5	30	30 [1] 35[2]	35	40	45
F5	135	160	160	190	200
G5	127	133	146	157	175
H5	89	92.3	92.3	110.5	122.8
J5	50	60	60	70	82
K5	14	16	15	15	15
L5	40	50	50	56	70
M5	5	5	5	7	6
N5	91	97	110	114	123
P5	22	30	31	40	40
Q5	28	28	28	37	37
R5	35	35	35	45	45
S5	70.5	72	76	91	95.7
T5	15	15		15	15
V5	32	35	35	45	45
A6	122	134	144	155	170
B6	66	66	66	75	83
C6	23.8	23.8	23.8	27.8	31.8
G6	91.5	97	110	114	123
H6	69.5	71	74	89.5	93.7
K6	50.8	50.8	50.8	57.2	66.7
L6	16	18	18	20	20
M6	92	115	115	130	140
N6	110	127	135	154	160
P6	128.2	153.2	153.2	183.2	193.2
Q6	5	5	5	5	5
R6	5	5	5	5	5
T6	-	-	-	-	68

1) Key shaft type K
2) Key shaft type J (optional)

Ports	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A, B size	$^3/_4$"	$^3/_4$"	$^3/_4$"	1"	$1^1/_4$"
Screw thread	M10 x20	M10 x20	M10 x20	M12 x20	M14 x26
C thread	M14 x1.5	M14 x1.5	M14 x1.5	M14 x1.5	M14 x1.5
D, E thread	M18 x1.5	M18 x1.5	M22 x1.5	M22 x1.5	M22 x1.5

A, B: ISO 6162

Spline shaft (DIN 5480)

	Type C (standard)
F10-30	W30x2x14x9g
-37	W30x2x14x9g
-56	W30x2x14x9g
-80	W30x2x18x9g
-90	W40x2x18x9g
-107	W40x2x18x9g
-125	W40x2x18x9g

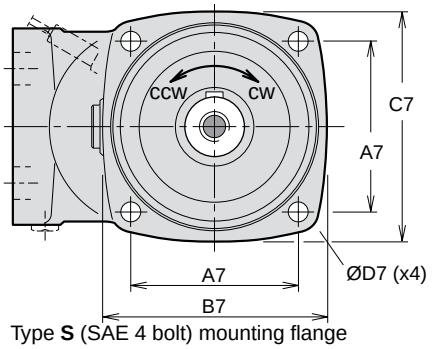
Key shaft

	Type K (standard)	Type J/P (optional)	Type V (optional)
F10-30	Ø30	Ø25 (P)	32-3
-37	Ø30	Ø25 (P)	32-3
-56	Ø30	Ø35 (J)	38-3
-80	Ø35	-	44-3
-90	Ø40	-	-
-107	Ø40	-	-
-125	Ø45	-	-

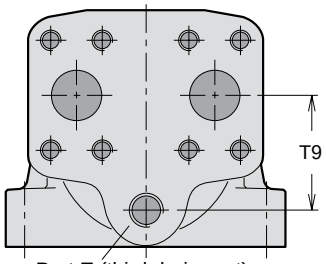
O-ring dimensions	
F10-30	127x4
-37	127x4
-56	150x4
-80	150x4
-90	180x4
-107	180x4
-125	190x4

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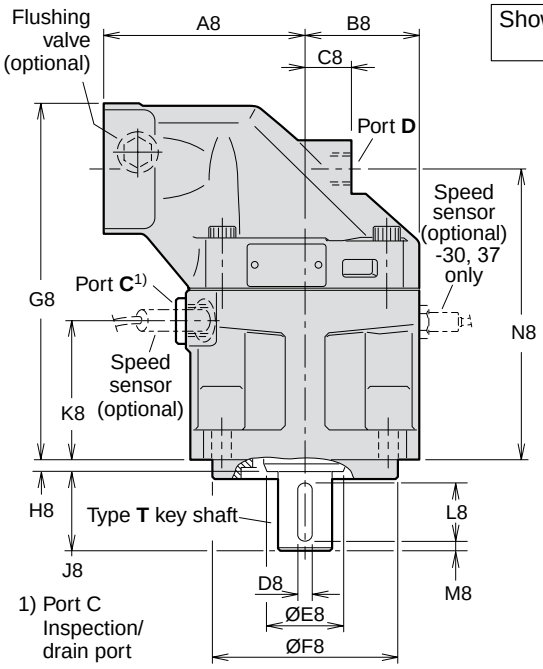
F10-30, -37, -56, -80, -90, -107 and -125
(SAE versions with 4 bolt flange)



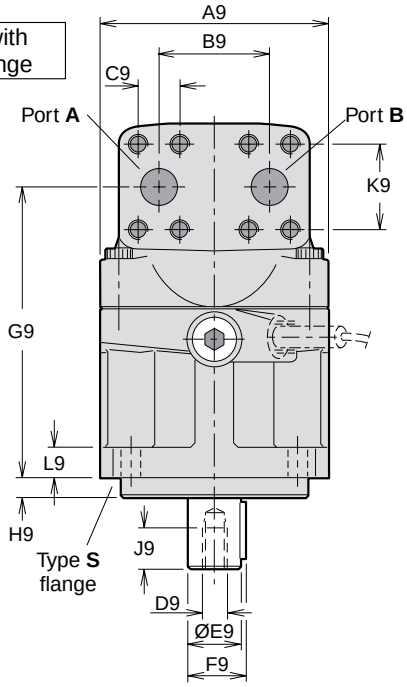
Type **S** (SAE 4 bolt) mounting flange



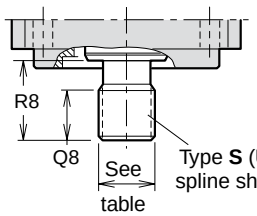
Port **E** (third drain port)
F10-125 barrel housing
(SAE version)



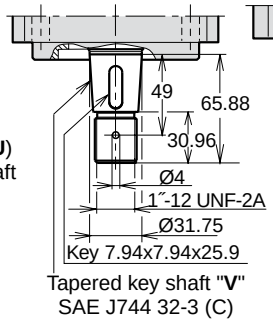
Shown: F10-90 with 4 bolt flange



Shaft option S (U)

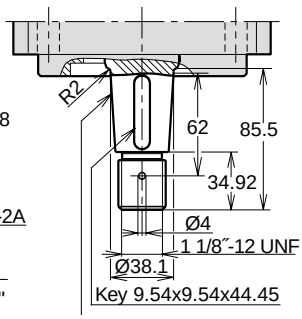


Shaft option V (F10-30, F10-37)



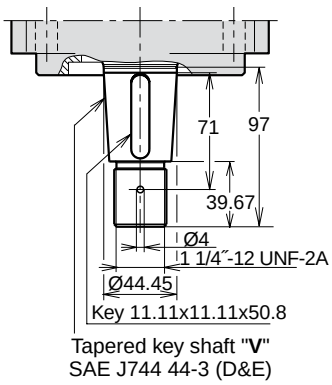
Tapered key shaft "**V**"
SAE J744 32-3 (C)

Shaft option V (F10-56)



Tapered key shaft "**V**"
SAE J744 38-3 (C-C)

Shaft option V (F10-80)



Tapered key shaft "**V**"
SAE J744 44-3 (D&E)

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Dim.	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A7	89.8	114.5	114.5	114.5	161.6
B7	118	148	148	155	204
C7	118	144	144	155	200
D7	14	14	14	14	21
A8	100	110	125	135	145
B8	59	65	70	77.5	85
C8	25	26	22	32	38
D8	6.35	7.94	7.94	9.53	11.1
E8	35	45	45	55	60
F8	101.60/ 101.55	127.00/ 126.94	127.00/ 126.94	127.00/ 126.94	152.40/ 152.34
G8	189.5	197	214	240	264
H8	8	8	8	8	8
J8	38	48	48	54	67
K8	72	76	79	95	99
L8	31.8	38.1	38.1	44.5	54.1
M8	2.5	4	4	4	7.5
N8	153.5	161	178.3	197.1	212
Q8[1)]	26	27	27	29	39
Q8[2)]	-	-	-	23	-
R8[1)]	33	48	48	54	66.7
R8[2)]	-	-	-	48	-
A9	122	134	144	155	170
B9	66	66	66	75	83
C9	23.8	23.8	23.8	27.8	31.8
D9*	5/16"-24	3/8"-24	3/8"-24	1/2"-20	5/8"-18
E9	25.40/ 25.35	31.75/ 31.70	31.75/ 31.70	38.10/ 38.5	44.45/ 44.40
F9	28.2	35.3	35.3	42.3	49.4
G9	153.8	161	178.3	197.1	212
H9	9.7	12.7	12.7	12.7	12.7
J9	16	19	19	26	32
K9	50.8	50.8	50.8	57.2	66.7
L9	18	20	20	20	22
T9	-	-	-	-	68

* UNF-2B thread
1) Spline shaft type S
2) Spline shaft type U

Main ports A and B, type U (optional)	
F10-30	1 1/16" - 12 UN
-37	1 1/16" - 12 UN
-56	1 5/16" - 12 UN
-80	1 5/16" - 12 UN
-90	1 5/16" - 12 UN
-107	1 5/16" - 12 UN
-125	1 5/8" - 12 UN

Ports	F10-30 F10-37	F10-56	F10-80	F10-90 F10-107	F10-125
A, B size	3/4"	3/4"	3/4"	1"	1 1/4"
Screw thread**)	3/8"-16 x22	3/8"-16 x20	3/8"-16 x22	7/16"-14 x27	1/2"-13 x25
C thread	7/8"-14	7/8"-14	7/8"-14	7/8"-14	1 1/16"-12
D thread	3/4"-16	3/4"-16	7/8"-14	7/8"-14	1 1/16"-12
E thread	-	-	-	-	1 1/16"-12

A, B: ISO 6162 C, D, E: O-ring boss (SAE J514)
**) UN thread x depth in mm.

Mounting flange (SAE J744)

	S (standard)	R (optional)
F10-30	SAE 'B', 4 bolt	-
-37	SAE 'B', 4 bolt	-
-56	SAE 'C', 4 bolt	-
-80	SAE 'C', 4 bolt	-
-90	SAE 'C', 4 bolt	SAE 'D', 4 bolt
-107	SAE 'C', 4 bolt	SAE 'D', 4 bolt
-125	SAE 'D', 4 bolt	-

Spline shaft (SAE J498b, class 1, flat root, side fit)

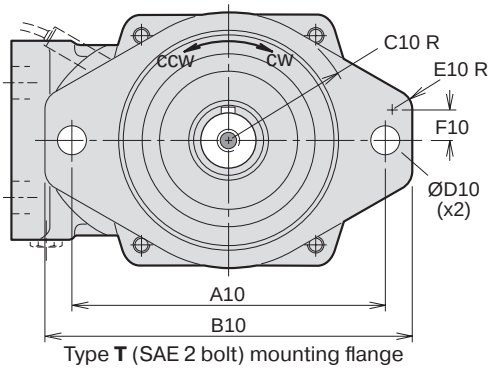
	S (standard)	U (optional)	F (optional)
F10-30	SAE 'B' 13T, 16/32 DP	-	-
-37	SAE 'B' 13T, 16/32 DP	-	-
-56	SAE 'C' 14T, 12/24 DP	-	-
-80	SAE 'C' 14T, 12/24 DP	-	-
-90	SAE 'C-C' 17T, 12/24 DP	SAE 'C' 14T, 12/24 DP[3)]	SAE 'D' 13T, 8/16 DP
-107	SAE 'C-C' 17T, 12/24 DP	SAE 'C' 14T, 12/24 DP[3)]	SAE 'D' 13T, 8/16 DP
-125	SAE 'D' 13T, 8/16 DP	-	-

Key shaft (SAE J744)

	T (standard)	R (optional)	V (optional)
F10-30	SAE 'B-B' (Ø25.4 mm/1")	-	32-3
-37	SAE 'B-B' (Ø25.4 mm/1")	-	32-3
-56	SAE 'C' (Ø31.75 mm/1 1/4")	-	38-3
-80	SAE 'C' (Ø31.75 mm/1 1/4")	-	44-3
-90	SAE 'C-C' (Ø38.1 mm/1 1/2")	SAE 'D' (Ø44.45 mm/1 3/4")	-
-107	SAE 'C-C' (Ø38.1 mm/1 1/2")	SAE 'D' (Ø44.45 mm/1 3/4")	-
-125	SAE 'D' (Ø44.45 mm/1 3/4")	-	-

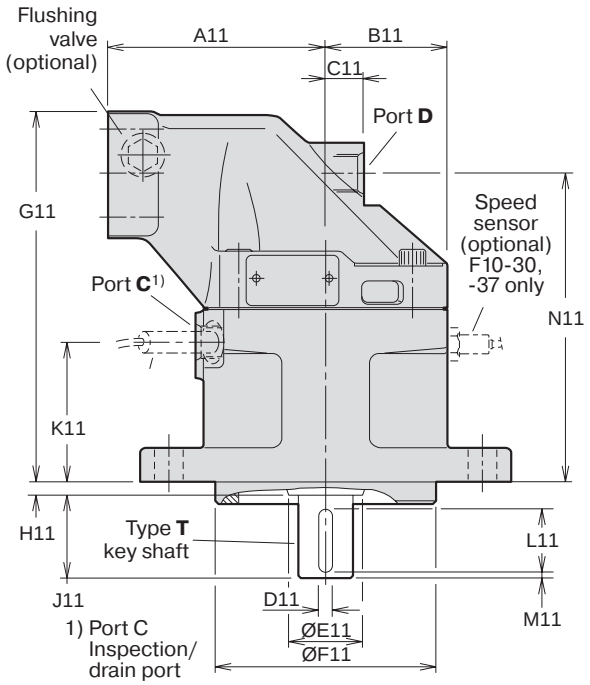
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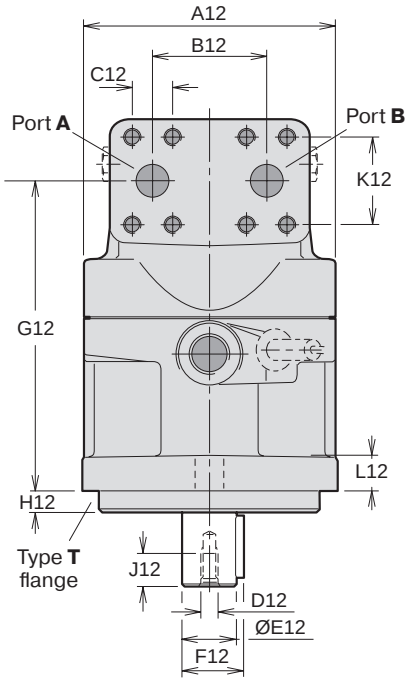
F10-30, -37, -56, and -80 (SAE versions with 2 bolt flange)

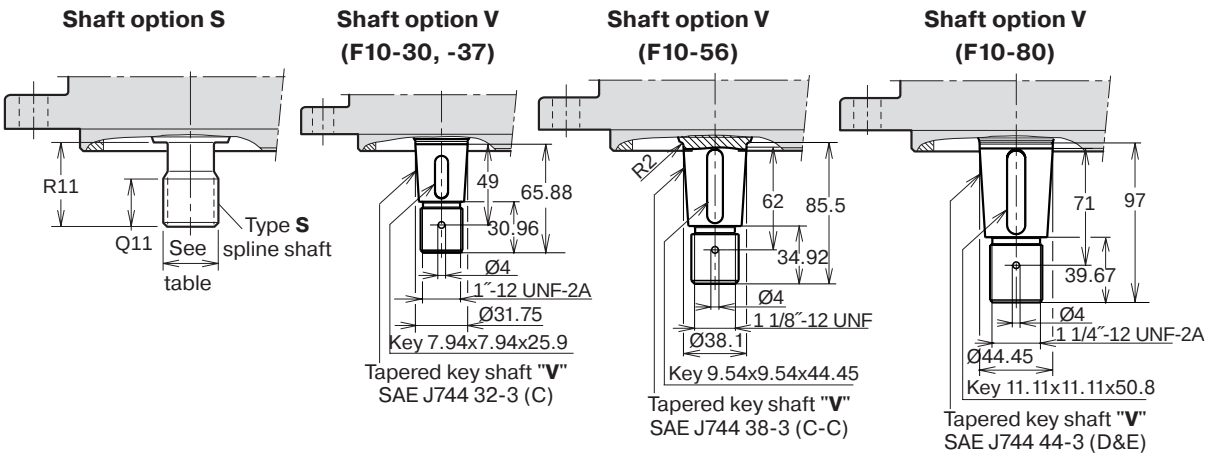


Type **T** (SAE 2 bolt) mounting flange

Shown: F10-80 with 2 bolt flange







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Dim.	F10-30 F10-37	F10-56	F10-80
A10	146	181	181
B10	176	215	215
C10	63	74	74
D10	14.4	17.5	17.5
E10	10	16	16
F10	10	15.5	15.5
A11	100	110	125
B11	59	65	70
C11	25	26	22
D11	6.35	7.94	7.94
E11	35	45	45
F11	101.60/ 101.55	127.00/ 126.95	127.00/ 126.95
G11	189.5	197	214
H11	8	8	8
J11	38	48	48
K11	71	77	81.5
L11	31.8	38.1	38.1
M11	2.5	4	4
N11	154	161	178.5
Q11	26	27	27
R11	38	48	48
A12	122	134	144
B12	66	66	66
C12	23.8	23.8	23.8
D12[1)]	$^5/_{16}$"-24	$^3/_8$"-24	$^3/_8$"-24
E12	25.40/25.35	31.75/31.70	31.75/31.70
F12	28.2	35.2	35.2
G12	154	161	178.5
H12	9.7	12.7	12.7
J12	16	19	19
K12	50.8	50.8	50.8
L12	18	20	20

1) UNF-2B thread

Ports	F10-30 F10-37	F10-56	F10-80
A, B size	19 ($^3/_4$")	19 ($^3/_4$")	19 ($^3/_4$")
Screw thread**)	$^3/_8$"-16 x22	$^3/_8$"-16 x20	$^3/_8$"-16 x22
C thread	$^3/_4$"-16	$^3/_4$"-16	$^7/_8$"-14
D thread	$^3/_4$"-16	$^3/_4$"-16	$^7/_8$"-14
E thread	-	-	-

A, B (main ports): SAE J518c (6000 psi)
C, D (drain ports): O-ring boss (SAE J514)
*) UN thread

Main ports A and B, type U (optional)	
F10-30, -37	1 1/16" - 12 UN
-56	1 5/16" - 12 UN
-80	1 5/16" - 12 UN

O-ring ports according to SAE J514d

Mounting flange T (SAE J744)	
F10-30, -37	SAE 'B', 2 bolt
-56	SAE 'C', 2 bolt
-80	SAE 'C', 2 bolt

Spline shaft S (SAE J498b, class 1, flat root, side fit)	
F10-30, -37	SAE 'B' 13 T; 16/32 DP
-56	SAE 'C' 14 T; 12/24 DP
-80	SAE 'C' 14 T; 12/24 DP

Key shaft (SAE J744)

	T (standard)	V (optional)
F10-30, -37	SAE 'B-B' (Ø25.4 mm/1")	32-3
-56	SAE 'C' (Ø31.75 mm/1 $^1/_4$")	38-3
-80	SAE 'C' (Ø31.75 mm/1 $^1/_4$")	44-3

F11 SERIES



Specifications 25
Technical Information 26
Efficiency 26
Noise level 26
Selfpriming speed and required inlet pressure 27
Ordering codes
F11-CETOP 28
F11-ISO 29
F11-SAE 30
Installation dimensions CETOP
F11-005 31
F11-006, -008, -010 32
F11-012 34
F11-014 36
F11-019 38
Installation dimensions ISO
F11-006, -008, -010 40
F11-012 42
F11-014 44
Installation dimensions SAE
F11-006, -008, -010 46
F11-012 48
F11-014 50
F11-019 52

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SPECIFICATIONS

Frame size F11	-005	-006	-008	-010	-012	-014	-019
Displacement [cm^3/rev]	4.9	6.0	8.0	9.8	12.5	14.3	19.0
Operating pressure							
max intermittent[1)] [bar]	420	420	420	420	420	420	420
max continuous [bar]	350	350	350	350	350	350	350
Motor operating speed [rpm]							
max intermittent [1)]	14 000	11 200	11 200	11 200	10 300	9 900	8 900
max continuous [3)]	12 800	10 200	10 200	10 200	9 400	9 000	8 100
min continuous	50	50	50	50	50	50	50
Max pump selfpriming speed [2)]							
L or R function; max [rpm]	4 600	–	4200	4 200	3 900	3 900	3 500
Motor input flow							
max intermittent[1)] [l/min]	69	67	90	110	129	142	169
max continuous [l/min]	63	61	82	100	118	129	154
Drain temperature[3)], max [°C]	115	115	115	115	115	115	115
min [°C]	-40	-40	-40	-40	-40	-40	-40
Theoretical torque at 100 bar [Nm]	7.8	9.5	9.5	15.6	19.8	22.7	30.2
Mass moment of inertia							
($x10^{-3}$) [kg m^2]	0.16	0.39	0.39	0.39	0.40	0.42	1.1
Weight [kg]	4.7	6.5	6.5	6.5	7.5	7.5	11

1) Intermittent: max 6 seconds in any one minute.
2) Selfpriming speed valid at sea level. Find more info on page 27
3) See also installation information. Page 85 – 87

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TECHNICAL INFORMATION

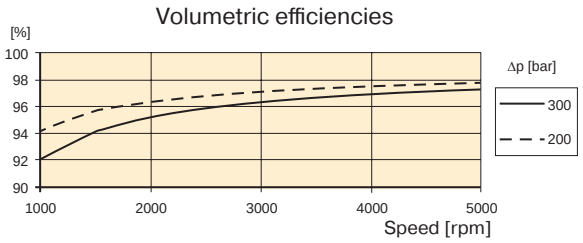
Efficiency

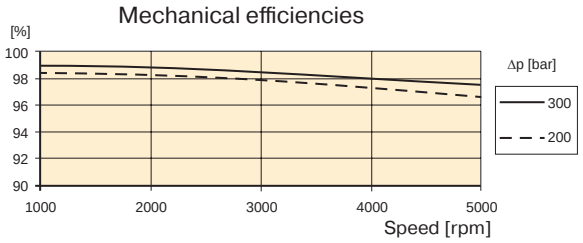
Because of its high overall efficiency, driving a motor/pump from series F11 requires less fuel or electric power. Also, it allows the use of a small reservoir and heat exchanger, which in turn reduce cost, weight, and installation size.

The diagrams to the right show volumetric and mechanical efficiencies of an F11-5 motor.

F11-19 motors can be equipped with Power Boost which in high speed applications can decrease the mechanical losses by up to 15 %, see page 7.

Contact Parker Hannifin for efficiency information on a particular F11 frame size that is being considered.





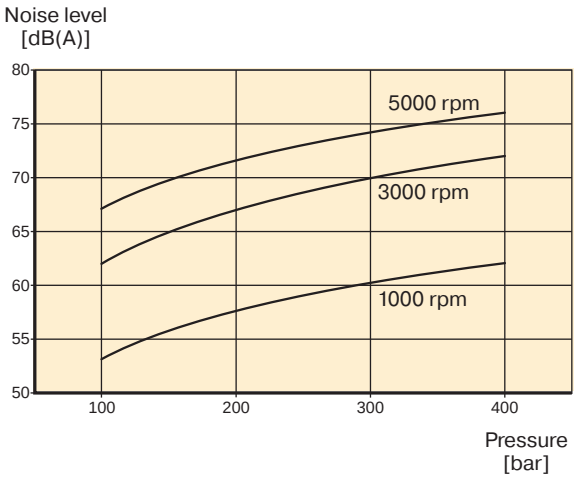
Noise level

Series F11 feature low noise levels from low to high speeds and pressures.

The noise level is measured in a semi-anechoic room, 1 m behind the unit. As an example, the diagram to the right shows the noise level of an F11-005.

The noise level for a particular motor/pump may vary ±2 dB(A) compared to what is shown in the diagram.

NOTE: Noise information for F11/F12 frame sizes are available from Parker Hannifin.



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Selfpriming speed and required inlet pressure

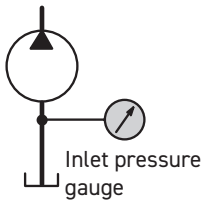
Series F11

In pump applications, the F11 with function **L** (counter clockwise rotation) or **R** (clockwise rotation) is normally used. The L and R (pump) provide the highest self priming speeds (see table) as well as the lowest noise level. The **M** and **H** (motor) function can also be used as a pump, in either direction, but at a lower self priming speed.

Operating above the self priming speed (refer to Diagram 1) requires increased inlet pressure. As an example, at least 1.0 bar is needed when operating the F11-19-M as a pump at 3500 rpm. An F11 used as a motor (e.g. in a hydrostatic transmission), may sometimes operate as a pump at speeds above the selfpriming speed; this requires additional inlet pressure. Insufficient inlet pressure can cause pump cavitation resulting in greatly increased pump noise and deteriorating performance.

Function	Pump version	Motor version
F11-5	4600	3800
F11-6		3100
F11-8	4200	3100
F11-10	4200	3100
F11-12	3900	3000
F11-14	3900	3000
F11-19	3500	2400

* Valve plate S



F11 Motor version

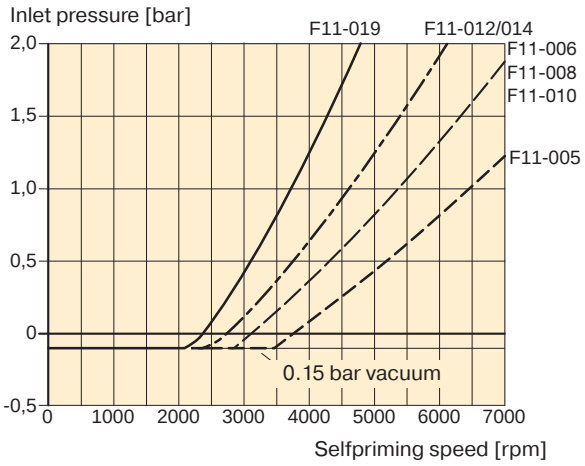


Diagram 1. Min required inlet pressure for Motor.

F11 Pump version

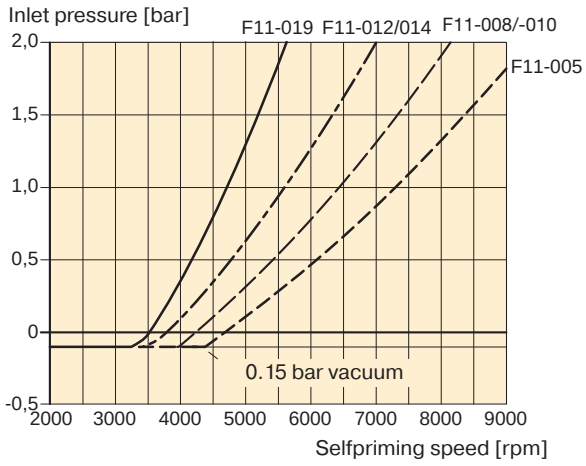


Diagram 2. Min required inlet pressure for Pump.

The inlet pressure can be charged by external pump, pressurized reservoir or using BLA Boost unit

Find more info about the BLA unit at page 84.

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ORDERING CODES

F11-CETOP

F11	–		–			–			–		–		–		–	
		Frame size		Function	Main ports		Mounting flange	Shaft seal		Shaft		Version number		Option page 6		Option page 7

Frame size	
Code	Displacem. (cm^3/rev)
005	4.9
006	6.0
008	8.0
010	9.8
012	12.5
014	14.3
019	19.0

Version number
(assigned for special versions)

Frame size		5	6	8	10	12	14	19
Code	Function							
M	Motor	x	x	-	x	-	-	x
Q	Motor, low noise	x	-	x	x	x	x	x
S	Motor, high speed	-	-	(x)	(x)	(x)	(x)	(x)
H	Motor, high pressure	(x)	-	-	(x)	-	-	(x)
R	Pump, clockwise rot'n	(x)	-	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockw.	(x)	-	(x)	(x)	(x)	(x)	(x)

For other versions, contact Parker Hannifin

Frame size		5	6	8	10	12	14	19
Code	Main ports							
B	BSP threads	x	x	x	x	x	x	x
U	SAE, UN threads	(x)	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		5	6	8	10	12	14	19
Code	Mounting flange							
C	CETOP flange	x	x	x	x	x	x	x

Frame size		5	6	8	10	12	14	19
Code	Shaft seal							
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x

For other versions, contact Parker Hannifin

Frame size		5	6	8	10	12	14	19
Code	Shaft*							
K	Metric key	x	x	x	x	x	x	x
J	Metric key	(x)	(x)	(x)	(x)	(x)	-	-
P	Metric key	-	-	-	-	-	(x)	-
A	Spline, DIN 5480	-	(x)	(x)	(x)	(x)	-	-
D	Spline, DIN 5480	x	x	x	x	x	x	x
S	Spline, SAE	(x)	-	-	-	-	-	-
V	Tapered shaft	-	(x)	(x)	(x)	(x)	(x)	-

*See also dimensional drawings on pages 31 – 39.

Frame size		5	6	8	10	12	14	19
Code	Option							
0000	Standard	x	x	x	x	x	x	x
MUVR	Make up/Anti cavitation valve clockwise rotation	-	(x)	(x)	(x)	(x)	(x)	(x)
MUVL	Make up/Anti cavitation valve counter clockwise rotation	-	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		5	6	8	10	12	14	19
Code	Option							
00	Standard	x	x	x	x	x	x	x
P_	Prepared for speed sensor	-	x	x	x	x	x	x
B_	Power Boost and Prepared for speed sensor	-	(x)	(x)	(x)	(x)	(x)	(x)
_T	Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)

x: Available (x): Optional – : Not available

NOTE:
All combinations are not valid, please contact Parker Hannifin

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F11-ISO

F11 – [ ] – [ ] [ ] – [ ] [ ] [ ] – [ ] – [ ] – [ ] – [ ] – [ ]

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 6 · Option page 7

Frame size	
Code	Displacem. (cm^3/rev)
006	6.0
008	8.0
010	9.8
012	12.5
014	14.3

Version number
(assigned for special versions)

Frame size		6	8	10	12	14
Code	Function					
M	Motor	x	-	x	-	-
Q	Motor, low noise	-	x	x	x	x
S	Motor, high speed	-	(x)	(x)	(x)	(x)
H	Motor, high pressure	-	-	(x)	-	-
R	Pump, clockwise rot'n	-	(x)	(x)	(x)	(x)
L	Pump, counter clockw.	-	(x)	(x)	(x)	(x)

For other versions, contact Parker Hannifin

Frame size		6	8	10	12	14
Code	Option					
0000	Standard	x	x	x	x	x
MUVR	Make up/Anti cavitation valve clockwise rotation	(x)	(x)	(x)	(x)	(x)
MUVL	Make up/Anti cavitation valve counter clockwise rotation	(x)	(x)	(x)	(x)	(x)

Frame size		6	8	10	12	14
Code	Shaft*					
K	Metric key	x	x	x	x	x
J	Metric key	(x)	(x)	(x)	(x)	-
P	Metric key	-	-	-	-	(x)
A	Spline, DIN 5480	(x)	(x)	(x)	(x)	-
D	Spline, DIN 5480	x	x	x	x	x
V	Tapered shaft	(x)	(x)	(x)	(x)	(x)

*See also dimensional drawings on pages 41 – 45.

Frame size		6	8	10	12	14
Code	Main ports					
F	Metric threads	(x)	(x)	x	x	x
B	BSP threads	x	x	(x)	(x)	(x)
M	Side ports, metric	(x)	(x)	(x)	(x)	(x)

Frame size		6	8	10	12	14
Code	Mounting flange					
I	ISO flange	x	x	x	x	x

Frame size		6	8	10	12	14
Code	Shaft seal					
V	FPM, high pressure, high temperature	x	x	x	x	x

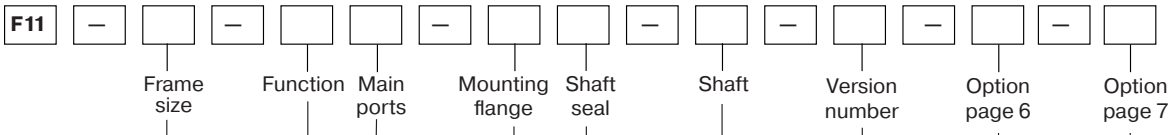
For other versions, contact Parker Hannifin

x: Available (x): Optional – : Not available

Frame size		6	8	10	12	14
Code	Option					
00	Standard	x	x	x	x	x
P_	Prepared for speed sensor	x	x	x	x	x
B_	Power Boost and Prepared for speed sensor	(x)	(x)	(x)	(x)	(x)
_T	Painted Black	(x)	(x)	(x)	(x)	(x)

NOTE:
All combinations are not valid, please contact Parker Hannifin

F11-SAE



Frame size	
Code	Displacem. (cm^3/rev)
006	6.0
008	8.0
010	9.8
012	12.5
014	14.3
019	19.0

Version number
(assigned for special versions)

Frame size		6	8	10	12	14	19
Code	Function						
M	Motor	x	-	x	-	-	x
Q	Motor, low noise	-	x	x	x	x	x
S	Motor, high speed	-	(x)	(x)	(x)	(x)	(x)
H	Motor, high pressure	-	-	(x)	-	-	(x)
R	Pump, clockwise rot'n	-	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockw.	-	(x)	(x)	(x)	(x)	(x)

For other versions, contact Parker Hannifin

Frame size		6	8	10	12	14	19
Code	Option						
0000	Standard	x	x	x	x	x	x
MUVR	Make up/Anti cavitation valve clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)
MUVL	Make up/Anti cavitation valve counter clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		6	8	10	12	14	19
Code	Shaft*						
T	SAE key	x	x	x	x	x	x
S	SAE spline	x	x	x	x	x	x
K	Metric key	(x)	(x)	(x)	(x)	-	-
J	Metric key	(x)	(x)	(x)	(x)	-	-
V	Tapered shaft	(x)	(x)	(x)	(x)	(x)	-

*See also dimensional drawings on pages 46 – 53.

Frame size		6	8	10	12	14	19
Code	Main ports						
U	SAE, UN threads	x	x	x	x	x	x
B	BSP threads	(x)	(x)	(x)	(x)	(x)	(x)

Frame size		6	8	10	12	14	19
Code	Mounting flange						
S	SAE flange	x	x	x	x	x	x

Frame size		6	8	10	12	14	19
Code	Shaft seal						
V	FPM, high pressure, high temperature	x	x	x	x	x	x

For other versions, contact Parker Hannifin

x: Available (x): Optional – : Not available

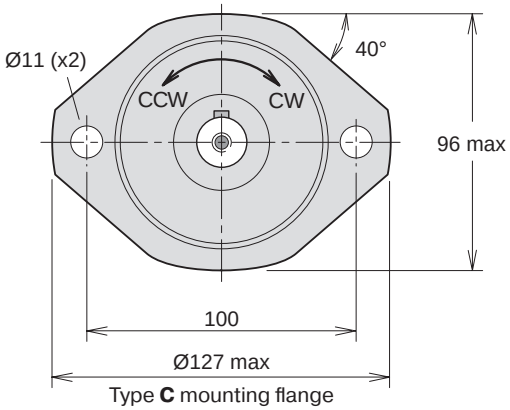
Frame size		6	8	10	12	14	19
Code	Option						
00	Standard	x	x	x	x	x	x
P_	Prepared for speed sensor	x	x	x	x	x	x
B_	Power Boost and Prepared for speed sensor	(x)	(x)	(x)	(x)	(x)	(x)
_T	Painted Black	(x)	(x)	(x)	(x)	(x)	(x)

NOTE:
All combinations are not valid, please contact Parker Hannifin

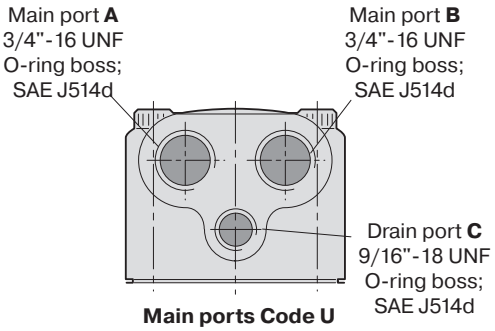
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INSTALLATION DIMENSIONS

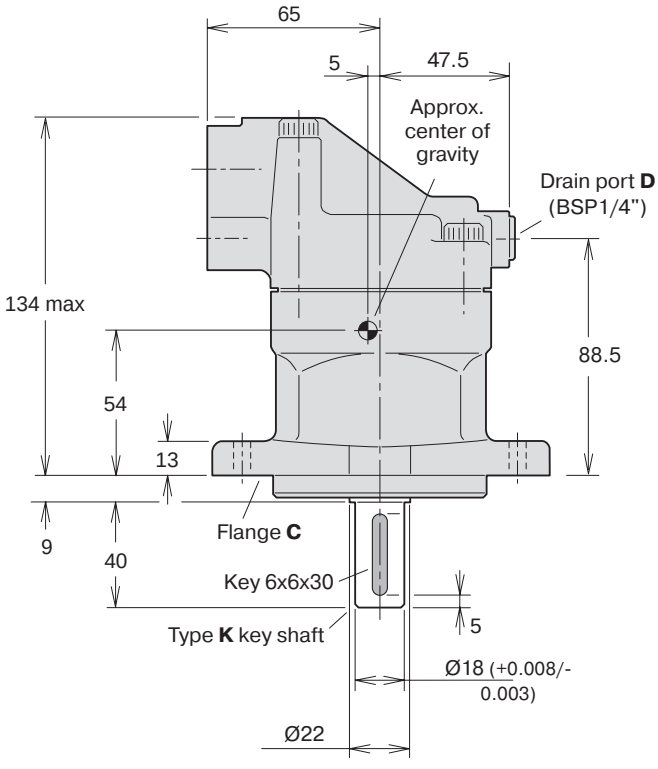
F11-005 (CETOP versions)

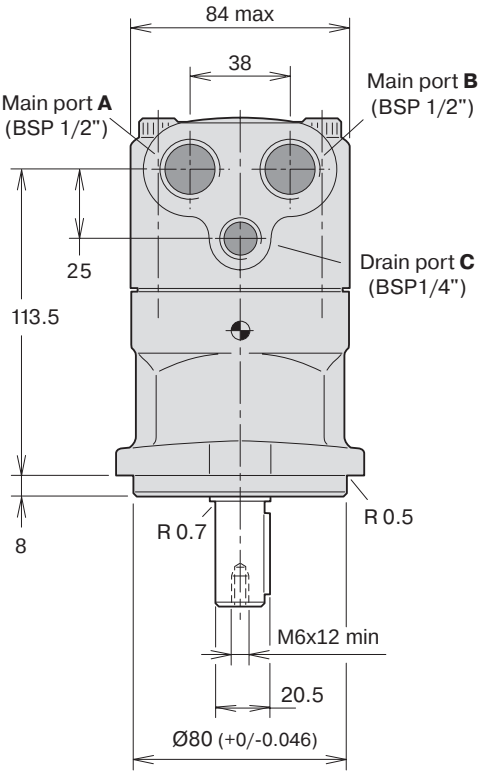


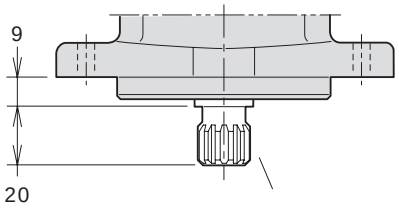
Type **C** mounting flange



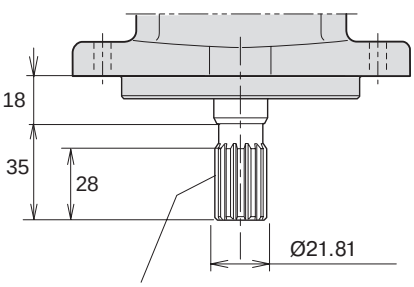
Main ports Code U







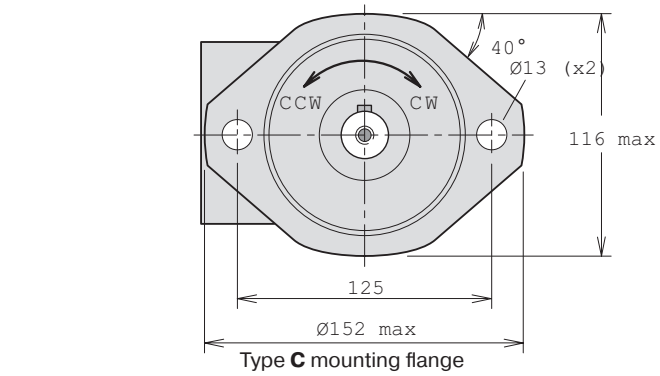
W18x1,25x13x9g
Type **D** spline shaft (DIN 5480)



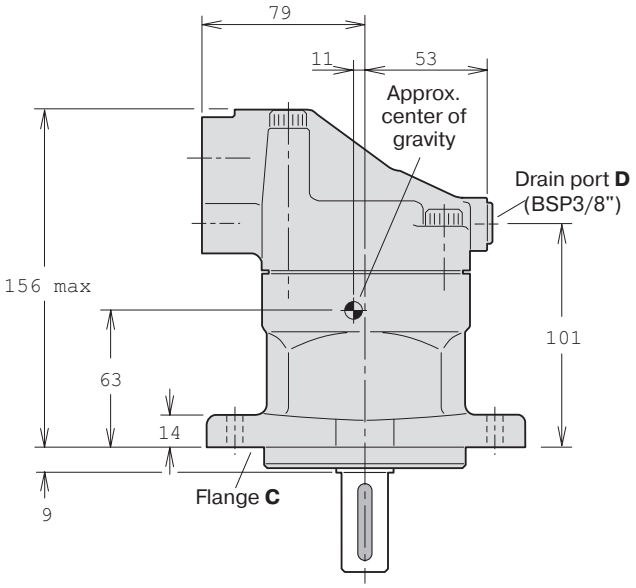
Type **S** spline shaft (13T16/32 DP)

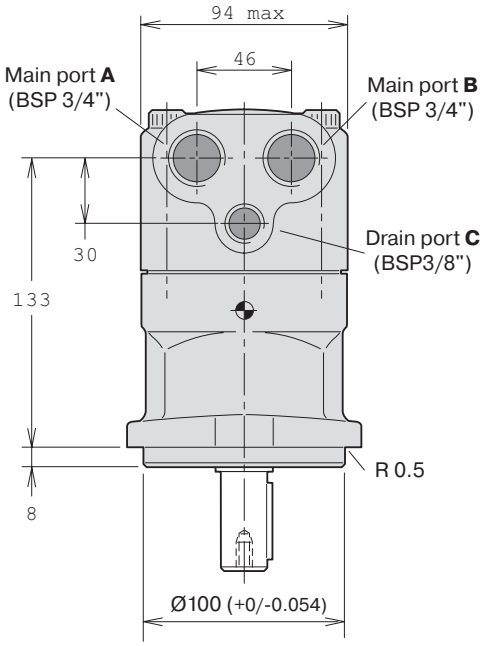
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F11-006, -008, -010 (CETOP versions)



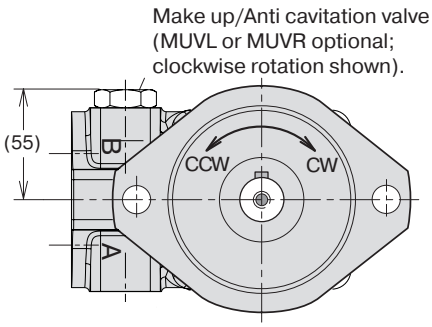
Type **C** mounting flange

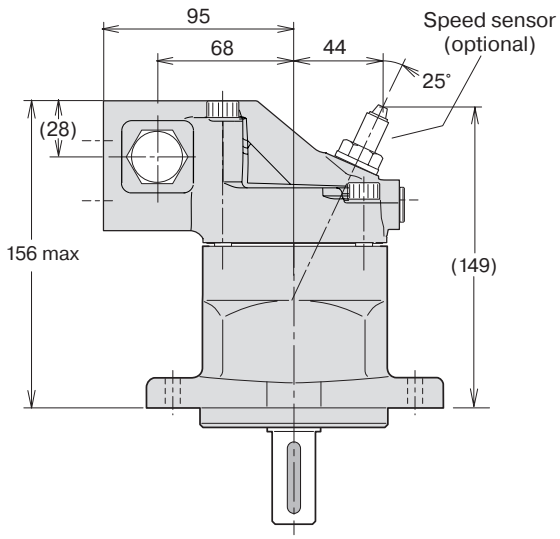




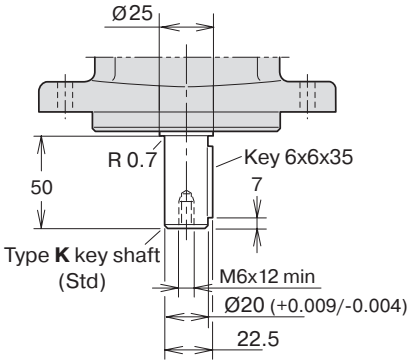
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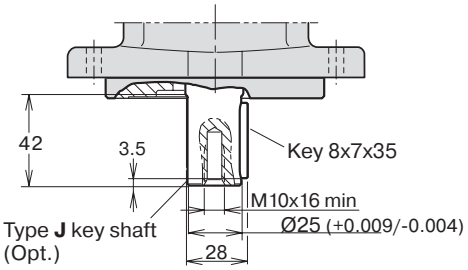
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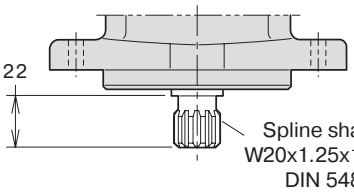


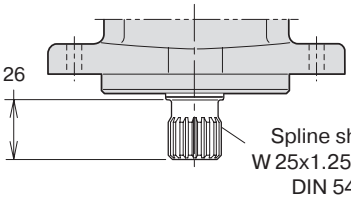


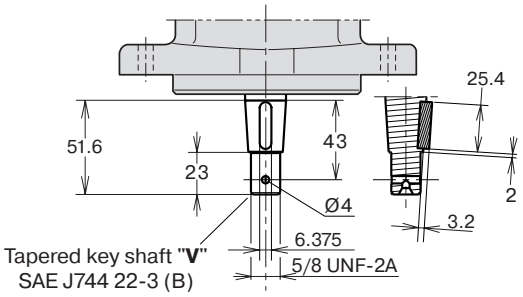
Shaft options





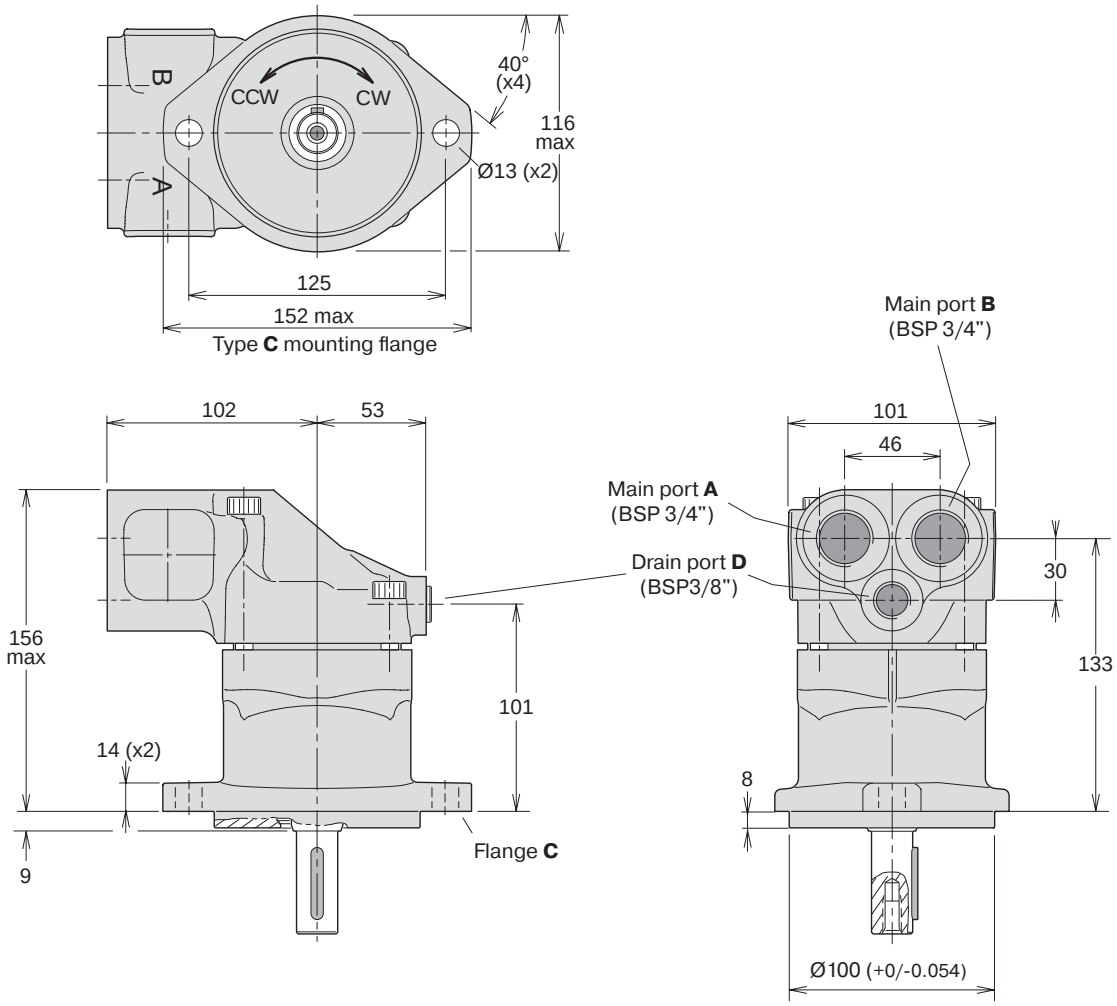






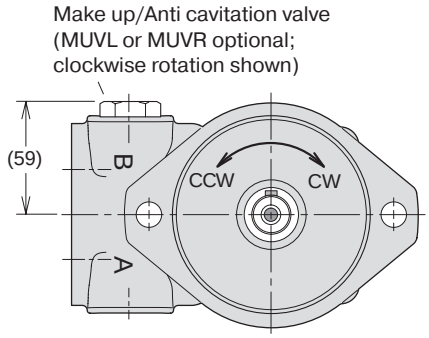
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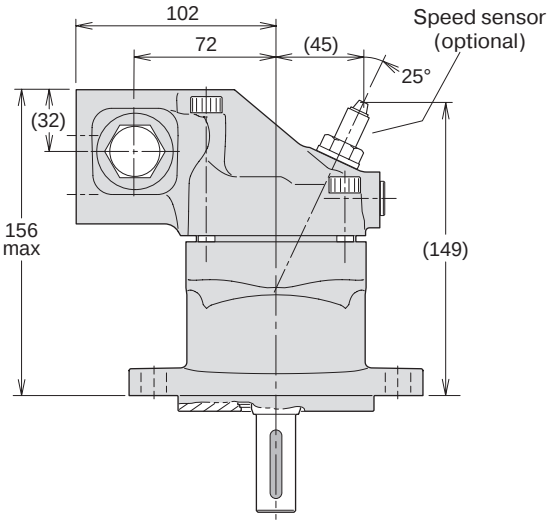
F11-012 (CETOP versions)



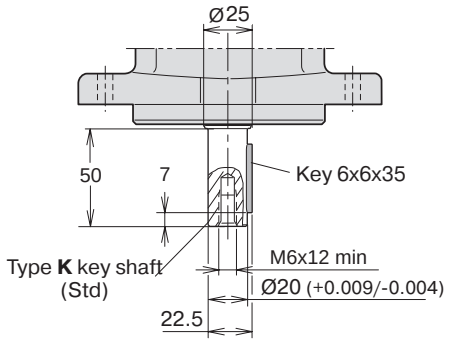
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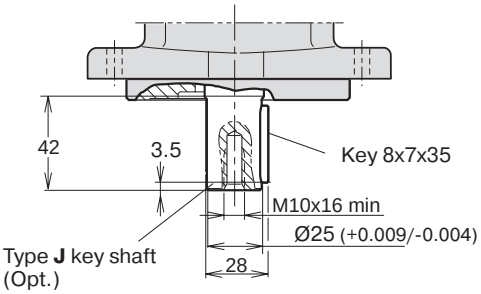
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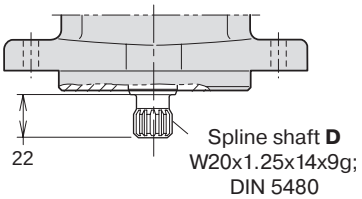


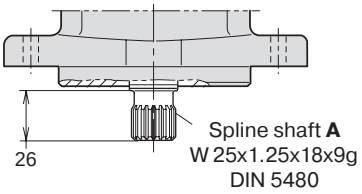


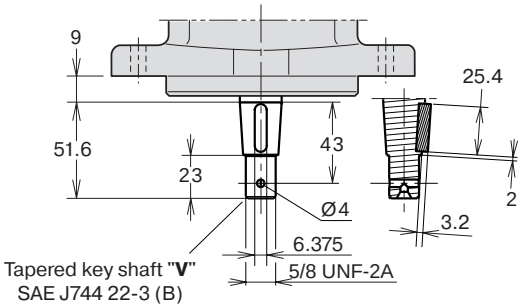
Shaft options





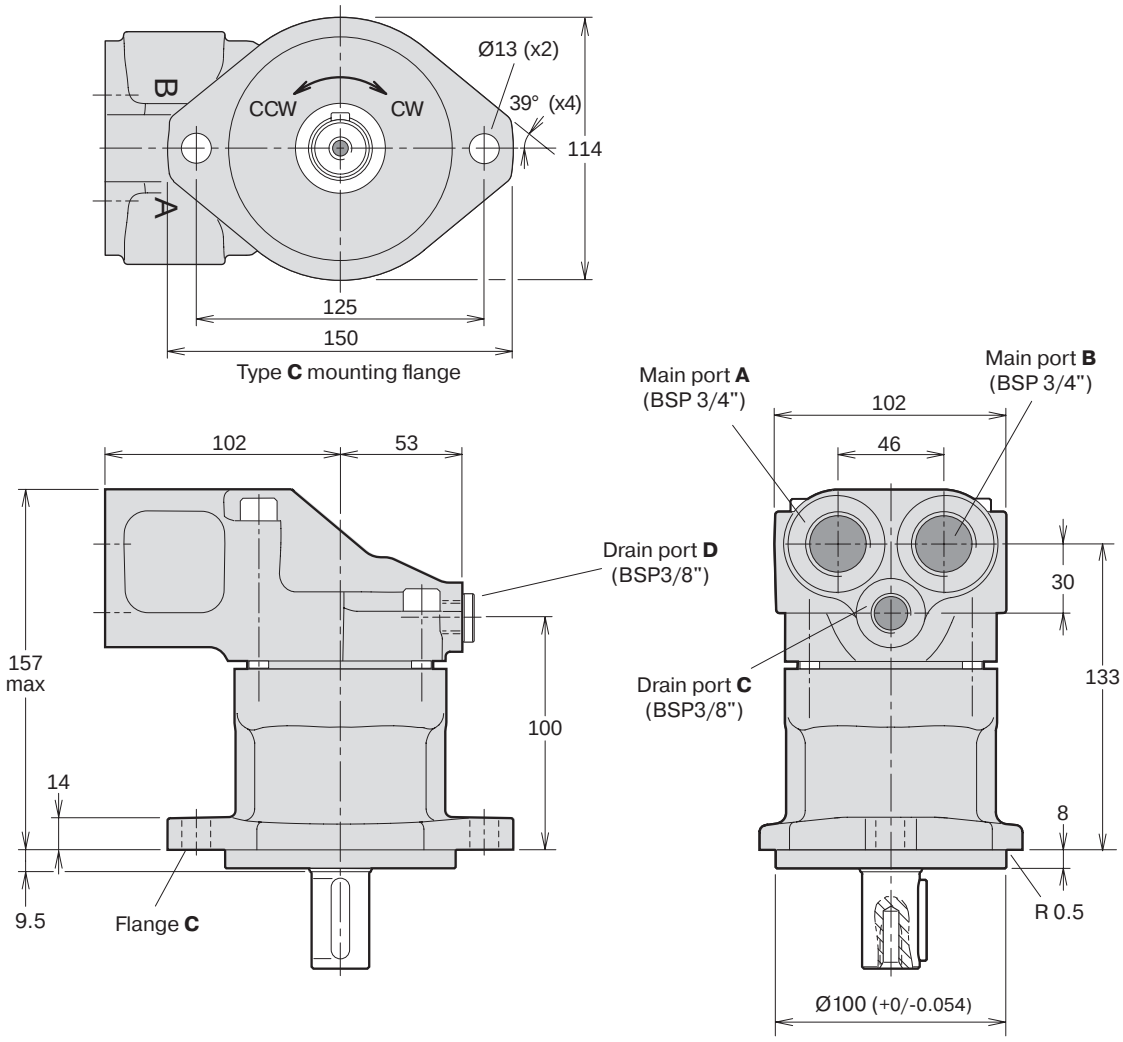






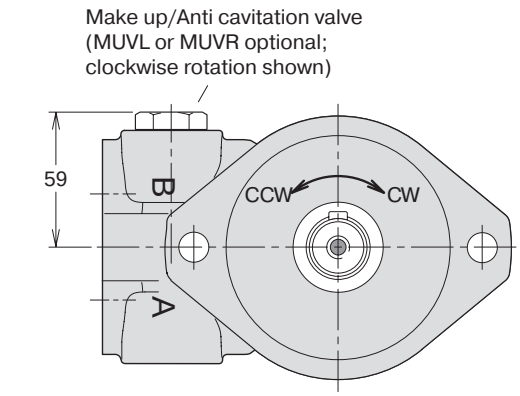
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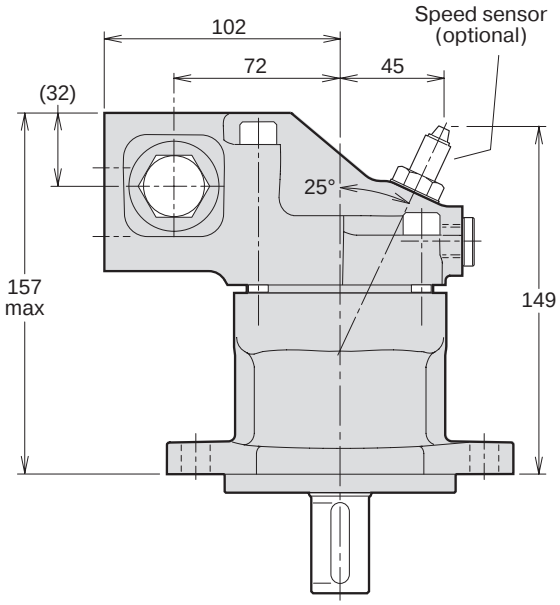
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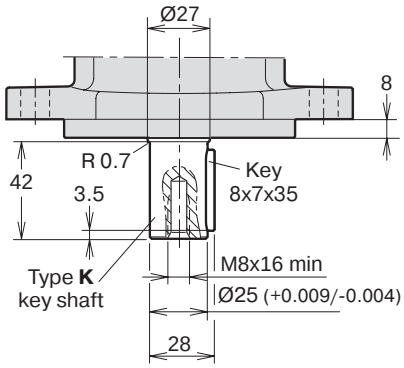
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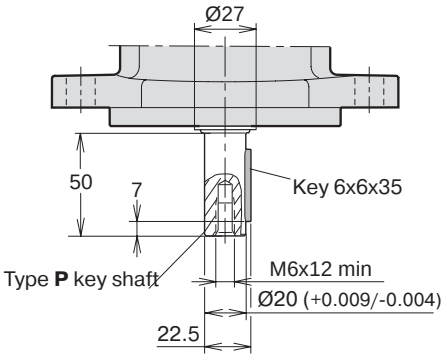
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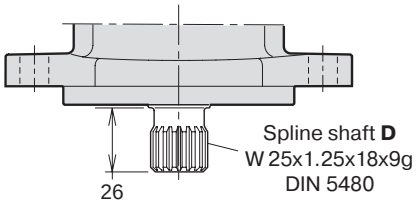


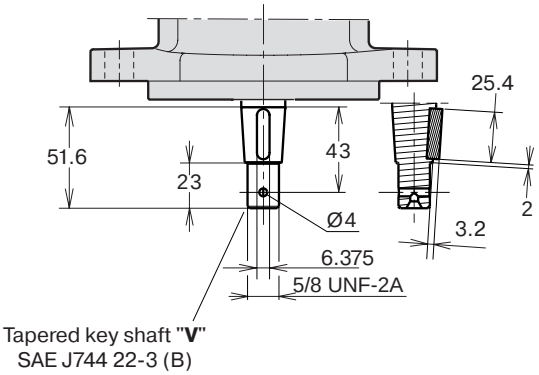


Shaft options



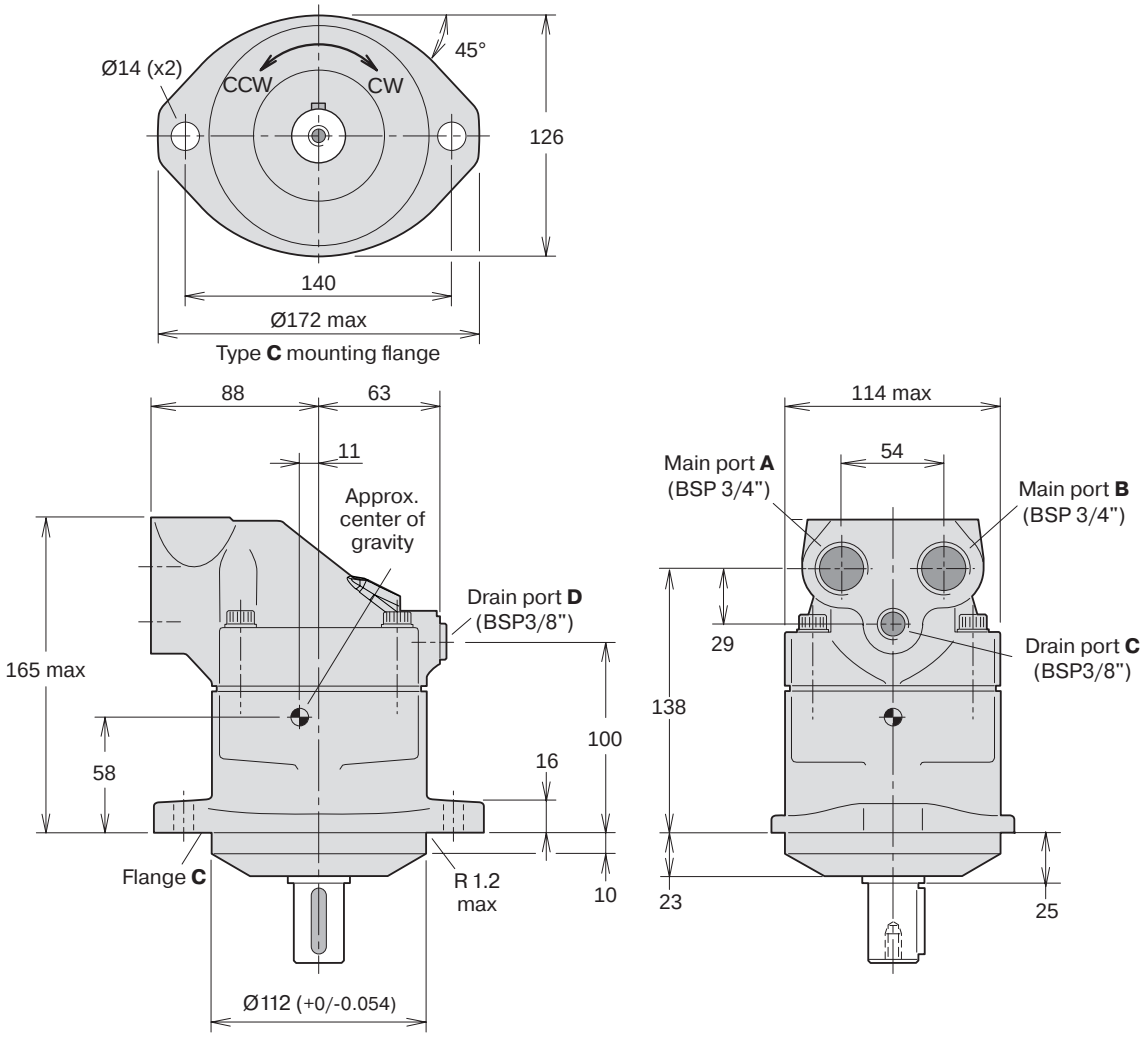






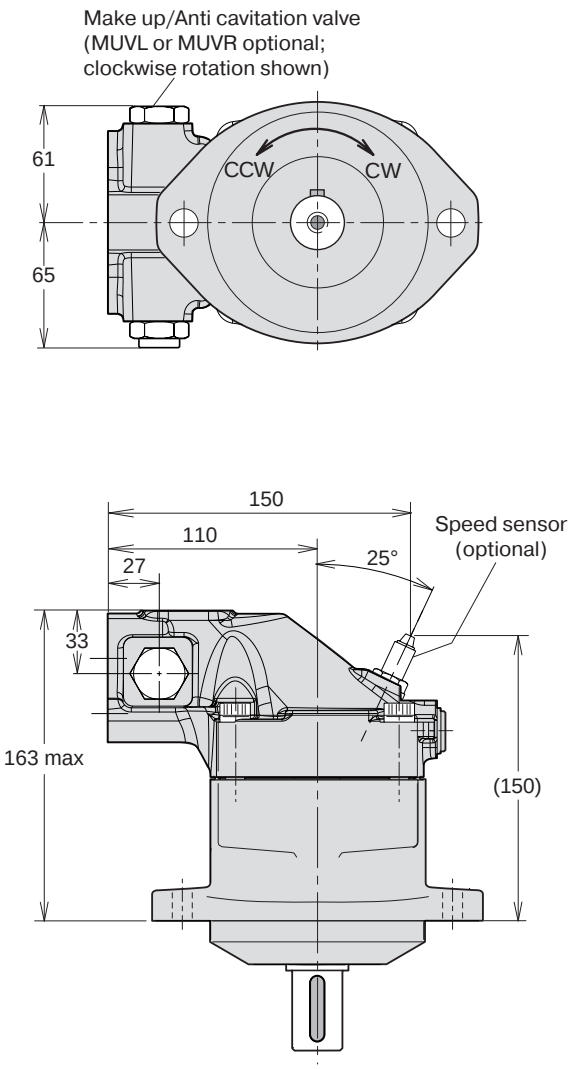
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F11-019 (CETOP version)

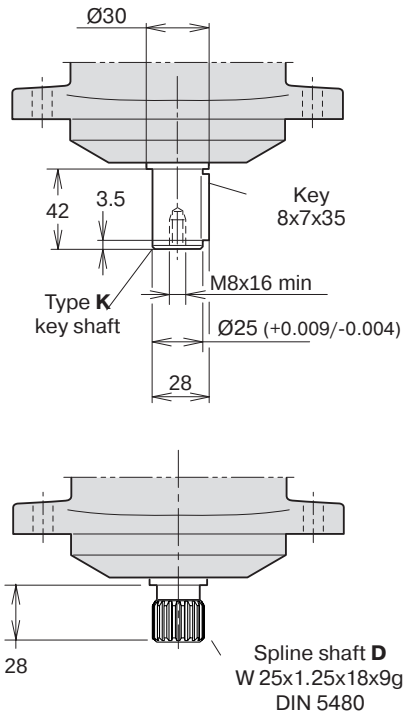


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F11-019 (CETOP version)

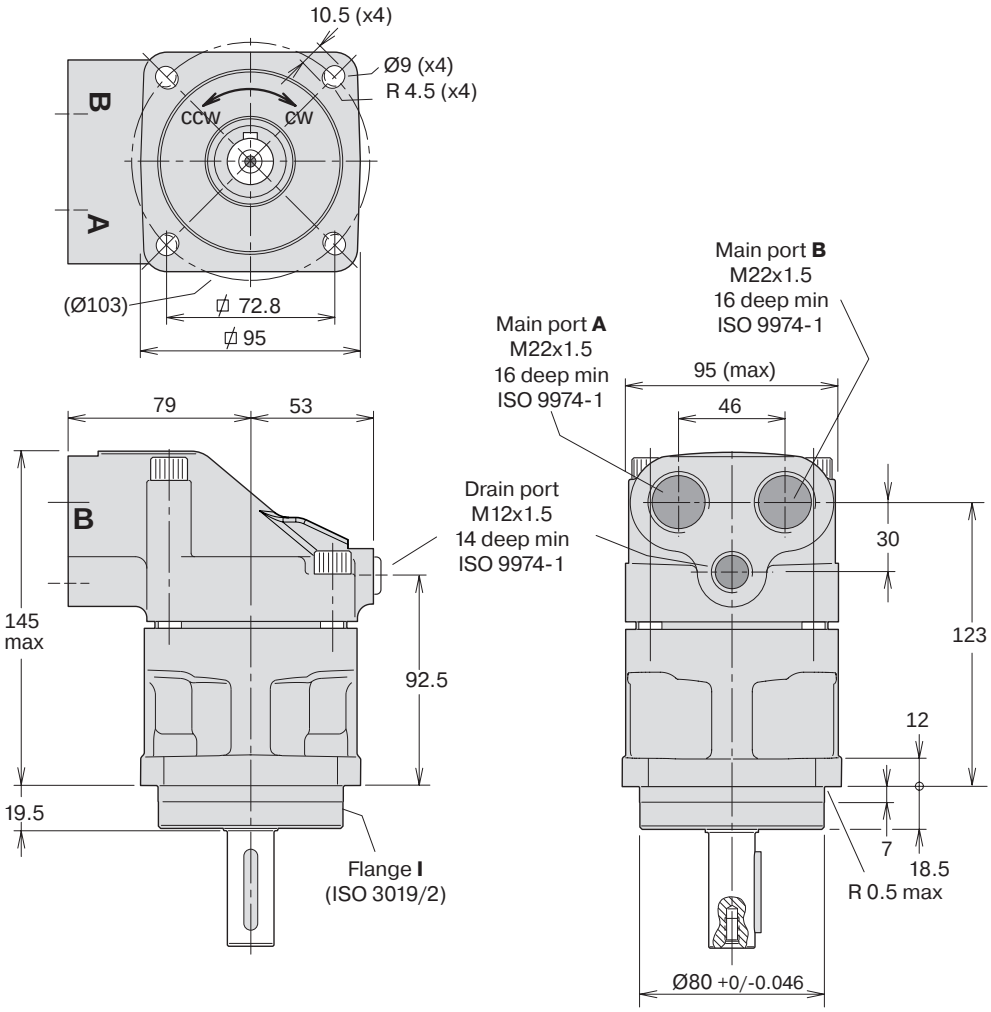


Shaft options



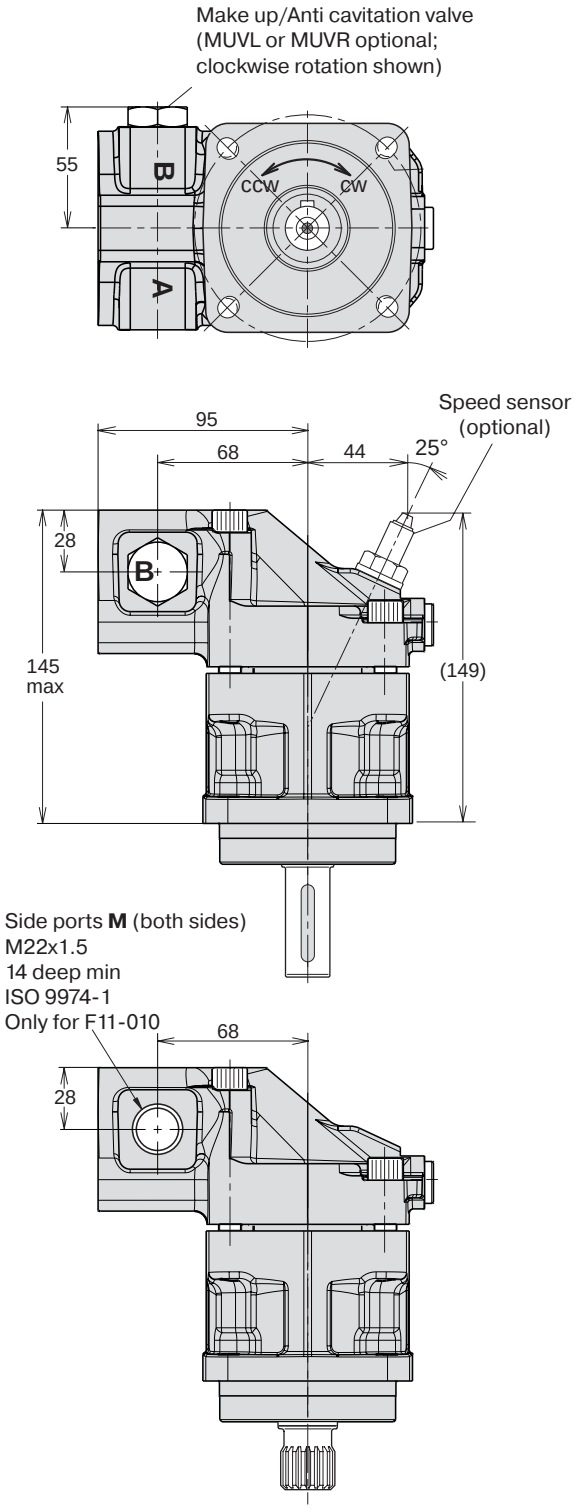
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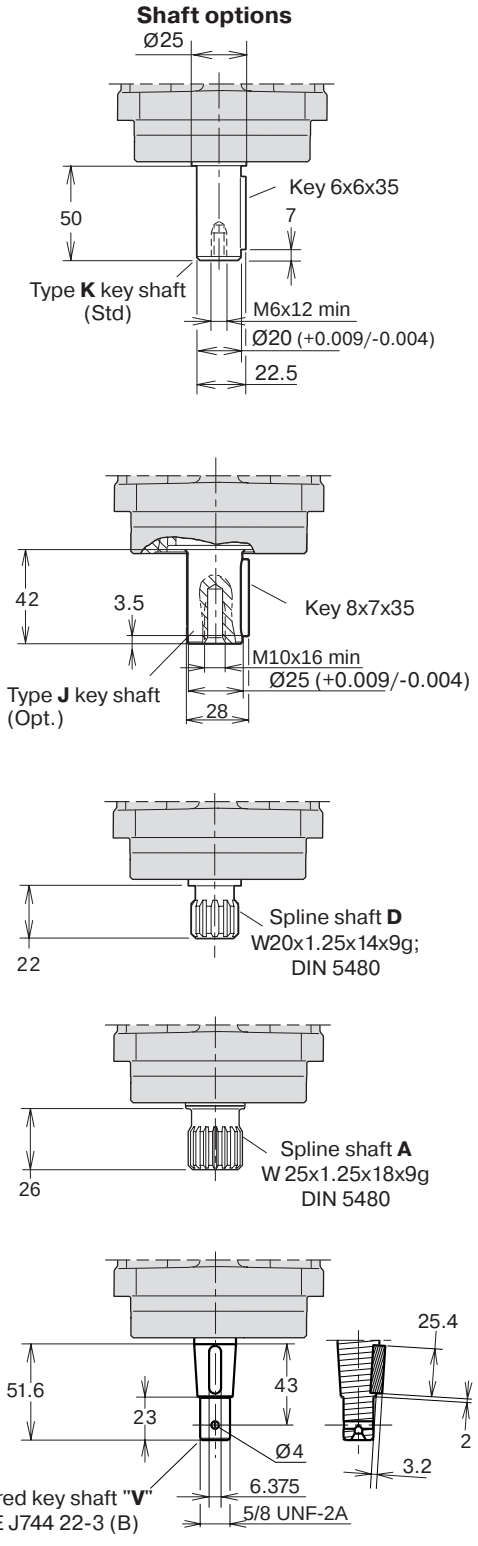
F11-006, -008, -010 (ISO versions)



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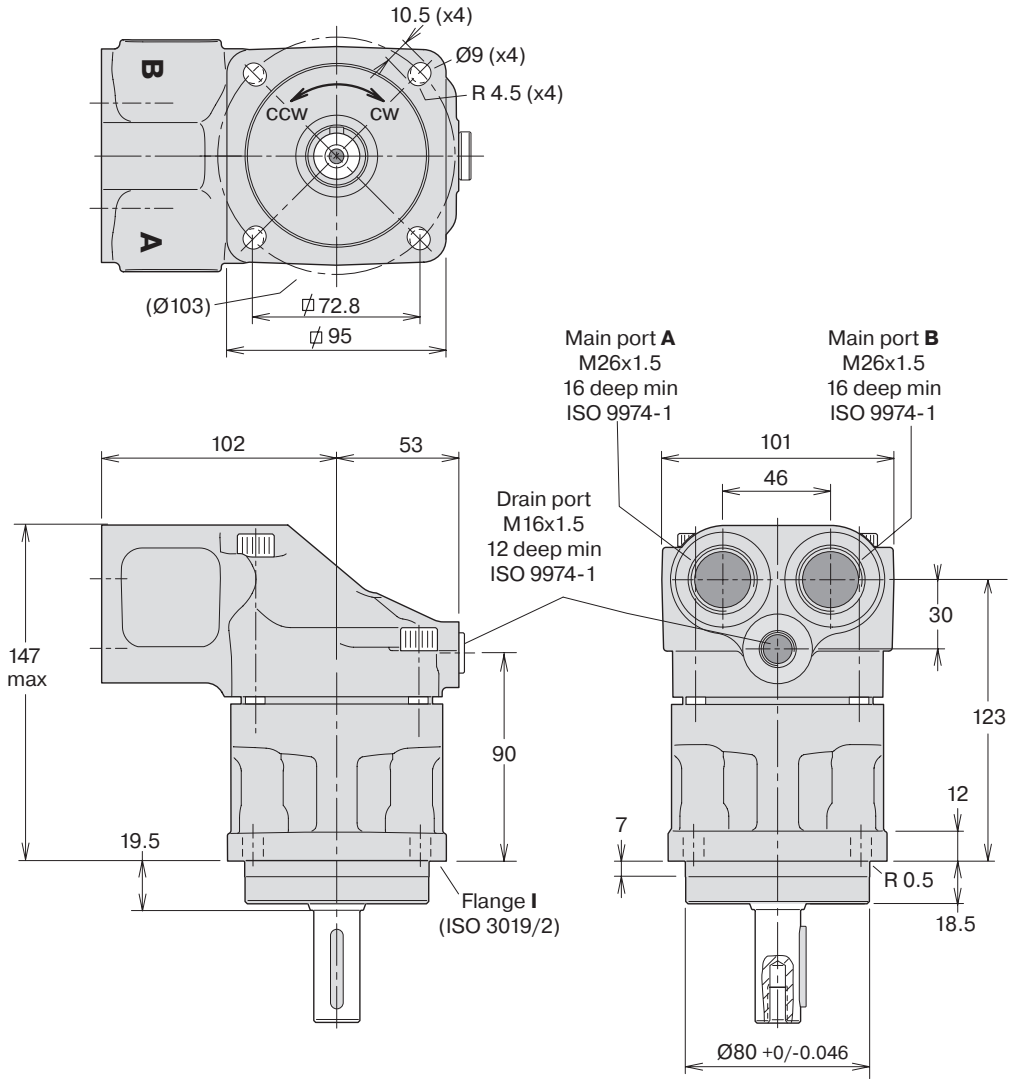
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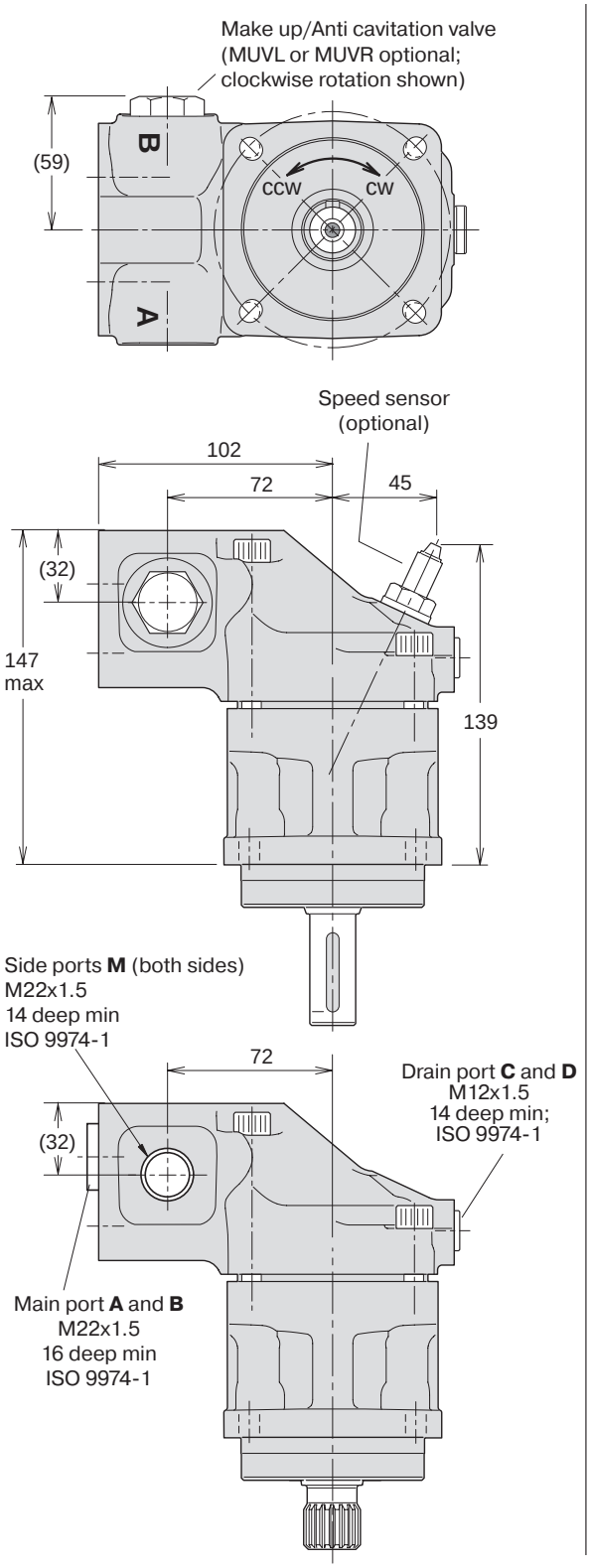
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F11-012 (ISO versions)

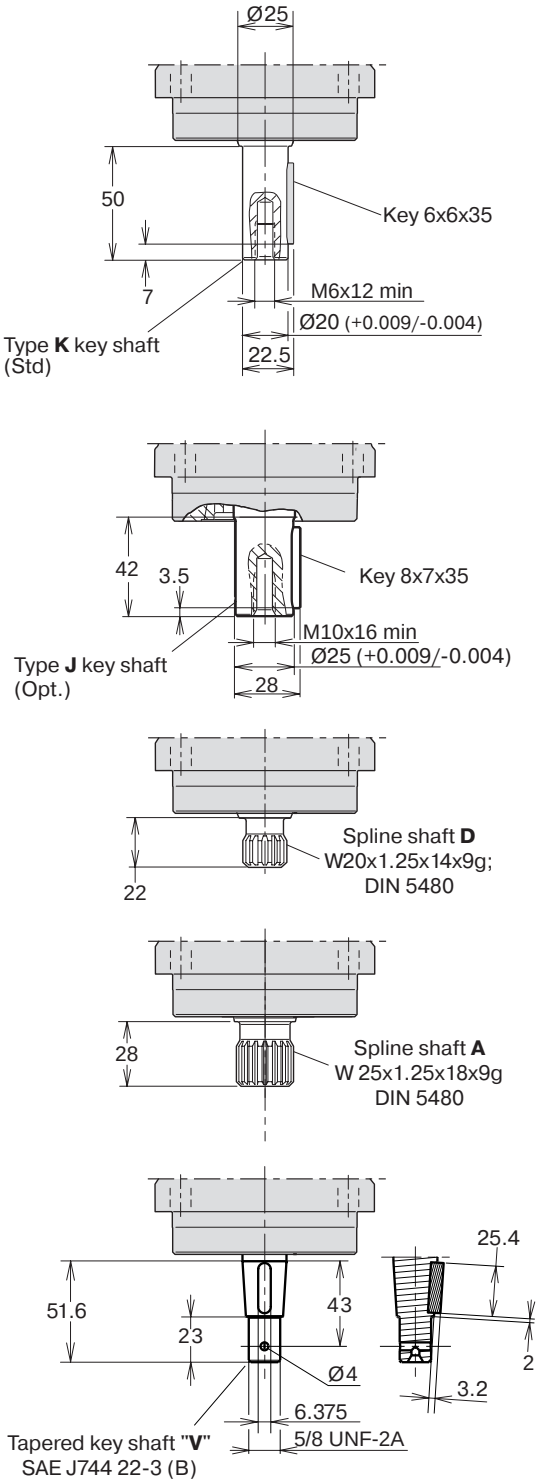


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F11-012 (ISO versions)

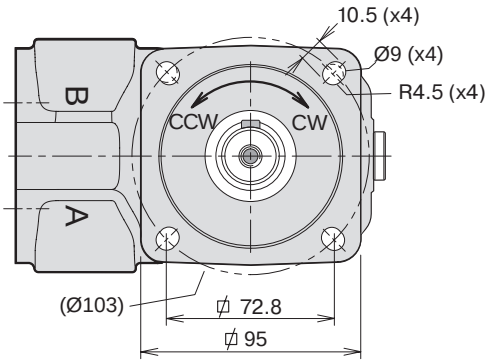


Shaft options

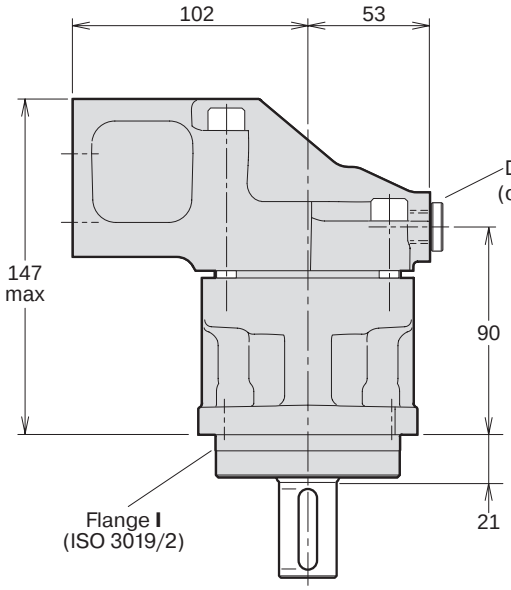


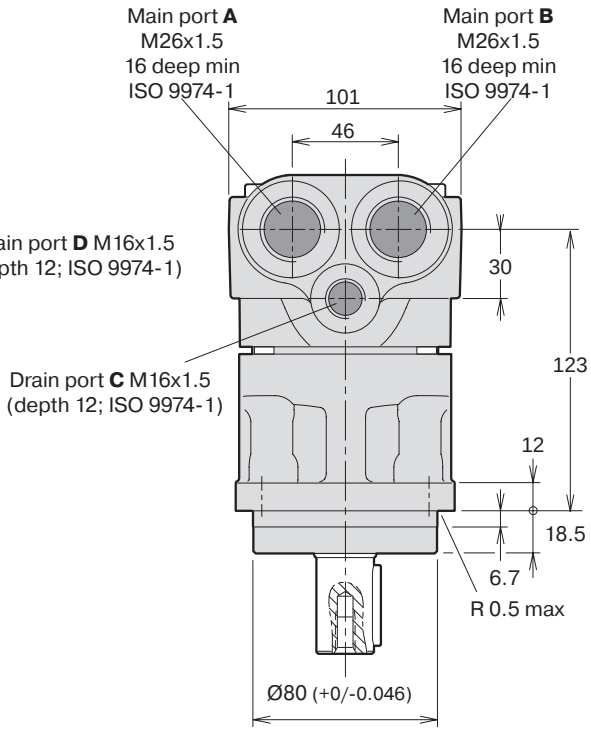
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F11-014 (ISO versions)



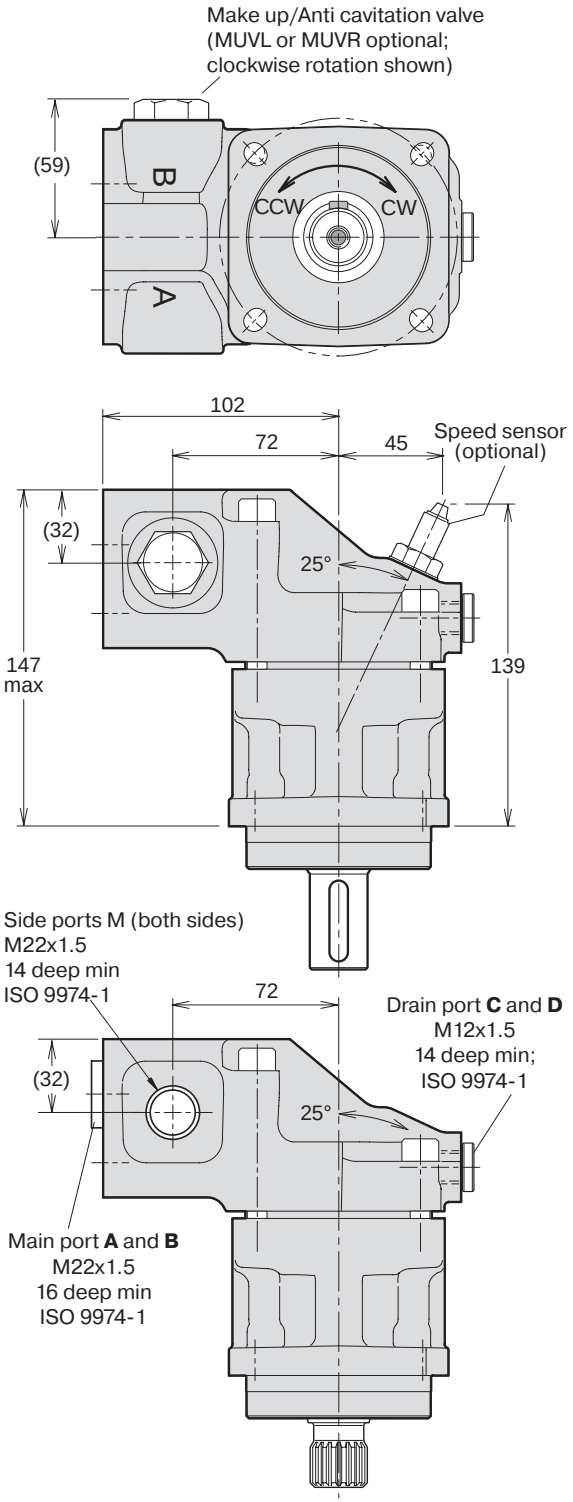
Type **I** mounting flange (ISO 3019/2)



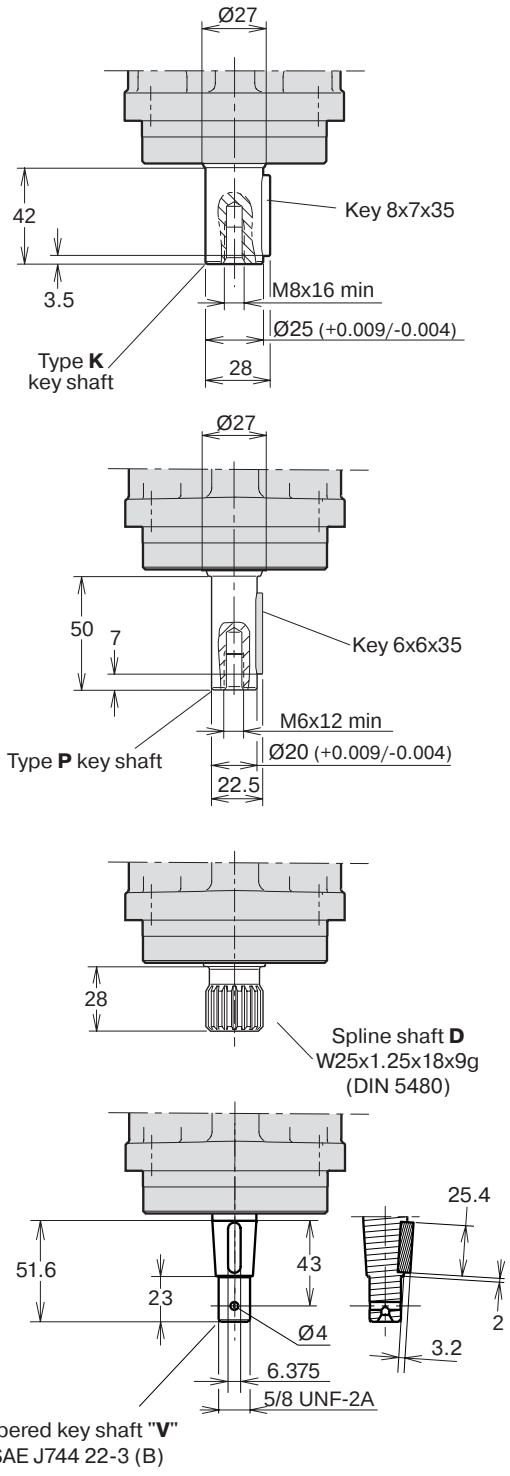


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F11-014 (ISO versions)

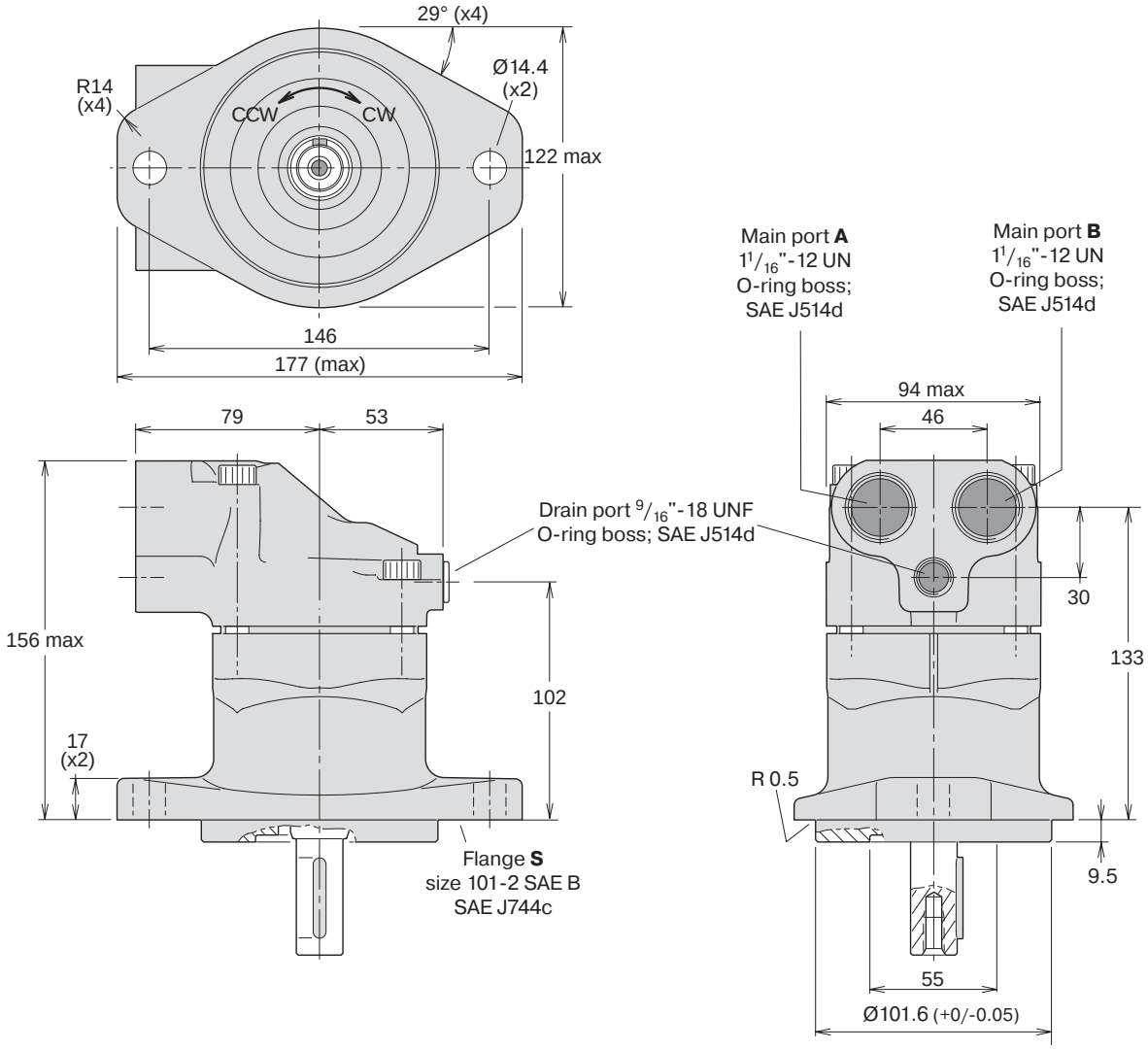


Shaft options



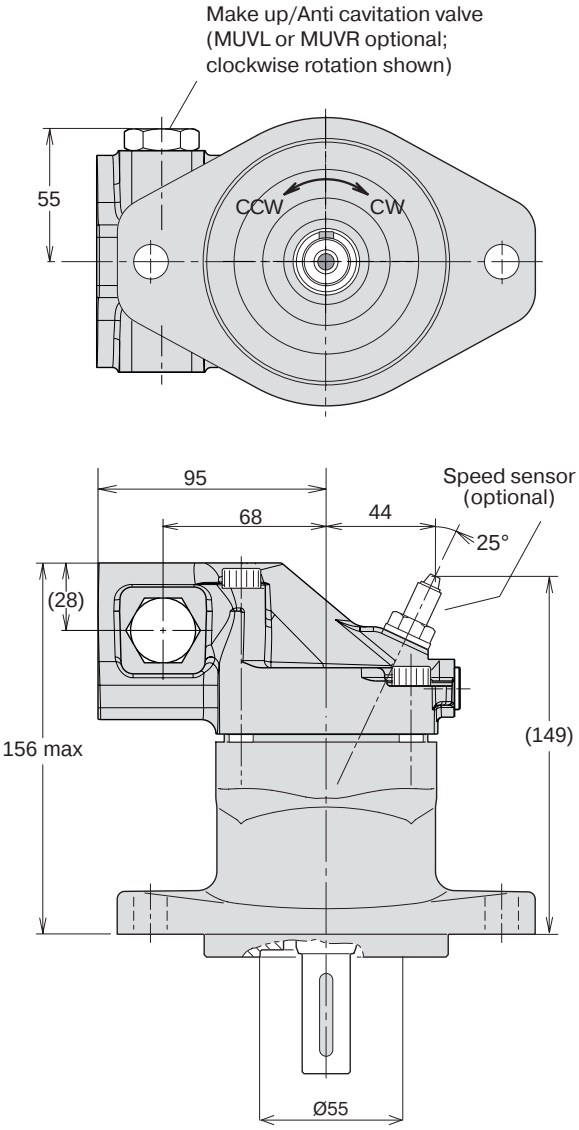
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F11-006, -008, -010 (SAE versions)

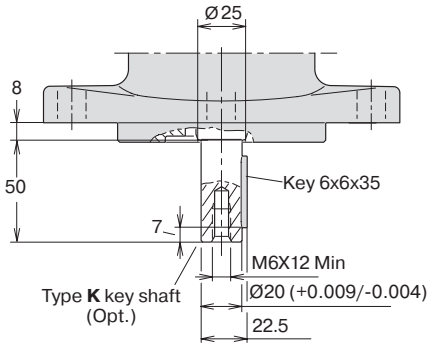


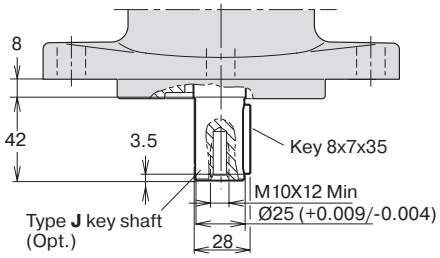
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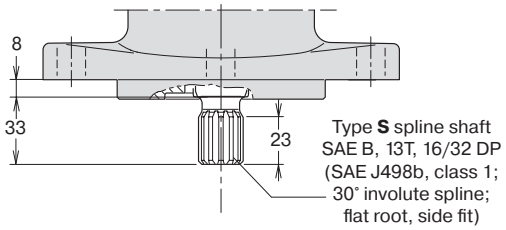
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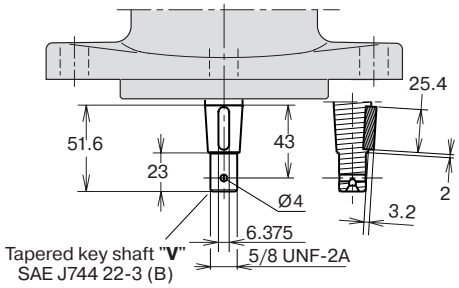


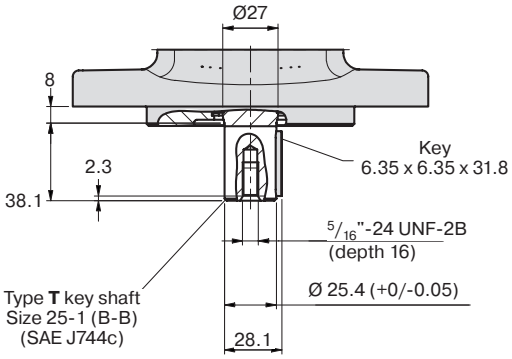
Shaft options





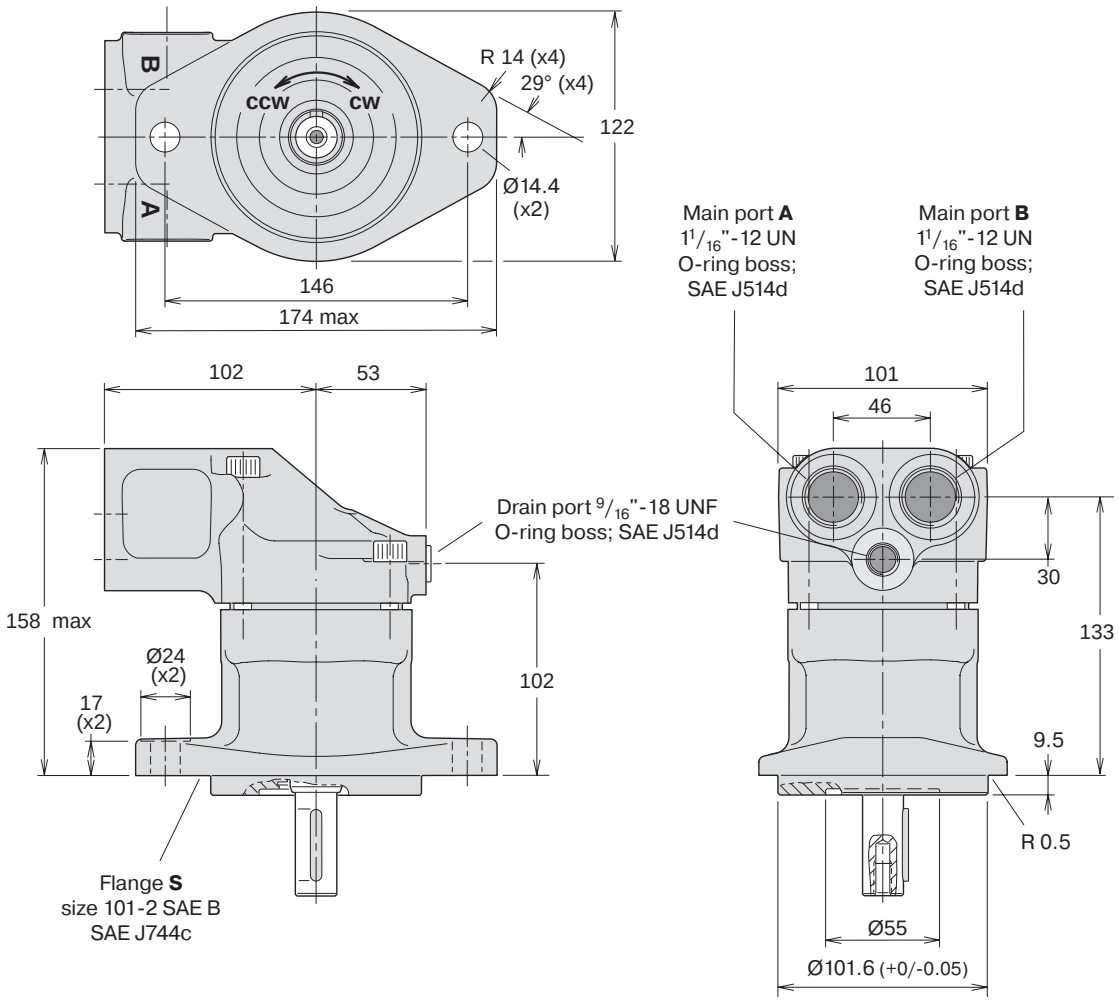






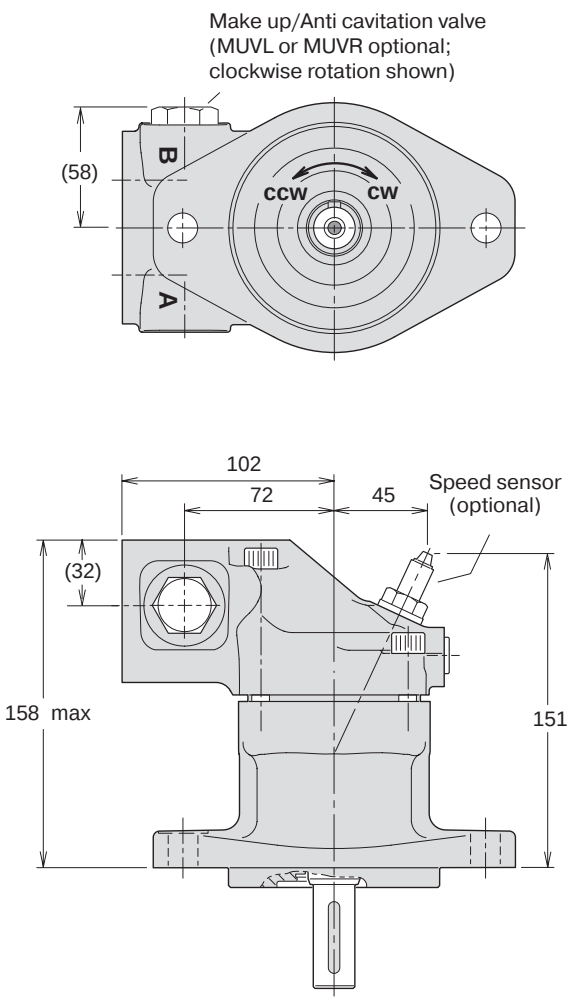
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F11-012 (SAE versions)

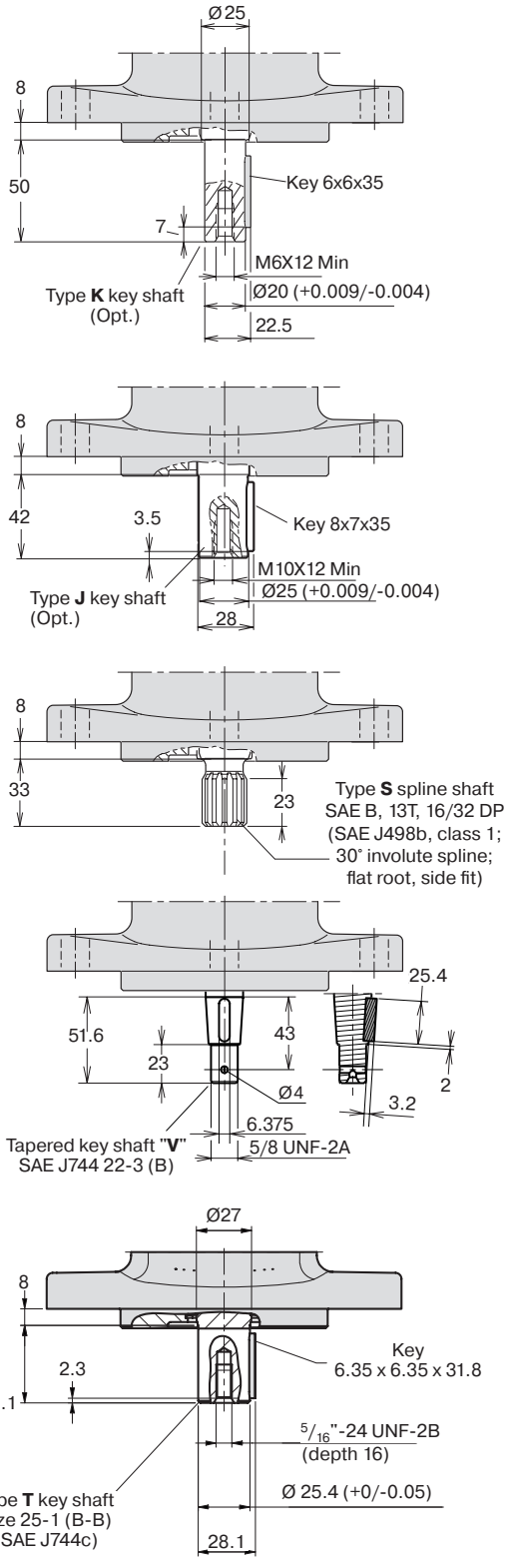


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F11-012 (SAE versions)

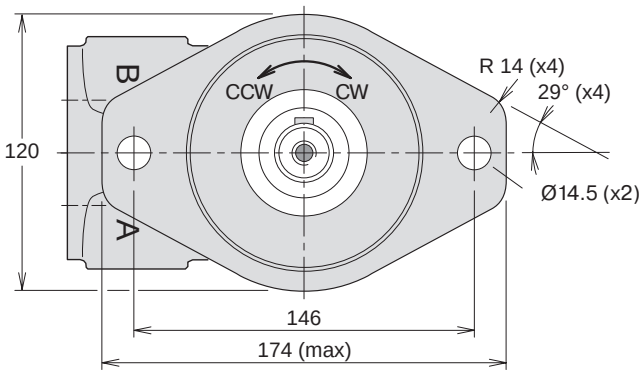


Shaft options

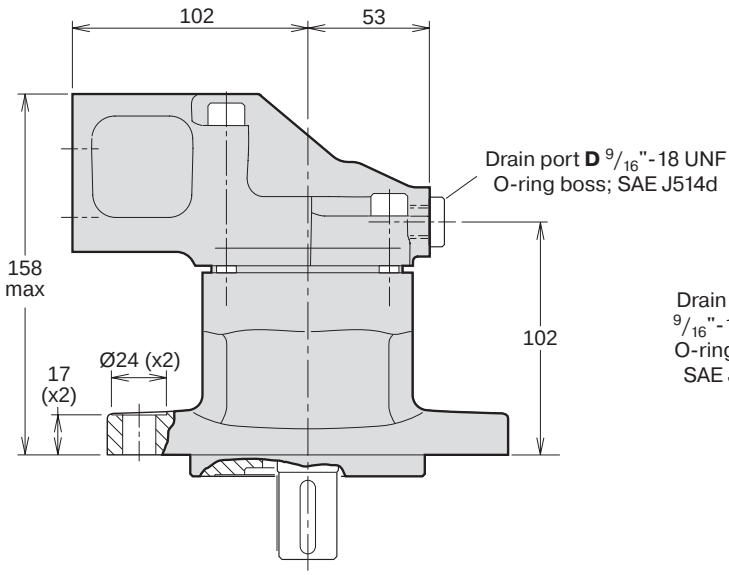


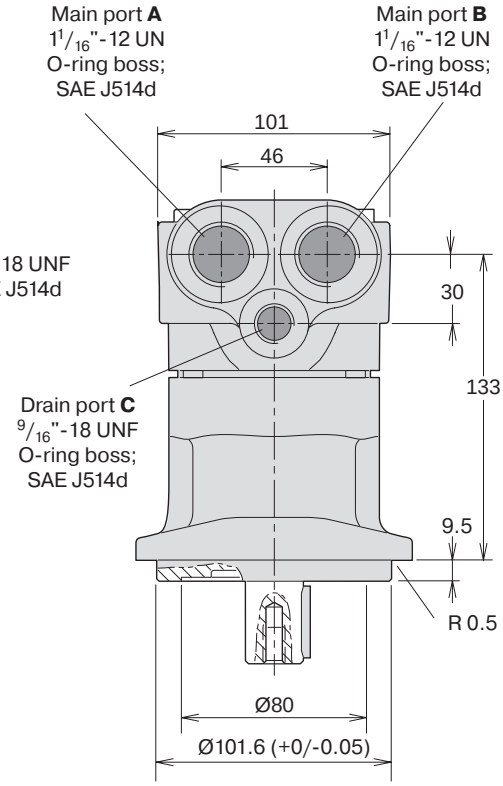
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F11-014 (SAE versions)



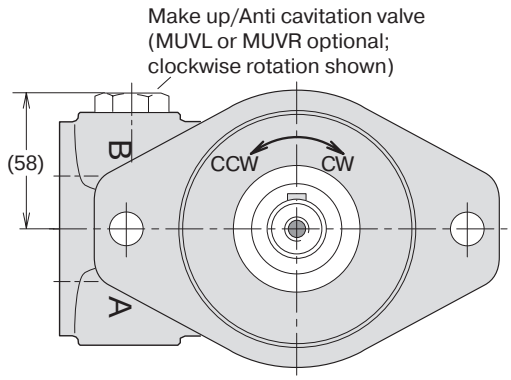
Type **S** mounting flange SAE 'B' (SAE J744c)

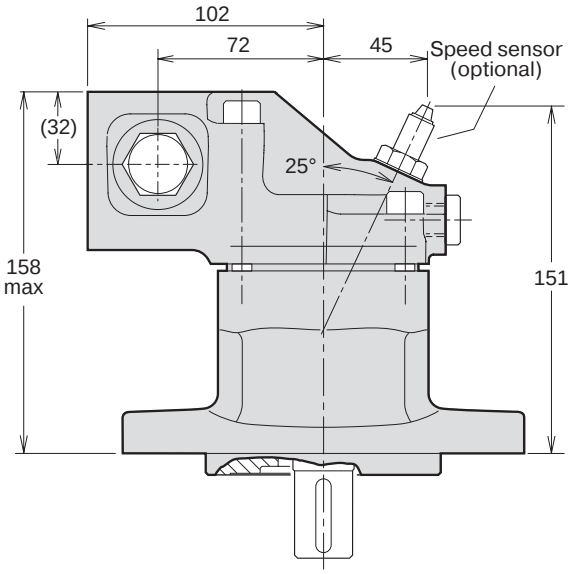




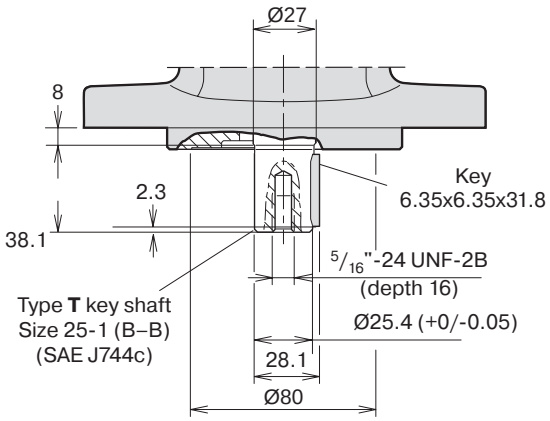
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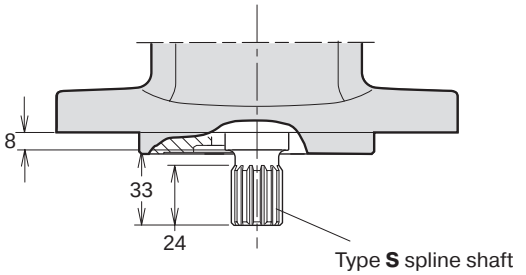
F11-014 (SAE versions)

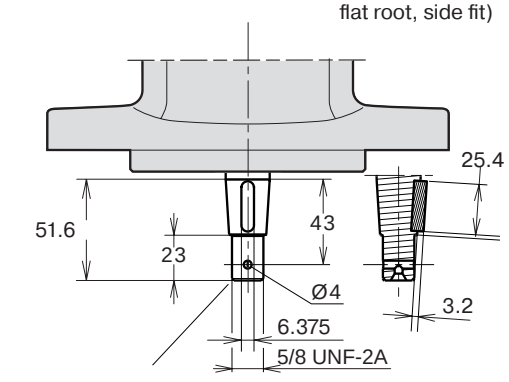




Shaft options

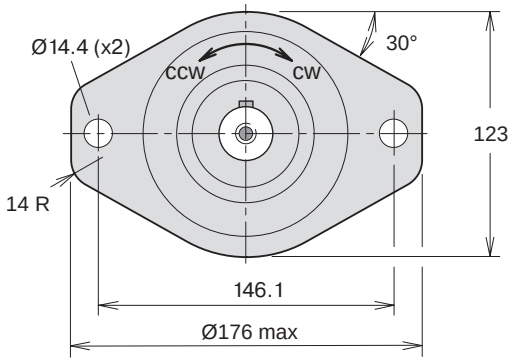




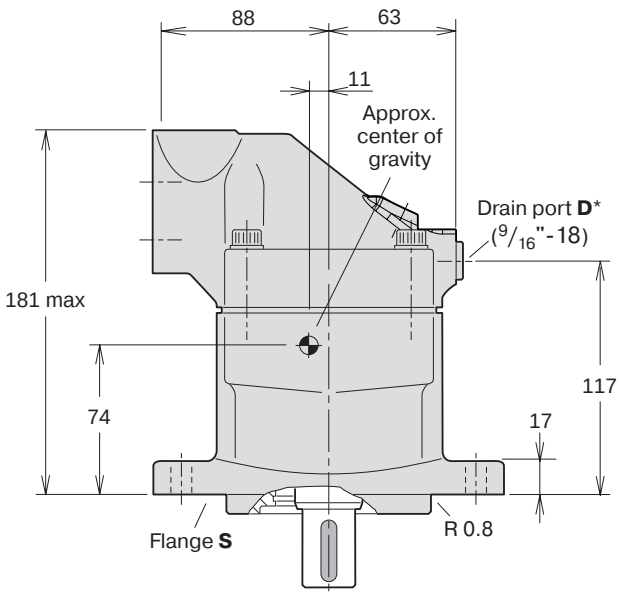


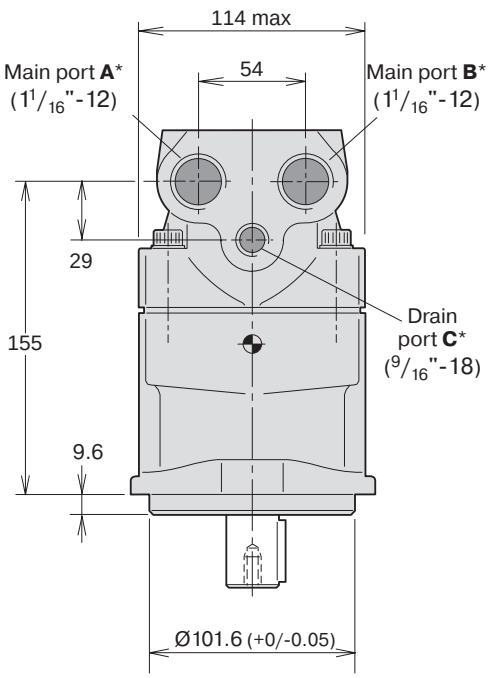
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F11-019 (SAE version)



Type **S** mounting flange SAE 'B' (SAE J744c)

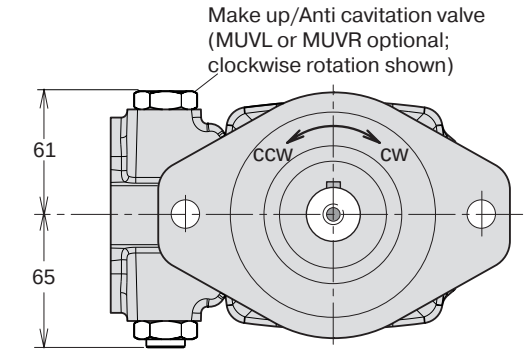


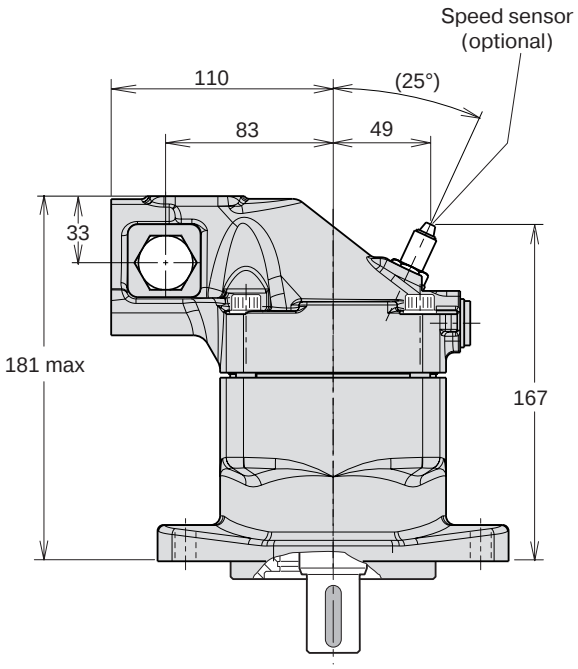


* O-ring ports according to SAE J514d

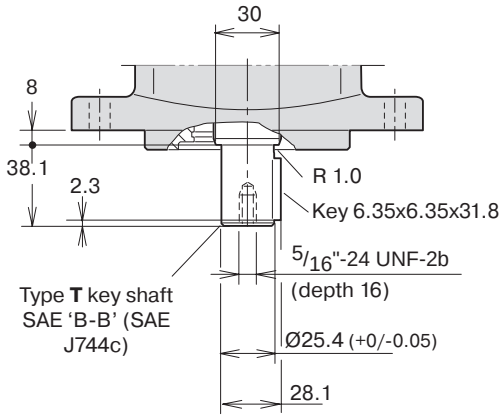
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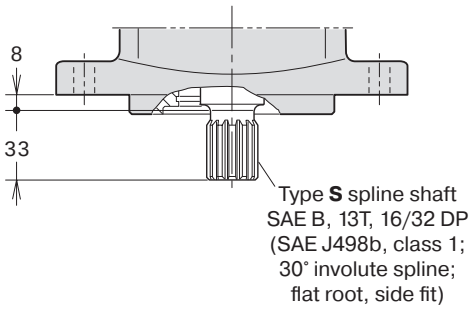
F11-019 (SAE version)





Shaft options





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F12 SERIES



Specifications 56
Technial Information 57
Efficiency 57
Noise level 57
Selfpriming speed and required inlet pressure 58
Ordering codes
F12-ISO 59
F12-Cartridge 60
F12-SAE 61
Installation dimensions ISO
F12-30, -40, -60, -80, -90, -110 and -125 62
F12-152, -162 and -182 64
Installation dimensions Cartidge
F12-30, -40, -60, -80, -90, -110 and -125 66
Installation dimensions SAE
F12-30, -40, -60, -80, -90, -110 and -125, 4 bolt flange 68
F12-152, -162 and -182 70
F12-250 72
F12-30, -40, -60, 2 bolt flange 74

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SPECIFICATIONS

Frame size F12	-030	-040	-060	-080	-090	-110	-125	-152	-162	-182	-250
Displacement [cm^3/rev]	30.0	40.0	59.8	80.4	93.0	110.1	125.0	149.8	163.1	179.8	242
Operating pressure 3)											
max intermittent1) [bar]	500	500	500	500	420	480	480	480	480	480	420
max continuous [bar]	450	450	450	450	350	420	420	420	420	420	350
Motor operating speed 3) [rpm]											
max intermittent 1)	8600	6900	6400	5500	5100	4800	4600	4000	4000	4000	3000
max continuous	7300	6300	5800	5100	4600	4400	4200	3700	3700	3700	2700
min continuous	50	50	50	50	50	50	50	50	50	50	50
Max pump selfpriming speed 2)											
L or R function; max [rpm]	3100	2800	2400	2200	2200	2000	2000	1700	1600	1500	1500
Motor input flow											
max intermittent1) [l/min]	258	276	383	440	474	528	575	608	648	728	726
max continuous [l/min]	219	252	347	408	428	484	525	547	583	655	653
Drain temperature3), max [°C]	115	115	115	115	115	115	115	115	115	115	115
min [°C]	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40	-40
Theoretical torque at 100 bar [Nm]	47.6	63.5	94.9	127.6	147.6	174.8	198.4	241	257	289	384.1
Mass moment of inertia											
($x10^{-3}$) [kg m^2]	1.7	2.9	5	8.4	8.4	11.2	11.2	21	21	21	46
Weight [kg]	11.5	15.7	18.6	25.7	25.7	33	33	40	40	40	77

1) Intermittent: max 6 seconds in any one minute.
2) Selfpriming speed valid at sea level. Find more info on page 58
3) See also installation information. Page 85 – 87

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TECHNICAL INFORMATION

Efficiency

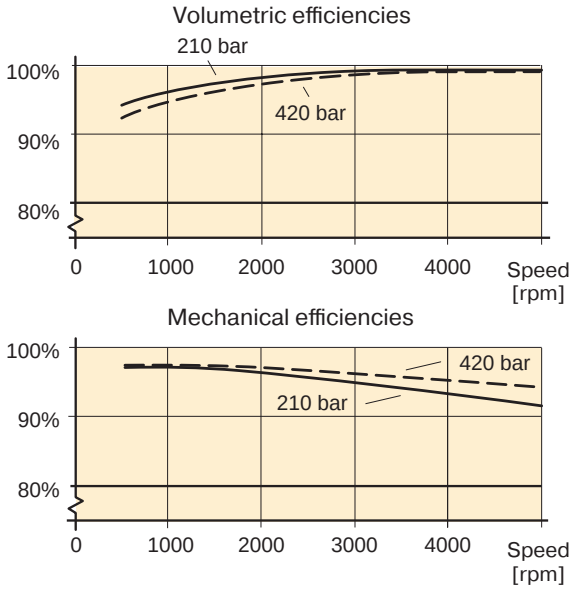
Because of its high overall efficiency, driving a motor/pump from series F12 requires less fuel or electric power.

Also, it allows the use of a small reservoir and heat exchanger, which in turn reduce cost, weight, and installation size.

The diagrams to the right show volumetric and mechanical efficiencies of an F12-030 motor.

F12-030 motors can be equipped with Power Boost which in high speed applications can decrease the mechanical losses by up to 15 %, see page 7.

Contact Parker Hannifin for efficiency information on a particular F12 frame size that is being considered.



Noise level

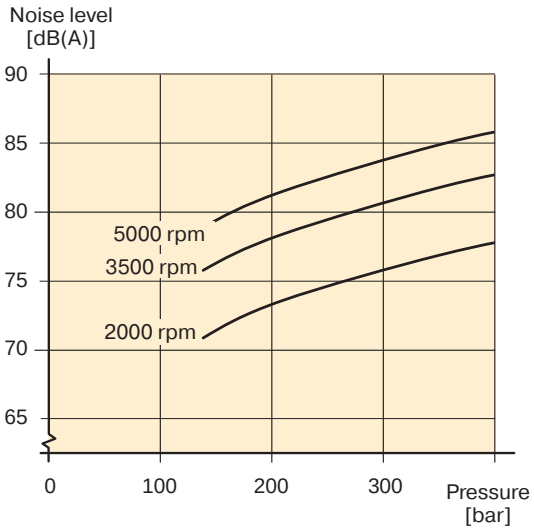
Series F12 feature low noise levels from low to high speeds and pressures.

As an example, the diagram to the right shows the noise level of an F12-030 pump/motor.

The noise level is measured in a semi-anechoic room, 1 m behind the unit.

The noise level for a particular motor/pump may vary ±2 dB(A) compared to what is shown in the diagram.

NOTE: Noise information for F12 frame sizes are available from Parker Hannifin.



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Selfpriming speed and required inlet pressure

Series F12

When operating the F12 as a pump (with L or R valve plate) above the selfpriming speed, the inlet must be pressurized. Increased noise and deteriorating performance may otherwise be experienced.

Diagrams 2 and 3 shows required pump inlet pressure vs. shaft speed.

The F12 motor (type M valve plate) sometimes operates as a pump e.g. when used in a propel transmission and the vehicle is going downhill.

Minimum required inlet pressure versus shaft speed is shown in the diagrams.

The inlet pressure can be charged by external pump, pressurized reservoir or using BLA Boost unit.

Find more info about the BLA unit at page 84.

F12 Pump version

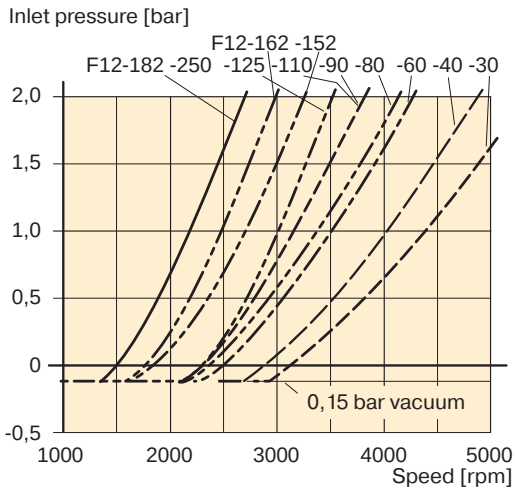


Diagram 2. Min. required pump (F12-L or -R) inlet press.

F12 Motor version

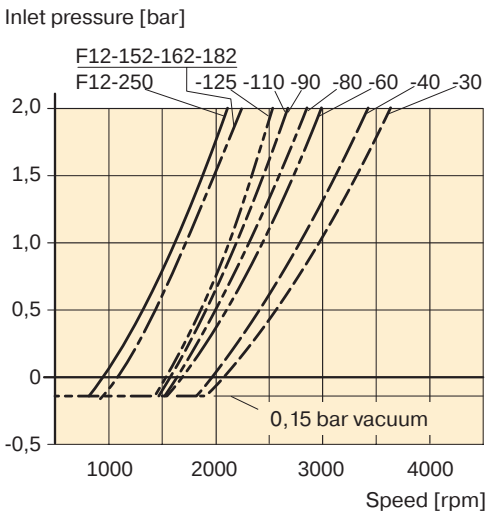


Diagram 3. Min. required motor (F12-M) inlet pressure.

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ORDERING CODES

F12-ISO

F12	–		–			–			–		–		–		–	

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 77 – 79 · Option page 7

Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
040	40.0
060	59.8
080	80.4
090	93.0
110	110.1
125	125.0
152	149.8
162	163.1
182	179.8

Version number
(assigned for special versions)

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Function										
M	Motor	x	x	x	x	x	x	x	x	x	x
S	Motor, high speed	(x)	(x)	(x)	-	-	-	-	(x)	(x)	(x)
R	Pump, clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockwise rot'n	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)

For other versions, contact Parker Hannifin

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Main ports										
F	SAE 6000 psi flange	x	x	x	x	x	x	x	x	x	x
D	SAE 6000 psi Horizontal	-	-	-	-	-	-	-	(x)	(x)	(x)
A	SAE 6000 psi Axial	-	-	-	-	-	-	-	(x)	(x)	(x)
K	SAE 6000 psi Rear	-	-	-	-	-	-	-	(x)	(x)	(x)
M	SAE 6000 psi Side	-	-	-	-	-	-	-	(x)	(x)	(x)

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Mounting flange										
I	ISO flange	x	x	x	x	x	x	x	x	x	x
F	ISO 200 flange	-	-	-	-	-	-	-	x	x	x

x: Available (x): Optional – : Not available

1) F12-110 and -125: Accessory valve block (page 78)
2) Pressure setting on page 79

NOTE: All combinations are not valid, please contact Parker Hannifin

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Shaft*										
D	DIN Spline, Standard	x	x	x	x	x	x	x	x	x	x
A	DIN Spline, Optional	-	(x)	-	-	-	-	-	-	-	-
Z	DIN Spline, Optional	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)
K	Metric key, Standard	x	x	x	x	x	x	x	x	x	x
J	Metric key, Optional	-	(x)	-	-	-	-	-	-	-	-
H	DIN Spline, Optional	-	-	-	-	-	-	-	(x)	(x)	(x)
G	Metric key, Optional	-	-	-	-	-	-	-	(x)	(x)	(x)
P	Metric key, Optional	(x)	-	-	-	-	-	-	(x)	(x)	(x)
V	Tapered shaft	(x)	(x)	(x)	-	-	-	-	-	-	-

*See also dimensional drawings on pages 62 and 64.

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Option										
0000	Standard	x	x	x	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	-[1]	-[1]	-	-	-
MUVR	Make up/Anti cavitation valve clockwise rotation	(x)	-	-	-	-	-	-	-	-	-
MUVL	Make up/Anti cavitation valve counter clockwise rotation	(x)	-	-	-	-	-	-	-	-	-
P_R	Pressure relief valve clockwise rotation [2]	(x)	(x)	(x)	-	-	-	-	-	-	-
P_L	Pressure relief valve counter clockwise rotation [2]	(x)	(x)	(x)	-	-	-	-	-	-	-

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Option										
P0	Prepared for speed sensor	x	x	x	x	x	x	x	x	x	x
PT	Prepared for speed sensor and Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)
B0	Power Boost and Prepared for speed sensor	(x)	-	-	-	-	-	-	-	-	-
BT	Power Boost, Prepared for speed sensor and Painted Black	(x)	-	-	-	-	-	-	-	-	-

Frame size		30	40	60	80	90	110	125	152	162	182
Code	Shaft seal										
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x	x	x	x

For other versions, contact Parker Hannifin

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F12-Cartridge

F12 – ☐ – ☐ ☐ ☐ – ☐ ☐ – ☐ – ☐ – ☐ – ☐

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 77 – 79 · Option page 7

Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
040	40.0
060	59.8
080	80.4
090	93.0
110	110.1
125	125.0

Version number
(assigned for special versions)

Frame size		30	40	60	80	90	110	125
Code	Shaft*							
C	DIN Spline, Std.	x	x	x	x	x	x	x
K	Metric key, Option	(x)	-	(x)	(x)	(x)	(x)	(x)
J	Metric key, Option	-	(x)	-	-	-	-	-
B	Spline DIN 5480	-	-	-	-	-	(x)	(x)
V	Tapered shaft	(x)	(x)	(x)	-	-	-	-
P	Metric Key, Optional	30 (X)	-	-	-	-	-	-

*See also dimensional drawings on page 66

Frame size		30	40	60	80	90	110	125
Code	Function							
M	Motor	x	x	x	x	x	x	x
S	Motor, high speed	(x)	(x)	(x)	-	-	-	-

For other versions, contact Parker Hannifin

Frame size		30	40	60	80	90	110	125
Code	Main ports							
F	SAE 6000 psi flange	x	x	x	x	x	x	x

Frame size		30	40	60	80	90	110	125
Code	Option							
0000	Standard	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	-[1]	-[1]
MUVR	Make up/Anti cavitation valve clockwise rotation	(x)	-	-	-	-	-	-
MUVL	Make up/Anti cavitation valve counter clockwise rotation	(x)	-	-	-	-	-	-
P__R [2]	Pressure relief valve clockwise rotation	(x)	(x)	(x)	-	-	-	-
P__L [2]	Pressure relief valve counter clockwise rotation	(x)	(x)	(x)	-	-	-	-

Frame size		30	40	60	80	90	110	125
Code	Mounting flange							
C	Cartridge	x	x	x	x	x	x	x

Frame size		30	40	60	80	90	110	125
Code	Option							
P0	Prepared for speed sensor	x	x	x	x	x	x	x
PT	Prepared for speed sensor and Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)
B0	Power Boost and Prepared for speed sensor	(x)	-	-	-	-	-	-
BT	Power Boost, Prepared for speed sensor and Painted Black	(x)	-	-	-	-	-	-

Frame size		30	40	60	80	90	110	125
Code	Shaft seal							
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x

For other versions, contact Parker Hannifin

x: Available (x): Optional – : Not available

1) F12-110 and -125: Accessory valve block (page 78)
2) Pressure setting on page 79

NOTE: All combinations are not valid, please contact Parker Hannifin

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F12-SAE

F12 — ☐ — ☐ — ☐ ☐ — ☐ ☐ — ☐ — ☐ — ☐ — ☐ — ☐

Frame size · Function · Main ports · Mounting flange · Shaft seal · Shaft · Version number · Option page 77 – 79 · Option page 7

Frame size	
Code	Displacem. (cm^3/rev)
030	30.0
040	40.0
060	59.8
080	80.4
090	93.0
110	110.1
125	125.0
152	149.8
162	163.1
182	179.8
250	242.0

Version number
(assigned for special versions)

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Function											
M	Motor	x	x	x	x	x	x	x	x	x	x	-
S	Motor, high speed	(x)	(x)	(x)	-	-	-	-	(x)	(x)	(x)	-
Q	Motor	-	-	-	-	-	-	-	-	-	-	x
R	Pump, clockwise rotation	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)
L	Pump, counter clockwise rot'n	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)

For other versions, contact Parker Hannifin

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Shaft*											
T	SAE key, Standard	x	x	x	x	x	x	x	x	x	x	x
R	SAE key, Optional	-	-	-	(x)	(x)	-	-	-	-	-	-
S	SAE Spline, Optional	x	x	x	x	x	x	x	x	x	x	x
F	SAE Spline, Optional	-	-	-	(x)	(x)	-	-	(x)	(x)	(x)	(x)
U	SAE Spline, Optional	-	-	-	(x)	(x)	-	-	-	-	-	-
K	Metric key, Standard	-	-	-	-	-	-	-	-	-	-	x
D	Spline DIN 5480	-	-	-	-	-	-	-	-	-	-	(x)
V	Tapered shaft	(x)	(x)	(x)	-	-	-	-	-	-	-	-

*See also dimensional drawings on pages 67 – 74.

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Option											
0000	Standard	x	x	x	x	x	x	x	x	x	x	x
L130	Flushing valve 1.3 mm orifice	(x)	(x)	(x)	(x)	(x)	-[1]	-[1]	-	-	-	-
MUVR	Make up/Anti cavitation valve clockwise rotation	(x)	-	-	-	-	-	-	-	-	-	-
MUVL	Make up/Anti cavitation valve counter clock-wise rotation	(x)	-	-	-	-	-	-	-	-	-	-
P_R [3]	Pressure relief valve clockwise rotation	(x)	(x)	(x)	-	-	-	-	-	-	-	-
P_L [3]	Pressure relief valve counter clockwise rotation	(x)	(x)	(x)	-	-	-	-	-	-	-	-

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Main ports											
S	SAE 6000 psi flange	x	x	x	x	x	x	x	-	-	-	-
U	SAE UN threads [4]	(x)	(x)	(x)	(x)	(x)	(x)	(x)	-	-	-	-
F	SAE 6000 psi flange [2]	-	-	-	-	-	-	-	x	x	x	x
D	SAE 6000 psi Horizontal [2]	-	-	-	-	-	-	-	(x)	(x)	(x)	-
A	SAE 6000 psi Axial [2]	-	-	-	-	-	-	-	(x)	(x)	(x)	-
K	SAE 6000 psi Rear [2]	-	-	-	-	-	-	-	(x)	(x)	(x)	-
M	SAE 6000 psi Side [2]	-	-	-	-	-	-	-	(x)	(x)	(x)	-

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Mounting flange											
S	SAE 4 bolt	x	x	x	x	x	x	x	x	x	x	x
R	SAE 4 bolt	-	-	-	(x)	(x)	-	-	-	-	-	-
T	SAE 2 bolt	x	x	x	-	-	-	-	-	-	-	-

Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Option											
P_	Standard, prepared for speed sensor	x	x	x	x	x	x	x	x	x	x	x
B_	Power Boost and Prepared for speed sensor	(x)	-	-	-	-	-	-	-	-	-	-
_T	Painted Black	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)	(x)

x: Available (x): Optional – : Not available

1) F12-110 and -125: Accessory valve block (page 78)
2) Metric threads
3) Pressure setting on page 79
4) Not in combination with any valve options

NOTE: All combinations are not valid, please contact Parker Hannifin

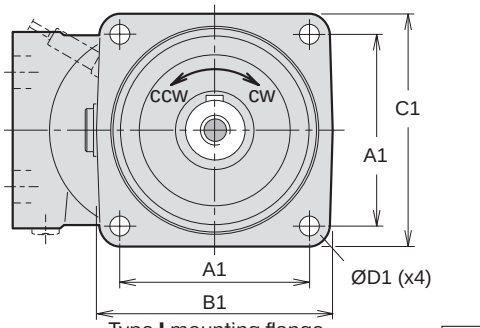
Frame size		30	40	60	80	90	110	125	152	162	182	250
Code	Shaft seal											
V	FPM, high pressure, high temperature	x	x	x	x	x	x	x	x	x	x	x

For other versions, contact Parker Hannifin

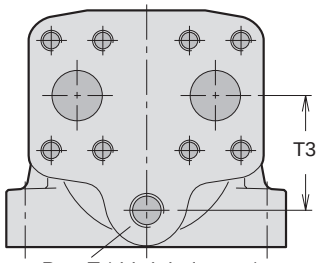
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INSTALLATION DIMENSIONS

F12-30, -40, -60, -80, -90, -110 and -125 (ISO versions)

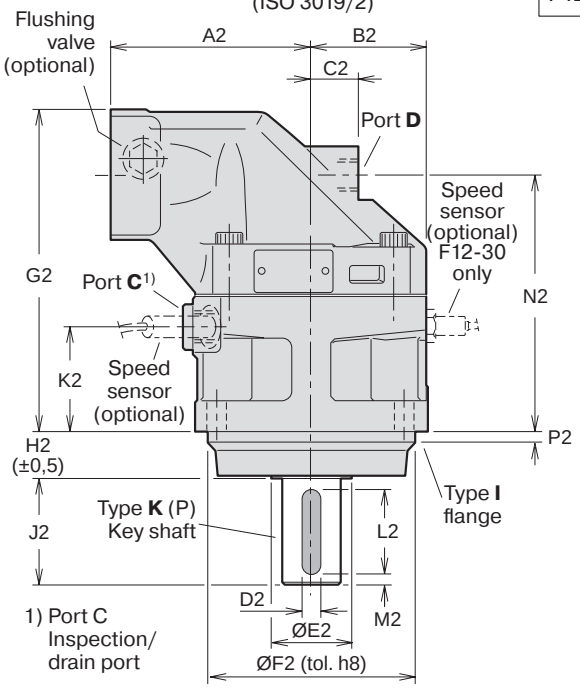


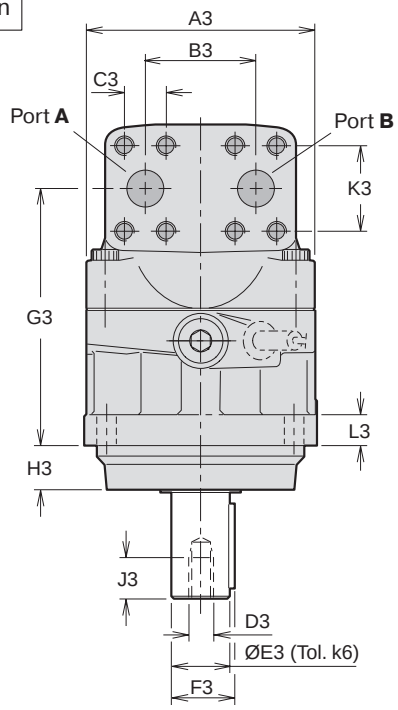
Type **I** mounting flange
(ISO 3019/2)



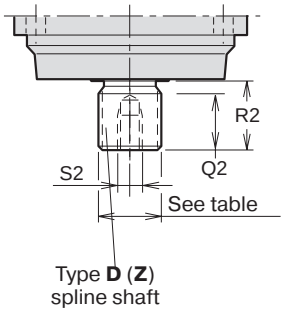
Port **E** (third drain port)
F12-110 and -125 barrel housing
(ISO /cartridge version)

F12-80 shown



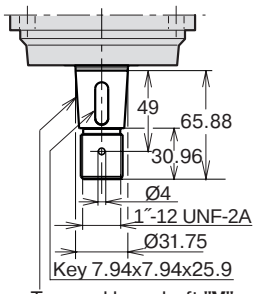


Shaft option D (Z)



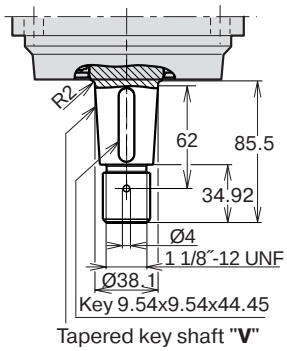
Type **D** (**Z**)
spline shaft

Shaft option V (F12-30)



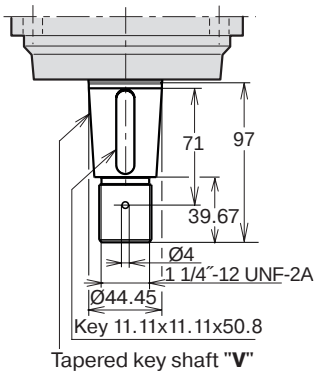
Tapered key shaft "**V**"
SAE J744 32-3 (C)

Shaft option V (F12-40)



Tapered key shaft "**V**"
SAE J744 38-3 (C-C)

Shaft option V (F12-60)



Tapered key shaft "**V**"
SAE J744 44-3 (D&E)

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Dim.	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A1	88.4	113.2	113.2	127.2	141.4
B1	118	146	146	158	180
C1	118	142	144	155	180
D1	11	13.5	13.5	13.5	18
A2	100	110	125	135	145
B2	59	65	70	78	85
C2	25	26	22	32	38
D2	8	8	10	12	14
E2	35	45	45	55	60
F2	100	125	125	140	160
G2	172	173	190	216	231
H2	25.5	32.5	32.5	32.5	40.5
J2	50	60	60	70	82
K2	55	52	54	70.5	66.5
L2	40	50	50	56	70
M2	5	5	5	7	6
N2	136.5	137	154	172.5	179
P2	8	8	8	8	8
Q2	28	28	33	36	41
R2[1)]	35	35	40	45	50
R2[2)]	43	35	35	35	45
S2[1)]	M12 x24	M12 x24	M12 x28	M16 x36	M16 x36
S2[2)]	no thread	M12 x24	no thread	M12 x28	M16 x36
A3	122	134	144	155	170
B3	66	66	66	75	83
C3	23.8	23.8	23.8	27.8	31.8
D3	M12	M12	M12	M16	M16
E3	30	30	35	40	45
F3	33	33	38	43	49
G3	136.5	137	154	172.5	179
H3	23.5	30.5	30.5	30.5	38.5
J3	24	24	28	36	36
K3	50.8	50.8	50.8	57.2	66.7
L3	18	20	20	20	22
T3	-	-	-	-	68

1) Spline shaft type D
2) Spline shaft type Z
3) Max operating pressure 350 bar

Ports	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A, B size	$^3/_4$"	$^3/_4$"	$^3/_4$"	1"	$1^1/_4$"
Screw thread*)	M10 x20	M10 x20	M10 x20	M12 x20	M14 x26
C thread**)	M22 x1.5	M22 x1.5	M22 x1.5	M22 x1.5	M22 x1.5
D thread**)	M18 x1.5	M18 x1.5	M22 x1.5	M22 x1.5	M22 x1.5
E thread	-	-	-	-	M22 x1.5

A, B: ISO 6162

*) Metric thread x depth in mm
**) Metric thread x pitch in mm.

Spline shaft (DIN 5480)

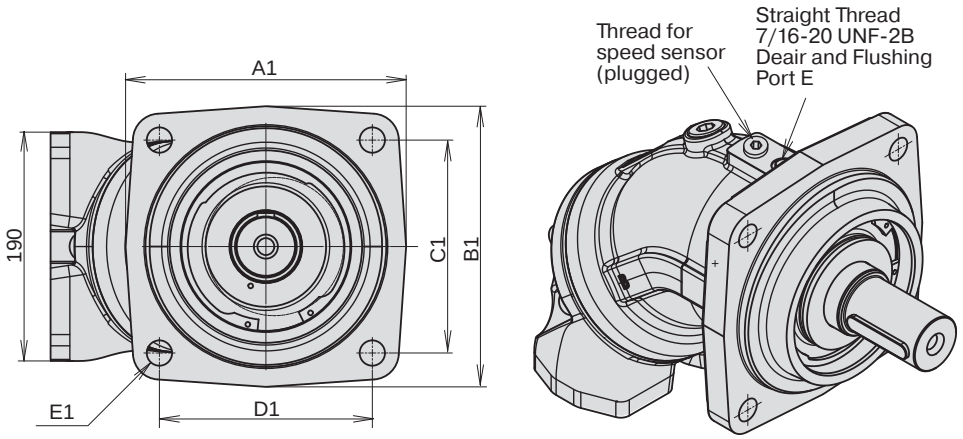
	Type **D** (std)	Type **A** (opt.)	Type **Z** (opt.)
F12-30	W30x2x14x9g	-	W25x1.25x18x9g[3)]
-40	W32x2x14x9g	W35x2x16x9g	W30x2x14x9g
-60	W35x2x16x9g	-	W32x2x14x9g
-80	W40x2x18x9g	-	W35x2x16x9g[3)]
-90	W40x2x18x9g	-	W35x2x16x9g[3)]
-110	W45x2x21x9g	-	W40x2x18x9g[3)]
-125	W45x2x21x9g	-	W40x2x18x9g[3)]

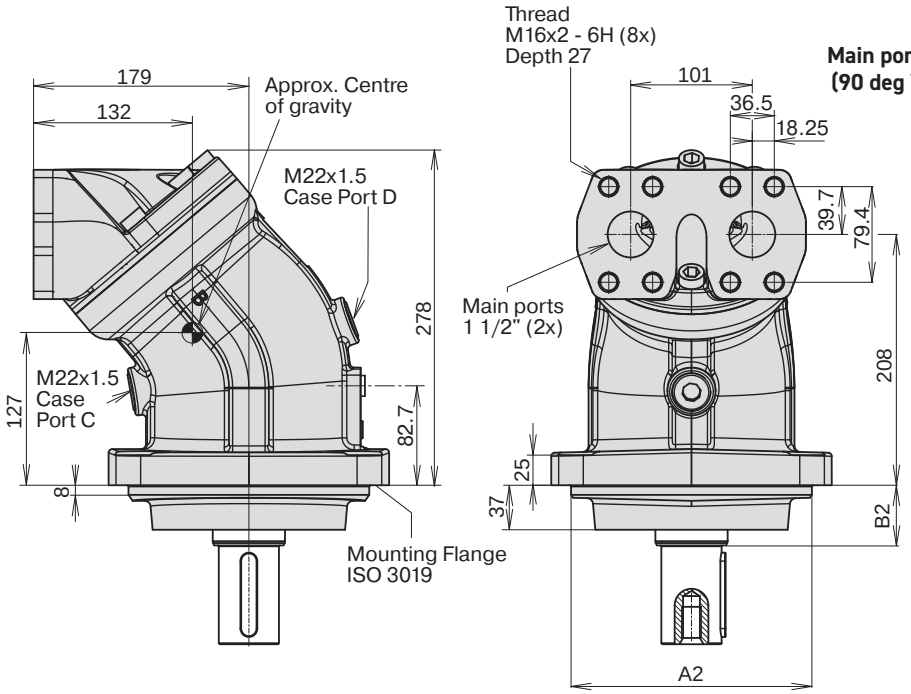
Key shaft

	Type **K** (std)	Type **P** (opt.)	Type **J** (opt.)	Type **V** (opt.)
F12-30	Ø30	Ø25[3)]	-	32-3
-40	Ø30	-	Ø35	38-3
-60	Ø35	-	-	44-3
-80	Ø40	-	-	-
-90	Ø40	-	-	-
-110	Ø45	-	-	-
-125	Ø45	-	-	-

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F12-152, -162 and -182 (ISO versions)



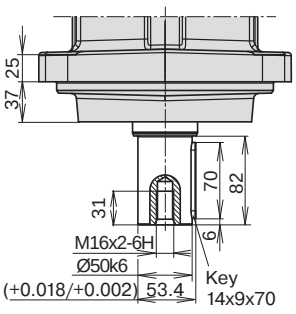


Main ports type F (90 deg Vertical)

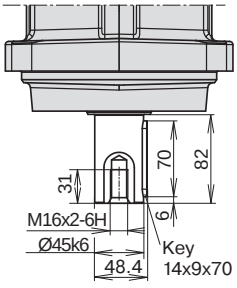
	ISO 180 (type I)	ISO 200 (type F)
A1	210	233
B1	210	233
C1	158.4	176.8
D1	158.4	176.8
E1	Ø18	Ø21
A2	180 h8	200 h8

	Shaft G and H	Shaft D, Z, K and P
B2	50	40

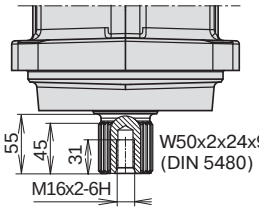
Shaft options K and G



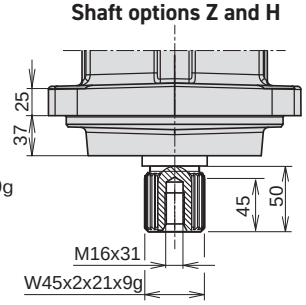
Shaft option P



Shaft option D



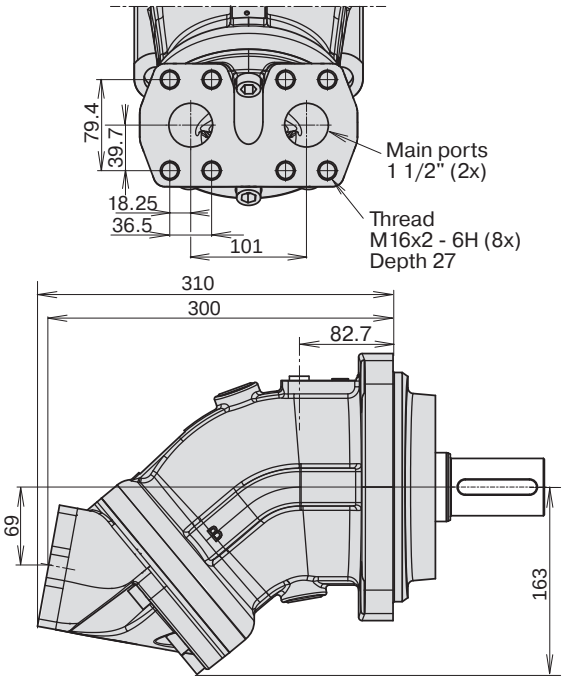
Shaft options Z and H



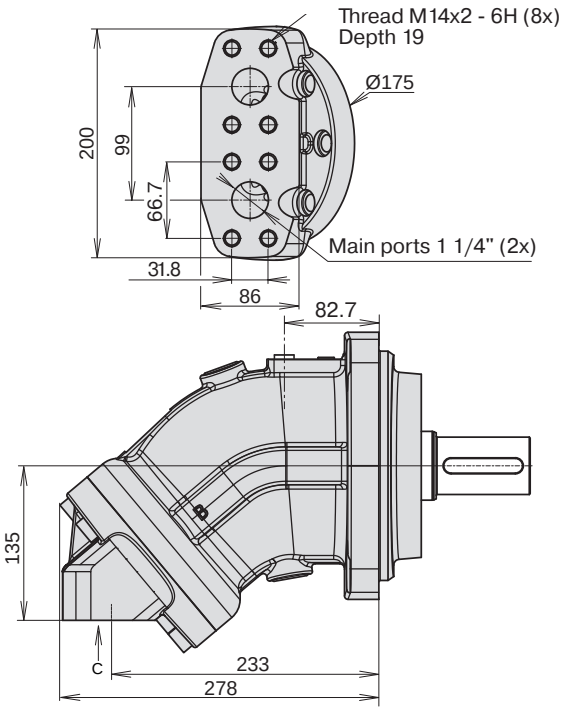
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F12-152, -162 and -182 (ISO versions)

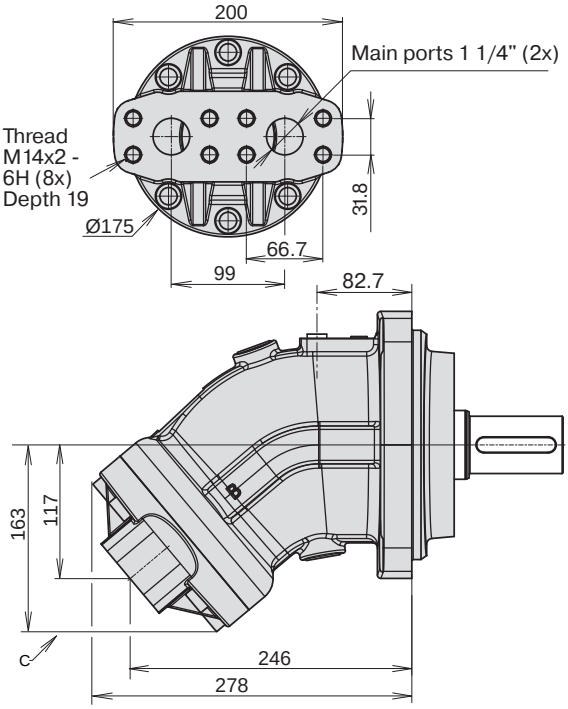
Main ports type A (180 deg Vertical)



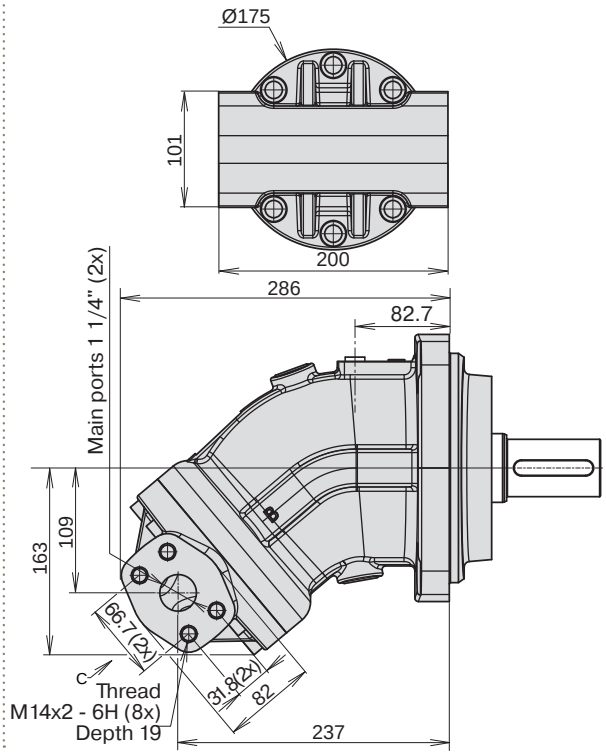
Main ports type D (90 deg Horizontal)



Main ports type K (40 deg rear)

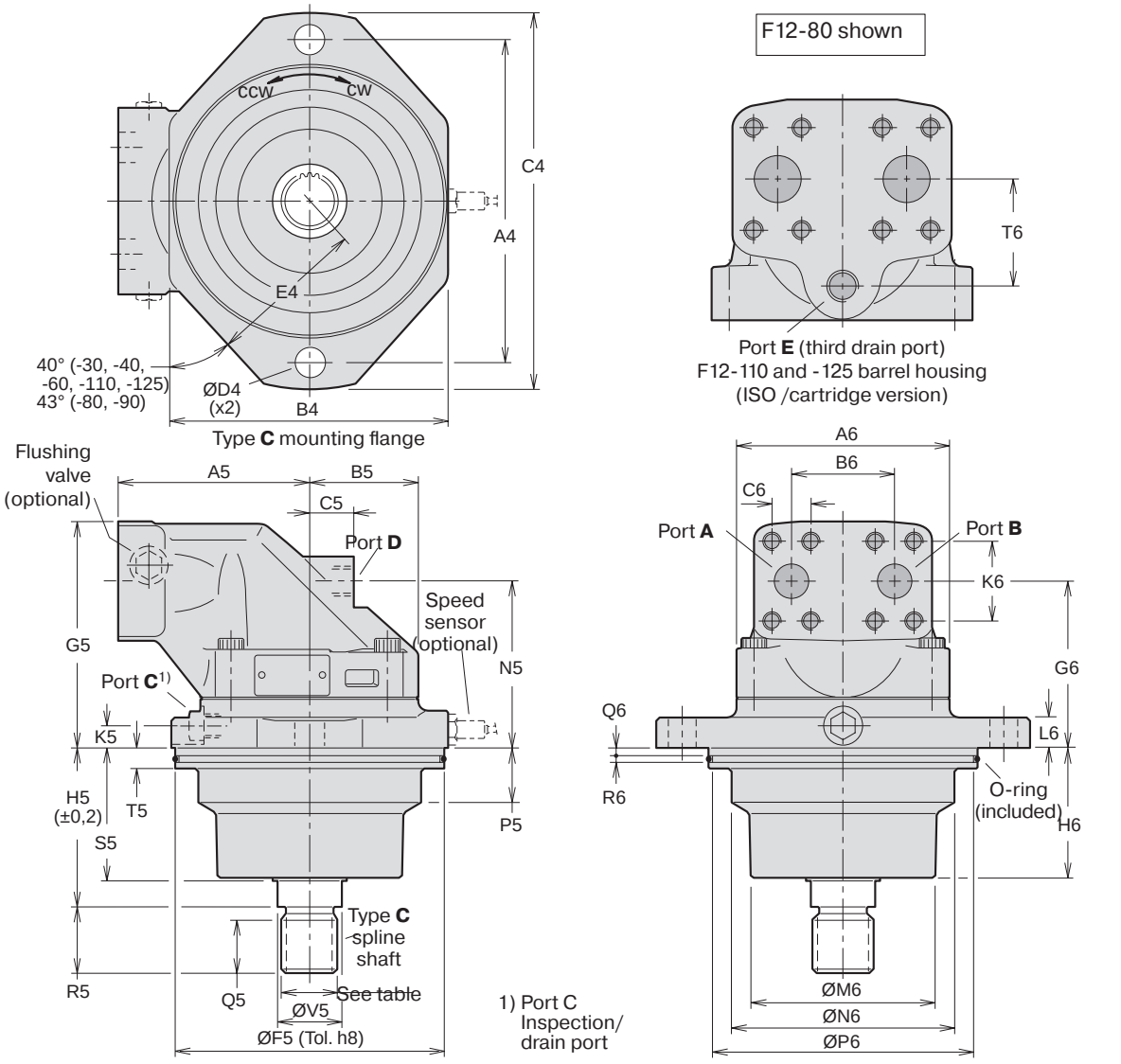


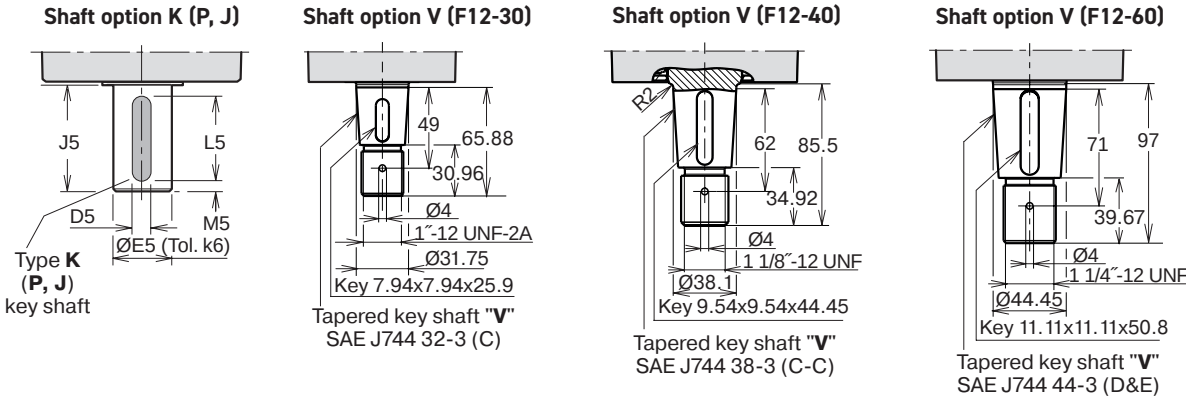
Main ports type M (Side ports)



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F12-30, -40, -60, -80, -90, -110 and -125 (Cartridge versions)





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Dim.	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A4	160	200	200	224	250
B4	140	164	164	196	206
C4	188	235	235	260	286
D4	14	18	18	22	22
E4	77	95	95	110	116
A5	100	110	125	135	145
B5	59	65	70	77.5	85
C5	25	26	22	32	38
D5	8	8 [1)] 10 [2)]	10	12	14
E5	30	30 [1)] 35 [2)]	35	40	45
F5	135	160	160	190	200
G5	127	133	146	157	175
H5	89	92.3	92.3	110.5	122.8
J5	50	60	60	70	82
K5	14	16	15	15	15
L5	40	50	50	56	70
M5	5	5	5	7	6
N5	91	97	110	114	123
P5	22	30	31	40	40
Q5	28	28	28	37	37
R5	35	35	35	45	45
S5	70.5	72	76	91	95.7
T5	15	15	15	15	15
V5	32	35	35	45	45
A6	122	134	144	155	170
B6	66	66	66	75	83
C6	23.8	23.8	23.8	27.8	31.8
G6	91.5	97	110	114	123
H6	69.5	71	74	89.5	93.7
K6	50.8	50.8	50.8	57.2	66.7
L6	16	18	18	20	20
M6	92	115	115	130	140
N6	110	127	135	154	160
P6	128.2	153.2	153.2	183.2	193.2
Q6	5	5	5	5	5
R6	5	5	5	5	5
T6	-	-	-	-	68

1)Key shaft type **K**
2)Key shaft type **J** (opt.).

Ports	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A, B size	$^3/_4$"	$^3/_4$"	$^3/_4$"	1"	$1^1/_4$"
Screw thread	M10 x20	M10 x20	M10 x20	M12 x22	M14 x26
C thread	M14 x1.5	M14 x1.5	M14 x1.5	M14 x1.5	M14 x1.5
D, E thread	M18 x1.5	M18 x1.5	M22 x1.5	M22 x1.5	M22 x1.5

A, B: ISO 6162

Spline shaft (DIN 5480)

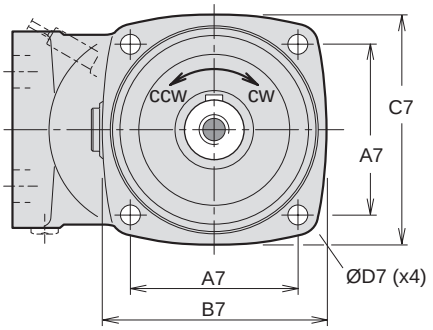
	Type **C** (standard)	Type **B** (optional)
F12-30	W30x2x14x9g	-
-40	W30x2x14x9g	-
-60	W30x2x14x9g	-
-80	W40x2x18x9g	-
-90	W40x2x18x9g	-
-110	W40x2x18x9g	W45x2x21x9g
-125	W40x2x18x9g	W45x2x21x9g

Key shaft

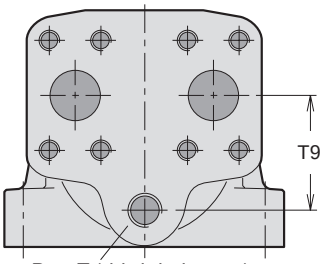
	Type **K** (std)	Type **P, J** (opt.)	Type **V** (opt.)
F12-30	Ø30	Ø25 (P)	32-3
-40	Ø30	Ø35 (J)	38-3
-60	Ø35	-	44-3
-80	Ø40	-	-
-90	Ø40	-	-
-110	Ø45	-	-
-125	Ø45	-	-

O-ring dimensions	
F12-30	127x4
-40	150x4
-60	150x4
-80	180x4
-90	180x4
-110	190x4
-125	190x4

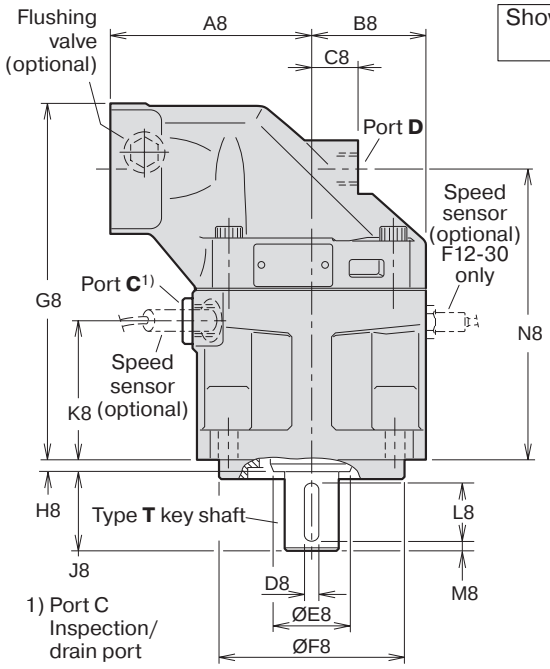
F12-30, -40, -60, -80, -90, -110 and -125 (SAE versions with 4 bolt flange)



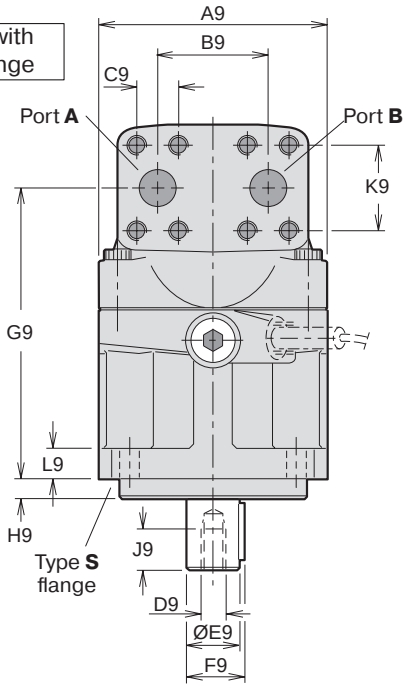
Type **S** (SAE 4 bolt) mounting flange



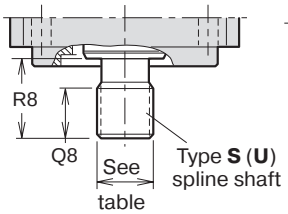
Port **E** (third drain port)
F12-110 and -125 barrel housing
(SAE version)



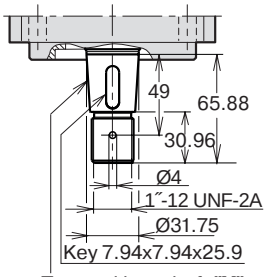
Shown: F12-80 with 4 bolt flange



Shaft option S (U)

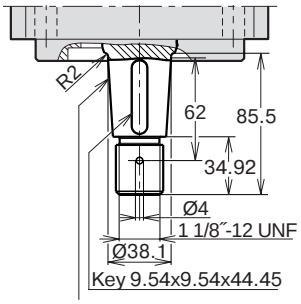


Shaft option V (F12-30)



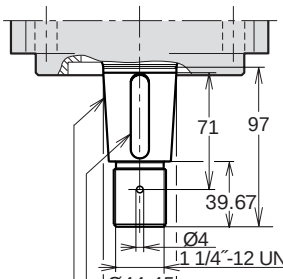
Tapered key shaft "**V**"
SAE J744 32-3 (C)

Shaft option V (F12-40)



Tapered key shaft "**V**"
SAE J744 38-3 (C-C)

Shaft option V (F12-60)



Tapered key shaft "**V**"
SAE J744 44-3 (D&E)

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Dim.	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A7	89.8	114.5	114.5	114.5	161.6
B7	118	148	148	155	204
C7	118	144	144	155	200
D7	14	14	14	14	21
A8	100	110	125	135	145
B8	59	65	70	77.5	85
C8	25	26	22	32	38
D8	6.35	7.94	7.94	9.53	11.1
E8	35	45	45	55	60
F8	101.60/ 101.55	127.00/ 126.94	127.00/ 126.94	127.00/ 126.94	152.40/ 152.34
G8	189.5	197	214	240	264
H8	8	8	8	8	8
J8	38	48	48	54	67
K8	72	76	79	95	99
L8	31.8	38.1	38.1	44.5	54.1
M8	2.5	4	4	4	7.5
N8	153.5	161	178.3	197.1	212
Q8 1)	26	27	27	29	39
Q8 2)	-	-	-	23	-
R8 1)	33	48	48	54	66.7
R8 2)	-	-	-	48	-
A9	122	134	144	155	170
B9	66	66	66	75	83
C9	23.8	23.8	23.8	27.8	31.8
D9*	5/16"-24	3/8"-24	3/8"-24	1/2"-20	5/8"-18
E9	25.40/ 25.35	31.75/ 31.70	31.75/ 31.70	38.10/ 38.5	44.45/ 44.40
F9	28.2	35.3	35.3	42.3	49.4
G9	153.8	161	178.3	197.1	212
H9	9.7	12.7	12.7	12.7	12.7
J9	16	19	19	26	32
K9	50.8	50.8	50.8	57.2	66.7
L9	18	20	20	20	22
T9	-	-	-	-	68

***** UNF-2B thread
1)Spline shaft type **S**
2)Spline shaft type **U**
3)Max operating pressure 350 bar

Main ports A and B, type U (optional)	
F12-30	1 1/16" - 12 UN3)
F12-40	1 5/16" - 12 UN3)
F12-60	1 5/16" - 12 UN3)
F12-80	1 5/16" - 12 UN3)
F12-90	1 5/16" - 12 UN3)
F12-110	1 5/8" - 12 UN3)
F12-125	1 5/8" - 12 UN3)

Ports	F12-30	F12-40	F12-60	F12-80 F12-90	F12-110 F12-125
A, B size	3/4"	3/4"	3/4"	1"	1 1/4"
Screw thread **)	3/8"-16 x22	3/8"-16 x20	3/8"-16 x22	7/16"-14 x27	1/2"-13 x25
C thread	7/8"-14	7/8"-14	7/8"-14	7/8"-14	1 1/16"-12
D thread	3/4"-16	3/4"-16	7/8"-14	7/8"-14	1 1/16"-12
E thread	-	-	-	-	1 1/16"-12

A, B: ISO 6162 C, D, E: O-ring boss (SAE J514)
**) UN thread x depth in mm.

Mounting flange (SAE J744)

	S (standard)	**R** (optional)
F12-30	SAE 'B', 4 bolt	-
-40	SAE 'C', 4 bolt	-
-60	SAE 'C', 4 bolt	-
-80	SAE 'C', 4 bolt	SAE 'D', 4 bolt
-90	SAE 'C', 4 bolt	SAE 'D', 4 bolt
-110	SAE 'D', 4 bolt	-
-125	SAE 'D', 4 bolt	-

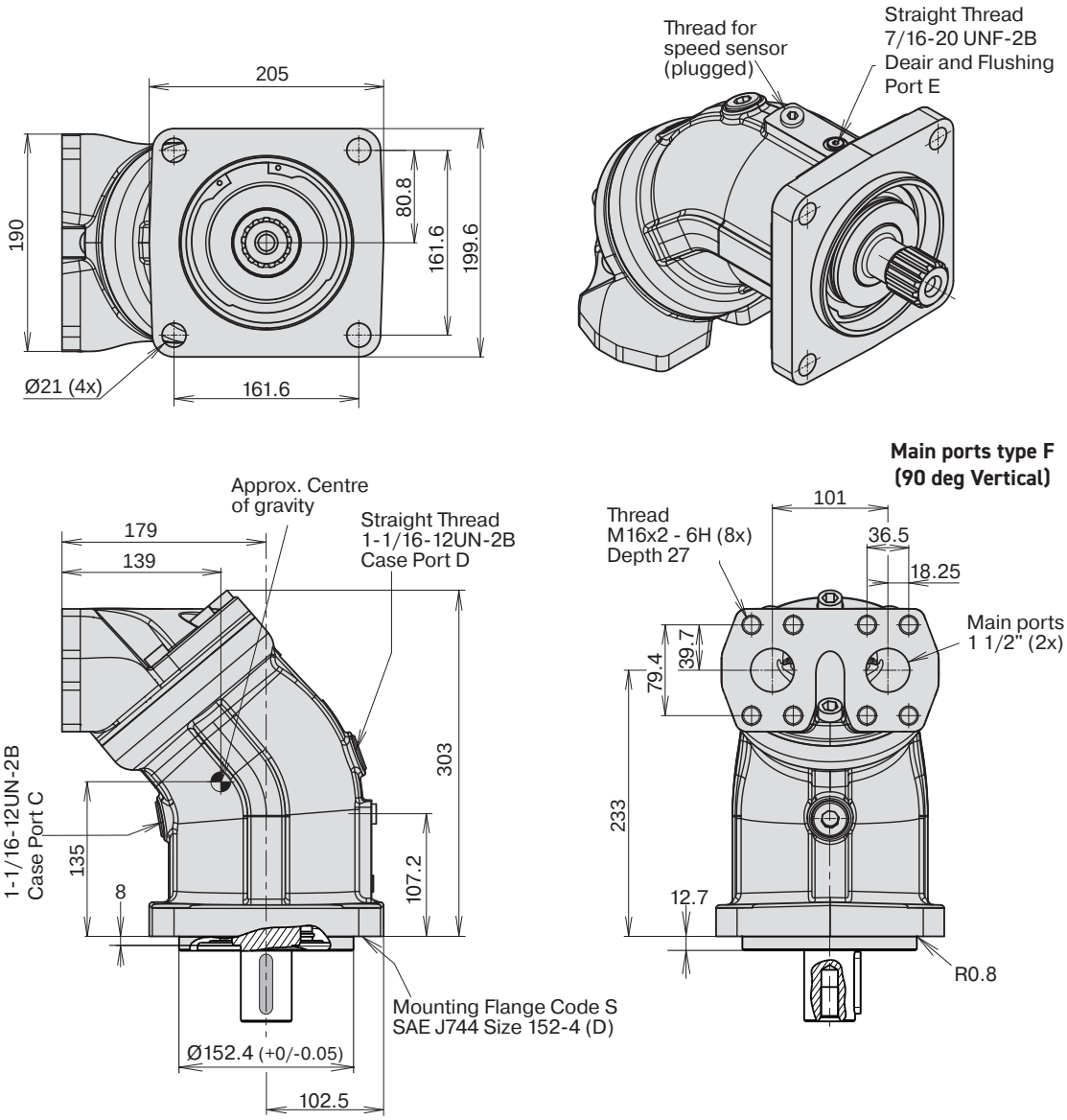
Spline shaft (SAE J498b, class 1, flat root, side fit)

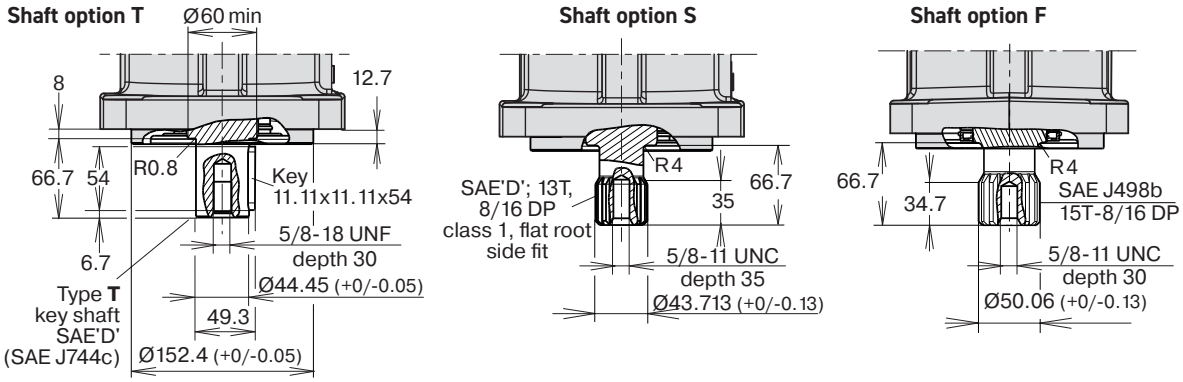
	S (standard)	**U** (optional)	**F** (optional)
F12-30	SAE 'B' 13T, 16/32 DP	-	-
-40	SAE 'C' 14T, 12/24 DP	-	-
-60	SAE 'C' 14T, 12/24 DP	-	-
-80	SAE 'C-C' 17T, 12/24 DP	SAE 'C' 14T, 12/24 DP3)	SAE 'D' 13T, 8/16 DP
-90	SAE 'C-C' 17T, 12/24 DP	SAE 'C' 14T, 1 12/24 DP3)	SAE 'D' 13T, 8/16 DP
-110	SAE 'D' 13T, 8/16 DP	-	-
-125	SAE 'D' 13T, 8/16 DP	-	-

Key shaft (SAE J744)

F12	**T** (standard)	**R** (optional)	**V** (optional)
-30	SAE 'B-B' (Ø25.4 mm/1")	-	32-3
-40	SAE 'C' (Ø31.75 mm/1 1/4")	-	38-3
-60	SAE 'C' (Ø31.75 mm/1 1/4")	-	44-3
-80	SAE 'C-C' (Ø38.1 mm/1 1/2")	SAE 'D' (Ø44.45 mm/1 3/4")	-
-90	SAE 'C-C' (Ø38.1 mm/1 1/2")	SAE 'D' (Ø44.45 mm/1 3/4")	-
-110	SAE 'D' (Ø44.45 mm/1 3/4")	-	-
-125	SAE 'D' (Ø44.45 mm/1 3/4")	-	-

F12-152, -162 and -182 (SAE versions)

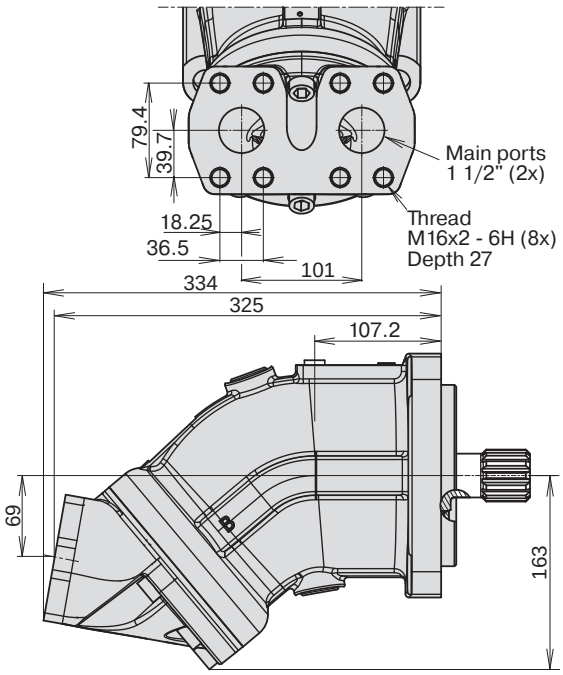




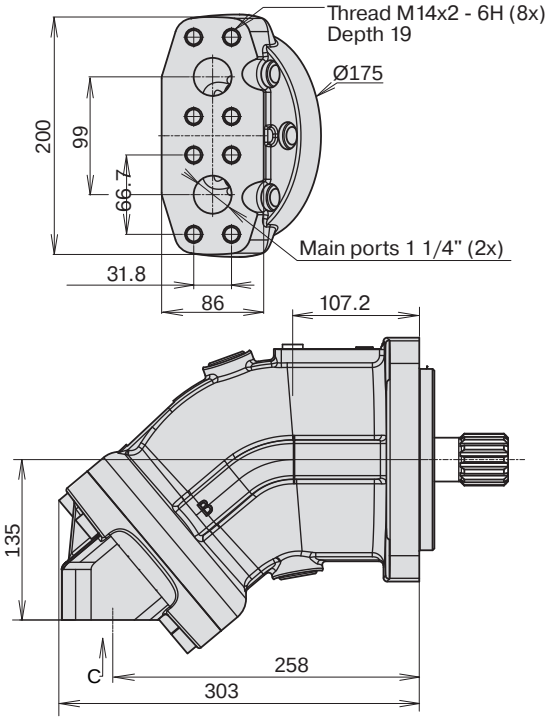
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F12-152, -162 and -182 (SAE versions)

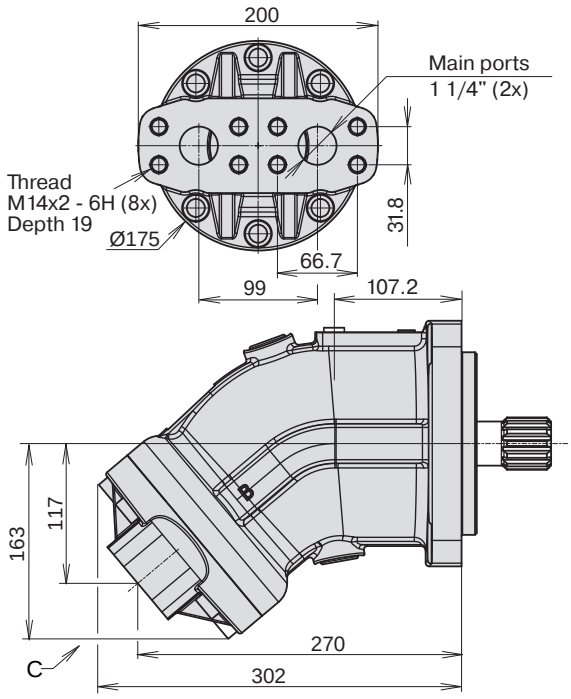
Main ports type A (180 deg Vertical)



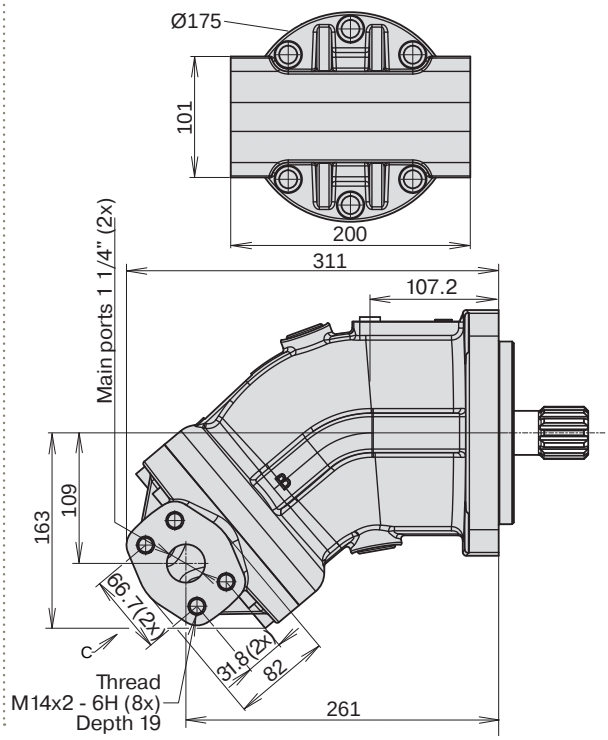
Main ports type D (90 deg Horizontal)



Main ports type K (40 deg rear)

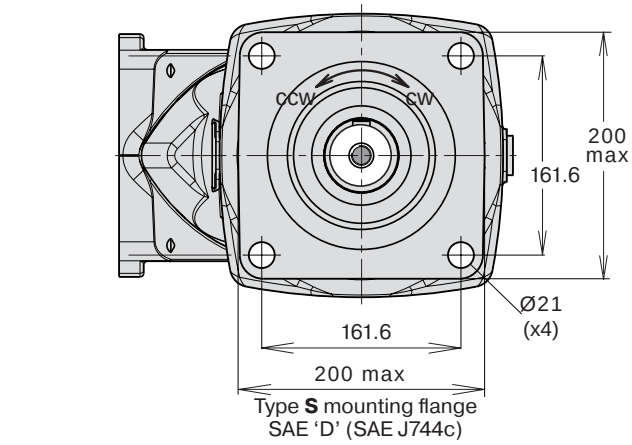


Main ports type M (Side ports)

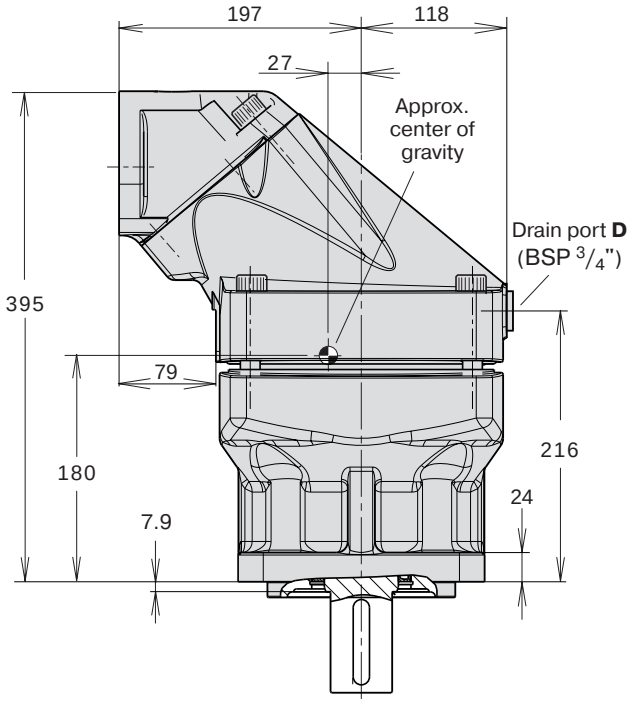


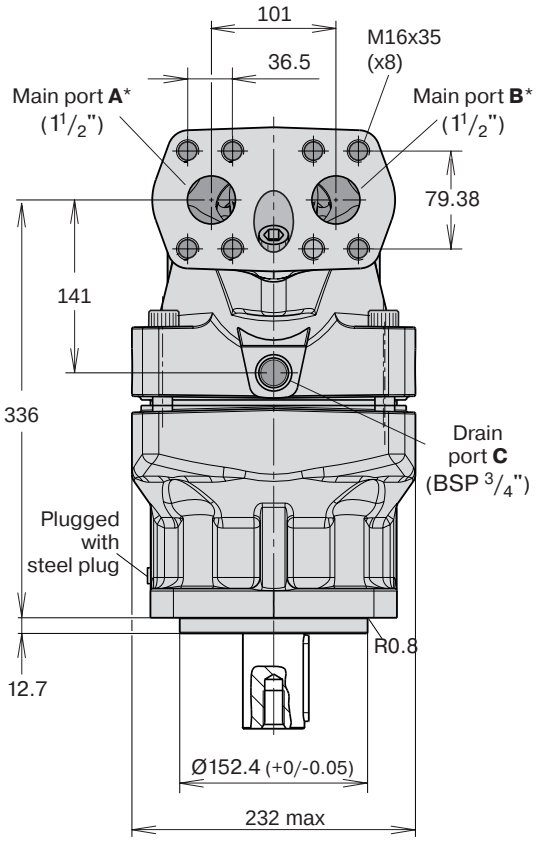
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F12-250 (SAE version)



* 6000 psi flange (SAE J518c)

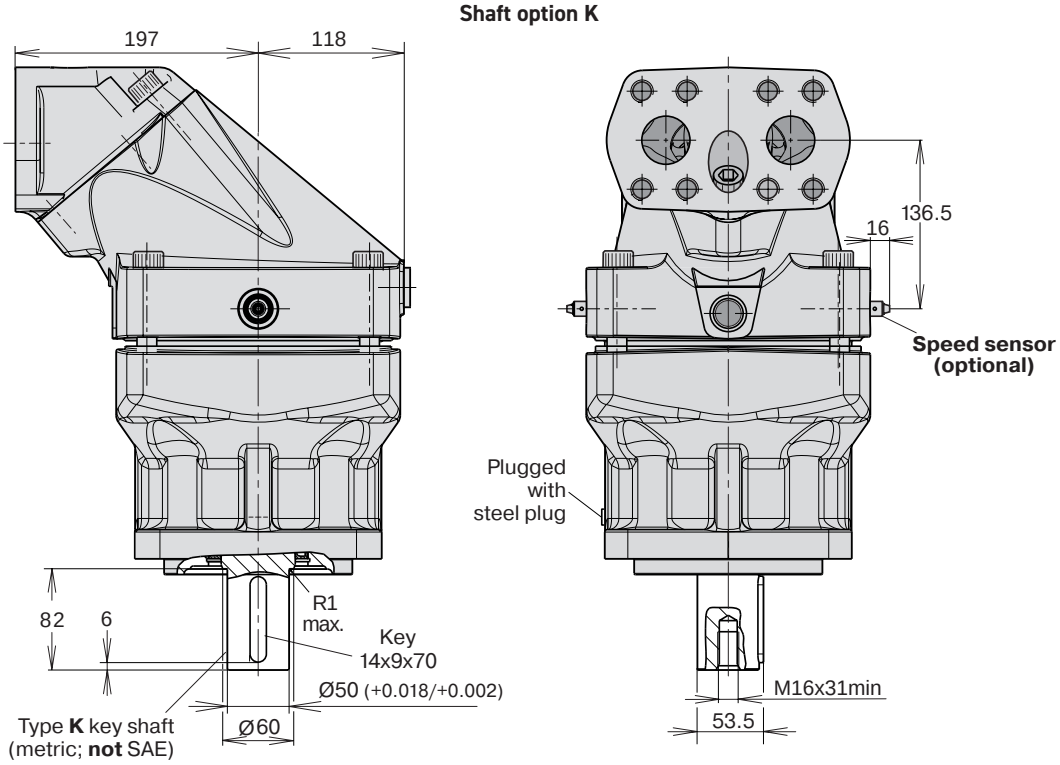




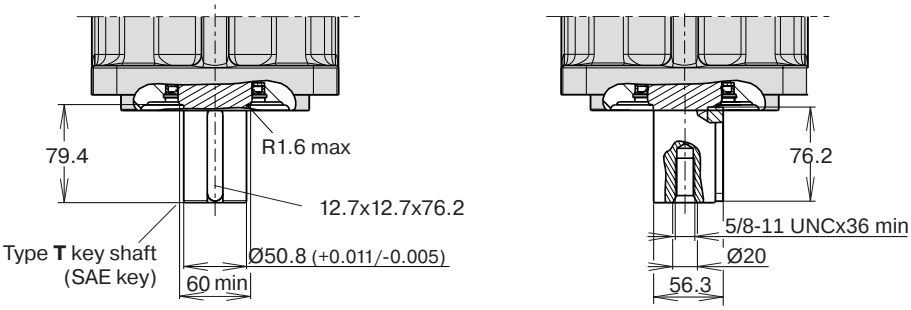
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F12-250 Options (SAE version)

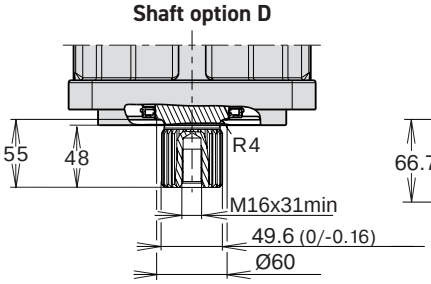
Shaft option K



Shaft option T

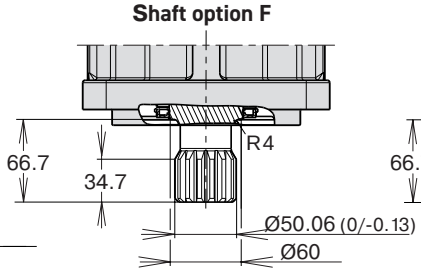


Shaft option D



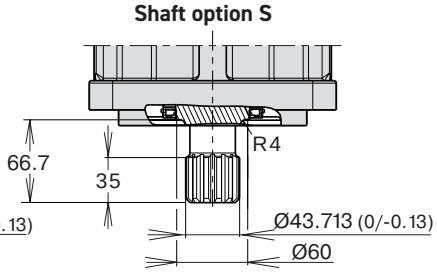
Type **D** spline shaft
W50x2x24x9g
DIN 5480 side fit

Shaft option F



Type **F** spline shaft
SAE J498b, class 1;
15T-8/16 DP;
fillet root, side fit

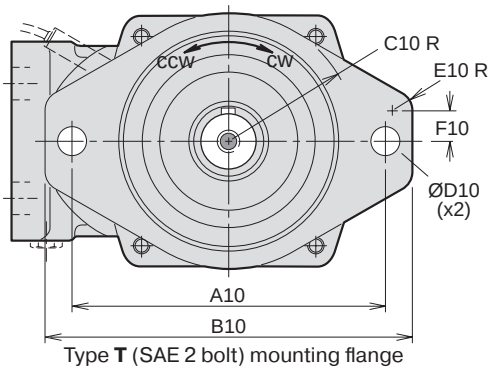
Shaft option S



Type **S** spline shaft
SAE J498b, class 1; 30° involute spline;
13T-8/16 DP;
flat root, side fit

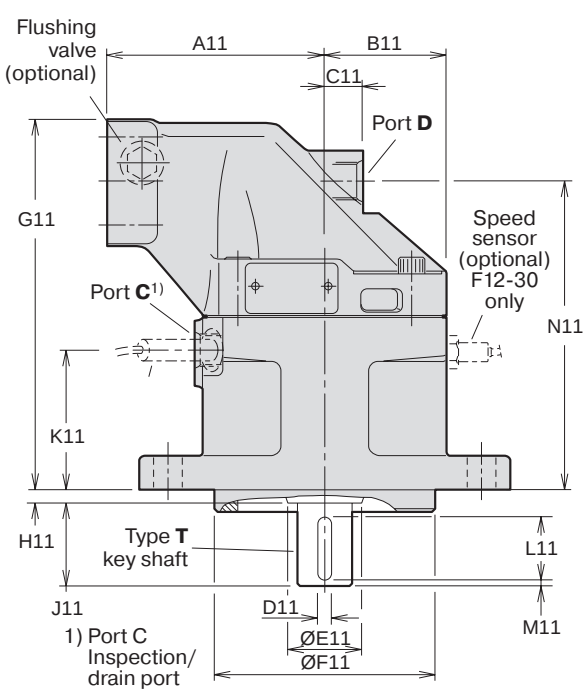
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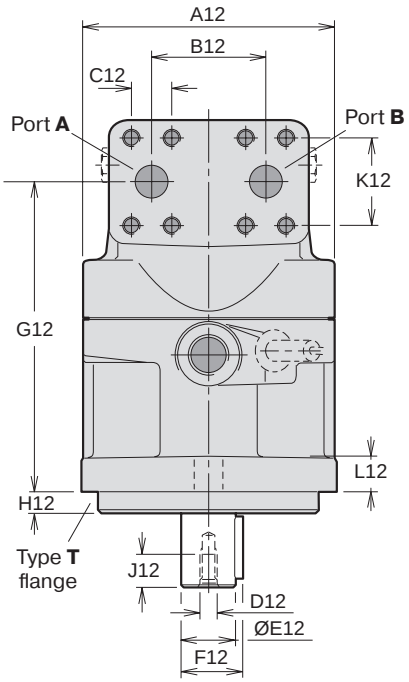
F12-30, -40, and -60 (SAE versions with 2 bolt flange)

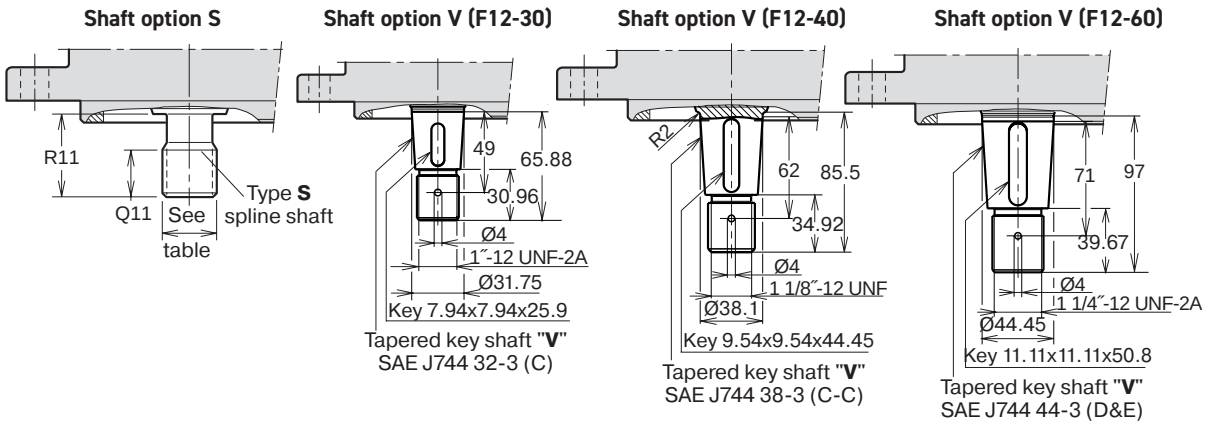


Type **T** (SAE 2 bolt) mounting flange

Shown: F12-60 with 2 bolt flange







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Dim.	F12-30	F12-40	F12-60
A10	146	181	181
B10	176	215	215
C10	63	74	74
D10	14.4	17.5	17.5
E10	10	16	16
F10	10	15.5	15.5
A11	100	110	125
B11	59	65	70
C11	25	26	22
D11	6.35	7.94	7.94
E11	35	45	45
F11	101.60/ 101.55	127.00/ 126.95	127.00/ 126.95
G11	189.5	197	214
H11	8	8	8
J11	38	48	48
K11	71	77	81.5
L11	31.8	38.1	38.1
M11	2.5	4	4
N11	154	161	178.5
Q11	26	27	27
R11	33	48	48
A12	122	134	144
B12	66	66	66
C12	23.8	23.8	23.8
D12[1)]	$^5/_{16}$"-24	$^3/_8$"-24	$^3/_8$"-24
E12	25.40/ 25.35	31.75/ 31.70	31.75/ 31.70
F12	28.2	35.2	35.2
G12	154	161	178.5
H12	9.7	12.7	12.7
J12	16	19	19
K12	50.8	50.8	50.8
L12	18	20	20

1) UNF-2B thread
2) Max operating pressure 350 bar

Ports	F12-30	F12-40	F12-60
A, B size	19 ($^3/_4$")	19 ($^3/_4$")	19 ($^3/_4$")
Screw thread *)	$^3/_8$"-16 x22	$^3/_8$"-16 x20	$^3/_8$"-16 x22
C thread	$^3/_4$"-16	$^3/_4$"-16	$^7/_8$"-14
D thread	$^3/_4$"-16	$^3/_4$"-16	$^7/_8$"-14

A, B (main ports): SAE J518c (6000 psi)
C, D (drain ports): O-ring boss (SAE J514)
*) UN thread

Main ports A and B, type U (optional)	
F12-30	1 $^1/_{16}$" - 12 UN[2)]
-40	1 $^5/_{16}$" - 12 UN[2)]
-60	1 $^5/_{16}$" - 12 UN[2)]

O-ring ports according to SAE J514d

Mounting flange T (SAE J744)	
F12-30	SAE 'B', 2 bolt
-40	SAE 'C', 2 bolt
-60	SAE 'C', 2 bolt

Spline shaft S (SAE J498b, class 1, flat root, side fit)	
F12-30	SAE 'B' 13 T; 16/32 DP
-40	SAE 'C' 14 T; 12/24 DP
-60	SAE 'C' 14 T; 12/24 DP

Key shaft (SAE J744)

	T (Standard)	**V** (optional)
F12-30	SAE 'B-B' Ø25.4 mm/1"	32-3
-40	SAE 'C' Ø31.75 mm/1$^1/_4$"	38-3
-60	SAE 'C' Ø31.75 mm/1$^1/_4$"	44-3

ACCESSORIES

Flushing valves for F10/F12 motors 77
FV13 flushing valve block 78
Integrated pressure relief valve 79
Possible pressure settings 79
SR pressure relief anti-cavitation valve 80
SV pressure relief valve 81
SV pressure relief valve, Dimensions 82
MV Anti-cavitation valve / make up valve block 82
Speed sensor 83
BLA Boost Units 84

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FLUSHING VALVES FOR F10/F12 MOTORS

Integrated flushing valve
(F10-30, -37, -56, -80, -90, -107, F12-30, -40, -60, -80, -90)

General information

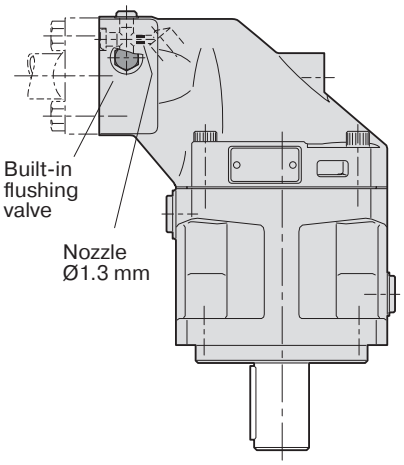
The integrated flushing valve supplies the motor with a cooling flow through the case which may be required when operating at high speeds and power levels.

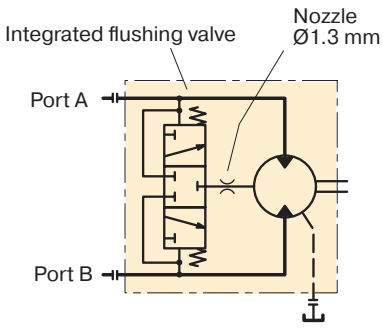
In a closed loop hydrostatic transmission the flushing valve secures that cool fluid from the charge circuit is constantly added to the main circuit.

The flushing valve consists of a 'three-position', three-way spool valve which connects the low pressure side of the main hydraulic circuit with the motor case. The valve opens at a pressure differential between port A and port B of approximately 14 bar.

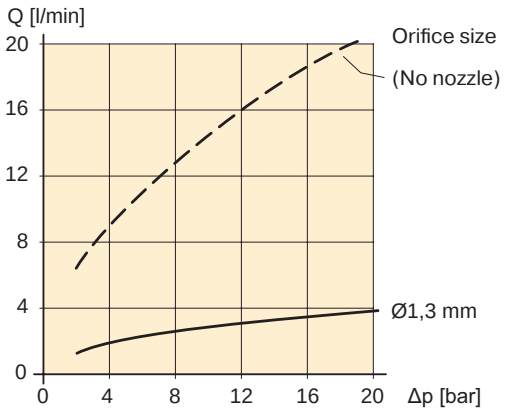
In order to limit the flow, a nozzle with a orifice is available from Parker Hannifin. The diagram to the right shows flow versus differential pressure.

For general advise when flushing might be needed, see page 85.





Hydraulic schematic.



Flow versus pressure differential (port A or B to tank).

Ordering code

F12	–	080	–	MF	–	IV	–	K	–	000	–	L130	–	P0

Standard F12 ordering code

Code	Nozzle designation
L 130	1.3 mm

NOTE: FV13 flushing valve block for F12-110 shown on next page.

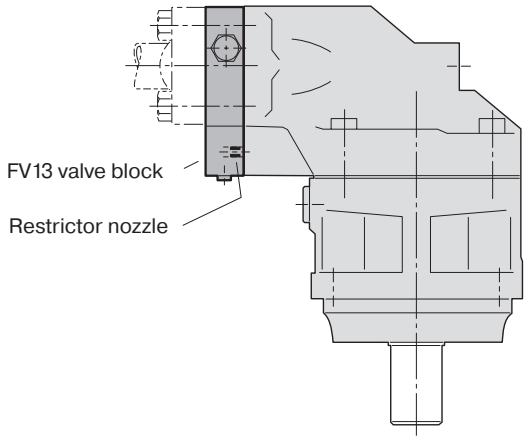
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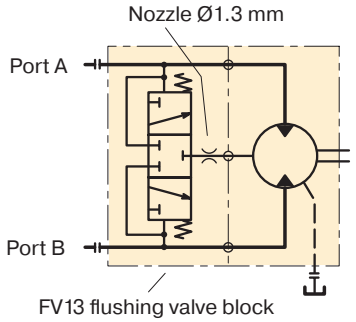
FV13 FLUSHING VALVE BLOCK

(for F10-125, F12-110, -125)

The FV13 for the F10-125/F12-110/-125 motor has the same function as the integrated flushing valve for the other F12 frame sizes. The valve block mounts between the motor port flange and the split-flange tube/hose connectors utilizing 'long' mounting screws (screw size M14x75 or $^1/_2$"-13 UNC based on split-flange height as shown below).

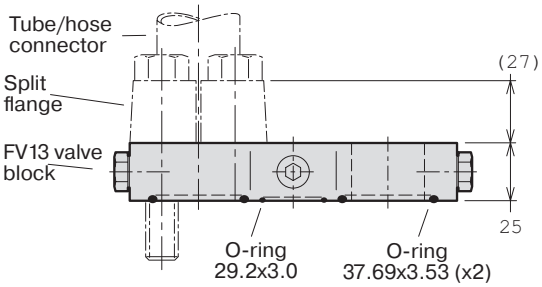
The FV13 flushing valve kit contains the required O-rings (shown below) but no screws, split-flanges or tube/hose connectors.

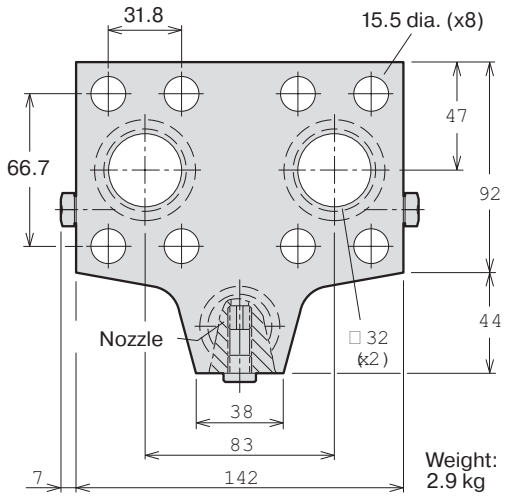




Hydraulic schematic.

FV13 installation





FV13 Ordering code

FV	1	3	–	H	–	A	–	L130
Valve type	Version	Size		Seals		Techn. status		Nozzel

Flushing valve

Code	Version
1	Factory assigned

Code	Size (SAE 6000 psi)
3	1¼"

Code	Techn. status
A	Factory assigned

Code	Seals
H	Nitrile rubber

Code	Nozzle
L 130	Ø1.3 mm

FV13 restrictor nozzles

When required, a nozzle is utilized to restrict the flow through the motor case. The nozzle installs in the drilled and tapped (M10x1.0) drain line located in the valve block as shown to the left. The diagram on page 61 shows flushing flow versus differential pressure for selected orifice sizes.

The following table lists currently available nozzles and the corresponding FV13 ordering code designation.

Designation	Flushing valve Part number	Orifice size [mm]
L000 no nozzle	3780292	
L130 (std.)	3795623	1.3

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INTEGRATED PRESSURE RELIEF VALVE

(F10-30, -37, -56, -80, F12-30, -40, -60)

Integrated pressure relief valves are available for F10-30, -37, -56, -80 and F12-30, -40, -60. These are designed to protect the motor from short duration pressure spikes. The motor could be ordered with non-adjustable pressure setting between 210 – 420 bar. The motor has to be ordered as unidirectional, L or R, and this is specified in the ordering code as example below.

F12-030-MS-SV-S-000-**P28L**-P0

P=Pressure relief valve, 28 = 280 bar, L = left

Possible pressure settings

Code	Pressure bar
21	210
23	230
25	250
28	280
30	300
33	330
35	350
38	380
40	400
42	420

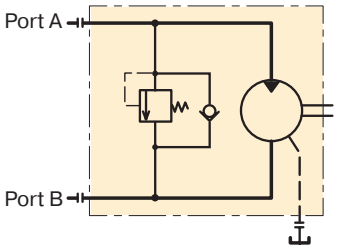


Diagram for PLC082 pressure relief valves integrated in F10-30, -37 and F12-30

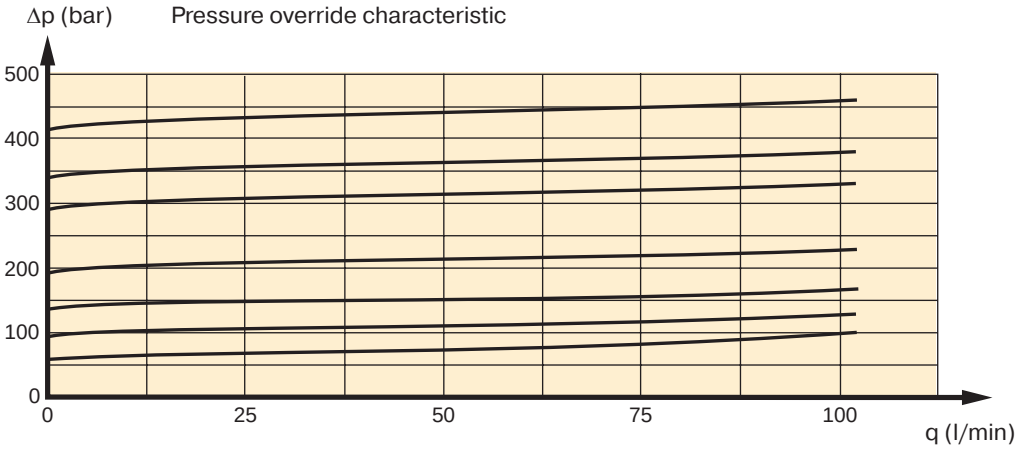
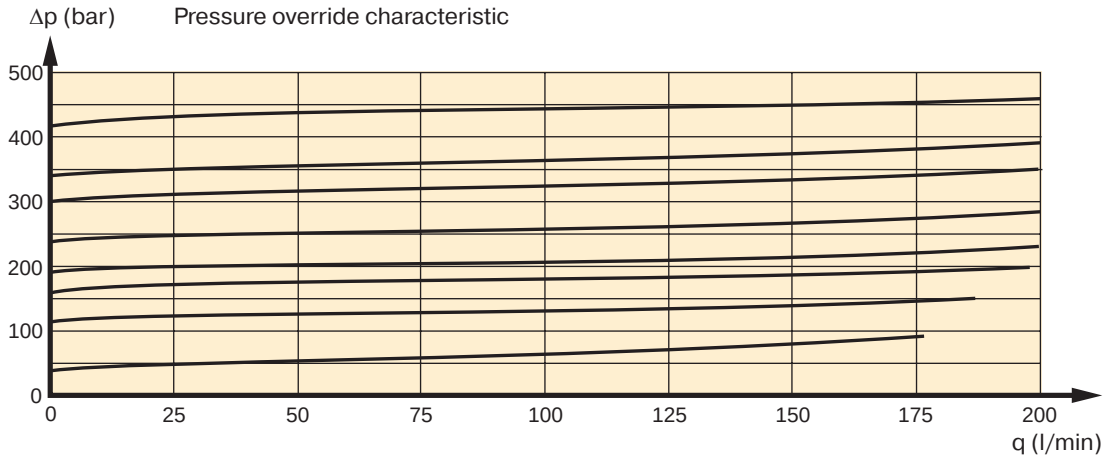


Diagram for PLC182 pressure relief valves integrated in F10-56, -80 and F12-40, -60



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PRESSURE RELIEF/ANTICAV. VALVE
for F10/F12-Motors

SR pressure relief anti-cavitation valve

The SR pressure relief/make-up valve block for series F10/12 motors is designed to protect the motor and the main hydraulic lines from short duration pressure spikes. The valve block also provides an excellent make-up function.

The valve block installs directly on the motor port flange, and is available in 3 sizes:

1 $^3/_4$" for F10-30, -37, -56, -80 and F12-30 -40 -60
2 1" for F10-90, -107 and F12-80, -90
3 1¼" for F10-125 and F12-110, -125

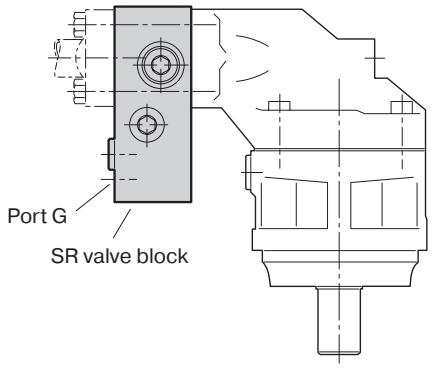
The SR valve block consists of a housing containing two high pressure relief cartridges and two separate check valves for anti-cavitation. Cartridges are available in non-adjustable pressure settings between 280 and 420 bar (4000 and 6000 psi respectively).

A make-up port (G) is also provided. In certain operating conditions, the motor (when operating as a pump) may cavitate because of insufficient inlet pressure.

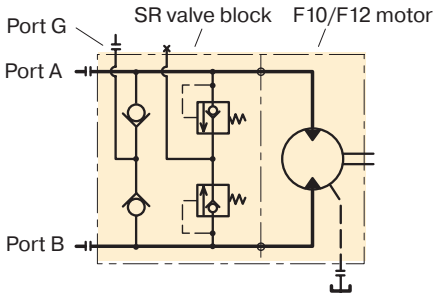
To prevent this, the G port should be pressurized. Contact Parker Hannifin for further information.

The pressure drop through the main ports (A–A' or B–B') is low. As an example, the pressure drop on size 1 ($^3/_4$") is 0.45 bar (6.5 psi) at 175 l/min, and on size 2 (1") 0.7 bar (10 psi) at 250 l/min.

NOTE: The valve block includes main port O-rings (facing the motor) but no mounting screws.



SR valve block location.



SR valve block schematic.

Ordering code

SR	1		–		/		–	00	–	H	F	–	A
Valve function	Version	Port size		Pressure settings				Serial number		Seals	Threads		Techn. status

Pressure relief/ make-up valve block

Code	Version
1	Factory assigned

Code	Port size (SAE 6000 psi)		
1	$^3/_4$"	for:	F10-30, -37, -56, -80 and F12-30 -40 -60
2	1"	for:	F10-90, -107 and F12-80, -90
3	1¼"	for:	F10-125 and F12-110, -125

Code	Pressure settings (A/B ports) [bar]
280, 300, 330, 350, 380, 400 or 420	

Code	Serial number
00	Factory assigned

Code	Seals
H	Nitrile rubber

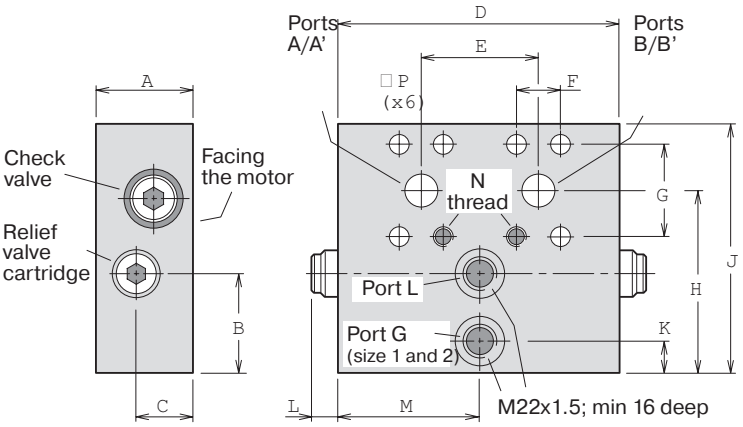
Code	Threads (port G)
F	Metric

Code	Techn. status
A	Factory assigned

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SR pressure relief anti-cavitation valve

Dimensions



Dim. [mm]	Size 1 ($^3/_4$")	Size 2 (1")	Size 3 (1¼")
A	55	57	57
B	55	55	25
C	32	32	26
D	157	160	160
E	66	75	83
F	23.8	27.8	31.8
G	50.8	57.15	66.7
H	103	109	88
J	140	150	135
K	18	18	-
L	18	18	18
M	78.5	80	-
N	M10 x18	M12 x20	M14 x23
P	11	13	15.5

Weight	Size 1 ($^3/_4$")	Size 2 (1")	Size 3 (1¼")
[kg]	7.4	9.1	8.5

SV pressure relief valve

General information

The SV pressure relief valve block for series F10/F12 motors is designed to protect the motor and adjacent hydraulic components from short duration pressure peaks.

It installs directly on the motor port flange and is available in two sizes:

'1': $^3/_4$" for F10-30, -37, -56, -80 and F12-30 -40 -60

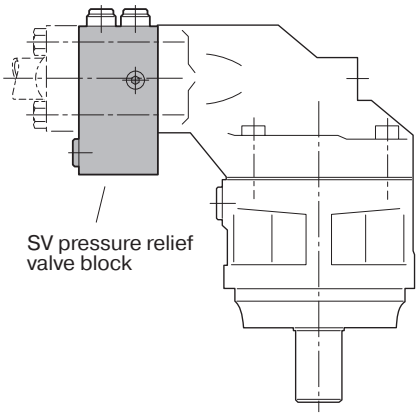
'2': 1" for F10-90, -107 and F12-80, -90

The valve block consists of a housing containing two high pressure relief cartridges with anti-cavitation function. Cartridges are available in non-adjustable pressure settings between 280 and 420 bar.

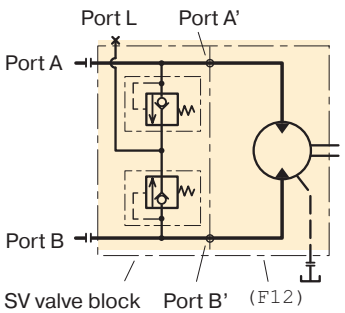
A make-up/drain port, **L**, is also provided. In certain operating conditions the motor may cavitate because of in-sufficient inlet pressure. To prevent this, the L port can be pressurized. When there is a risk of over-heating, the L port can also be utilized to take out part of the flow for cooling. Contact Parker Hannifin for further information.

The pressure drop through the main ports (A–A' or B–B') is low. As an example, the pressure drop on size 1 ($^3/_4$") is 0.45 bar (6,5 psi) at 175 l/min (45 gpm), and on size 2 (1") 0.7 bar (10 psi) at 250 l/min (65 gpm).

NOTE: - The valve block includes main port O-rings (facing the motor) but no mounting screws.



SV valve block installed on an F12 motor.



Hydraulic schematic.

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Ordering Code

SR	1		–		/		–	00	–	H	F	–	A
Valve function	Version	Port size		Pressure settings				Serial number		Seals	Threads		Techn. status

Pressure relief valve

Code	Version
1	Factory assigned

Code	Port size (SAE 6000 psi)		
1	3/4"	for:	F10-30, -37, -56, -80 and F12-30 -40 -60
2	1"	for:	F10-90, -107 and F12-80, -90

Code	Pressure settings (A/B ports) [bar]
280, 300, 330, 350, 380, 400 or 420	

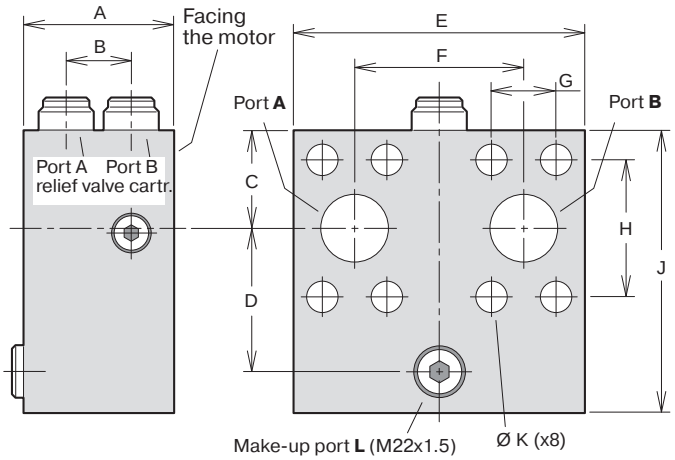
Code	Serial number
00	Factory assigned

Code	Seals
H	Nitrile rubber

Code	Techn. status
A	Factory assigned

Code	Threads (port G)
F	Metric

Dimensions



Dim. [mm]	SV11	SV12
A	71	73
B	31	31
C	36	41
D	47	51
E	130	127
F	66	75
G	23.8	27.8
H	50.8	57.2
J	99	109
K	11	13
Weight [kg]	4.2	5.0

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Anti cavitation block, Speed sensor

MV Anti-cavitation valve / make up valve block

The make-up valve block for series F10/F12 motors is designed to prevent cavitation inside motor by directing flow to inlet port from return side.

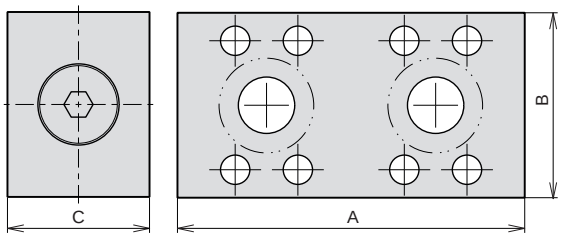
The manifold is uni-directional but can be installed in either motor direction

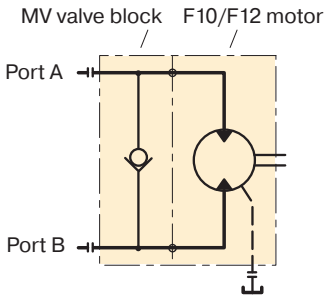
The valve block installs directly on the motor port flange, and is available in 2 sizes.

The valve block consists of one check valve for make-up function.

The make-up valve opens at a pressure of approx. 0,2 bar.

NOTE: The valve block includes main port O-rings (facing the motor) but no mounting screws.



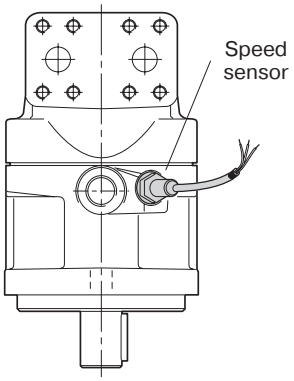


Size	For Motor	A	B	C	Order number
1"	F10-90, 107 and F12-80, -90	154	82	63	3720140
1½"	F12-152, -162, -182, -250	208.5	105	47	3784195

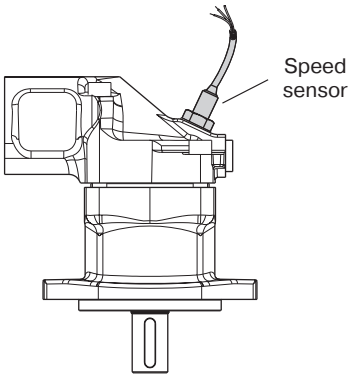
A wide range of speed sensor kits are available for series F10/F11/F12.

The sensors are ferrostat differential (Hall-effect) On F10/F12 the speed sensor is directed towards the ring gear. On F11 the speed sensor is directed towards the pistons. The sensor output is a square wave signal within a frequency range of 0 Hz to 15 kHz.

NOTE:
- All F10/F12 are prepared for speed sensor as standard, but F11 series must be specified in the ordering code refer to pages 35 – 53 (F11)
- **On F11 the pistons position must be known before mounting.**



F10/F12 with speed sensor.



F11-14 with speed sensor.

Order number	Electronic	Signals	Installation	Connector	Cable lenght	Installation instruction
3785190	NPN	2	M12*1 adjustable	Free leads	2500 mm	MSG30-8301-INST
3783883	NPN	2	M12*1 adjustable	Free leads	1000 mm	MSG30-8302-INST
3722481	NPN	2	M12*1 adjustable	M12 4 pin	260 mm	MSG30-8303-INST
3722480	NPN	1	M12*1 adjustable	AMP 3 pin	338 mm	MSG30-8304-INST

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BLA BOOST UNITS

BLA

General information

The BLA boost unit simplifies the building of closed or semi-closed hydrostatic transmissions.

Main features are:

- Replaces conventional charge pump and corresponding valves in many applications
- Allows pump speeds above normal selfpriming speed
- Suitable for system flow rates to 400 l/min
- Includes filter
- Simple construction – no moving/wear parts
- Cost-effective installation
- Small tank size
- Helps in building a low-cost hydrostatic transmission.

Description

In a closed circuit hydrostatic transmission, a charge pump is normally included with the main pump, providing make-up fluid which replaces pump and motor volumetric losses. It also maintains sufficient pump inlet pressure to avoid cavitation.

The BLA boost unit replaces the charge pump in many applications, when the following conditions are met:

- The max-to-min pump flow ratio does not exceed 2:1
- System pressure changes gradually without frequent and pronounced pressure peaks
- The line length between pump and boost unit is relatively short.

There are two basic sizes of the BLA boost unit:

- BLA 4 (to 160 l/min pump flow)
- BLA 6 (to 400 l/min pump flow).

The main part of the unit is an aluminium housing with a built-in nozzle and an injector; refer to the cross section to the right.

When fluid flows from the motor outlet port through the unit and to the pump inlet port, the increased fluid velocity between the nozzle and injector creates a low pressure zone causing additional fluid to be drawn from tank into the main circuit.

Also, pressure increases after the injector, allowing the pump to be operated at speeds higher than the self-priming speed. The 'boost pressure' increases with flow.

The housing includes ports that should be connected to the pump and motor drain ports respectively.

An additional bleed-off nozzle diverts approx. 10 % of the main flow through the cartridge filter before being directed to the tank.

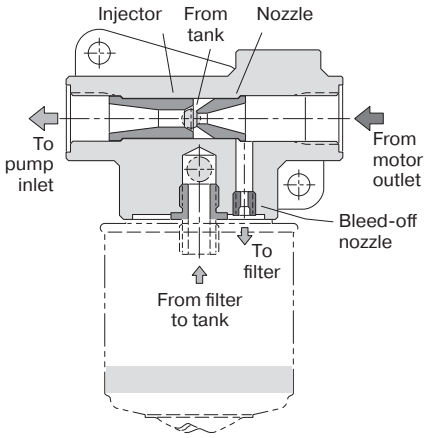
Oil cooling

An oil cooler is usually required in the hydraulic system, in order to remove the heat that is generated in the main circuit. A full-flow oil cooler should be installed in the return line between the motor and the boost unit.

Typical applications:

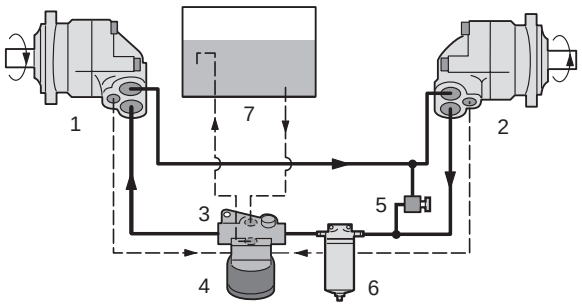
- Fan drives
- Propeller drives
- Generator drives
- Pump drives

For more information please see our technical catalogue BLA boost unit MSG30-8224/UK



BLA boost unit cross section.

Boost unit installation



1. Pump
2. Motor
3. Boost unit (with injector and nozzle
4. Filter cartridge
5. Pressure relief valve
6. Full-flow filter (when required
7. Reservoir

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INSTALLATION INFORMATION

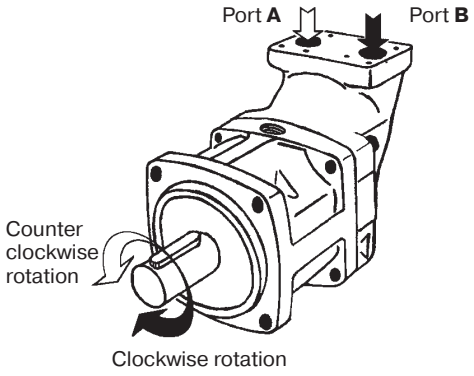
Direction of rotation

The motor versions are bi-directional.

The pump versions are uni-directional, allowing higher selfpriming speeds.

The illustration to the right shows direction of flow versus shaft rotation. In a motor application, the shaft turns clock-wise when port **B** (black arrow) is pressurized, and counter clockwise when port **A** (open arrow) is pressurized.

In a pump application where the shaft turns clock-wise, port B is the inlet port and should be connected to tank; when the shaft turns counter clockwise, port A is the inlet port.



Hydraulic fluids

Ratings and performance data for series F10/F11/F12 are based on operating with good quality, contamination-free, petroleum-based fluids.

Hydraulic fluids type HLP (DIN 51524), automatic transmission fluids type A, or API CD engine oils can be used.

Fire resistant fluids (when used under modified operating conditions) and synthetic fluids may also be suitable.

NOTE:
When operating the F10/F11/F12 as a pump above the selfpriming speed (valid for both the pump and motor versions), the inlet must be sufficiently pressurized. Increased noise and deteriorating performance may otherwise be experienced.

For further information refer to 'Selfpriming speed and required inlet pressure' on pages 11, 27 and 58.

Operating temperature

The following temperatures should not be exceeded (type **V** FPM shaft seals):

Main circuit 80 °C

Drain circuit: 115 °C.

NBR shaft seals (type **N)** can be used to 90 °C drain fluid temperature.

NOTE: The temperature should be measured at the utilized drain port.

Continuous operation may require case flushing in order to meet the viscosity and temperature limitations.

The following table shows operating speeds, above which flushing is usually required, as well as suggested flow through the case.

Series F11

Frame size	Speed [rpm]	Flow [l/min]
F11-5	5500	1 – 2
F11-6	4500	2 – 3
F11-8	4500	2 – 3
F11-10	4500	2 – 3
F11-12	4500	2 – 3
F11-14	4500	2 – 3
F11-19	4000	2 – 4

Series F10/F12

Frame size	Speed [rpm]	Flow [l/min]
F10-30, -37, F12-30	3500	4 – 8
F10-56, -80, F12-40, -60	3000	5 – 14
F10-90, -107, F12-80, -90	2500	8 – 16
F10-125, F12-110, -125	2300	9 – 18
F12-152, -162, -182	2200	10 – 20
F12-250	1800	12 – 22

F10/11/F12 in series operation

When running F10/F11/F12 in series at higher pressure levels, Please contact Parker Hannifin for further information.

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Case pressure

The service life of the shaft seal ring is affected by the speed of the motor and the case drain pressure and it can decrease with an increase in the frequency of pressure peaks.
Note, seal life can be shorter at unfavourable operating conditions (high temperature, low oil viscosity, contaminated oil).
The table below shows recommended case pressure as a function of shaft speed.

The case pressure must be equal to or greater than the external pressure on the shaft seal ring.

To secure correct case pressure and lubrication, a spring loaded check valve, 1– 3 bar, in the drain line (shown on next page) is recommended.

Note: Contact Parker Hannifin for information when operating at high speeds.

Shaft speed	[rpm]	1500	3000	4500	6000	max
F11-5, -6, -8, -10, -12, -14, -19	[bar]	0.5 - 10	0.5 - 7.0	1.0 - 5.0	2.0 - 5.0	3.0 - 5.0
F10-30, -37, -56, -80, -90, -107 F12-30, -40, -60, -80, -90	[bar]	0.5 - 8	0.5 - 6.0	1.0 - 4.5	2.0 - 4.0	-
F10-125, F12-110, -125, -152, -162, -182, -250	[bar]	0.5 - 6	1.0 - 4.0	2.0 - 4.0	-	-

Required inlet pressure

The motor may operate as a pump under certain conditions.
When this occurs, a minimum pressure must be maintained at the inlet port; increased noise and gradually deteriorating performance due to cavitation may otherwise be experienced.
A 15 bar inlet pressure, measured at the motor inlet port, satisfies most operating conditions.
Contact Parker Hannifin for more specific information on inlet pressure requirements.

Viscosity

The ideal operating range is15 to 30 mm^2/s [cSt]. At operating temperature, the viscosity (of the drain fluid) should be kept above 8 mm^2/s [cSt]. At start-up, the viscosity should not exceed 1000 mm^2/s [cSt]

Filtration

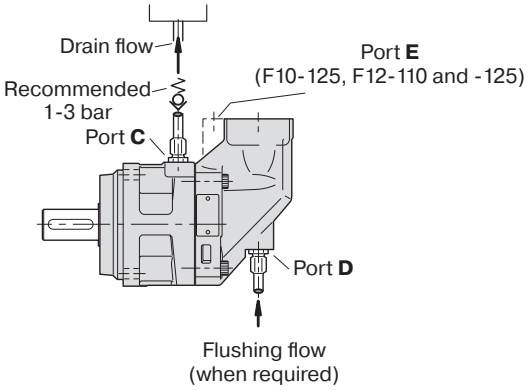
To obtain the highest service life of the F10/F11/F12, the fluid cleanliness should meet or exceed ISO code 20/18/13 (ISO 4406).
During normal operating conditions, a 10 µm (absolute) filter is recommended.

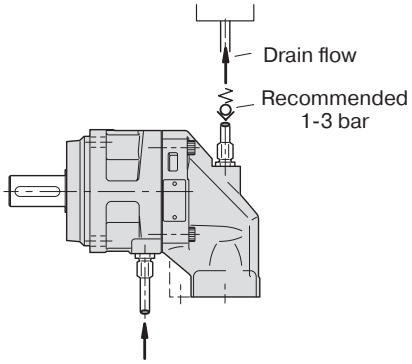
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Case drain connections

Series F10/F11/F12 have two drain ports, **C** and **D**, while F10-125, F12- 110 and -125 have an additional port, **E**.

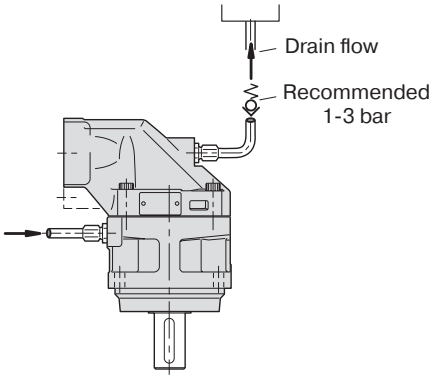
The uppermost drain port (such as port C in the illustration below) should always be utilized.

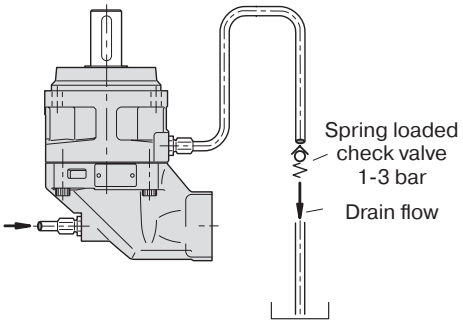


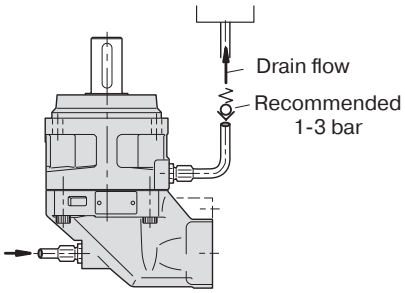


In mounting positions such as 'shaft up' (below) a spring loaded check valve should be installed in the drain line in order to insure a sufficiently high oil level in the case.

Preferably, the drain line should be connected directly to the reservoir.







Before start-up

Make sure the F10/F11/F12 case as well as the entire hydraulic system is filled with a recommended fluid.

The internal leakage, especially at low operating pressures, is not sufficient to provide lubrication at start-up.

NOTE:

- To avoid cavitation and obtain a low noise level as well as reduced heat generation, tubes, hoses and fittings must be adequately dimensioned.
- Preferably, the suction line flow speed should be 0.5 to 1 m/s, and pressure line flow speeds 3 to 5 m/s.

Parker Hannifin Corporation
Parker Hannifin EMEA Sàrl
European Headquarters
La Tuilière 6 Etoy
Switzerland CH-1163
www.parker.com

MSG30-8249-UK August 2025

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Archivierung: 05/2026